### Features:
- UL Approved thermal D/L
- 5 preset speeds
- 0-10 VDC or 4-20mA speed reference
- DC Braking
- Relay or transistor output(s) depending on model
- 5 or more programmable inputs
- Current limit to 180% (200% TDF) w/feedback
- Fault history (last 8)
- Programming via:
  - Drive face
  - Remote keypad (excluding SCD)
  - PC with TechLink
  - EPM Programmer
  - Isolated Control Terminals
- Highly visible 3 digit LED display
- Quiet motor operation
- Forward/Reverse
- EPM

### Worldwide Coverage

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<td>North America Headquarters</td>
<td>AC Technology Corporation 537 Constitution Avenue, Suite A Camarillo, CA 93012 USA</td>
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<td>AC Technology International Ltd 14 Hanny Close Battlefield Enterprise Park Shrewsbury, UK SY1 3TJ</td>
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Lenze Corporation 1730 East Logan Ave Emponia, KS 66901 USA

Lenze Corporation 115 C-2 De Vaudreuil Boucherville, QC J4B 1K7 Canada

### Our Locations:

- **United States**: Des Plaines, IL, 60018 USA
- **Canada**: North American Headquarters (Boucherville, QC J4B 1K7 Canada)
- **Europe**: Europe Headquarters (Mandelieu La Napoule, France)
- **Asia**: Asia Pacific Headquarters (Sha Tin, Hong Kong)
- **Middle East**: Middle East Headquarters (Dubai, UAE)
- **South America**: Latin America Headquarters (Sao Paulo, Brazil)
- **Africa**: Sub-Saharan Africa Headquarters (Johannesburg, South Africa)
- **Middle East**: Middle East Headquarters (Dubai, UAE)

### Dimensions Key:

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<tr>
<th>Model</th>
<th>Motor HP</th>
<th>Dimensions</th>
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<tr>
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**Notes:**
- Motor HP: Horsepower
- Dimensions: Width x Height x Depth
- Weight: Kilograms
- Package: Size (L = Large, M = Medium, S = Small, NS = No Standard)
**Sub-micro Drives**

**Commitment to Price Leadership**

Price leadership is serious business. It takes continuous life cycle management to make price leadership a sustainable strategy. We are always investigating new technology trends, that increase product performance and component reliability. We never stop thinking about process improvements through automation. In fact, we have invested millions in advancing our state-of-the-art manufacturing facility. When you open your drive box you will immediately see and feel the attention to every detail.

**Commitment to Quality**

One of the cornerstones of our design philosophy is to make our products simple to use. Technology only benefits the user if it can be easily understood and applied. Each product is designed to dramatically simplify the installation, commissioning and operation for our customers.

**Commitment to Performance**

Each Lenze/AC Tech product is in a class by itself when it comes to performance. We are not satisfied with average performance. Our products do not reach the marketplace unless they outperform our competitors. We have a dedicated team of engineers continuously monitoring new technology trends that increase product performance and component reliability. We never stop thinking about process improvements through automation. In fact, we have invested millions in advancing our state-of-the-art manufacturing facility. When you open your drive box you will immediately see and feel the attention to every detail.

**Sub-micro drives**

**AC Variable Frequency Drives**

- Servo Drives & Motors
- Gear Reducers
- Integral Gear Motors
- Clutches & Brakes
- Machine Automation

**EPM: The “Blue Chip” investment**

The Electronic Programmable Module (EPM) makes your Sub-micro drives an even better value. The EPM allows you to copy a program from one AC Tech Sub-micro drive to another in less than two seconds with the optional EPM Programmer, and does not require the drive to be powered-off to perform the operation! This feature gives you the option to program AC Tech Sub-micro drives virtually “non-stop” while you continue your manufacturing process.

The EPM allows an Original Equipment Manufacturer’s factory parameters to become the drive’s default parameters, providing a safe backup for the OEM’s machines.

Last but not least, if your machine operates in several modes or processes different product, requiring the drive to be reprogrammed, you save time and eliminate errors by using AC Tech Sub-micro drive and switching pre-programmed EPMs as needed.

**Program AC Tech Sub-micro drives quickly using the 16 character English language display.**

**TCF: Sensorsless Vector**

For constant torque applications that operate at low speeds the TCF Series will provide full motor torque before 1Hz, that’s less than 30 RPM for a 1Hz, that’s less than 30 RPM for a standard 4-pole motor! The TCF can be configured for standard volts/hertz operation or “enhanced” volts/hertz mode (by using the Auto-tune feature) or vector mode. In vector mode the TCF can be configured for either speed or torque operation.

**SCF: Full Featured**

When your application requires more functionality the SCF has the additional I/O to meet your needs:

- 2-wire 485 Modbus network communication using Modbus RTU protocol is standard.
- 2 wire - 2-speed or 3 wire - 3 speed start without programming! Additional I/O provides two solid state outputs and two analog outputs (speed and position)!
- The SCF also has optional models that offer set-point (PI) control or control for high-speed motors up to 1000Hz output frequency.

**SCM: Basic and Beyond**

Feature-rich for motor control applications that require variable speed, and cost-effective enough for those that do not. The SCM Series drive virtually eliminates the need for speed controllers and starters and reversing starters, and it can be applied as a “phase converter” to operate a three-phase motor from a single-phase supply.

The SCM is typically a better solution than traditional zero-speed, DC control or eddy-current drives. The SCM is typically a better solution than traditional zero-speed, DC control or eddy-current drives.

**SCD: With DeviceNetwork**

If your system operates on the DeviceNetwork, the SCD gives you full control. You can configure the drive using the Electronic data sheet (EDS) and the AC Drives Profile is supported. Communication at 256k, 250k or 50k bps.

Since DeviceNetwork is built into the SCD (not an optional module), you do not lose the drive data if you require an additional panel space.

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Sub-micro Drives | Our promise

Commitment to Price Leadership
Price leadership is serious business. It takes continuous life cycle management to make price leadership a sustainable strategy. We are always investigating new techniques to improve efficiency and take advantage of the latest microelectronics, material and power electronics technology. When we achieve efficiency gains or material cost reductions, we pass those savings on to our customers. The simple philosophy has permitted us to build and maintain a very loyal base of customers.

Commitment to Quality
Design quality is meticulously maintained throughout the product's life cycle. Our design engineers are continuously increasing the technology trend. This rapid increase in performance and component reliability is never stopped thinking about problems improvements through automation. In fact, we have invested millions in advancing our state-of-the-art manufacturing facility. When you buy one of our products you will immediately see and feel the attention to every detail.

Commitment to Innovation
We pride ourselves on being products to the market that are designed to meet specific customer needs. Our portfolio of innovative products is broad and covers very simple variable speed applications up through complex motion control. Each product is positioned in our customers' pay for only the level of performance needed to meet their specific application needs.

Commitment to Simplicity
One of the cornerstones of our design philosophy is to make our products simple to use. Technology only benefits the user if it can be easily understood and applied. Each product is designed to dramatically reduce the technology necessary for their application.

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### Worldwide Coverage

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  - AC Technology Corporation
  - 630 Douglas Street
  - Uxbridge, MA 01569 USA
  - AC Technology Corporation
  - 2720 S River Road
  - Suite 200
  - Des Plaines, IL, 60018 USA

- **Lenze Corporation**
  - 1730 East Logan Ave
  - Emporia, KS 66801 USA

AC Technology Corporation
- 537 Constitution Avenue, Suite A
- Cambridge, CA 93012 USA

AC Technology International Ltd
- 14 Hanny Close
- Battlefield Enterprise Park
- Shrewsbury, UK
- SY1 3TJ

Lenze Corporation
- 115 C-2 De Vaudreuil
- Boucherville, QC J4B 1K7 Canada

### Our Locations:

#### FlexiDrive

- **Sub-micro Drives**
- **Features**
- **Specifications**
- **Worldwide Coverage**
- **Our Locations**

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- Algeria
- Argentina
- Australia
- Bangladesh
- Belgium
- Benin/Morocco/Ghana
- Brazil
- Bulgaria
- China
- Colombia
- Costa Rica
- Czech Republic
- Denmark
- Egypt
- Estonia
- Ethiopia
- France
- Germany
- Greece
- Hungary
- India
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- Israel
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- Portugal
- Romania
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<td>Vietnam</td>
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<td>Zambia</td>
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<tr>
<td>Zimbabwe</td>
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</tbody>
</table>

### Sub-micro Drives

- SF4100
- TF475
- SD530

### Model

- Model:
  - A3
  - A2
  - SF250Y
  - B2
  - Model:
  - SM004S
  - C1
  - 208-240V 1Ø or 3Ø
  - 1.1
  - 400-480V 3Ø
  - SF215Y
  - B6
  - D1
  - SM4150
  - 0.55
  - SL215S
  - kW
  - SM420
  - A2
  - SF450
  - B6
  - 0.18
  - SD220
  - SD210Y
  - TF230Y
  - SD430
  - SD450
  - B5
  - SM250
  - B6
  - SF4150
  - B5
  - TF275
  - B5
  - C1
  - SD4100
  - C1
  - SM205
  - 1.1
  - SD520
  - SM415
  - TF450
  - SM208S
  - SF415
  - B2
  - SD5150
  - SD475
  - 0.75
  - SD2100
  - A3
  - SD510
  - SD550
  - SL230S
  - A7
  - SF4200
  - TF2100
  - 0.37
  - SM230S
  - A1
  - 208-240V 3Ø
  - Model:
  - C1
  - B2
  - SM410
  - A3
  - A3
  - SF430
  - A3
  - A3
  - TF430
  - SF2200
  - 0.55
  - B1
  - TF210Y
  - TF210
  - SM275
  - SF220Y
  - A1
  - SM475
  - B2
  - B2
  - TF4100
  - TF510
  - B2
  - 18.5
  - Model:
  - 208-240V 3Ø
  - SD230Y
  - SM210S
  - TF5100
  - 11
  - 5.5
  - C1
  - Model:
  - 0.75
  - 480-590V 3Ø
  - SL208S
  - 4.0
  - 480-590V 3Ø
  - D1
  - 1.5
  - B1
  - A3
  - SD5200
  - Size
  - D1
  - 7.5
  - B2
  - A2
  - B1
  - B5
  - SD415
  - A1
  - A5
  - Size
  - HP
  - HP
  - HP
  - HP
  - HP
  - HP
  - www.actech.com
  - 1-800-217-9100
  - Empire, KS 66801 USA