Fiber optic sensors



- F80R Series
- F70A Series
- F70 Series
- F71 Series
- ■Simplified Wiring K Series
- F70T Series
- F70V Series
- F71RAN
- F2R Series
- FLD1R
- F10R-AT
- Fiber Optic Cables



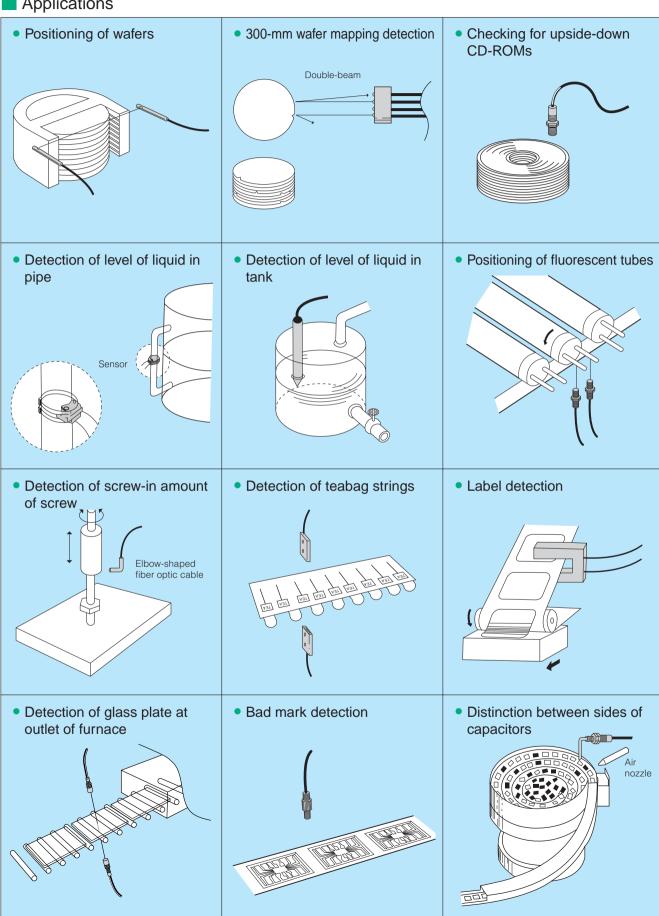
Fiber Optic sensors

List of models

Туре	Series	Appearance (typical example)	Overview/characteristics	See page
Fiber Optic Sensor with Digital display	F80R	CE	 Simple operation, low-cost Selectable between long-distance and high-speed modes according to purpose Large digital display 	4
Fiber Optic	F70A	C E CUL US	Digital displayHigh-sensitivity/high-accuracyUltra-thin packaging	8
Sensor with Digital display	F70	C E CUL US	Digital display of sensing informationAdvanced functions for optimizationUltra-thin packaging	10
Thin Fiber Optic Sensor with manual adjustment	F71	C E c UL us	 Anti Interference feature allowing adjacent installation of up to 8 units High accuracy 8-turn adjustment Ultra-thin packaging 	12
Fiber Optic Sensor with Simplified-wiring connection	F70A/F70 K	c UL us	 Simplified wiring Connectible up to 16 units Mixed use of different models within series available with no master/slave distinction Space saving 	18
Fiber Optic Sensor with Two-output amplifier	F70T		 Digital display of sensing information Two-output/modes allows for various detection scenarios Ultra-thin packaging 	36
Fiber Optic Sensor with preset counter	F70V		 Equipped with two up/down preset counter circuits Sensor on/off output and preset counter output provided 	42
Fiber Optic Analog output amplifier	F71RAN	CE	Fine-adjustment of output achieved with 8-turn adjustment Ultra-thin packaging	46
Fiber Optic Slim type amplifier	F2R	C € cULus	Ultra-slim packagingOnly requiring space for cordLow-cost	50
Fiber Optic Laser amplifier	FLD	(= = = = = = = = = = = = = = = = = = =	 High-degree of accuracy achieved with red laser Equipped with light emission stop function 	54
Fiber Optic Pulse amplification type amplifier	F10R-AT	CE	Pulse amplification method usedUnaffected by backgroundMinute variation detected	56
Misselanious Fiber optic cables			Various detection methods Various applications/conditions	60
		tables (directional e-output characteristics)	Displaying optimum use Configurations	140
	For wider range of applications and more stable detection	158		

Fiber Optic sensors

Applications





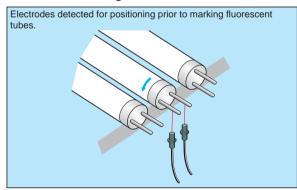
- Simple operation and low cost design
- "Long-distance" mode for dramatically increased detecting distance
- "Received light" indication enlarged by about 8 times (compared with conventional Takex product)
- Larger digital display allows for simple adjustment
- Low power consumption achieved

Type

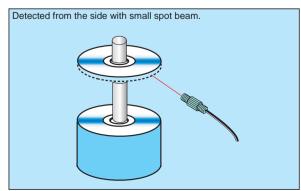
Detection method/detecting	Мо	del	Operation mode	Output mode	Light source	
distance	NPN output	PNP output	Operation mode	Output mode		
Dependent on fiber optic cable	F80R	F80RPN	Light-ON/Dark-ON selectable	Open collector	Red LED	

Applications

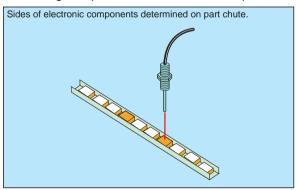
Positioning of fluorescent tubes



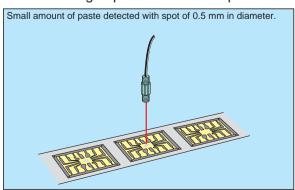
Detection of double feed of CDs



Checking for upside-down electronic components



Checking of presence of silver paste



High-Speed, Long-Distance Capability

Swith selectable mode; between high speed and long distance according to the purpose of detection.

Switching between long-distance and high-speed modes

High-speed mode

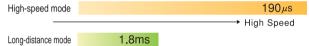


Long-distance mode



 Yellow LED in the middle illuminated to indicate long-distance mode

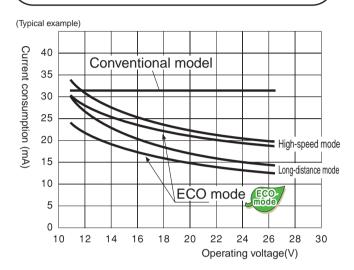
Response time



- Detecting distance (when combined with fiber optic cable FR105BC)
 Long-distance mode
 High-speed mode
 320mm
- Simple Operation

Low Power Consumption Achieved through Energy-Saving Design

Power consumption comparison between F80 and conventional model



- Lower power consumption of less than half of that of a conventional model (by utilizing ECO operation), achieving power consumption of about 15 mA at 24 V (in long-distance mode).
- Dark illumination enabled during normal operation, (when viewing of digital display tends to be less frequent, has reduced power consumption down to about 1/5 of that of illuminated digital display).

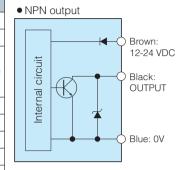


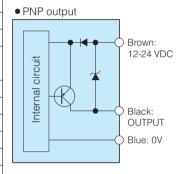
Rating/Performance/Specification

			erriarios, epositication			
		Type	NPN output	PNP output		
ø		Model	F80R	F80RPN		
	Po	ower supply	12-24V DC ±10% /	Ripple 10% or less		
anc	Pov	ver consumption	650 mW max. (25 mA max. at 24 V)	830 mW max. (32 mA max. at 24 V)		
rms			NPN open collector	PNP open collector		
erfo	0	utput mode	Rating: sink current 100 mA (30 VDC max.)	Rating: source current 100 mA (30 VDC max.)		
Rating/performance			Residual voltage: 1 V or less	Residual voltage: 2 V or less		
atin	Ор	eration mode	Light-ON/Dark-ON selec	ctable with sliding switch		
2		Timer	Off delay/disabled selec	table with sliding switch		
		Timer	Delay time: 45 ms fixed			
	Re	sponse time (*1)	High-speed mode: 190 µs s or less / Long-distance mode: 1.8 ms or less			
	Ligh	t source (wavelength)	Red LED (680 nm)			
		Indicator	Operation indicator: orange LED / Mode indicator: yellow LED / Teaching indicator: green LED			
		Display	Received light level: 4 digits in orange LED (0-8000)			
		Switch	Output mode selector switch x 1 / Timer selector switch: 1 /			
ion		SWILCH	Teaching and sensitivity adjustment push + 4-direction button switch x 1			
icat	Se	nsitivity setting	Full auto teaching / Auto teaching			
Specification	Sens	itivity adjustment function	Provided (manual se	ensitivity adjustment)		
Spe	Pro	tection circuit	Reverse connection protection / Sho	rt circuit protection /Serge absorption		
		Material	Polycai	rbonate		
		Wiring	Permanently attached cord (Outer dime	ension: dia.3.7) 0.2sq. 3 core 2m length		
		Mass	Approx. 60 g (including 2-m	cord and mounting bracket)		
	1	Accessory	Mounting bracket / Operation manual			

^(*1) For initial setting and checking, output operation is disabled for about 1.5 seconds after power-up. The operation mode factory setting is long-distance mode.

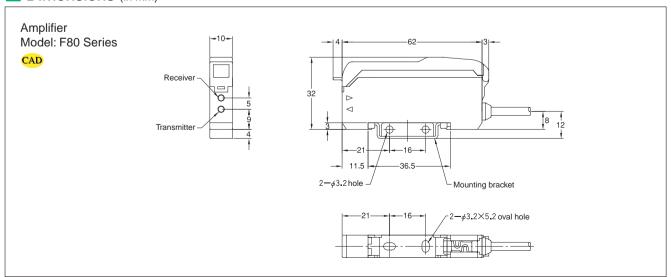
Input/Output Circuit and Connection





Environmental Specification

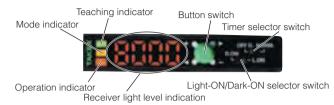
	Ambient light	Illumination on light receiving surface: 3,500 lx (incandescent lamp)
=	Ambient	1-5 adjacent units in operation: -25 - +55 °C / Over 5 adjacent units in operation: -25 - +50 °C
ner	temperature	Storage: -40 - +70 °C (non-freezing)
Environment	Ambient humidity	35-85%RH (non-condensing)
۱	Protective structure	IP40
Ш	Vibration	10-55 Hz / 1.5 mm amplitude / 2 hours each in 3 directions
	Shock	500 m/s ² / 3 times each in 3 directions



For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

Operation panel



Teaching indicator (green LED): Flashes/illuminated during teaching. Mode indicator (yellow LED): Illuminated when the long-distance mode is selected. Not illuminated in the high-speed mode.

Operation indicator (orange LED): Illuminated when the output is activated.

Received light level indication: The received light level is indicated in a 4-digit number between 0 and 8000.

The number indication is slow for ease of reading. For instantaneous light reception (or light blocking), even slower indication is given for the level of received light for light reception (or light blocking).

For an application in which the sensor output alternates between on and off consecutively, the levels of received light for light reception and blocking are alternately displayed.

ECO operation: The number indication is illuminated brightly immediately after power-up or during switch operation. When about 7 seconds have passed after power-up or end of switch operation, the number indication is dimmed and the mode enters the ECO operation state requiring less power.

Button switch: Used for teaching or sensitivity adjustment. The button can be pressed downwards and in 4 directions.

Timer selector switch: Switched for selecting the off-delay timer.

OFFD. : Off delay timer enabled **NORM.** : Timer disabled

Light-ON/Dark-ON selector switch : Selects an output mode.

L.ON: Light-ON (output activated when light is received) **D.ON**: Dark-ON (output activated when light is blocked)

When the mode is switched with the power on, turn off the power once and back on or manually repeat turning on and off.

Sensitivity setting

■The setting condition is displayed after sensitivity setting has been completed:

good [Good] Optimum teaching achieved. high [High] Maximum sensitivity set.

The hysteresis is small and the setting is severe. HArd [Hard]

This indication is also given for positioning teaching.

SAtu [Saturated] The power is too high and the teaching condition is not optimum.

Replacing with a thinner fiber optic cable is recommended when a thick cable is used. Use in the high-speed mode is recommended when the

long-distance mode is selected.

Sensitivity setting using stationary work <auto teaching> [Reflective type]

①With no work placed, press and hold down the button for 3 seconds. The indication rotates in the order of 1

→2→3→SEt.



2 Place the work in a given position and Received light

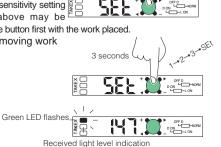
press the button. When SEt appears, release the button to complete sensitivity setting.

[Note] The steps in the sensitivity setting process described above may be reversed by pressing the button first with the work placed.

■Sensitivity setting using moving work <full auto teaching>

(1) Press and hold down the button for 3 seconds. The indication rotates in the order of $1\rightarrow2\rightarrow3$ →SEt.

When SEt appears, release the button.



2) Press and hold the button for 3 seconds again.

· SEt is shown while the button is \\ \equiv \[\] held down.

Release the button when Auto I FDs on the sides I appears. alternately flashes

3The LEDs alternately flash to indicate activation of full auto teaching. Let the work pass in this condition.

There is no time limit. LEDs on the sides alternately flashes

Press the button to complete

sensitivity setting.



3 seconds

■Maximum sensitivity setting

[Through-beam type]

Use a work, etc. to black the light. Set the sensitivity in this condition. [Reflective type]

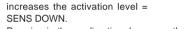
Use of a reflective-type fiber optic cable at the maximum sensitivity may cause inadequate light blocking. Be sure to use a work for sensitivity

Sensitivity adjustment (manual adjustment of activation level) <The value for the flashing number can be changed by pressing the button.>

①Press the button once.

The current activation level appears, allowing changing of the flashing number.

· Pressing in the + direction increases the activation level =



· Pressing in the - direction decreases the activation level = SENS

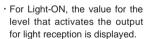
[Note] Holding down the button changes the indication faster.

Pressing the button in the A or V direction shifts the active digit . 2) When the adjustment is finished, press the button once to complete sensitivity setting.

Activation level checking (for finding the current activation level)

Press the button once.

The number flashes and the activation level is shown.



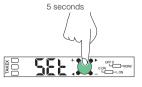
· For Dark-ON, the value for the level that activates the output for light blocking is displayed.

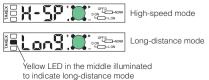
②Press the button once to complete sensitivity setting.

Switching between the long-distance and high-speed modes

Press and hold down the button for about 5 seconds.

When Long or H-SP appears on the display, release the button to complete switching.







F70Aseries



- Digital indication of sensing information
- Simple operation for setting functions
- Direct reading of stablility level is available along with received light level and displace-ment indications
- LCD with backlight for ease of reading
- Various convenient functions provided
 - Full auto/auto teaching
 - Anti Mutual Interference
 - Manual sensitivity setting
 - Off-delay timer

Variation

Type	Мо	del	Light source	Output mode	
Туре	NPN output	PNP output	Light source		
Digital display	F70AR	F70ARPN	Red LED		
general-	F70AG	F70AGPN	Green LED	Open collector	
	F70AB	F70ABPN	Blue LED	(NPN/PNP)	
purpose type	F70AW	F70AWPN	White LED	,	

Simple operation

Simple operation featured

Received light level and displacement indications alternate every time the button is pressed "once."

Press "twice" for auto teaching and hold down for "3 seconds" for full auto teaching



Self-diagnosis stability indication Easily viewable color panel

Press and hold down for "3 seconds" for switching between operation modes/light emission frequency channels for Anti Mutual Interference.

2 types of received light level indication

Level indication mode



The level of received light is indicated in 4-digit number. $\mbox{Min.} = 0 \ / \ \mbox{Max.} = 1023$

Position on the electronic volume: 8

The sensitivity position on the electronic volume and the current received light level are displayed. There may be an error of \pm 1-2 between the value on the LCD and the actual value.

Displacement indication mode



The example above shows that the current receive light level is -123 with reference to the activation level.

The level of received light is indicated in positive or negative value with reference to the activation level. The activation level is taken as the reference (\pm 0) and the level of received light with work used is indicated as a deviation from the reference in a positive or negative value.

Enhanced teaching features (sensitivity setting)

Full auto teaching

Simply pressing the button allows easy teaching; even for an object moving at a high speed.

Auto teaching

2-point teaching "with" and "without" the work allows the detection of slight level difference such as the thickness of a piece of work and the presence of a film.

Position teaching

This feature is ideal for high-accuracy positioning that requires accurate determination of a detecting point.

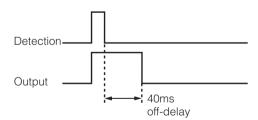
Maximum sensitivity setting

For applications requiring maximum sensitivity setting such as the detection of work with a through-beam type fiber optic cable, the extra-powerful light allows for use in an adverse environment.

Manual setting

Arbitrary manual increase and decrease of a "set-point" allows level setting while checking the operation.

Secure detection of an instantaneous signal is ensured with the off-delay timer



A small object moving at a high speed can be securely detected, thus allowing for a wider range of input conditions for the connected devices.



- Digital indication of sensing information
- Various advanced functions provide for optimum use of the sensor
- Unparalleled "high resolution" allows highly accurate detection
- LCD with backlight for ease of reading
- Longer detecting distance
 (about 2-X that of a conventional Takex model)

Variation

Type	Мо	del	Light source	Output mode	
туре	NPN output PNP output		Light source	Output mode	
	F70R	F70RPN	Red LED		
Digital display	F70G	F70GPN	Green LED	Open collector	
high-performance	F70B	F70BPN	Blue LED	(NPN/PNP)	
type	F70W	F70WPN	White LED	,	

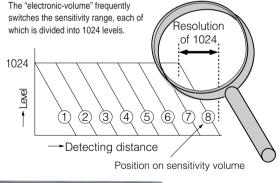
Excellent detection performance

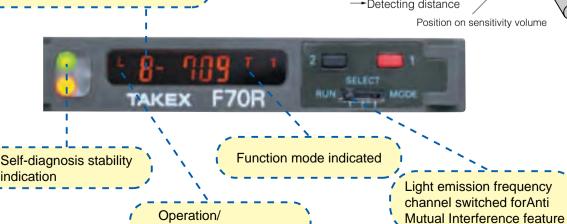
Buitl-in high-resolution provides highly accurate detection

Wide dynamic range and high resolution are achieved at the same time

High resolution is maintained even with a wide dynamic range. The provided electronic volume feature has both a wide dynamic range and high resolution.

(6) 8-position sensing indication with electronic volume





timer mode indicated

Display function :(beyond received light level)

Displacement indication function All amplifiers should show "0" with no work. Possible failure Failure such as light intensity degradation possible if a negative value is shown. The value for a deviation (positive or negative) of

Absolute value indication Received light level indication going beyond the 9999 Full range shown in values between 0 and 9999 Resolution of 1024 Position on electronic volume If the received light level at light blocking is 10 and the level at light reception is 6000, the light blocking / light reception ratio is calculated as 600 times.

supporting high resolution

management of sensors.

Enhanced teaching features (sensitivity setting)

received light level from the original level is shown at the time of detection, which allows central

Full auto teaching

Simply pressing the button allows easy teaching of an object moving at a high speed.

The teach hold feature allows indication of the maximum and minimum data.

Auto teaching

2-point teaching with and without the presence of work, allows the detection of slight level differences such as the thickness of a piece of work and/or the presence of a film.

Positioning teaching

This feature is ideal for high-accuracy positioning that requires accurate determination of a detecting point.

Maximum sensitivity setting

For applications requiring a "maximum" sensitivity setting such as the detection of work with a through-beam typefiber optic cable. The incorporated extra powerful light would allow use in an adverse environment.

Manual setting

Arbitrary manual increase and decrease of a set-point level allows level setting while checking the operation.

Auto sensing function compensates for adverse environment

The level of received light is constantly monitored and fluctuation is detected and automatically adjusts the activation/deactivation level.

Stable detection at optimum sensitivity is ensured even if the received light level frequently fluctuates due to dust or water drops.

Manual hysteresis setting feature

The hysteresis can be arbitrarily set according to the application, allowing setting of a small hysteresis for severe, high-accuracy detection and a large hysteresis for detection of large variation and prevention of chattering.

Timer functions

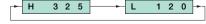
On-delay, off-delay and on-off delay timer functions are provided, which allows for a wide range of detecting and input conditions from the connected devices.

The delay time setting is variable between:

10 ms, 20 ms, 40 ms, 60 ms, 80 ms, 100 ms and 120 ms.

Teach hold function

The sensor has the ability to hold instantaneous data for an object moving at a high rate of speed during full auto teaching. This data is displayed when the teaching has been completed.



(Data for light reception is 325 and for light blocking 120.)

F71 series



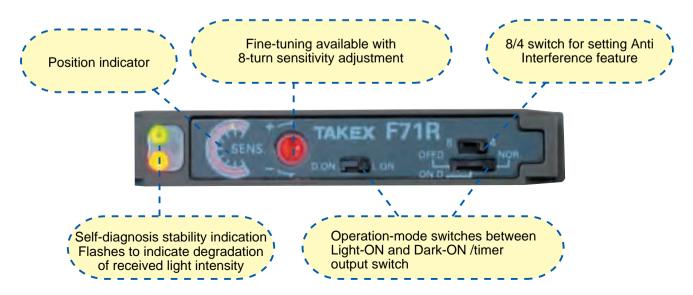
- Adjacent installation of up to 8 units
 - Proprietary Anti Interference feature is used -
- High-accuracy-8-turn sensitivity adjustment
 - Position indicator is provided -
- High-speed response of 30 μs
 - H type sensor -

Variation

Type	Мо	del	Light course		
Туре	NPN output PNP output		Light source	Output mode	
Manual setting	F71R	F71RPN	Red LED		
general-purpose	F71G	F71GPN	Green LED		
	F71B	F71BPN	Blue LED		
type	F71W	F71WPN	White LED	Open collector	
	F71RH	F71RHPN	Red LED	(NPN/PNP)	
Manual setting	F71GH	F71GHPN	Green LED		
high-speed type	F71BH	F71BHPN	Blue LED		
	F71WH	F71WHPN	White LED		

Manual high performance model

High-accuracy 8-turn adjustment is equipped with a position indicator, which allows direct reading of the adjustment position.



Useful 8-unit detection

Optical transmission-type Anti Interference feature

The Anti Interference feature prevents false operation due to mutual interference even if up to 8 units are installed adjacently.



Anti Interference for up to 4 sensors (response time: 250 μ s)



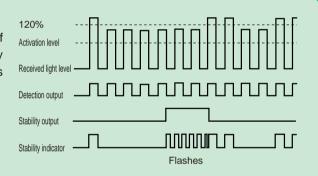
Anti Interference for up to 8 sensors 4 (response time: 500 μ s, turbo function enabled)



when more than one unit is adjacently installed.

Easy-to-understand stability function

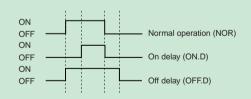
When four consecutive detections with a received light level of 120% or lower of the activation level have occurred, the stability output is activated. At the same time, the stability indicator flashes an alert.



Timer operation

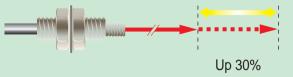
A delay timer of about 40 ms is provided to allow for a range of input conditions of the connected devices.

The timer is also useful for stabilization of detection output such as canceling signal chattering.



Turbo function increases detecting distance by 30%

When it is desirable to increase the detecting distance for the current condition of use, enabling the turbo function allows a distance increase of about 30%.



F70A · F70series

Туре

Amplifier (main unit)

Type	Mo	del	Light source	Output mode	Connection	
Type	NPN output	PNP output	Light Source	Output mode	Connection	
	F70AR	F70ARPN	Red LED			
Digital display	F70AG	F70AGPN	Green LED		Permanently attached cord	
general-purpose type	F70AB	F70ABPN	Blue LED			
	F70AW	F70AWPN	White LED	Open collector (NPN/PNP)		
	F70R	F70RPN	Red LED			
Digital display	F70G	F70GPN	Green LED		also available	
high-speed type	F70B	F70BPN	Blue LED			
	F70W	F70WPN	White LED			

• Fiber optic cable

For different types of fiber optic cables, see pp. 59-.

• M8 connector type

M8 connector connection type is separately available for all models, which is identified by "-J" following the model number. "-JE" and "-JS" are available depending on the input/output specification.

For connector specifications, see p. 23.

- <Type of cords with M8 connector>
- · Model: FBC-4R2S (equipped with straight M8 connector and 2-m cord)
- · Model: FBC-4R2L (equipped with angled M8 connector and 2-m cord)



Optional parts

Туре	Model	Description		
End unit	FA7EU	DIN rail mounting stopper		
Mounting bracket* AC-BF2		Amplifier unit mounting bracket		

^{*}Accessory

End unit



F70A • F70series

Rating/Performance/Specification

	Mod		NPN type	F70AR	F70AG	F70AB	F70AW	F70R	F70G	F70B	F70W
	IVIOC		PNP type	F70ARPN	F70AGPN	F70ABPN	F70AWPN	F70RPN	F70GPN	F70BPN	F70WPN
	Power supply 12-24V DC ±10% /						/ Ripple 10%	max.			
	Curre	L-	NPN type				39 mA	max.			
Jce	consum	ption	PNP type				50 mA	Max.			
mai	ge	Contro		Open co	ollector output	/ Rating: sink	current 100 n	nA (30 VDC r	nax.) / Residu	al voltage: 1 \	/ or less
rfor	Output mode	output	(*) PNP type	Open col	lector output /	Rating: source	e current 100	,	max.) / Resid		
l/pe	ndtr	Stabili	NPN type					L-ii	/ Rating: sink current 50 m	`	
Rating/performance			PNP type						Rating: source current 50	mA (30 VDC max.) / Res	idual voltage: 2 V or less
Ra	Or	perat	ion mode				ight-ON/Dark				
			Timer	(Off delay/disat		е	1	f delay/on-off	•	
					Delay time:	40 ms fixed		,	able between 10, 20, 40		
	R	espo	nse time		ion frequency			"	sion frequency		-
				Light emission frequency channel 2: 700 μ s max.					ion frequency		00 μs max.
		_	source	Red LED	Green LED	Blue LED	White LED	Red LED	Green LED	Blue LED	White LED
	(elength)	(660mm)	(525mm)	(470mm)		(660mm)	(525mm)	(470mm)	
			icator	Operation indicator: orange LED / Stability (STB) indicator: green LED							
			splay	LCD display with backlight							
			vitch	2 set buttons / Mode selector switch: RUN/SET				2 set buttons / Mode selector switch: RUN/SELECT/MODE			
			vity setting	Full auto teachir							
			setting input	Set button input				Set button inpu	ıt/external inp	ut	
	Sen	isitivity ad	ljustment function			Provid	ed (manual se	sensitivity adjustment)			
Specification	Functions Material			Anti Mutual Interference featureShort circuit protection feature			Sensor function: AUTO/TEACH/LOCK Auxiliary function: S for manual adjustment of sensitivity and activation level H for manual hysteresis setting V for displacement indication and absolute value indication modes Anti Mutual Interference feature Self-diagnosis feature Short circuit protection feature				
							Polycar	rbonate			
		Conr	nection	Permanently attac	hed cord (outer dime	, ,	•		hed cord (outer dime	nsion: dia. 4.8) 0.2sq	. 5 core 2 m length
			ICCLIOIT				connector spe				
		M	lass		F				unting bracket	:)	
		Acc	essory			Mour	nting bracket /	Operation m	anual		

^(*) Avoid the transient condition (0.5 seconds) immediately after power-up for output.

■ Environmental Specification

	Ambient light	Incandescent lamp: 10,000 lx / Sunlight: 20,000 lx
		1-3 adjacent units in operation: -25 - +55 °C
±	Ambient	4-10 adjacent units in operation: -25 - +50 °C
ner	temperature	11-16 adjacent units in operation: -25 - +45 °C
onr		Storage: -40 - +70 °C (non-freezing)
Environment	Ambient humidity	35-85%RH (non-condensing)
Ш	Protective structure	IP40
	Vibration	10-55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction
	Shock	500 m/s² / 3 times each in 3 directions

F71 series

Туре

Amplifier (main unit)

Type	Mo	del	Light source	Output mode	Connection	
туре	NPN output	PNP output	Light Source	Output mode		
	F71R	F71RPN	Red LED			
Manual setting	F71G	F71GPN	Green LED			
general-purpose type	F71B	F71BPN	Blue LED		Permanently	
	F71W	F71WPN	White LED	Open collector	attached cord	
	F71RH	F71RHPN	Red LED	(NPN/PNP)	M8 connector type	
Manual setting	F71GH	F71GHPN	Green LED		also available	
high-speed type	F71BH	F71BHPN	Blue LED			
	F71WH	F71WHPN	White LED			

• Fiber optic cable

For different types and prices of fiber optic cables, see pp. 59-.

• M8 connector type

M8 connector connection type is separately available for all models.

For identification, "-J" follows the model number.

For connector specifications, see p. 23.

- <Type of cords with M8 connector>
- · Model: FBC-4R2S (equipped with straight M8 connector and 2-m cord)
- · Model: FBC-4R2L (equipped with angled M8 connector and 2-m cord)



Optional parts

Туре	Model	Description	
End unit	FA7EU	DIN rail mounting stoppe	
Mounting bracket* AC-BF2 Amplifier unit mounting		Amplifier unit mounting bracket	

^{*}Accessory

End unit



F71series

Rating/Performance/Specification

	Mod	NI NI	PN type	F71R	F71G	F71B	F71W	F71RH	F71GH	F71BH	F71WH
	IVIOC	PI	NP type	F71RPN	F71GPN	F71BPN	F71WPN	F71RHPN	F71GHPN	F71BHPN	F71WHPN
	Power supply 12-24V DC ±10%					/ Ripple 10% max.					
	Curre		PN type				35 mA	max.			
nce	consum	ption PI	NP type				40 mA				
ma	mode	Control	NPN type	Open co	Open collector output / Rating: sink current 100 mA (30 VDC max.) / Residual voltage: 1 V or less						/ or less
rfor	t m	output (*)	PNP type		Open collector output / Rating: source current 100 mA (30 VDC max.) / Residual voltage: 1 V or less						
l/be	Output	Stability	NPN type		ollector output	<u>-</u>				-	
Rating/performance	\perp		PNP type	Open col	lector output /			· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·	ual voltage: 1	V or less
Ra	Op	peratio	n mode				ight-ON/Dark-				
		Т	imer				elay/off delay/o				
							elay time: abo	out 40 ms fixe	d		
	R	espon	se time		t 4 (turbo funct	,	· · · · · · · · · · · · · · · · · · ·	30 //c may (^1)			
				t 8 (turbo funct		500 μs max.	5 1155				
		Light s		Red LED	Green LED	Blue LED	White LED	Red LED	Green LED	Blue LED	White LED
	((wavelength)		(660mm)	(525mm)	(470mm)	ranga LED / S	(660mm)	(525mm)	(470mm)	
				Operation indicator: orange LED / Stability (STB) indicator: green LED						\	
	Volume (VR)			SENS: sensitivity adjustment volume (8-turn without stopper equipped with indicator)					11)		
				• Light-ON/[Light-ON/Dark-ON selector switch: L.ON for Light-ON, D.ON for Dark-ON						
_		Switch	(\$\\\/)	• Timer selector switch: NOR. for ON/OFF operation, ON.D for on delay (40 ms), OFF.D for of delay (40 ms)						ay (40 ms)	
Specification		Switch	(011)	• Anti Mutual Int	erference/turbo mo	مام ممام مدم و مینادما	. (22 22 22 2				
cific					nterference for up t		' '				
Spe					nterference for up						
0)	Anti	Mutual I	nterference		Prov						
	Sho	rt circuit	protection				Prov	ided			
		Mate	rial				Polycar	bonate			
		Conne	ection	Permanently	y attached cor	d (outer dime	nsion: dia. 4.8	3) 0.2sq. 4 cor	e 2 m length (-J type: M8 c	onnector *2)
		Ма	ss		P	Approx. 90 g (including 2-m	cord and mou	inting bracket)	
		Acces	sory	Mounting b	racket / Screw	driver for adju	stment / Light s	hielding sticke	r (excluding H	type) / Operat	tion manual

- (*) Avoid the transient condition (0.5 seconds) immediately after power-up for output.
- (*1) The detecting distance for high-speed response H type is reduced to roughly 30% of the ordinary type.
- (*2) For details about -J (M8 connector type), see p. 23.

Environmental Specification

	Ambient light	Incandescent lamp: 10,000 lx max. / Sunlight: 20,000 lx max.
		1-3 adjacent units in operation: -25 - +55 °C
	Ambient	4-10 adjacent units in operation: -25 - +50 °C
	temperature	11-16 adjacent units in operation: -25 - +45 °C
±		Storage: -40 - +70 °C (non-freezing)
Environment	Ambient humidity	35-85%RH (non-condensing)
onr	Protective structure	IP40
nvir	Noise	Power supply line: 500 V / Cycle: 10 ms / Pulse duration: 1 μs
Ш		Radiation: 1 kV / Cycle: 10 ms / Pulse duration 1 μ s (with noise simulator)
	Vibration	10-55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction
	Shock	100 m/s2 / 3 times each in 3 directions
	Dielectric withstanding	1,000 VAC for 1 minute
	Insulation resistance	500 VDC, 20 MΩ max.

Simplified Wiring Keries Simplified-wiring connection type Keries Fiber optic sensors



- Digital display
- Auto sensitivity setting
- Manual sensitivity setting
- The "new" simplified-wiring connection system employed for each major amplifier model



Power can be supplied collectively to all units in one group (up to 16 units) at once by simply feeding power supply to any unit though the connector. Stand-alone use is also available.

No extra power supply lines required for additional units.

Simplified Wiring K series

Innovative mini connector employed

4 types of connector cords available according to input/output function required

Power/output connector cord

• With model F7K-4 (4 leads for power supply, control output, stability output and ground)



 With model F7K-3 (3 leads for power supply, control output and ground)



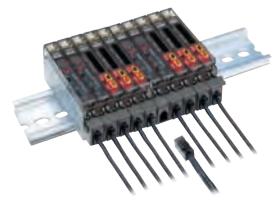
Dedicated output connector cord

 With model F7K-2 (2 leads for control and stability outputs)



 With model F7K-1 (1 lead for control output)





Replacement of connector cords simply by detaching and attaching connectors without moving sensors

capable of serving all types of detection needs





Simplified Wiring K Series

Туре

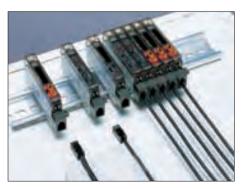
Amplifier (main unit)

Type	Type Model		Light source	Output mode	Connection	
NPN output		PNP output	Light Source	Output mode	Connection	
Digital display	F70ARK	F70ARKPN	Red LED			
general-purpose	F70AGK	F70AGKPN	Green LED			
	F70ABK	F70ABKPN	Blue LED			
type -	F70AWK	F70AWKPN	White LED			
Digital display	F70RK	F70RKPN	Red LED			
high-performance	F70GK	F70GKPN	Green LED			
	F70BK	F70BKPN	Blue LED		Simplified-wiring	
type	F70WK	F70WKPN	White LED	Open collector	connector type	
Manual setting	F71RK	F71RKPN	Red LED	(NPN/PNP)	specified connector	
١	F71GK	F71GKPN	Green LED		cord used	
general-purpose	F71BK	F71BKPN	Blue LED			
type	F71WK	F71WKPN	White LED			
	F71RHK	F71RHKPN	Red LED			
Manual setting	F71GHK	F71GHKPN	Green LED			
high-speed type	F71BHK	F71BHKPN	Blue LED			
	F71WHK	F71WHKPN	White LED			

• Specified connector cord

Туре	Model	Cord length Description	
Power supply /	F7K-4		4 leads: power supply, 0V, control output, stability output
output	F7K-3	F7K-3 2m	3 leads: power supply, 0V, control output
Output only	F7K-2	2111	2 leads: control output, stability output
Output Offiy	F7K-1		1 lead: control output

For the specification of connector cords, see p. 23.



• Fiber optic cable

For different types and prices of fiber optic cables, see pp. 59-.

Optional parts

Туре	Model	Description
End unit	FA7EU	DIN rail mounting stopper

End unit



Simplified Wiring K Series

For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

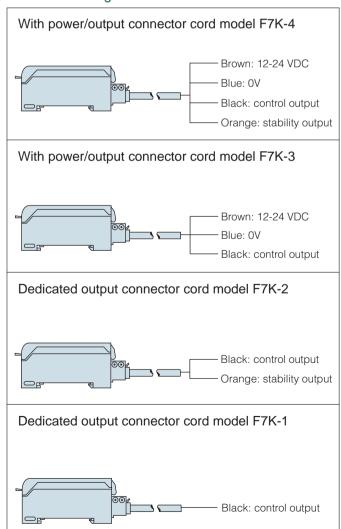
Connection and connector cord

 For simplified wiring, use the specified connector cord separately available.

Туре	Power/output connector cord		Dedicated outpu	it connector cord	
Model	F7K-4	F7K-3	F7K-2	F7K-1	
Maximum number of attachments and detachments of connector		5	0		
Connector material	Polycarbonate				
	Cord length: 2 m				
Cord	4 mm	Outer diameter: 4 mm (0.2sq. 3 core)	4 mm	2.6 mm	
Mass	Approx. 55 g	Approx. 50 g	Approx. 45 g	Approx. 20 g	

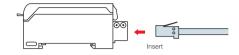
- The connector cord can be attached or detached as amplifiers are joined together without sliding them to either side.
- For the dimensions of connector cords, see p. 34.

Connection diagram



Attachment of connector cord

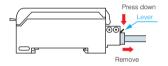
- ① Join fiber amplifiers.
- ② Insert the connector cord into each amplifier until it clicks.



③ Attach caps on the power supply terminals on the sides of the group of joined amplifiers.

Detachment of connector cord

- ① Cut the power supply to the fiber sensor.
- ② Press down the lever of the connector cord to remove the cord.

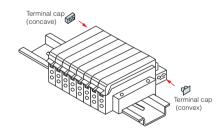


■ To extend the cord, use wires of at least 0.3 mm² and limit the length to within 100 m

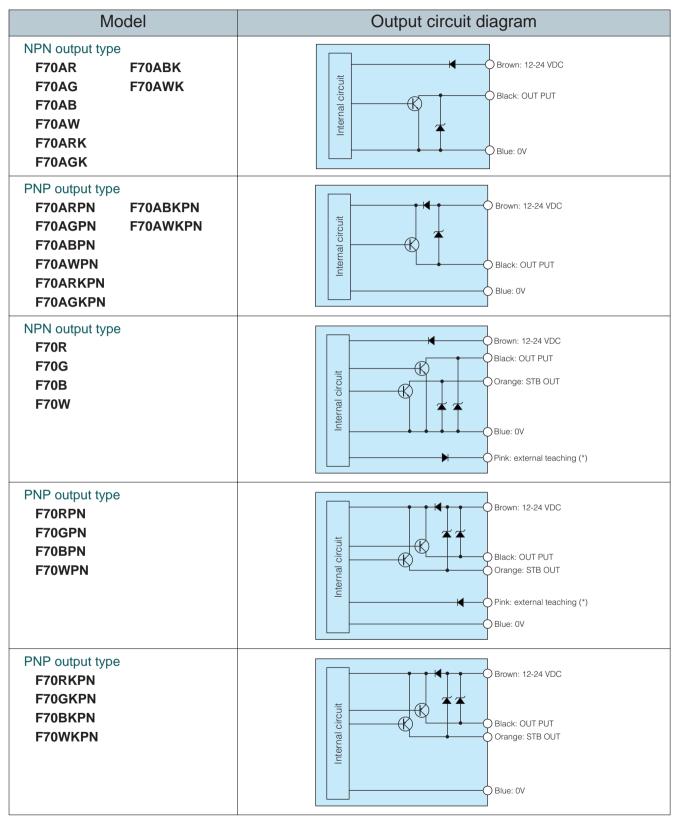
Connector pin short circuit protection

For stand-alone or joined use of amplifiers, be sure to attach the terminal caps that come with amplifiers to the terminals on the ends of a unit or group of units to prevent electrical shock or short circuit with power supply terminals on the back.

Terminal caps are in two types: convex and concave.

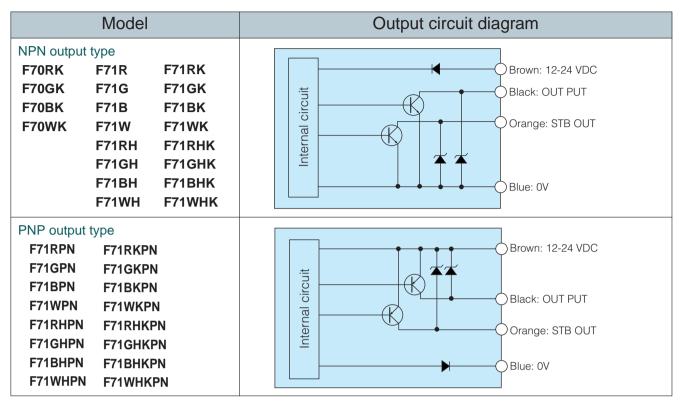


Input/Output Circuit and Connection

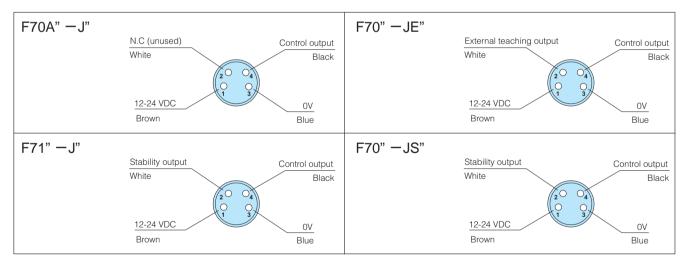


(*) When not using external teaching, cut the pink lead at the base or connect it to the positive terminal (for NPN type) or 0V (PNP type) of the power supply.

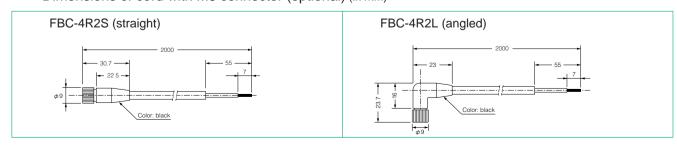
Input/Output Circuit and Connection



■ M8 Connector Type IO Specification/Pin Arrangement/Lead Colors



• Dimensions of cord with M8 connector (optional) (in mm)



Common to F70A/F70/F71 Series

For Correct Use

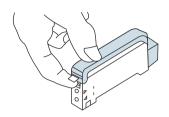
Be sure to follow the instructions in the operation manual provided for correct use of the product.

Handling of amplifier case cover

①Opening the case cover

While pressing down the front part of the case cover, lift the cover by pulling up the tab.

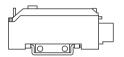
Just roughly pulling the case cover tab for opening may damage the cover. Be sure to press the front part of the cover when pulling the tab.



Pull

The cover opens up to the connector on the back and stays at the half-opened position.

Pulling at the hinge with the cover half open allows removal of the cover.

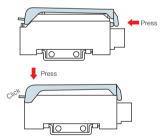


Cover removed

②Attaching the cover

Put the case cover on the amplifier as shown on the figure on the right and push in at the hinge.

Press down the front part of the cover until it clicks and make sure that the tab is hooked.



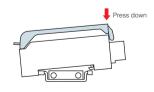
Attaching amplifier on DIN rail or mounting bracket

The mounting bracket is optional.

The amplifier cannot be side-mounted with a mounting bracket used.

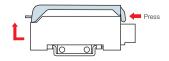
①Attachment

Put the front hook of the amplifier on the rail (or mounting bracket) and press down the back of the amplifier.



2 Detachment

While pressing the amplifier forward, lift the front part and detach the front hook.



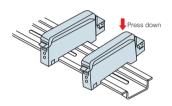
Attachment of amplifiers for joined use

When using two or more amplifiers by joining them together, be sure to use a DIN rail for mounting.

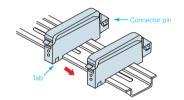
Up to 16 units can be joined for use

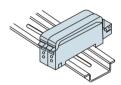
Be sure to cut the power supply before attempting to join or separate units.

①Mount one amplifier at a time on the DIN rail while keeping a certain space between amplifiers.

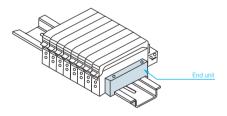


②Slide the amplifiers so that the tabs on the front and the connector pins on the back are respectively joined together.





③To prevent the connections from coming loose due to vibration, etc., attach end units (optional) on the ends of the group of amplifiers to secure them.



To detach the amplifiers, follow the steps in reverse order and remove one amplifier at a time.

Removing the amplifiers as they are joined together without sliding may damage the amplifiers.

Common to F70A/F70/F71 Series

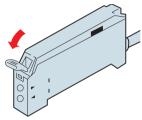
For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

Attachment of fiber optic cable

Attachment to amplifier

Open the case cover and press down the single-touch lock lever.

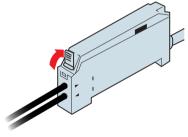


2. Insert the fiber optic cable all the way until it stops.

To prevent inadequate insertion of a fiber optic cable, marks to indicate the insertion length are provided on the case side, which can be used as gauges.

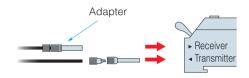
Fiber optic cable insertion length: about 13 mm

3. Lift the single-touch lock lever.



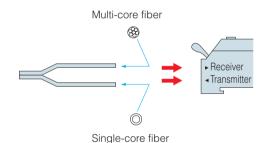
Attachment of small-diameter fiber optic cable

When attaching a small-diameter fiber optic cable, use the adapter that comes with the fiber optic cable.



Attachment of coaxial reflective fiber optic cable —

Attach the multi-core fiber to the receiver and single-core fiber to the transmitter.



Notes on usage

 When using two or more amplifiers joined together, be sure to use a DIN rail for mounting.

Different ambient temperatures apply according to the number of joined amplifiers.

No. of amplifiers	Ambient temperature
1-3	-25 - +55 °C
4-10	-25 - +50 °C
11-16	-25 - +45 °C

- Be sure to turn off the power supply before wiring.
- To extend the cord, use wires of at least 0.3 mm² and limit the length to within 100 m.
- Using the same conduit for the amplifier wiring and power transmission or high-voltage lines may cause faulty operation

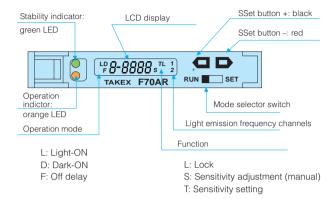
- or damage due to noise. Be sure to route them separately.
- Make sure that the power fluctuation is within an allowable range so that the power input will not exceed the rating.
- When using a commercially-available switching regulator, use the frame ground or ground terminal.
- For output, avoid the transient condition (0.5 seconds) immediately after power-up.
- Do not use the sensor in a place subject to steam, large amount of dust or direct exposure to water or oil.
- Do not use the sensor outdoors or in a place subject to direct disturbing light on the light receiving surface.
- Use of a reflective-type fiber optic cable at the maximum sensitivity may cause inadequate light blocking. Be sure to use a work for sensitivity setting.

F70ASeries

For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

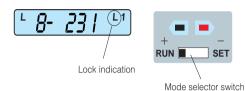
Part names

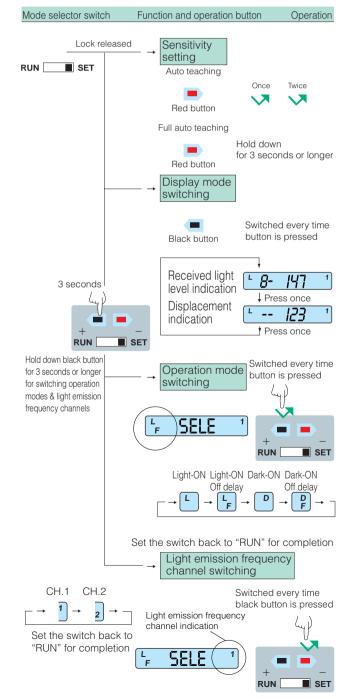


Operation

Mode selector switch

This switch should be set to RUN for normal object detection, which enables the lock mode and disables all operations on the sensor. Setting the mode selector switch to SET releases the lock, which allows operations on the sensor.





F70ASeries

For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

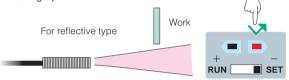
Sensitivity setting (teaching)

Set the operation mode selector switch from RUN to SET. The lock is released and the sensor enters the sensitivity setting ready state.



Sensitivity setting using stationary work — auto teaching

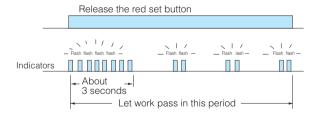
 With no work placed, press the red set button and release it. The indicator flashes, showing that the sensor is ready for the next setting input.



Place the work in a given position and press the red set button. The indicator stops flashing, showing that sensitivity setting is complete.

Sensitivity setting using moving work — full auto teaching

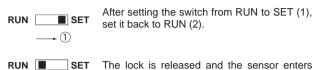
- Press and hold down the red set button. The orange and green indicators start flashing alternately and the flashing becomes slower after about 3 seconds.
- 2. Let the work pass while holding down the red set button.
- 3. When the passing of the work and the slow flashing of the indicators have been confirmed, release the set button.



Interference between sensors prevents correct sensitivity setting. For correct sensitivity setting, make sure that there is no interference of light by blocking the light from either of the sensors or removing the fiber optic cable from either of the amplifiers.

Manual adjustment of activation level

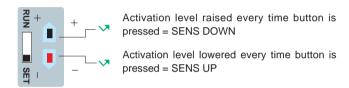
Sensor operation can be monitored while adjusting the activation level, which allows setting of the optimum operation level.



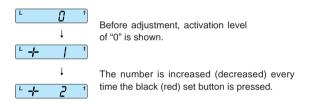
the sensitivity adjustment mode.

For received light indication mode





For displacement indication mode



Sensitivity adjustment completed

The mode automatically switches back to the lock mode about 10 seconds after the sensitivity adjustment has been completed.

Maximum sensitivity setting: Press the red set button twice with the light blocked.

For through-beam type

 Block the light beam with a work, etc. to make the light blocking state.



For reflective type

Use of a reflective-type fiber optic cable at the maximum sensitivity may cause inadequate light blocking. Be sure to use a work for sensitivity setting.

Work positioning setting

- 1. Place the work at the desired position.
- 2. With the work kept in place, press the red set button twice.

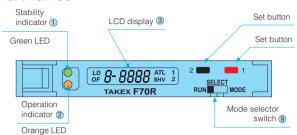


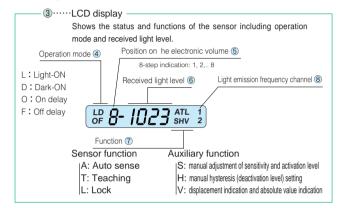
F70 Series

For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

Part names





- 1 Stability indicator
- 2 ····· Operation indicator
- 3 ······LCD display
- 4.....Operation mode
- 5.....Position on electronic volume
- 6 ····· Received light level
- 7·····Function
- 8Light emission frequency channel
- 9 ····· Mode selector switch

Initial (factory) setting

When a fiber optic sensor has been mounted and power supplied for the first time, indications as shown below appear with the corresponding settings enabled:



Simple setting for immediate use

(For reflective type)

- 1) Press Button 1 once with no work present. The orange and green indicators flash.
- 2) With the work in place, press Button 1 once again.

Teaching with Button 1

(For through-beam type)

- 1) Block the light beam with the work, etc. to set the light blocking state.
- 2) Press Button 1 twice. The setting is complete

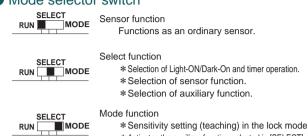


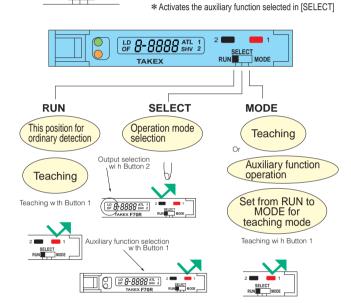
Note

Use of a reflective-type fiber optic cable at the maximum sensitivity may cause inadequate light blocking. Be sure work is present for auto or full auto teaching.

Operation

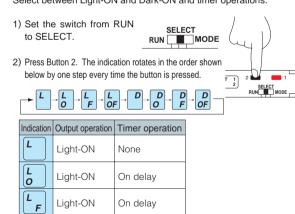
Mode selector switch





Operation mode setting

Select between Light-ON and Dark-ON and timer operations.



L	Light-ON	None		
L	Light-ON	On delay		
L F	Light-ON	On delay		
L O F	Light-ON	On/Off delay		
D	Dark-ON	None		
O	Dark-ON	On delay		
D F	Dark-ON	Off delay		
D O F	Dark-ON	On/Off delay		

3) Select a desired mode and set the switch back to RUN, which enables the selected operation mode.

F70 Series

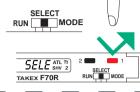
For Correct Use

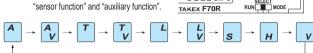
Be sure to follow the instructions in the operation manual provided for correct use of the product.

Sensor function/auxiliary function setting

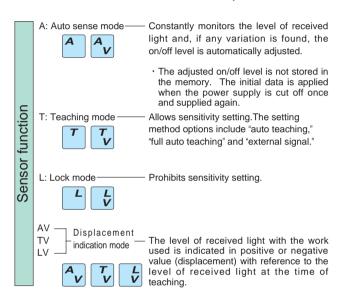
Sensor function selection

- 1) Set the switch to SELECT.
- 2) Press Button 1 The indication rotates in the order below by one step every time the button is pressed, allowing the selection of a





3) Select a function and set the switch back to [RUN]. The function selection is stored in the memory.



Auxiliary function selection

S: Allows adjustment of the "sensitivity" and "activation level" already set.



H: Allows adjustment of the hysteresis (deactivation level).



Auxiliary function

V: Indicates the absolute value.



· Select one of these functions and set the switch to [MODE], which enables the auxiliary function selected.

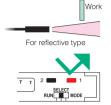
LCD display

- The received light level displayed on the LCD shows an average value for a certain period of time and may contain an error of $\pm/-1-2$.
- When the Anti Interference feature is enabled, the received light level indication on the LCD may show an incorrect value. For correct indication, eliminate the interference by blocking the light causing the interference or cutting of the power supply to the sensor causing the interference and read the value.

Sensitivity setting (teaching)

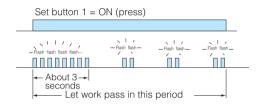
Auto teaching (with stationary work)

- 1) Press Button 1 with no work placed and release the button. The indicator flashes, showing that the sensor is ready for the next teaching input.
- 2) With the work in place, press Button 1 once and release it. The indicator stops flashing, showing that sensitivity setting is complete.



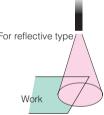
Full auto teaching (with moving work)

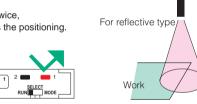
- 1) Press and hold down Button 1 for 3 seconds or longer. The orange and green indicators start flashing alternately and the flashing becomes slower a little later.
- 2) Let the work pass while holding down Button 1.
- 3) When the passing of work and the slow flashing of indicators have been confirmed, release Button 1.



Positioning teaching

- 1) Place the work at the desired position
- 2) Press Button 1 twice, which completes the positioning





Teach hold function

Holds momentary data during full auto teaching

Releasing Button 1 shows the maximum and minimum data during teaching (the maximum and minimum values are



alternately shown for about 3 seconds).

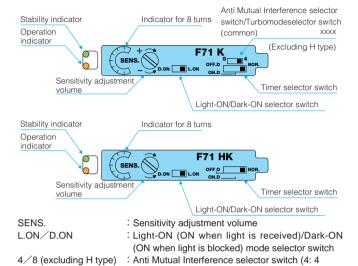
This hold function is not available with the external teaching function.

F71Series

For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

Part names



Operation indicator

NOR/ON.D/

OFF D

The orange LED is illuminated when the signal is activated.

units/8: 8 units)

: Timer selector switch

Stability indicator

The green LED is illuminated when the received light level is well above (120% of) the activation level. As long as the stability indicator is illuminated when the light is received, the stability of the detection is ensured without being affected by variation of environment such as ambient temperature.

(Disabled/On delay/Off delay)

Turbo mode selector switch (4: turbo off/8: turbo on)

Anti Mutual Interference/turbo function (excluding H type)

The Anti Mutual Interference selector switch doubles with turbo function

Switch set to 8: The Anti Mutual Interference feature is available for up to 8 units and the turbo

function is enabled.

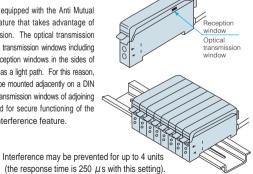
Switch set to 4: The Anti Mutual Interference feature is available for up to 4 units and the turbo function is disabled. The response time is

Emission

250 µs.

Anti Mutual Interference

This product is equipped with the Anti Mutual Interference feature that takes advantage of optical transmission. The optical transmission system uses the transmission windows including emission and reception windows in the sides of an amplifier unit as a light path. For this reason amplifiers must be mounted adjacently on a DIN rail so that the transmission windows of adjoining units are aligned for secure functioning of the Anti Mutual Interference feature





(the response time is 250 μ s with this setting). Interference may be prevented for up to 8 units (the response time is $500 \,\mu$ s with this setting).

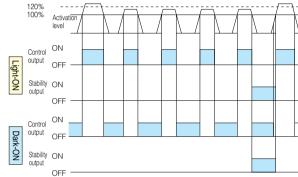
Turbo function

Setting the turbo mode selector switch to "8" enables the turbo function. With this function enabled, the response time is increased to 500 μ s but the detecting distance is also increased by about 30% compared with that for the turbo function disabled (set to "4").

Stability output

The stability output can be used to check for reduction of the light intensity level along with any change in the operating environment or operation over time or to perform initial check of the operation.

When four consecutive detections have occurred with the level of received light exceeding the operation level but not reaching 120 percent of the level (range not allowing stable operation), the stability signal is output when the control output is deactivated for Light-ON mode. The stability indicator starts flashing at the same time as the activation of the stability output. If the level of received light gains a margin, the stability output is deactivated and the stability indicator stops flashing and becomes illuminated (normal illumination).



Sensitivity adjustment

Reflective type (adjustment for Light-ON mode)

- ①Place the object to be detected in a given position, turn up the sensitivity adjustment volume (SENS) gradually from Min. and find the point at which the operation indicator (orange LED) is illuminated (Point A).
- 2Remove the object, turn down the sensitivity adjustment volume gradually from Max, and find the point at which the operation indicator (orange LED) goes out (Point B). (If the operation indicator is not illuminated even at Max., Max. is regarded as Point
- 3 Set the volume at midway between Points A and B.
- 4With the object placed in a given position (light reception state), make sure that the stability indicator (green LED) is illuminated.

Through-beam type (adjustment for Light-ON mode)

- With the object to be detected removed, turn up the sensitivity adjustment volume (SENS) to Max. and make sure that the operation indicator (orange LED) and stability indicator (green LED) are illuminated. (If the stability indicator is not illuminated, the set distance may be too long or the light axis may not be aligned.)
- 2Turn down the sensitivity adjustment volume gradually from Max. and find the point at which the operation indicator (orange LED) goes out (Point A).
- 3With the object placed in a given position, turn up the sensitivity adjustment volume gradually and find the point at which the operation indicator (orange LED) is illuminated (Point B). (If the operation indicator is not illuminated even at Max., Max. is regarded as Point B.)
- 4 Set the volume at midway between Points A and B.
- ⑤With the object removed (light reception state), make sure that the stability indicator (green LED) is illuminated.







Point A = 15

Point B = 75

Optimum position = 45

F71Series

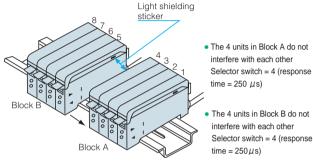
For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

Use the light shielding sticker (accessory) for grouping amplifiers into blocks when taking advantage of the Anti Mutual Interference features to use more than one sensor. The sticker can also be used when the transmission windows may be subject to strong ambient light. (If the detection allows no mutual interference, there is no need to use the sticker even if the amplifiers are mounted adjacently.)

Example 1

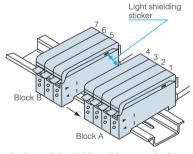
8 sensors used (4 units of Block A and 4 units of Block B)



- Apply one light shielding sticker to each of the open transmission windows in the fourth and fifth units.
- After the stickers have been applied, slide one block of units until they come in contact with the other block.
- Note: There may be interference between the two blocks of sensors.

Example 2

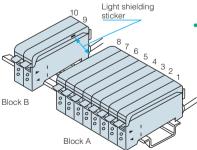
7 sensors used (4 units of Block A and 3 units of Block B)



- The 4 units in Block A do not interfere with each other Selector switch = 4 (response time = 250 μs)
- The 3 units in Block B do not interfere with each other Selector switch = 8 (response time = 500 μs, turbo function enabled)
- Apply one light shielding sticker to each of the open transmission windows in the fourth and fifth units.
- After the stickers have been applied, slide one block of units until they come in contact with the other block.
- Note: There may be interference between the two blocks of sensors.

Example 3

10 sensors used (8 units of Block A and 2 units of Block B)



- The 8 units in Block A do not interfere with each other Selector switch = 8 (response time = 500 μs, turbo function enabled)
 - The 2 units in Block B do not interfere with each other Selector switch = 8 (response time = 500 μs, turbo function enabled)
- Apply one light shielding sticker to each of the open transmission windows in the eighth and ninth units.
- After the stickers have been applied, slide one block of units until they come in contact with the other block.
- Note: There may be interference between the two blocks of sensors

If the selector switch setting is mixed (both "4" and "8" settings are present) within one block, the Anti Mutual Interference feature does not work. Make sure that the selector switch settings are consistent (either "4" or "8") within one block.

Detecting distance for -H type

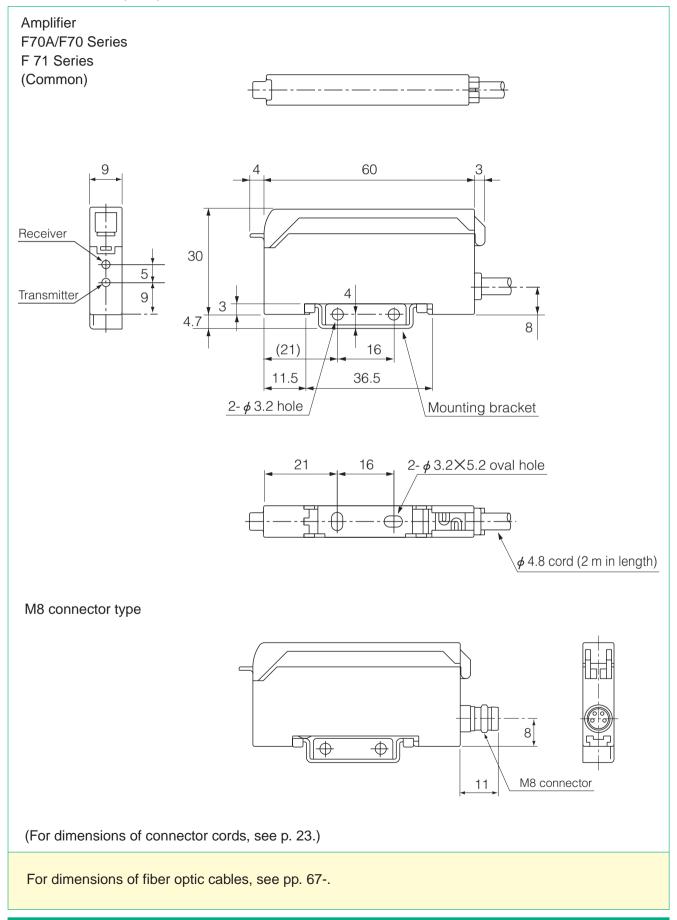
For high-speed response models, the detecting distance is generally about 30% of normal models.

Typical example

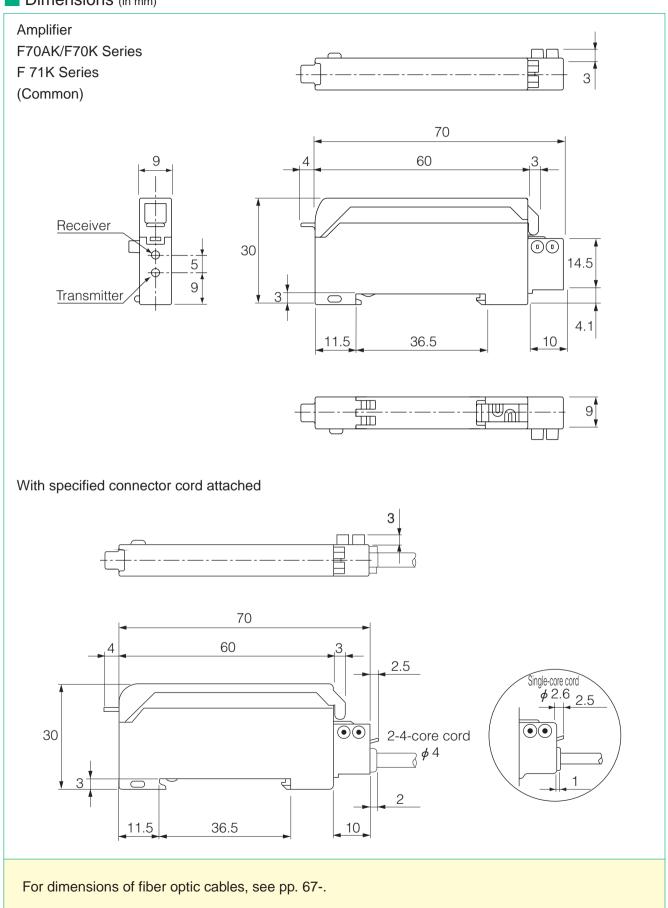
Detection method	Detection method	Detecting distance	
Reflective	FR5BC	35mm	
Through-beam	FT5BC	95mm	

(With turbo function disabled)

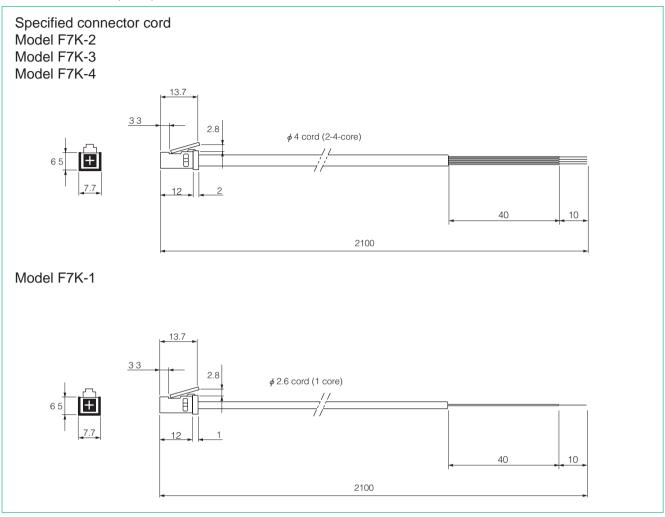
Cord-Connected Type

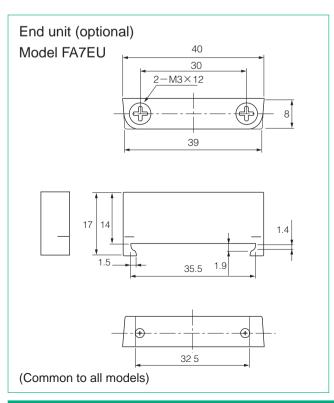


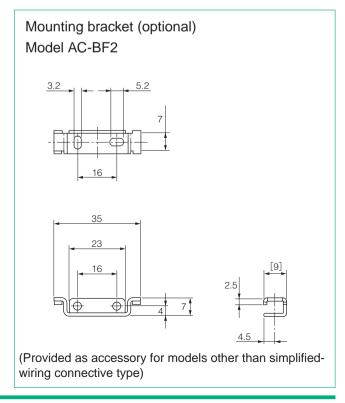
Simplified-Wiring Connective Type

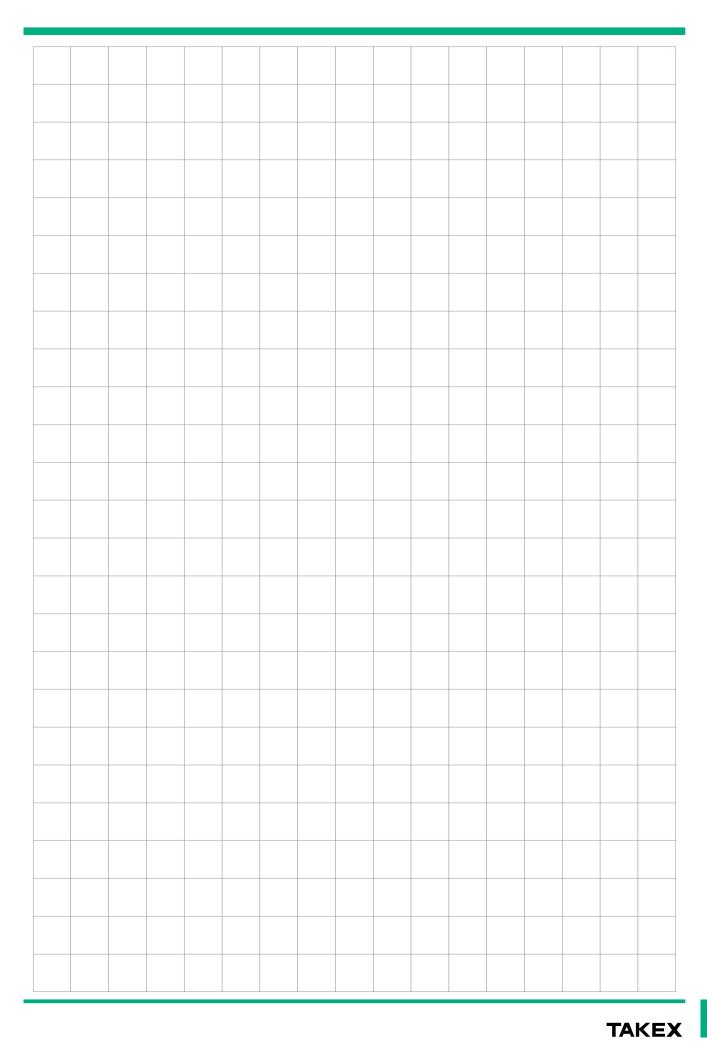


Simplified-Wiring Connective Type









F70T Series



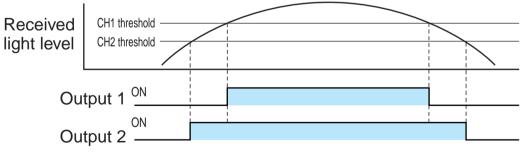
- 2-point "area" output modes are available
- Inherits advanced functions of the F70 Series and now allows a wider range of detecting conditions

Type

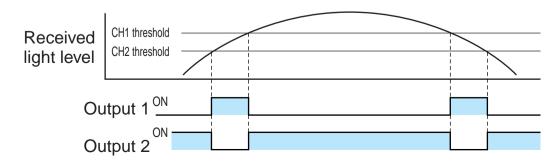
	Detection method/	Model		Operation mode	Output mode	Light source	
	detecting distance	NPN output	PNP output	Operation mode	Output mode	Light Source	
	Dependant on fiber optic cable, light source, etc.	F70TR	F70TRPN		2-point	Red LED	
		F70TG	F70TGPN	Light-ON/ Dark-ON	output/area output selectable,	Green LED	
		F70TB	F70TBPN	selectable		Blue LED	
		F70TW	F70TWPN		open collector	White LED	

Output mode selectable

2-point output mode



Area output (window comparator output) mode



Fiber optic sensors

Rating/Performance/Specification

	Mode		NPN type	F70TR	F70TG	F70TB	F70TW	
	IVIOC		PNP type	F70TRPN	F70TGPN	F70TBPN	F70TWPN	
	Detection method			Through-beam type, reflective type (Dependant on fiber optic cable)				
	Detecting distance		ng distance	Dependant on fiber optic cable, light source, etc.				
	Р	owe	er supply		12~24V DC ±10%	/ Ripple 10% max.		
	Curre	ent _	NPN type		39 mA	n max.		
Rating/performance	consum	ption	PNP type		50 mA	max.		
mai		Co	ntrol output	2-poir	nt output/area output (windo	ow comparator output) selec	ctable	
rfor	ge		Titror output		2 open colle	<u> </u>	F70TWPN ic cable) ectable 1 V or less V or less 2 V or less White LED ACH	
/be	Output mode		NPN type	Ch 1: sin	k current 100 mA (30 VDC	max.) / Residual voltage: 1	V or less	
ting	tbu	Rating	141 14 type		nk current 50 mA (30 VDC r	,		
Ra	no	Rat	PNP type	Ch 1: sour	ce current 100 mA (30 VDC	max.) / Residual voltage:	2 V or less	
			71	Ch 2: sou	rce current 50 mA (30 VDC	<u> </u>	2 V or less	
	Op	era	tion mode	Light-ON/Dark-ON selectable				
	Timer -		Timer	On delay/off delay/on-off delay/disabled selectable				
				Delay time: 40 ms fixed				
	Response time			1 ms max.				
	Accessory				Mounting bracket /	·		
	L	_igh	it source	Red LED	Green LED	Blue LED	White LFD	
	()		relength)	(660nm)	(525nm)	(470nm)		
		Ind	dicator	Operation indicator: CH1 = Green LED / CH2 = Orange LED			.ED	
ڃ			isplay	LCD display with backlight				
atic			Switch	2 set buttons / Mode selector switch: RUN/SELECT/TEACH				
oific			ing method	Full auto teaching / Auto teaching				
Specification			hing input	Set button				
U	Sho		cuit protection			vided		
			aterial			rbonate		
	(nnection	Permanently	attached cord (outer dime	, , ,	e 2 m length	
	Mass		Mass		Approx. 80 g (includi	ng mounting bracket)		

Environmental Specification

nent	Ambient light	Incandescent lamp: 10,000 lx max. / Sunlight: 20,000 lx max.
	Ambient temperature	-25 ~ +55°C Storage: -40 ~ +70 °C (non-freezing)
onr	Ambient humidity	35~85%RH (non-condensing)
n N	Vibration	10~55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction
ш	Shock	500 m/s ² / 3 times each in 3 directions

For different types and specifications of fiber optic cables, see pp. 59-.

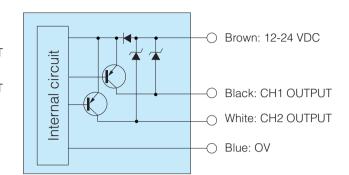
F70T

■ Input/Output Circuit and Connection

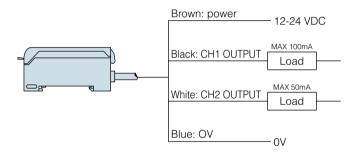
NPN output

Brown: 12-24 VDC Black: CH1 OUTPUT White: CH2 OUTPUT Blue: 0V

PNP output

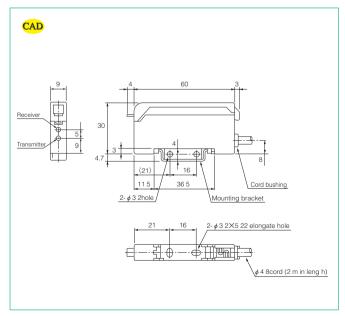


Connection



• To extend the cord, use wires of at least 0.3 mm² and limit the length to within 100 m.

Dimensions (in mm)

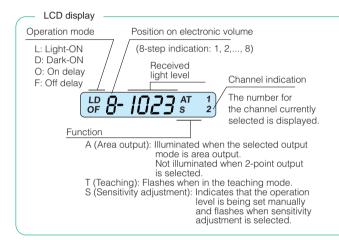


For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

Part names

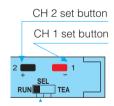


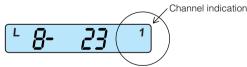


Channel indication

The "display" switches between indications for Channels 1 and 2. The LCD channel display indicates the active channel.

To switch between channels, with the selector switch at the RUN position, press the set button for the channel to display.





Example showing indication of Channel 1 information

Operation

Selecting operation and output modes

Button 1 for selecting between output modes (2-point/area)

Button 2 for selecting between operation modes

Output mode selection: selecting between 2-point/area output modes

- 1. Set the operation selector switch to SEL.
- 2. Press and hold down Button 1 for 3 seconds or longer then release the button.



3. Pressing Button 1 once (for about 1 second) alternates between flashing indications for 1/2 and A.







For 2-point output, select the flashing indication for 1/2. Selection For area output, select the flashing indication for A.

4. Set the output selector switch back to RUN.



Operation mode selection: selecting between Light-ON/Dark-ON and timer functions

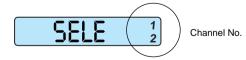
1. Set the operation selector switch to SEL.



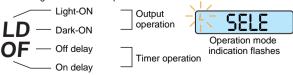
2. Press and hold down Button 2 for 3 seconds or longer and release the button.



3. Use Button 1 to select the channel to set.



4. Pressing Button 2 once (for about 1 second) switches between the flashing indications for operation modes.



5. Select the operation mode as required and set the operation selector switch back to RUN to complete.



F70T

For Correct Use

Be sure to follow the instructions in the provided operation manual for correct use of the product.

Sensitivity setting for 2-point output

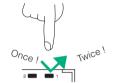
Maximum sensitivity setting: Press the set button twice with the light blocked.



2. Block the light beam with detectable object, this will set the light blocking state.



3. Press the channel-set button twice, to set the correct channel.



4. Set the operation selector switch back to RUN to complete RUN RUN



Use of a reflective-type fiber optic cable at the maximum sensitivity may cause inadequate light blocking. Be sure to use a work for sensitivity setting.

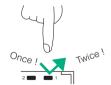
Work positioning setting

1. Set the operation selector switch to TEA. TEA TEA This is a TEA.

2. Place the detectable object at the desired position.



3. Press the button twice to set the correct channel.



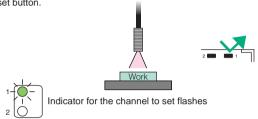
4. Set the operation selector switch back to RUN to complete.



Sensitivity setting using stationary work: auto teaching

1. Set the operation selector switch to TEA. TEA TEA T flashes

2. With the work in place, press once (for about 1 second) the channel-set button.



Without the detectable object, press once (for about 1 second) the channel-set button, this will set the correct channel.



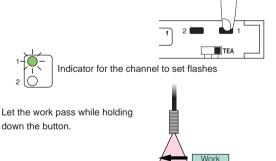
4. Set the operation selector switch back to RUN to complete. $\label{eq:complete}$



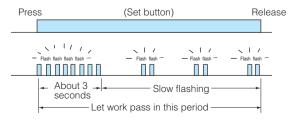
Sensitivity setting using moving work: full auto teaching

1. Set the operation selector switch to TEA. TEA -T - T flashes.

2. Press and hold down button to set the correct channel.



Confirm the indicator is flashing slowly when the work has passed and then release the set button.



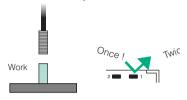
4. Set the operation selector switch back to RUN to complete.



For Correct Use

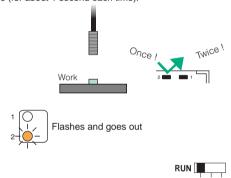
Be sure to follow the instructions in the provided operation manual for correct use of the product.

- Sensitivity setting for area output (a good example would be detecting different levels)
 - 1. Set the operation selector switch to TEA.
 - 2. With the detectable object in place for the upper limit, press Button 1 twice (for about 1 second each time).





3. With the detectable object in place for the lower limit, press Button 2 twice (for about 1 second each time).



4. Set the operation selector switch back to RUN to complete.

- Sensitivity adjustment: manual adjustment (fine-tuning) of sensitivity

 - Press button once for each channel requiring sensitivity adjustment.

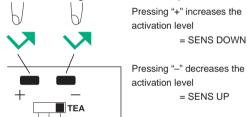


Selected channel No. and S flashes.



The value display shows the current ON level.

4. Press the "+" or "-" button to adjust the sensitivity (holding down the button changes the indication faster).



When sensitivity adjustment is finished, set the operation selector switch back to RUN to complete.



F70V Series



- Equipped with two preset up/down counter circuits
- Sensor on/off output and preset counter output are provided

Type

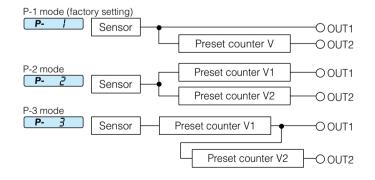
Detection method/	Model		Operation mode	Output mode	Light source	
detecting distance	NPN output	PNP output	Operation mode	Output mode	Light source	
Dependant on fiber optic cable.	F70VR	F70VRPN	Light-ON/Dark- ON selectable	2 open collector outputs	Red LED	

About Preset Counter

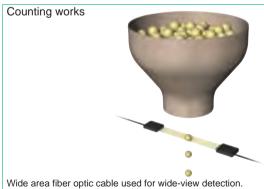
Counts the number of sensor activations/deactivations and outputs a one-shot signal when the count has reached the predefined setting (preset value).

The green indicator is illuminated while the one-shot signal is output.

The preset counter has the following three modes:



Application example



Wide area fiber optic cable used for wide-view detection. Outputs a signal when the predefined number of falling works has been counted, eliminating the need for a separate counter unit.

Fiber optic sensors

Rating/Performance/Specification

	Туре		NPN output type	PNP output type	
	1	Model	F70VR	F70VRPN	
	Detection method		Through-beam type, reflective type		
		ing distance	` .	iber optic cable)	
ė	Pow	er supply	12~24V DC ±10%	/ Ripple 10% max.	
Rating/performance	Current	consumption	39 mA max.	50 mA max.	
orm	Cont	rol output	2 open colle	ector outputs	
erf			OUT 1: sink current 100 mA (30 VDC max.)	OUT 1: source current 100 mA (30 VDC max.)	
d/bu	Out	out mode	OUT 2: sink current 50 mA (30 VDC max.)	OUT 2: source current 50 mA (30 VDC max.)	
atir			Residual voltage: 1 V or less	Residual voltage: 1 V or less	
2	Opera	ation mode	Light-ON/Dark		
		Timer	On delay/off delay/on-off	delay/disabled selectable	
		Timer	Delay time:	40 ms fixed	
	Resp	onse time	1 ms max.		
	Accessory		Mounting bracket / Operation manual		
	Light source (wavelength)		Red LED (660nm)		
	Indicator		Operation indicator: OUT 1 = Orange LED / OUT2 = Green LED		
		isplay	LCD display with backlight		
	Pres	et counter	Single preset counter: 1 mode / Double preset counter: 2 modes		
		Output	One-shot signal		
ion	Output	signal length	Selectable between 50 ms, 100 ms, 200 ms, 500 ms and 1 s (factory setting: 100 ms)		
Specification	Coun	ter setting	Variable between 2 and 9999		
ecif		Switch	2 set buttons / Mode selector switch: RUN/SELECT/SET		
Sp		ing method	Full auto teaching / Auto teaching		
	Teaching input		Set button		
		rcuit protection		vided	
	M	aterial	•	rbonate	
	Coi	nnection	•	nsion: dia. 4.8) 0.2sq. 4 core 2 m length	
		Mass	Approx. 80 g (includi	ng mounting bracket)	

Environmental Specification

nent	Ambient light	Incandescent lamp: 10,000 lx max. / Sunlight: 20,000 lx max.
	Ambient temperature	-25 ~ +55 °C Storage: -40 ~ +70 °C (non-freezing)
onr'	Ambient humidity	35~85%RH (non-condensing)
Envir	Vibration	10~55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction
	Shock	500 m/s ² / 3 times each in 3 directions

For different types and specifications of fiber optic cables, see pp. 59-.

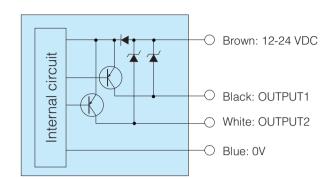
F70V

■ Input/Output Circuit and Connection

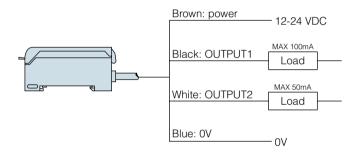
NPN output

Brown: 12-24 VDC Black: OUTPUT1 White: OUTPUT2

PNP output

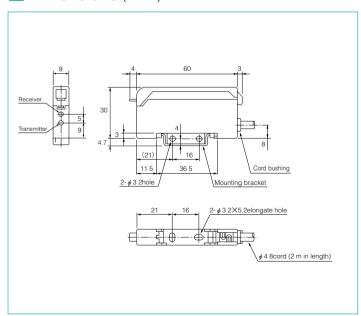


Connection



 To extend the cord, use wires of at least 0.3 mm² and limit the length to within 100 m.

Dimensions (in mm)



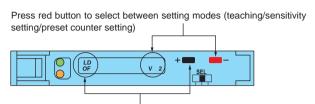
For Correct Use

Be sure to follow the instructions in the operation manual provided for correct use of the product.

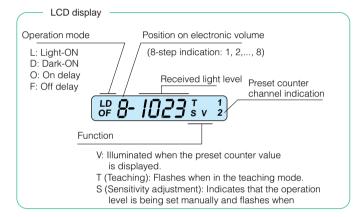
Part names

Counter output indicator Green LED LCD display Red set button Red set button Red set button Red set button Mode selector switch Orange LED

Operation and setting mode selection



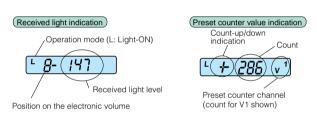
Press black button to select between operation modes



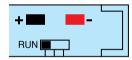
Switching between indications

The display switches between indications for received light level and preset counter value.

To switch between indications, with the selector switch at the RUN position, press the black button.



Overview of operation



Black button: Switches between indications

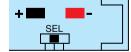




Red button: Switches between preset count-up and count-down displays.







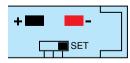
Black button: Switches between operation modes including Light-ON, Dark-ON and timer functions.

Red button: Selects between operation modes.

T: Teaching

S: Sensitivity setting

V, V1, V2: Preset value setting



Operation mode

T

Teaching: Press the red button for teaching.



Increase/decrease the sensitivity



View/set the preset value.

F71RAN_{Series}



- Ultra-slim 9-mm body
- 8-turn adjustment with indicator for fine-tuning
- Red LED allows for checking of illumination

Type

Type / Detection method	Detecting distance	Model	Operation mode	Output mode
Fiber type Through-beam Reflective (Dependant on fiber optic cable)	Dependant on fiber optic	F71RAN	Voltage output in proportion to received light intensity	Effective voltage range: 2~8 V

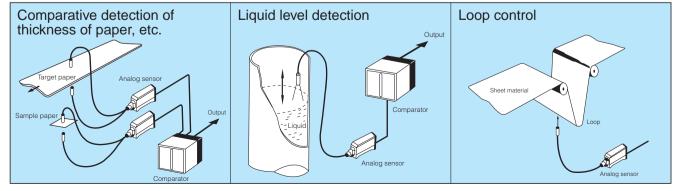
"White LED" is used for light emitting element
 A model that uses white LED as the light emitting element is available separately.

Model.: F71WAN

Applicable comparator (ANP Series)



Application example



F71RAN

Rating/Performance/Specification

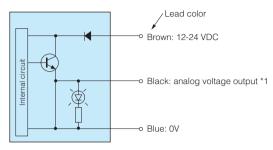
	Model	F71RAN
	Detection method	Fiber type
g	Power supply	12~24 VDC ± 5 % / Ripple: 2% max.
nan	Current consumption	30 mA max.
forr	Output mode	Effective voltage range: 2~8 V (NPN emitter follower)*
Rating/performance	Operation mode	Voltage output in proportion to received light intensity (current 3 mA max.)
ting	Response time	Rise from 2 to 8 V in 10 ms max.
Ra	Response unie	Fall from 8 to 2 V in 25 ms max.
	Temperature drift	0.3%/ °C max. at −10 ~ +50 °C
	Output ripple	80 mV max.
	Light source (light wavelength)	Red LED (680 nm)
atior	Indicator	Power (green) / Light intensity (orange)
ifice	Case material	Case: heat-resistant ABS / Cover: polycarbonate
Specification	Connection	Permanently attached cord (outer dimension: dia. 4.8) 0.2sq. 3 core 2 m length
(0)	Mass	Approx.90 g (including 2-m cord and mounting bracket)

^{*}The range may be 1~9 V depending on the characteristics of the individual products and fiber optic cables.

Environmental Specification

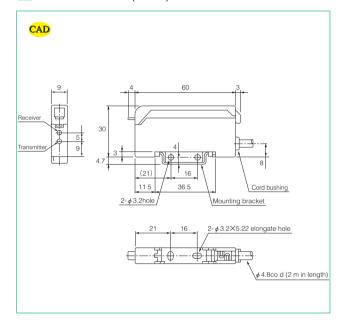
Ħ	Ambient light	Incandescent lamp: 10,000 lx max.
ment	Ambient temperature	-25 ~ +55 °C (non-freezing)
vironn	Ambient humidity	35~85%RH (non-condensing)
١	Protective structure	IP40
Ē	Vibration	10~55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction

Input/Output Circuit and Connection



^{*1:} Output current: 3 mA Effective voltage range: 2~8 V

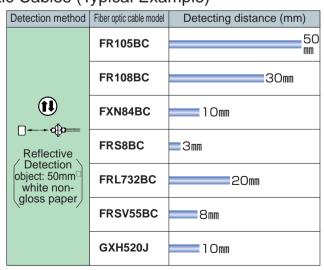
Dimensions (in mm)



■ Detecting Distance with Different Fiber Optic Cables (Typical Example)

Detection method	Fiber optic cable model	Detecting distance (mm)
	FT105BC	120 mm
	FT8EBC	30mm
	FT5YBC	8 mm
Through-beam	FTS5BC	70mm
	FTSV73BC	80 mm
	FTL716BC	1 Omm
	GTH520J	60mm

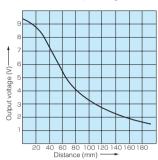
For specifications, dimensions, etc. of fiber optic cables, see pp. 59-.



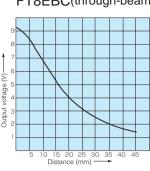
F71RAN

Distance-Output Characteristics (Typical Example) with F71RAN + Different Fiber Optic Cables (50 mm⁻¹white non-gloss paper used as detection object for reflective types)

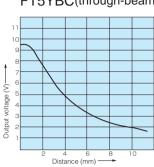
FT105BC(through-beam)



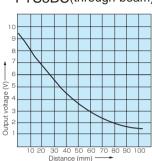
FT8EBC(through-beam)

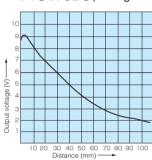


FT5YBC(through-beam)

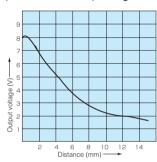


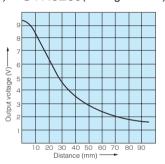
FTS5BC(through-beam)



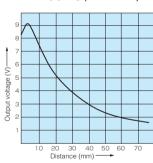


FTSV73BC(through-beam) FTL716BC(through-beam) GTH520J(through-beam)

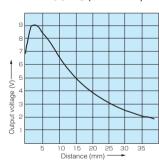




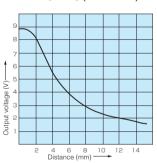
FR105BC(reflective)



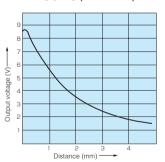
FR108BC(reflective)



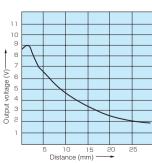
FXN84BC(reflective)



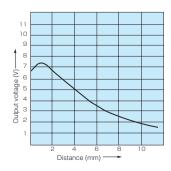
FRS8BC(reflective)



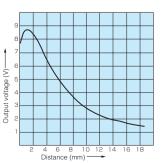
FRL732BC(reflective)



FRSV55BC(reflective)

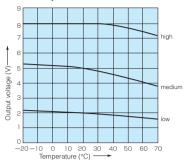


GXH520J(reflective)



F71RAN

■ Temperature Characteristics (Typical Example)



The graph shows characteristics based on temperature variations for high,

medium and low output voltage settings with the same detecting position.

For Correct Use

- Do not use sensor outdoors or in a place subject to a direct disturbing light surface.
- Analog voltage takes about 30 minutes to stabilize after power-up. For detections requiring accuracy, supply power well in advance. Fluctuations of about 100 mV should be expected.

F2R Series



Amazingly slim size

(8 x 10 x 73 mm)

- Low cost
 - NPN and PNP output types are available
 - High-speed response of $500 \mu s$



Extra slim size achieves a narrow appearance and provides ease of use

- Good Design Selection
- Two types of connections available:
 - 1) permanently attached cord and
 - 2) quick release connector
- Flexible mounting
 - Adapter for small-diameter fiber optic cables



Also allows mounting with zip-tie bands



 Comes with a DIN rail (35 mm) mounting bracket (screw-mounting also available)



 Connector type (DIN compatible) available for single-touch replacement of amplifier



Type

Detection method /detecting distance	Model	Light source	Operation mode	Output mode	Remarks
	F2R		1::1: 01/	NPN open	
Dependant on	F2R-J	Red LED	Light-ON/ Dark-ON selectable	collector	Connector type
fiber optic cable.	F2RPN		with selector switch	PNP open	
	F2RPN-J		· (collector	Connector type

- Connector-type set models F2R-JC3 and F2RPN-JC3 come with a cord with connector model F2-C3.
- For details, see "Connector type models" below.
- For different types of fiber optic cables, see pp. 59-.

■ Rating/Performance/Specification

	- Nating/1 chomianoc/opecinication					
	Туре	NPN out	• • • • • • • • • • • • • • • • • • • •		put type	
	Model	F2R	F2R-J(Note)	F2RPN	F2RPN-J(Note)	
	Detection method	Through-beam type, reflective type (Dependant on fiber optic cable)				
Se	Detecting distance		Dependant on f	fiber optic cable		
nar	Power supply		12~24V DC ±10%	/ Ripple 10% max.		
for	Current consumption		25mA	max.		
pel/	Output made	NPN open co	llector output	PNP open co	llector output	
Rating/performance	Output mode	Rating: sink current 10	00 mA (30 VDC max.)	Rating: source cur	rrent 100 mA max.	
Rat	Operation made		Light-ON/Dark	-ON selectable		
	Operation mode	(with selector switch)				
	Response time		500 ms max.			
	Hysteresis		Up to 10% of de	letecting distance		
	Light source (wavelength)	Red LED (660nm)				
	Indicator	OP.L: operation indicator (red LED)				
	mulcator	STB: stability indicator (green LED)				
	Volume (VR)	SENS : Sensitivity adjustment volume provided				
	Switch (SW)	Light-ON/Dark-ON selector switch;				
ion	Switch (SVV)	L: Light-ON/D: Dark-ON				
cat	Short circuit protection	Provided				
Specification	Case Material	Noryl (filler: styrene elastomer)				
Spe		Permanently attached cord	Connector type	Permanently attached cord	Connector type	
	Connection	(outer dimension: dia. 3.5)	cord with connector	(outer dimension: dia. 3.5)	cord with connector	
		0.2sq. 3 core 2 m length	separately available	0.2sq. 3 core 2 m length	separately available	
	Mass	Approx. 40 g	Approx. 65 g	Approx. 40 g	Approx. 65 g	
	Accessory	Screwdriver for oper	ating sensitivity adjustment	volume and Light-ON/Dark	c-ON switch, DIN rail	
	Accessory		mounting bracket (ma	aterial: polycarbonate)		

■ Environmental Specification

	ĭ	Ambient light	3,000 lx max.
nvironment	ner	Ambient temperature	-25 ~ +55 °C (non-freezing)
	on	Ambient humidity	35~85%RH (non-condensing)
nvir	N	Protective structure	IP65
ш		Vibration	10~55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction

《Connector type models》

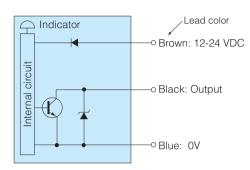
		Туре	Amplifier only	Amplifier and cord with connector	Cord with connector only
le le		NPN type	F2R-J	F2R-JC3	F0 00
	Model	PNP type	F2RPN-J	F2RPN-JC3	F2-C3

The cord with connector contains 0.2sq. 3 core 2.5 m length

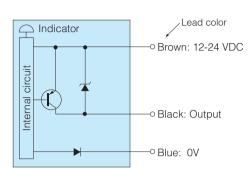
F2R

Input/Output Circuit and Connection

NPN output

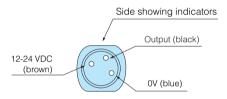


PNP output



The output transistor turns off when load short circuit or overload occurs. Check the load and turn the power back on.

• Connector type (-J) pin assignment



Operation Mode Switching

Light-ON

Dark-ON

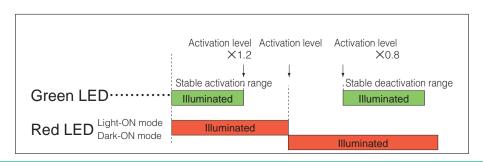




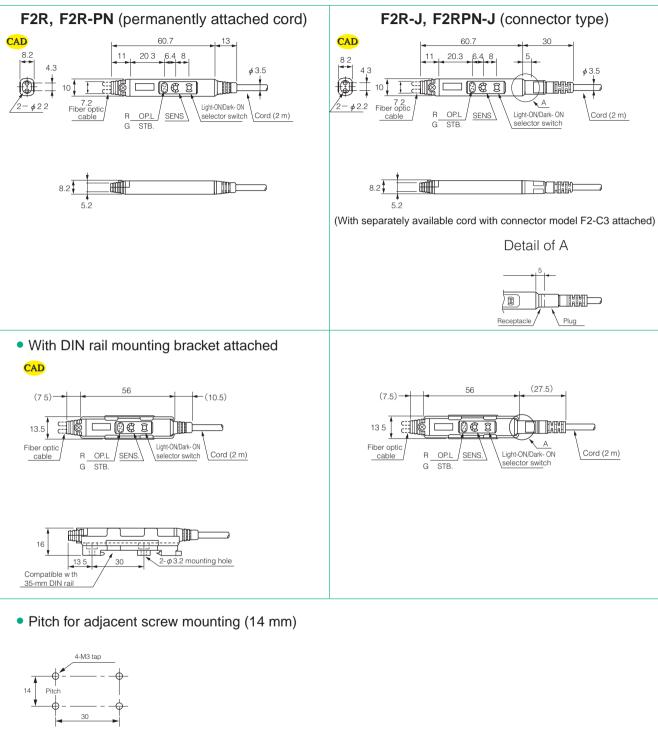
For Light-ON mode: Set the switch to L (Light). For Dark-ON mode: Set the switch to D (Dark)

About Indicators

- The operation indicator (red LED) and stability indicator (green LED) show the light intensity levels described in the figure below.
- After light axis and sensitivity adjustments have been completed, repeat activation and deactivation by placing and removing the detectable object to make sure that the sensitivity is with in the stable activation/deactivation range.
- Setting within the stable range increases reliability against variations in the environment after setting.



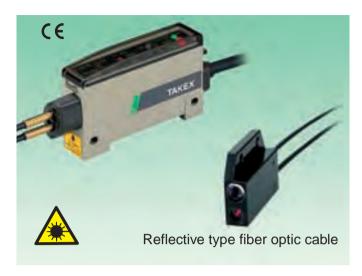
Dimensions (in mm)



Attaching fiber optic cables

- Loosen the upper screw and insert a fiber optic cable. The insertion may feel stiff at some point, which is due to the packing material the fiber optic cable needs to pass through. Be sure to insert all the way until it stops and then tighten the screw. The tightening torque should not exceed 0.3 N·m.
- When using a small-diameter fiber optic cable, attach the provided adapter first.

FLD1R_{Series}



- Employs red semiconductor laser (class 2)
 - Visible small spot allows confirmation of detecting position
 - Small object of 0.1 mm can be detected
 - Ideal for detecting end of thin object such as wafer mapping, etc.
 - Light emission stop function is convenient as a safety measure and inspection at start of operation

Take safety measures according to the operation manual

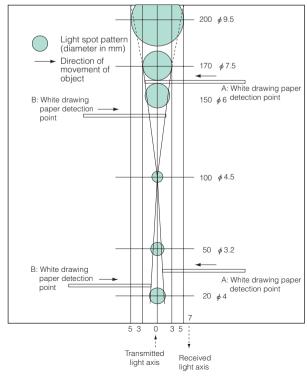
Type

Detection method	Detecting distance	Model	Light source	Operation mode	Output mode
Reflective		Amplifier FLD1R	Red semiconductor	Light-ON/ Dark-ON	NPN, PNP
reneouve	20~120mm	Fiber optic cable FR720LD	laser (class 2)	selectable	open collector

Applications

Wafer detection Carrier movement is controlled by the detection of wafers. The small spot of the laser beam achieves reliable detection.

Directional Characteristics (Typical Example)



FLD1R

Rating/Performance/Specification

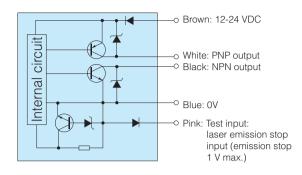
Amplifier

	Туре	Laser type fiber optic sensor					
	Model	FLD1R					
)Ce	Power supply	12~24 VDC ± 10 % / Ripple: 10% max.					
maı	Current consumption	38 mA					
rfor	Output mode	NPN/PNP open collector					
/bei	Output mode	100 mA (30 VDC) max.					
Rating/performance	Operation mode	Light-ON/Dark-ON selectable					
Rai	Laser light emission	Closed: stopped / Open: emitted / Contact:					
	stop input	open collector input (Closed: L = 1 V max.)					
	Response time	0.5 ms max.					
	Light source	Red semiconductor laser (650 nm) class 2					
	Indicator	OP.L: operation indicator (red) /					
	maicator	STB: stability indicator (green)					
_	Volume	Sensitivity adjustment volume provided (8-turn without stopper)					
Specification	Switch	Light-ON/Dark-ON selector switch provided					
ific	Short circuit protection	Provided					
bec	Material	Case: heat-resistant ABS /					
တ	iviateriai	Cover: polycarbonate					
	Connection	Permanently attached cord (outer dimension:					
	Connection	dia. 4.5) 0.2sq. 5 core 2 m length					
	Mass	Approx. 90 g (including cord and mounting bracket)					

Fiber optic cable

Model	FR720LD					
Type	Reflective type					
Detecting distance	20 ~ 120mm					
Spot diameter	About ϕ 5 (at distance of 100 mm)					
Smallest allowable detection object	ϕ 0.1 (Detecting distance: 30~60 mm / Sample: copper wire)					
Allowable bending radius	R30					
Fiber optic cable length	2 m (uncuttable)					
Material	Plastic fiber optic cable (polyethylene-covered)					
Applicable amplifier	FLD1R					
Mass	About 45 g					

Input/Output Circuit and Connection



- Slow starting is employed for laser emission and illumination can be confirmed about 0.5 seconds after power-up or emission stop reset.
- The output transistor turns off when the load short circuits or an overload occurs.
- Eliminate any short circuit or overload state and then turn the power back on for reset
- Short-circuiting the pink and blue leads (no-voltage contact or NPN open collector) stops the laser beam.

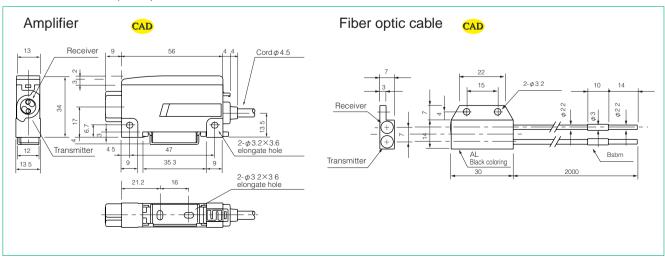
For Correct Use

- The semiconductor laser falls under Class 2 as defined in JIS C 6802 "Safety of Laser Products." Never look straight into the illuminated laser beam, which may damage the eye. This laser does not affect human skin.
- Use correctly and safely according to the operation manual provided.

For Correct Use

Ambient light	3,000 lx max.
Ambient temperature	-10 - +40 °C (non-freezing)
Ambient humidity	35-85%RH (non-condensing)
Protective structure	IP 66 (with protective cover attached)
Vibration	10-55 Hz / 1.5 mm amplitude / 3 times each in 3 direction

Dimensions (in mm)



F10R-AT



A high-performance pulse amplification method is used for the detection of minor changes

- The light intensity reference point is automatically captured and stored for simple sensitivity adjustment
- Visible red LED light spot

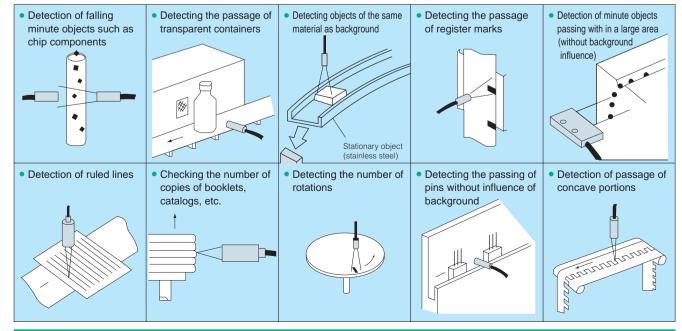
Type

Detection method	Detecting distance	Model	Light source	Operation mode	Output mode
Through- beam Reflective (Dependant on fiber optic cable)	'	F10R-AT	Red LED	 Light-ON/ Dark- ON selectable Timer mode selectable (With switch) 	NPN open collector

This sensor detects slight changes in light intensity generated by object movement with in the detection area. For this reason, only a moving object can be detected even if a stationary object (fixed object in the background) and a moving detection object are on the same mirror-like material such as a stainless-steel plate or stationary and moving objects are of the same color.

For different models and specifications of fiber optic cables, see pp. 59-.

Applications



■ Rating/Performance/Specification

	Туре	Pulse amplification type fiber optic sensor						
	Model	F10R-AT						
Ф	Detection method	Through-beam type, reflective type (Dependant on fiber optic cable)						
anc	Power supply	12~24V DC ±10% / Ripple 10% max.						
rm	Current consumption	40mA max.						
erfc		NPN open collector output						
Rating/performance	Output mode	Rating: 100 mA, 30 V max.						
atir		Light-ON/Dark-ON selectable						
2	Operation mode	Timer mode selectable (With switch)						
	Response time	0.5ms max.						
	Minimum moving speed	0.5 Hz min.						
	Light source (wavelength)	Red LED (660nm)						
	Indicator	LIGHT: light reception indicator (green LED)						
_	Indicator	O.P: operation indicator (red LED)						
Specification	Volume (VR)	Sensitivity adjustment volume provided						
ifica	Switch (SW)	Light-ON/Dark-ON selector switch/timer selector switch provided						
bec	Short circuit protection	Provided						
S	Case material	Case: heat-resistant ABS / Cover: polycarbonate						
	Connection	Permanently attached cord (outer dimension: dia. 4.5) 0.2sq. 3 core 2 m length						
	Mass	Approx. 90 g (including cord and mounting bracket)						

Environmental Specification

ı±	Ambient light	Incandescent lamp: 10,000 lx max./ Sunlight: 20,000 lx max.
nent	Ambient temperature	−25 ~ +55 °C (non-freezing)
nvironm	Ambient humidity	35~85%RH (non-condensing)
	Protective structure	IP 66 (with protective cover attached)
Ш	Vibration	10~55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction

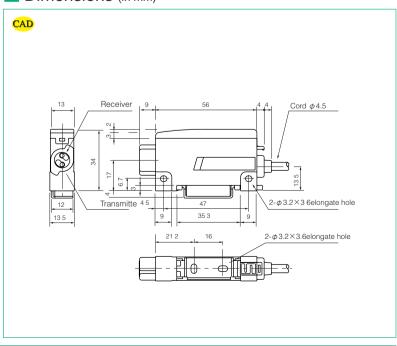
Input/Output Circuit and Connection

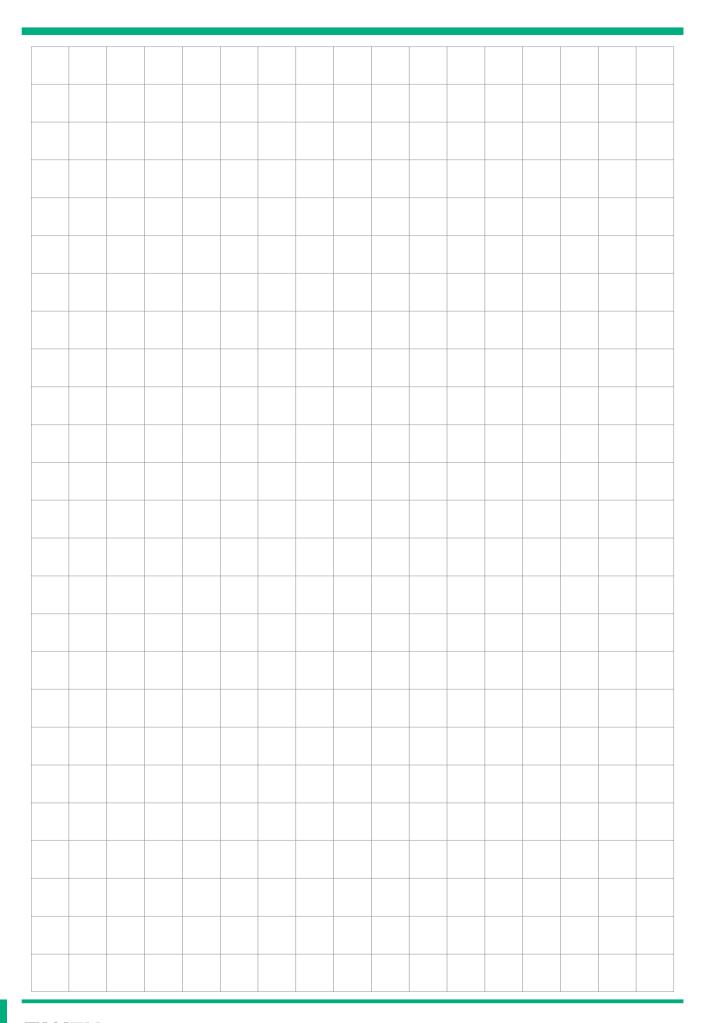
Lead color Indicator Brown: 12-24 VDC Black: Output Blue: 0V

The output transistor turns off when load short circuit or overload occurs.

Check the load and turn the power back on.

Dimensions (in mm)





■Through-Beam type



Identify models by numbers for search (for specifications, dimensions, etc.)

	_	Tip appearance	Model No.	Search			Detectin (inapplicable	g distand	ce (mm)	
	Туре	(typical)	(made-to-order models	No.	Prominent feature		0R	F70R F70AR	F71R	F2R
Long	g-distance	- Charles	marked with ()	1	M4 screw, detecting	Long- distance	High-speed	1000	600	160
Long		4			long-distance					
	Lens-integrated		FT7202BC	2	Long-distance with lens	2000	1100	1100	660	120
			FT8EBC	3	M3 screw, low-cost	470	260	260	150	60
			FT8BC	4	M3 screw, small- diameter	230	130	130	75	30
			FT108BC	5	M3 threaded short head	860	480	480	280	100
			FT5BC	6	M4 screw	830	460	460	270	80
	eneral- urpose		FT7BC	7	M4 screw with M2.6 screw tip	830	460	460	270	80
purpose			FT81BC	8	φ1.5 unthreaded	230	130	130	75	30
			FT3BC	9	φ2.9 unthreaded	830	460	460	270	80
			FTV74BC	10	φ4 unthreaded	830	460	460	270	80
	Side-view		FTV7BC	11	M5 screw	830	460	460	270	80
		•	FTV502YBC	12	4-mm square head	470	260	260	160	50
		0	FT91YBC	13	φ 1.5 unthreaded, allowable bending radius 4 mm	180	100	100	60	20
_	واطاندا		FT19YBC	14	M3 screw, allowable bending radius 1 mm	135	75	75	48	15
-	lexible		GTKシリーズ	15	M3 screw, allowable bending radius 3.5 mm	_	_	_	_	60
			FT5YBC	16	M4 screw, allowable bending radius 1 mm	700	380	380	230	70
Nar	row-view	0	FTN5BC	17	M4 screw, long-distance	2300	1300	1300	750	350
	Side view		FTVN5BC	18	φ4 unthreaded, long- distance	2200	1200	1200	720	300
	Side-view		FTVN501BC	19	4-mm square head	2200	1200	1200	720	300
			FTS88BC	20	M3 screw, SUS 15 mm	230	130	130	75	30
01	JS tube		FTS53BC	21	M4 screw, SUS 35 mm	230	130	130	75	30
30	Jo lube		FTS8BC	22	M3 screw, SUS 70 mm	230	130	130	75	30
			FTS5BC	23	M4 screw, SUS 70 mm	230	130	130	75	30
			FTSV82BC	24	Φ2 unthreaded, SUS 20 mm	130	70	70	40	15
			FTSV821BC	25	Φ2 unthreaded, SUS 20 mm	20	10	8	4	_
	Sido view		FTSV73BC	26	ϕ 3 unthreaded, SUS 20 mm	440	240	240	140	40
	Side-view		FTSV93BC	27	Φ3 unthreaded, SUS 20 mm	40	20	19	11	_
			FTSV84BC	28	M4 screw, SUS 20 mm	130	70	70	40	15
			FTSV5BC	29	M4 screw, SUS 65 mm	500	280	280	160	60

■ Through-Beam type



Identify models by numbers for search (for specifications, dimensions, etc.)

_	Tip appearance	Model No.	Search			Detectin (inapplicable	g distan	ce (mm)	
Туре	(typical)	(made-to-order models marked with)		Prominent feature	F8 Long- distance	0R High-speed	F70R F70AR	F71R	F2R
		FU505BC	30				7		
	_	FU712BC	31	No light axis alignment required			12		
II shanad		FU715BC	32	Vibration-resistant			15		
U-shaped		FU725BC	33				25		
		FU904BC	34	4 light axes			12		
		FU916BC	35	16 light axes			30		
		FTL706BC	36	Detecting width 1.75 mm	300	170	170	95	30
	4 4	FTL716BC	37	Detecting width 5.5 mm	680	380	380	220	80
Wide area		FTL7165BC	38	Detecting width 11.1 mm	680	380	380	220	80
		FTL7166BC	39	Detecting width 16 mm	680	380	380	220	80
		FTL745BC	40	Detecting width 45 mm	540	300	300	180	60
Side-view		FTLV702BC	41	Detecting width 5.5 mm	680	380	380	220	80
Side-view		FTVW7YBC	42	Long-distance with detecting width 10 mm	1800	1000	1000	_	-
Elbow	()	FT704BC	43	Depth space saving with ϕ 2.5	680	380	380	220	80
		FUH612BC	44	U-shaped, heat resistance 130 °C			12		
	1	FTH7BC	45	Low-cost, heat resistance 105 °C	830	460	460	270	80
Heat-resistant	0	GLT500J series	46	M4 screw, heat resistance 200 °C	610	340	340	195	_
		GT500J series	47	M4 screw, heat resistance 200 °C	610	340	340	195	_
	1	GTH500J series	48	M4 screw, heat resistance 350 °C	610	340	340	195	_
Side-view		FTHV74BC	49	Low-cost, heat resistance 105 °C	830	460	460	270	80

Detecting distance depends on light source
 Detecting distances depend on the type of light source.

The detecting distances for individual fiber optic cable models in the table above show the values for combinations with amplifiers using red (R) LED as the light source. Detecting distances for combinations with amplifiers using green (G), blue (B) or white (W) LEDs as the light sources are reduced to about 30%.

Reflective Type



Identify models by numbers for search (for specifications, dimensions, etc.)

Detecting distance (mm) Search Tip appearance Model No. Type Prominent feature (made-to-order models (typical) F70R No. F2R F70AR marked with High-speed Long-distance M6 screw, long-distance 570 320 320 190 50 FR105BC 50 φ3 unthreaded, small-diameter 9 90 50 50 30 FR83BC FR1083BC ϕ 3 unthreaded 360 200 200 120 40 52 ϕ 3 unthreaded short head 190 110 110 FR835BC 53 110 110 20 FR8EBC 54 M3 screw, low-cost 190 65 General-FR8BC M3 screw, small-diameter 90 50 50 30 9 55 purpose FR84BC M4 screw, small-diameter 90 50 50 30 9 56 M4 screw 360 200 200 120 40 FR108BC 57 FR7BC φ2.5mm head, M6 screw 320 180 180 100 35 58 100 FR5BC M6 screw, long-distance detection 320 180 180 59 ϕ 1.5 unthreaded, allowable 40 20 20 12 4 FR91Y10 bending radius 4 mm φ3 unthreaded short head, FR93BC 60 30 30 18 6 allowable bending radius 4 mm M3 screw, allowable 3 FR19YBC 62 40 20 13 8 bending radius 1 mm M3 screw, allowable 6 2 20 10 10 FR8YBC bending radius 4 mm M4 screw, allowable 7 Flexible FR84YBC 60 30 30 16 bending radius 4 mm M4 screw, allowable 3 FR194YBC 40 20 13 65 bending radius 1 mm M6, 1 mm-pitch screw, 220 120 120 70 25 FR5YBC allowable bending radius 1 mm M6, 0.75 mm-pitch screw, 220 120 120 70 25 FR7YBC 67 allowable bending radius 1 mm M6 screw, allowable 20 GXKシリーズ 68 bending radius 3.5 mm M4 screw, coaxial 13 5 40 22 22 FXN84BC narrow-view Coaxial Narrow M4 screw, coaxial narrow-3 FXN841BC 70 12 6 5.5 view with ϕ 1.5 spot -view Extra Narrow-view, angle of FR707BC 71 30~270 | 30~150 | 30~150 | 30~110

Detecting distance depends on light source

Detecting distances depend on the type of light source.

The detecting distances for individual fiber optic cable models in the table above show the values for combinations with amplifiers using red (R) LED as the light source. Detecting distances for combinations with amplifiers using green (G), blue (B) or white (W) LEDs as the light sources are reduced to about 30%.

aperture 10 degrees

■ Reflective Type



Identify models by numbers for search (for specifications, dimensions, etc.)

SUS tube Side-viev	Tuno	Tip appearance	Model No.	Search	Prominent feature		Detectin (inapplicable	g distand	ce (mm)	
	туре	(typical)	(made-to-order models	No.	Prominent leature	F8	0R	F70R	F71R	F2R
			marked with)			Long- distance	High-speed	F70AR	17110	1 210
			FRS83BC	72	φ3 unthreaded, φ1.3 head	90	50	50	30	9
			FRS801BC	73	φ4 unthreaded, SUS 22 mm	90	50	50	30	9
			FRS806BC	74	M3 screw, SUS 40 mm	90	50	50	30	9
			FRS8BC	75	M3 screw, SUS 70 mm	90	50	50	30	9
SI	IS tuha		FRS2003Jシリーズ	76	M4 screw, SUS 35 mm	23	13	13	7	-
	o tabe		FRS84BC	77	M4 screw, SUS 70 mm	90	50	50	30	9
		N	FRS200Jシリーズ	78	M4 screw, SUS 70 mm	23	13	13	7	-
			FRS53BC	79	M6 screw, SUS 35 mm	90	50	50	30	9
			FRS105BC	80	M6 screw, SUS 40 mm	570	320	320	190	50
			FRS5BC	81	M6 screw, SUS 70 mm	90	50	50	30	9
			FRSV83BC	82	φ3 unthreaded, SUS 20 mm	40	20	20	12	4
			FRSV55BC	83	φ5 unthreaded, SUS 70 mm	90	50	50	30	10
	Side-view		FRSV8BC	84	M3 screw, SUS 20 mm	40	20	19	10	4
			FRSV84BC	85	M4 screw, SUS 70 mm	90	50	50	30	10
			FRSV5BC	86	M6 screw, SUS 70 mm	90	50	50	30	10
			FX83BC	87	φ3 short head	90	50	44	25	7
		-	FX801BC	88	M3 screw	110	60	55	33	10
			FX84BC	89	M4 screw, φ2.5 head	90	50	44	25	7
C	oaxial		FX8401BC	90	M4 screw, for use of lens	90	50	44	25	7
	Canidi	0)	FX8404BC	91	M4 screw, small-diameter	110	60	55	33	10
			FX200Jシリーズ	92	M4 screw, P = 0.7 mm	135	75	75	45	_
		3)	FX7BC	93	M6 screw, φ2.5 head	230	130	130	75	25
			FX716BC	94	M6 screw, P = 0.75 mm	300	170	170	100	30

Reflective Type



Identify models by numbers for search

(for specifications, dimensions, etc.)

T	Tip appearance	Model No.	Search	D		Detectin (inapplicable	g distand	ce (mm)	
Туре	(typical)	(made-to-order models marked with)	No.	Prominent feature	F8 Long- distance	0R High-speed	F70R F70AR	F71R	F2R
		FZ801BC	95	Ideal for PCB detection		3	0		_
		FZ802BC	96	Thin body of 3 mm	0~5				_
Limited		FZ804BC	97	Thin body of 3 mm		5~17		_	_
reflection		FZ1901YBC	98	Limited reflection, allowable bending radius 1 mm		5	0		_
		FZV8301BC	99	Fits in robot hand		0~2	0%1		_
		FZV191YBC	100	Ideal for glass substrate detection with allowable bending radius 1 mm		0~6		_	_
		FZV8203BC	101	Thin body of 2 mm		0~	-19		-
		FZV8202BC	102	Thin body of 2 mm		0~	~5		_
Thin side-vi		GXZV505BJ	103	Heat resistance 250 °C		0~5		_	_
		GXZV605BJ	104	Heat resistance 250 °C	0~5 1~12			_	
		GXZV612BJ	105	Heat resistance 250 °C				_	
		FRL7W16BC	106	Detecting width 5.5 mm	170	95	95	55	25
		FRL78BC	107	Detecting width 14 mm	270	150	150	110	20
Wide are		FRL732BC	108	Detecting width 11.1 mm	170	95	95	55	25
vvide are		FRL702BC	109	Detecting width 20.4 mm	170	95	95	55	25
		FRLV816BC	110	Detecting width 5.25 mm, cylindrical	45	25	25	22	10
		FRLV732BC	111	Detecting width 11.1 mm	170	95	95	55	25
Elbow	1	FX8403BC	112	M4 screw, coaxial reflective	100	55	55	33	10
		GLX500Jシリーズ	113	M4 screw, heat resistance 200 °C	135	75	75	45	-
		GXH500Jシリーズ	114	M4 screw, heat resistance 350 °C	135	75	75	45	_
Heat-resista	ant	GX500Jシリーズ	115	M4 screw, heat resistance 230 °C	135	75	75	45	_
	0	GXSH5015J	116	M4 screw, SUS 40 mm, heat resistance 350 °C	90	50	50	30	_
		FRH7BC	117	M6 screw, low-cost, heat resistance 105 °C	320	180	180	100	35

^{*1:} Reduce the sensitivity when using with F80R or F70R/AR.

• Detecting distance depends on light source

Detecting distances depend on the type of light source.

The detecting distances for individual fiber optic cable models in the table above show the values for combinations with amplifiers using red (R) LED as the light source. Detecting distances for combinations with amplifiers using green (G), blue (B) or white (W) LEDs as the light sources are reduced to about 30%.

Special Purpose Type



Identify models by numbers for search (for specifications, dimensions, etc.)

T			Tip appearance (typical)	IVIOGEI INO.	Search	Prominent feature	Detecting distance (mm) (inapplicable combinations marked with-)					
	Туре				ID No.		F8 Long- distance	0R High-speed	F70R F70AR	F71R	F2R	
Vacuum-proof, heat-resistant	F	iber pin innection		GTH705V	118	1 x 10 ° Pa vacuum resistance allowing work detection in high- vacuum, high-temperature chambers, etc.	680	380	380	220	_	
				GTH710V			680	380	380	220	_	
				GTSH705V			680	380	380	220	_	
	СО			GTSH710V			680	380	380	220	_	
				FA7VP-M5		Fiber pin	_	_	_	_	_	
				FT7VBC-M5		Atmosphere-side fiber	_	_	_	_	_	
	Flange connection	Straight		GTHN605V	119	Vacuum-side through-beam M4 screw with M2.6 tip	480	270	270	230	_	
				GTHN610V		Vacuum-side through-beam M4 screw with M2.6 tip	450	250	250	220	_	
				GTHN615V		Vacuum-side through-beam M4 screw with M2.6 tip	430	240	240	200	_	
				GTHN620V		Vacuum-side through-beam M4 screw with M2.6 tip	380	210	210	170	_	
				GTHN705V	120	Vacuum-side through- beam M4 screw	480	270	270	230	_	
				GTHN710V		Vacuum-side through- beam M4 screw	450	250	250	220	-	
				GTHN715V		Vacuum-side through- beam M4 screw	430	240	240	200	_	
n-pro				GTHN720V		Vacuum-side through- beam M4 screw	380	210	210	170	_	
Icuun		Curved		GTSHN705V	121	Vacuum-side through- beam M4 screw	480	270	270	230	_	
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				GTSHN710V		Vacuum-side through- beam M4 screw	450	250	250	220	_	
				GTSHN715V		Vacuum-side through- beam M4 screw	430	240	240	200	_	
				GTSHN720V		Vacuum-side through- beam M4 screw	380	210	210	170	_	
		Straight		GXHN405V	122	Vacuum-side reflective φ4	60	35	35	30	_	
				GXHN410V		Vacuum-side reflective φ4	60	35	35	30	_	
				GXHN705V	123	Vacuum-side reflective M4	60	35	35	30	_	
				GXHN710V		Vacuum-side reflective M4	60	35	35	30	_	
		Flange Atmosphere side		FA7VG702	124	Relay flange 3-ch VG- type \$\phi\$70	_	_	_	_	_	
				FA7VG703	125	Relay flange 3-ch VG- type \$\phi\$70	-	_	_	_	_	
				FT7VGBC	126	Free cutting on atmosphere side	_	_	_	_	_	

Special Purpose Type



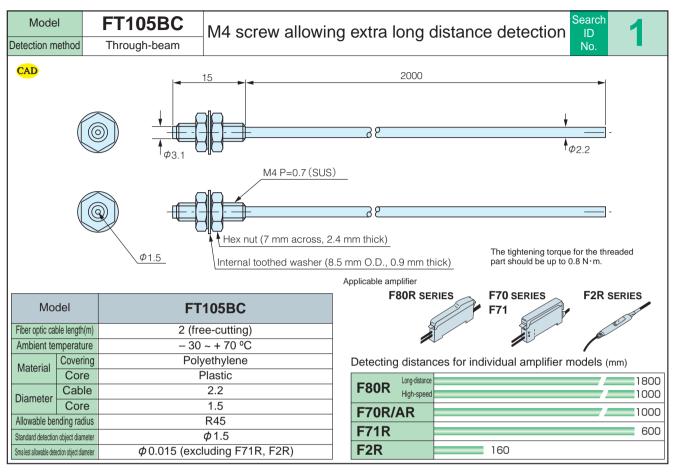
Identify models by numbers for search

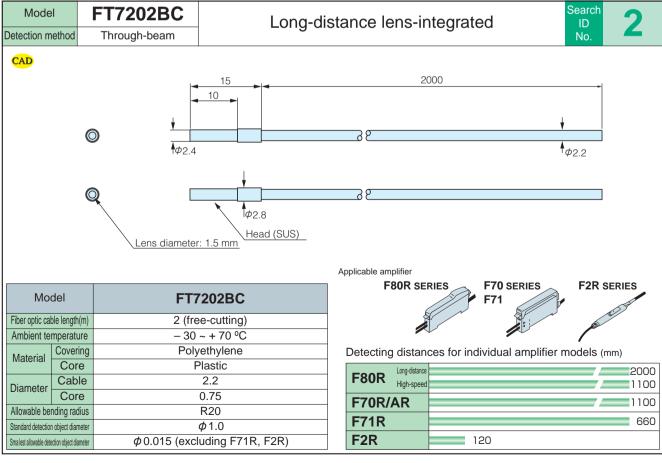
(for specifications, dimensions, etc.)

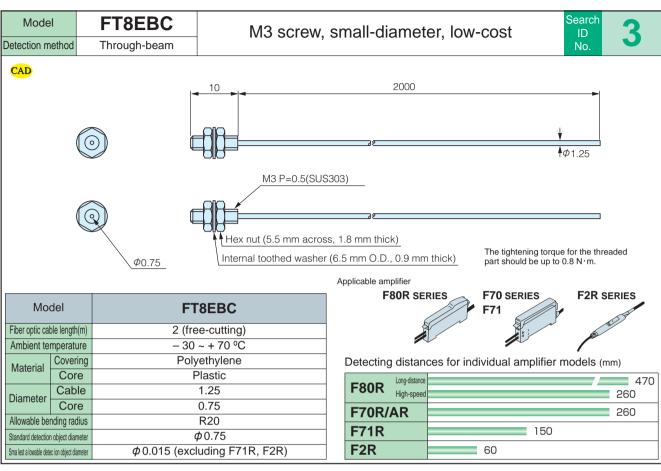
Time	Tip appearance (typical)		Model No.	Search	Prominent feature	Detecting distance (mm) (inapplicable combinations marked with-)					
Туре			(made-to-order models marked with)	No.	Prominent reature	F8 Long- distance	0R High-speed	F70R F70AR	F71R	F2R	
			FL-6BC								
			FL-7013								
			FL-7013-02	127	Covered with PFA tube for detection of virtually any type of liquid including water, oil, chemicals, etc.						
			FL-7013-05								
			FL-7013-1								
			FL-7161			Detection occurs when sensor is immersed in liquid					
			FL-7161-05								
Liquid level		Y	FL-7161-1								
detection			FL-7161-2								
	7		FL-7314								
		-	FL-7326								
			FLH-6BC								
			FLH-7013								
			FLH-7013-02								
			FLH-7013-05								
			FLH-7013-1								
Detection of level of liquid in pipe			FU901BC	128	of 6~26 mm in diameter	ansparent pipes of glass, PFA, etc.					
		Through-Beam type	FTH7FEBC	129	Excellent oil/chemical resistance, long-distance detection	2300	1300	1300	780	230	
Chemical-			GTH510FEJ	130	Covered with PFA tube, heat resistance 200 °C	1000	1000	1000	_	_	
resistant			GTH540FEJ			1800	1000				
			FTV7FEBC	131	Through-beam side-view	990	550	550	400	100	
		Reflective Type	FRH7FEBC	132	Excellent oil / chemical resistance	130	70	70	70	35	
			FU1001BC	133	Replaceable with photo	5					
U-shaped			FU1002BC	134	micro sensor, heat resistance 115 °C						
\\/sf=-			FU1004BC	135							
Wafer detection	and the		FR706BC	136	2-ch fiber optic cable for reliable detection	130	70	70	50	_	

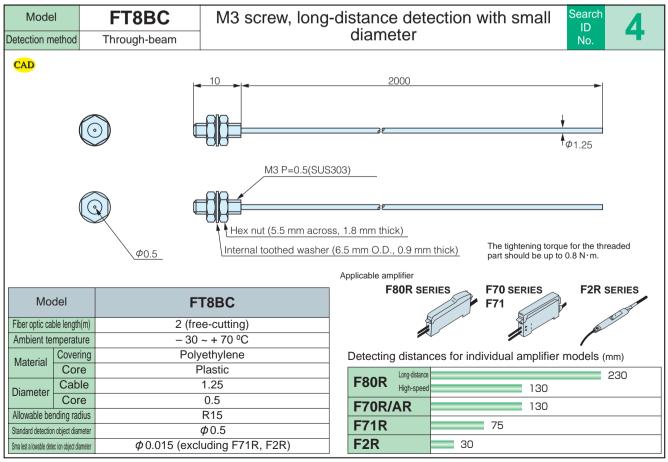
Specifications/Dimensions

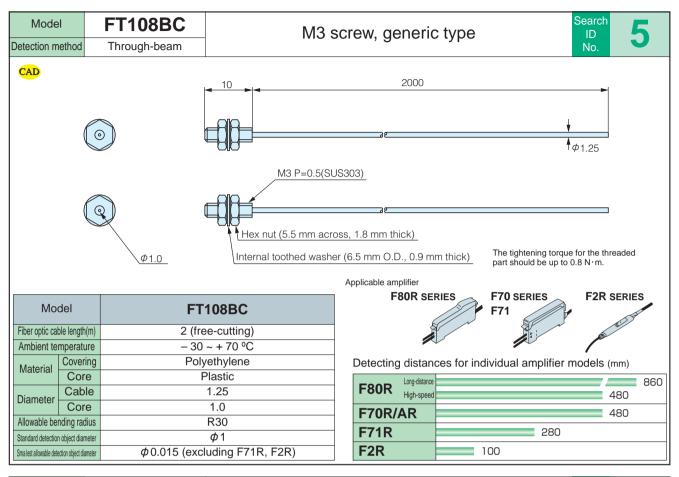
(in mm)

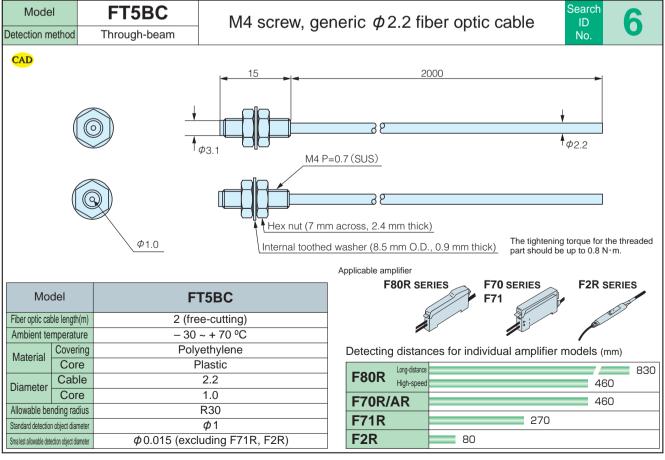


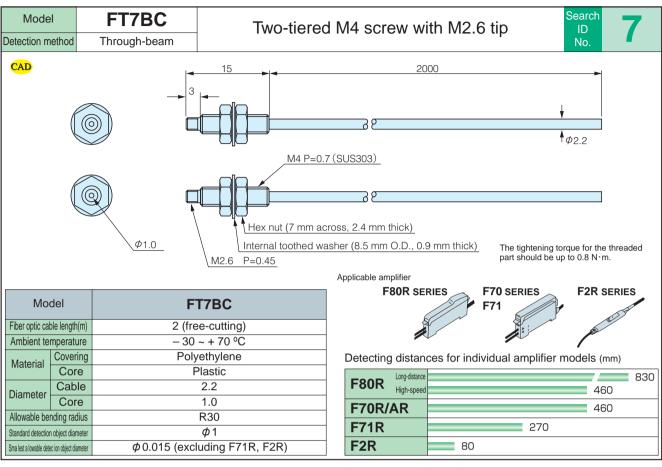


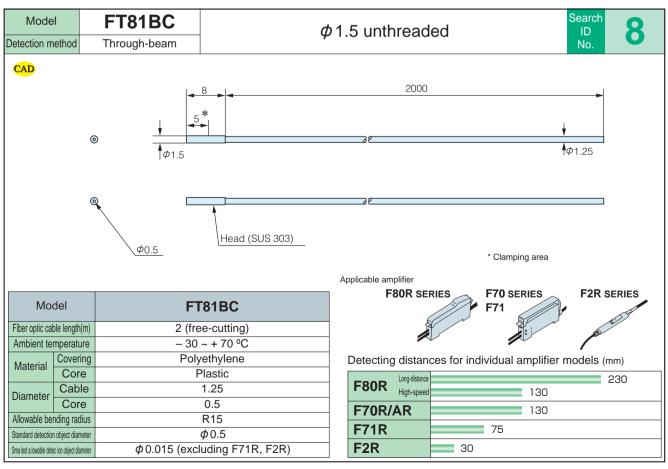


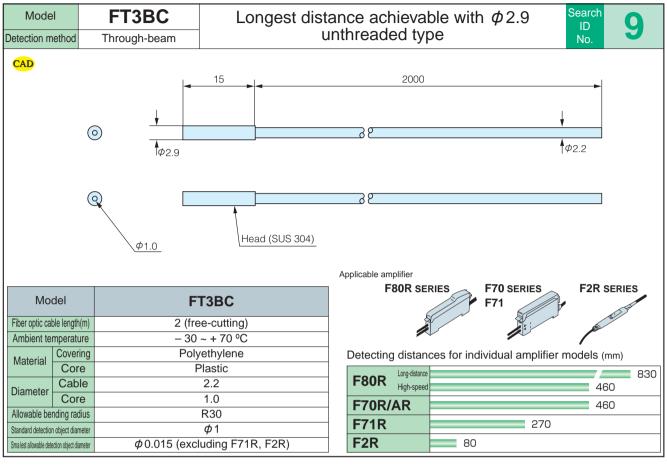


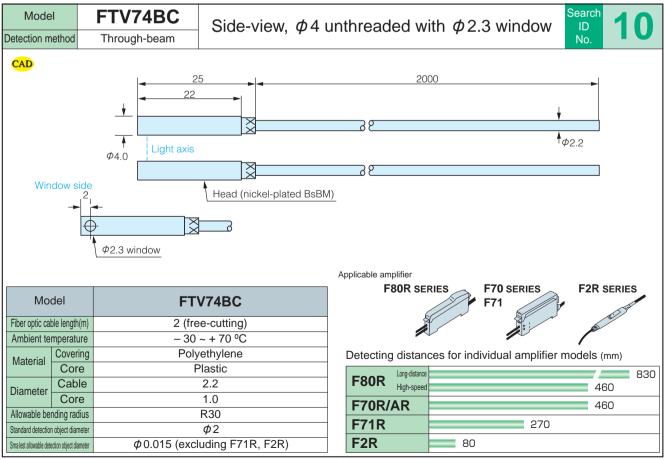


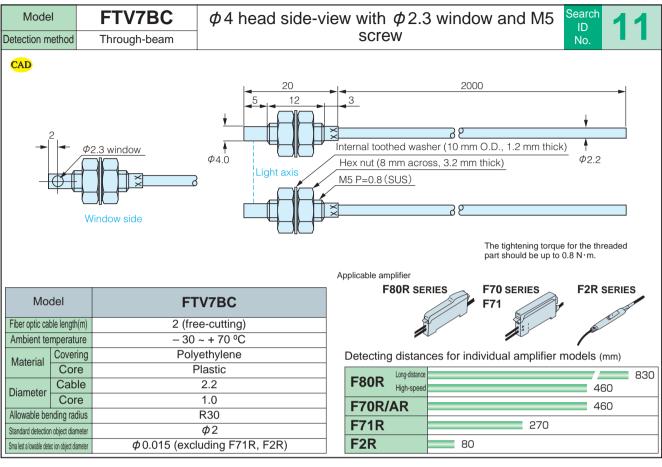


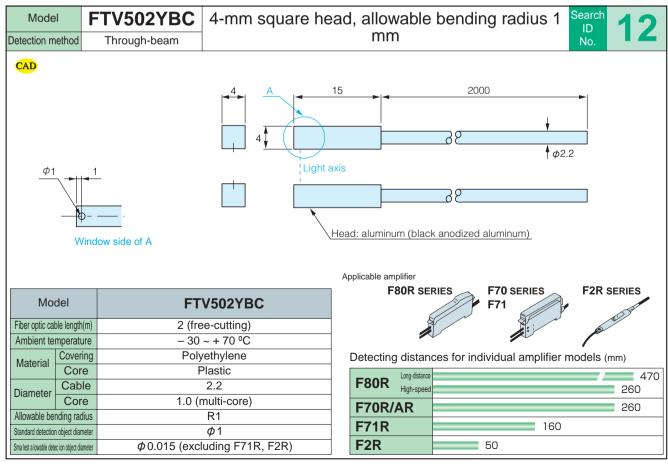


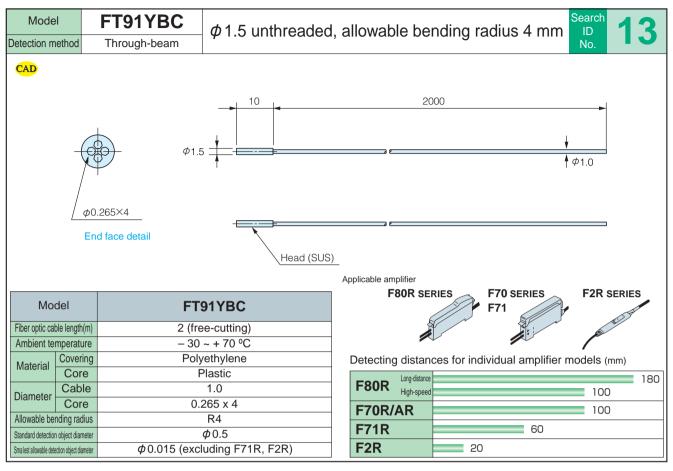


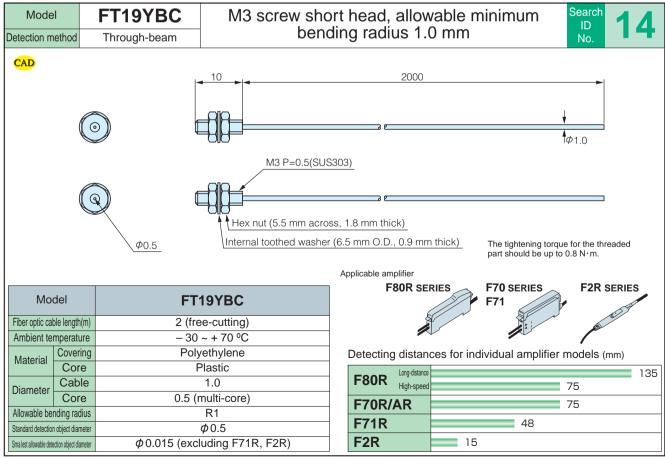


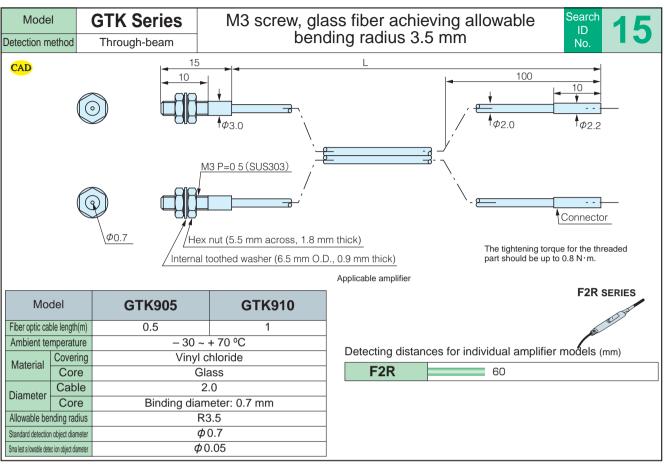


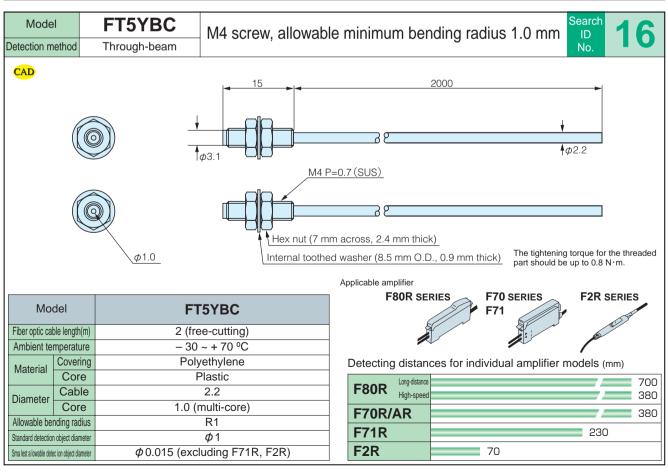


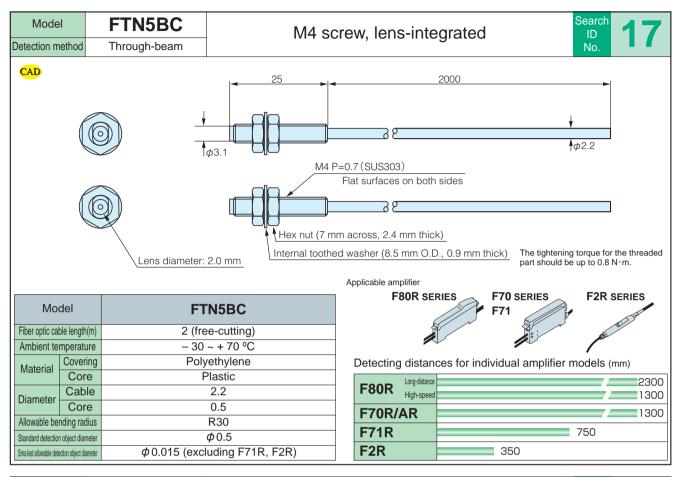


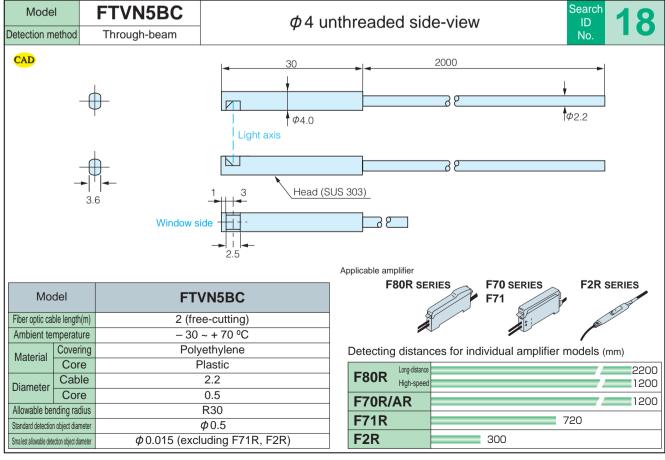


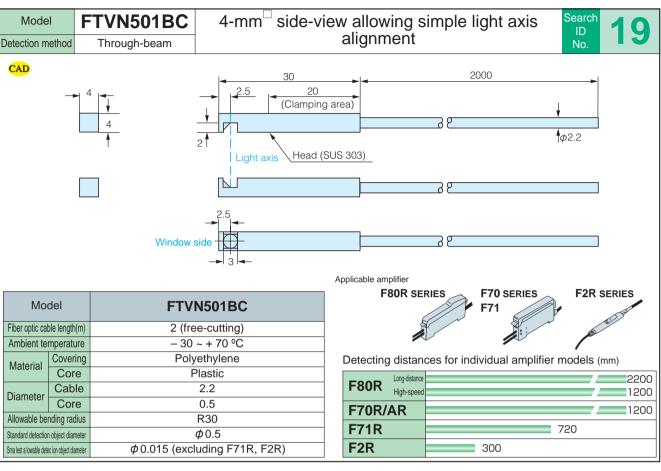


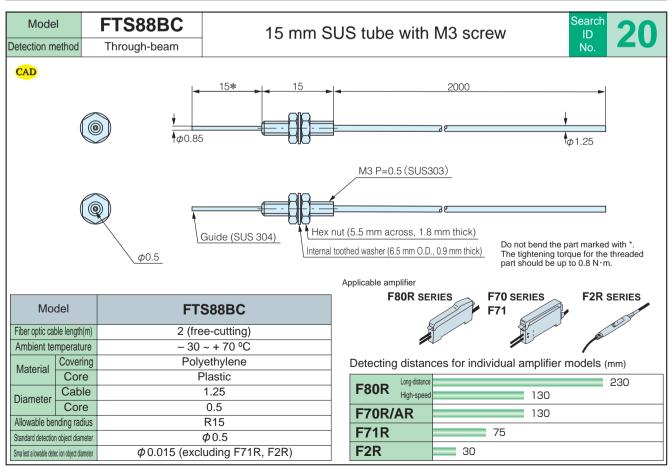


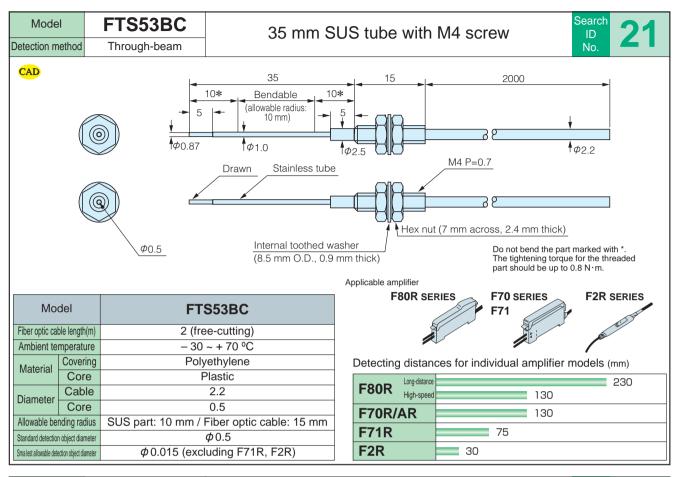


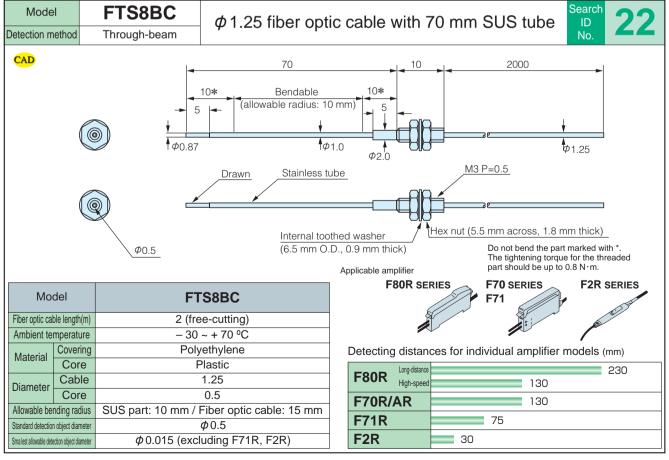


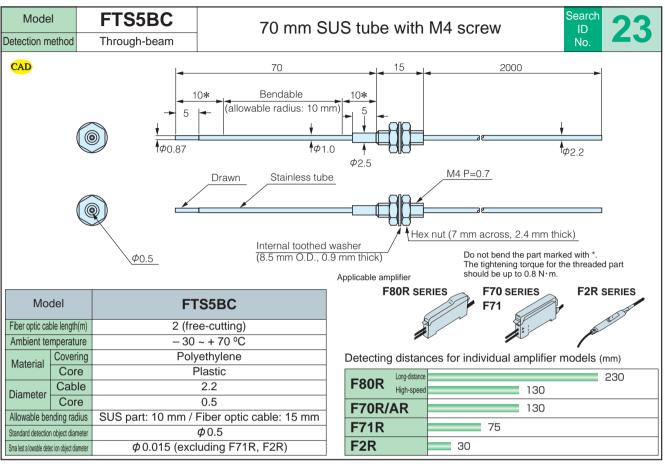


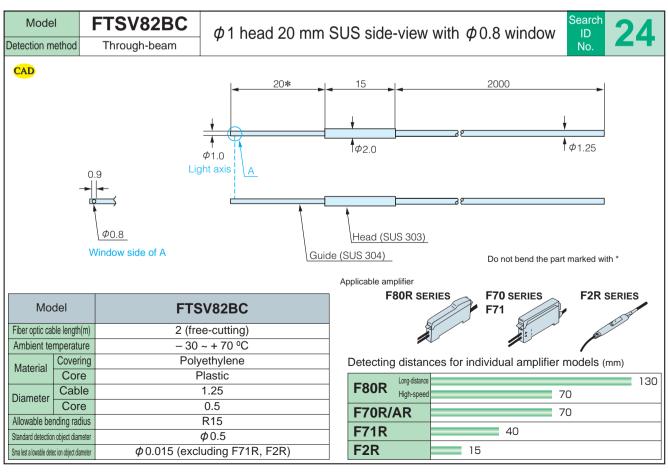


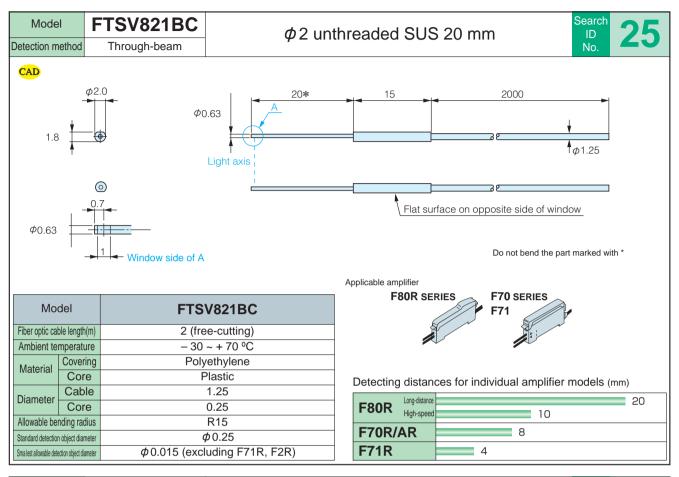


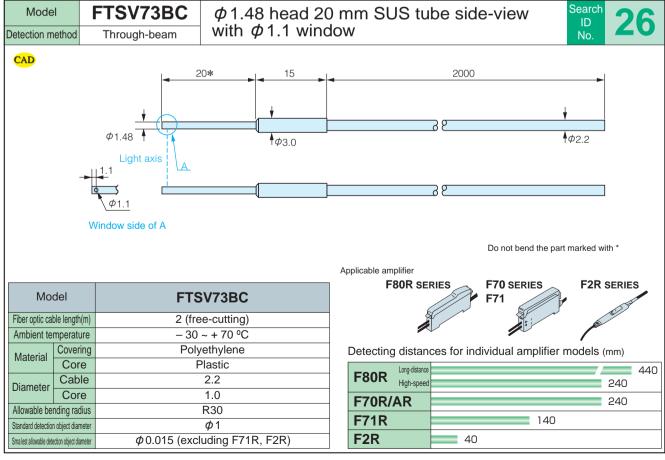


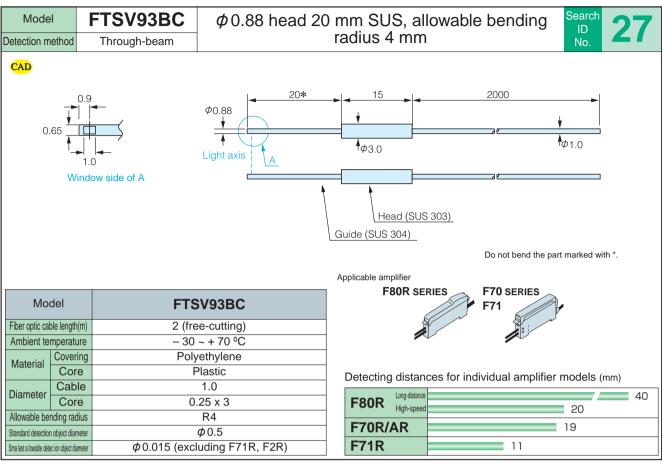


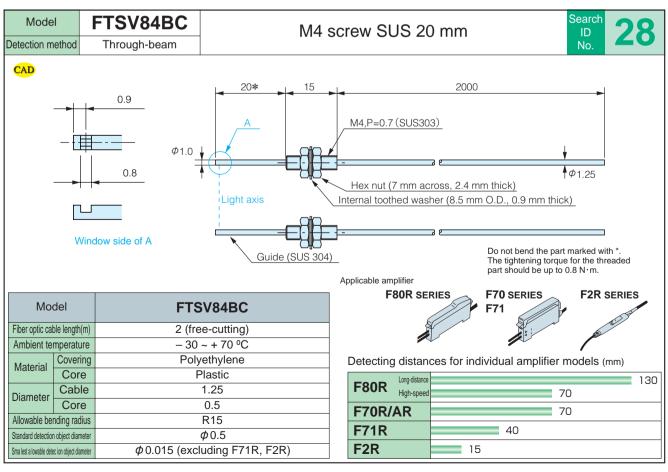


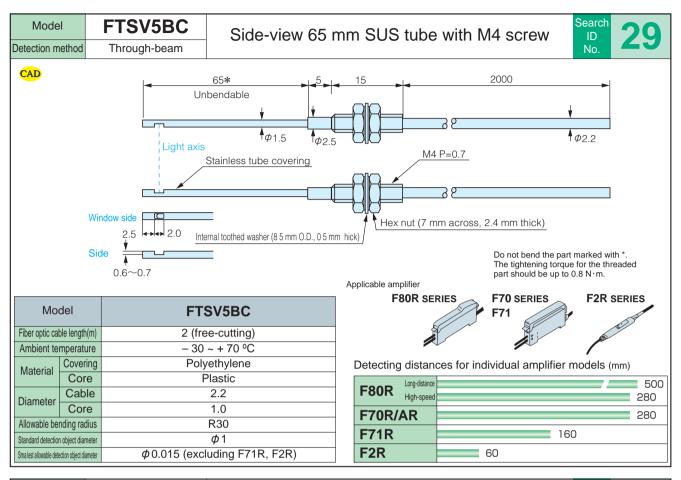


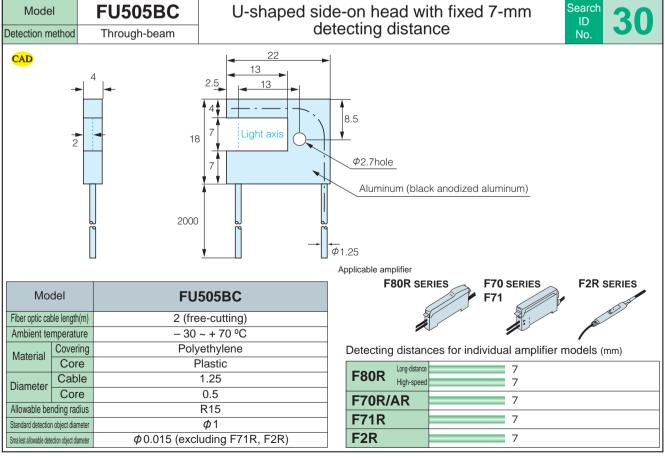


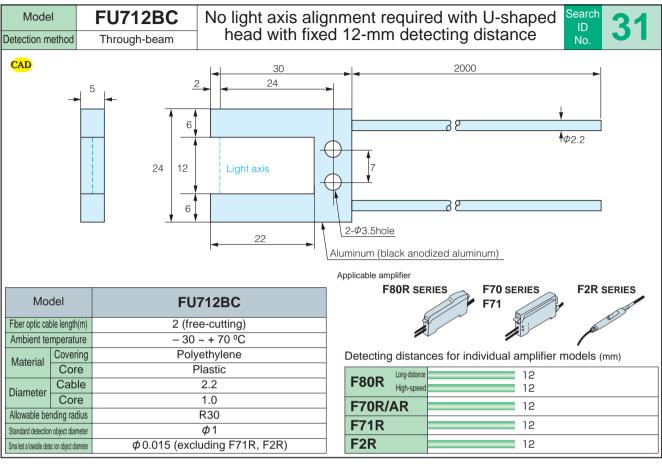


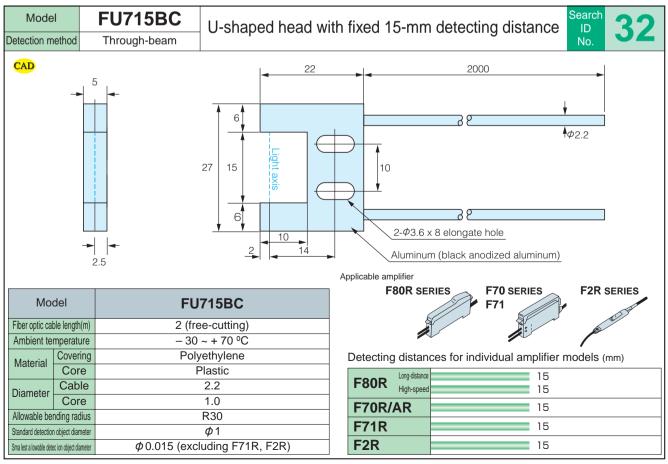


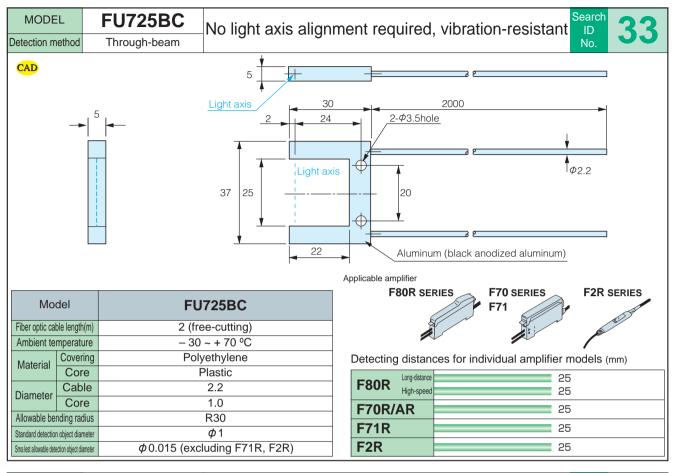


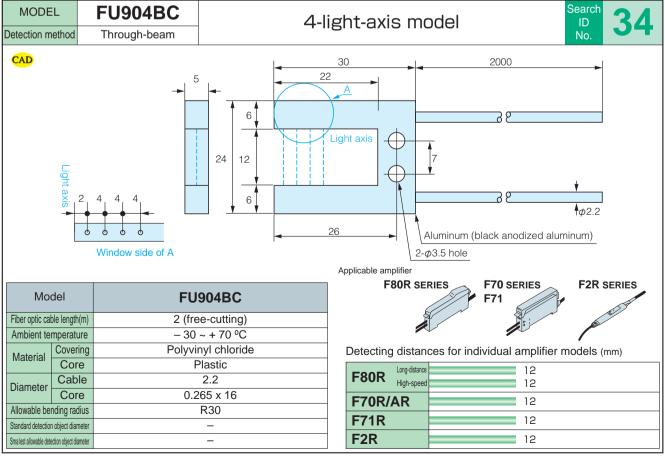


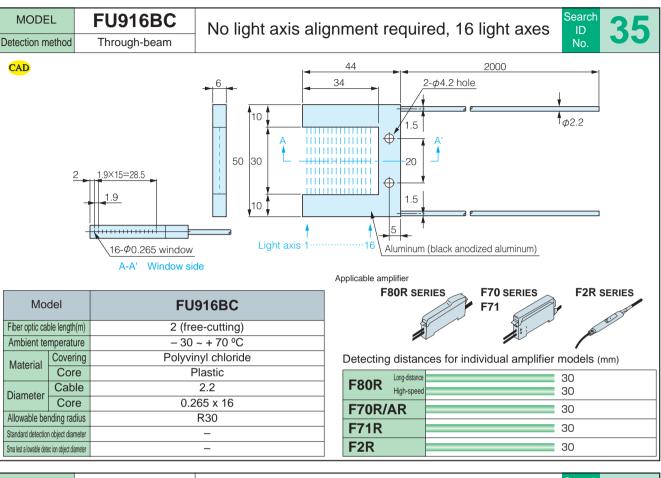


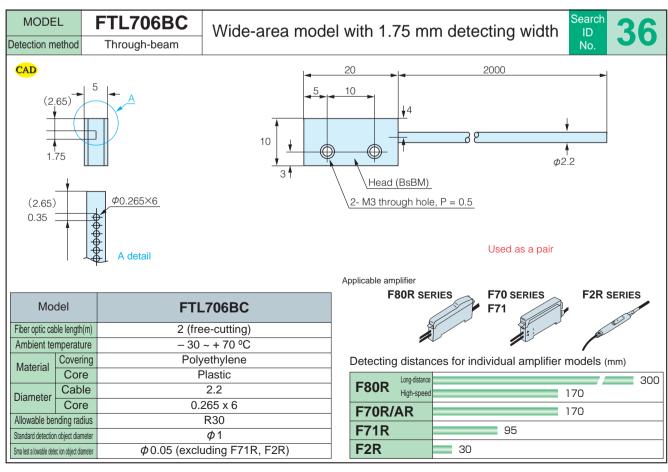


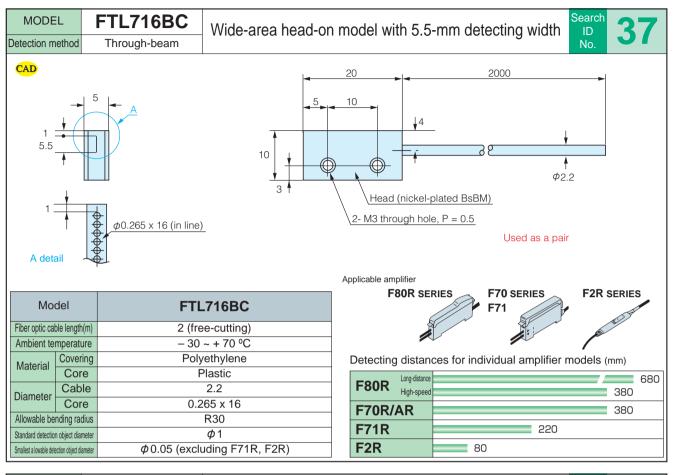


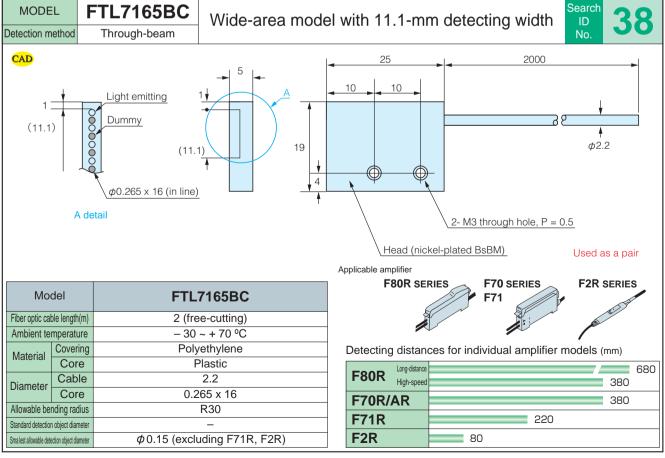


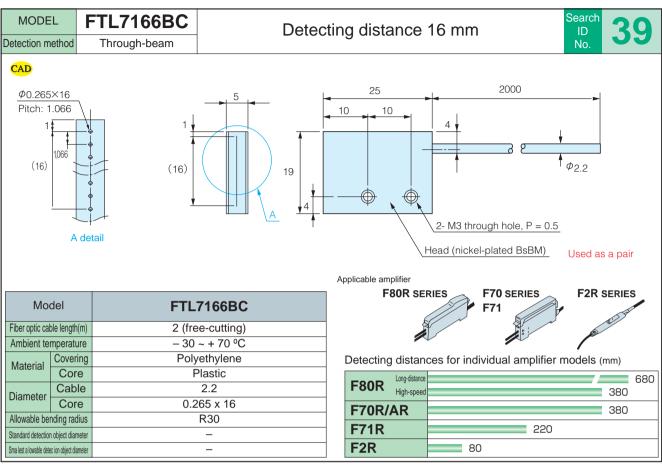


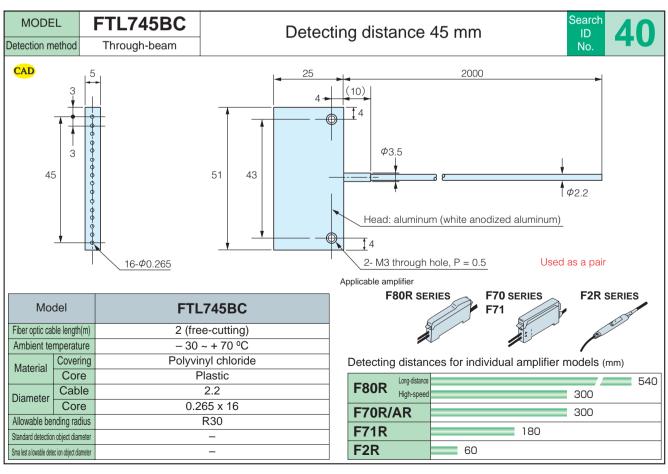


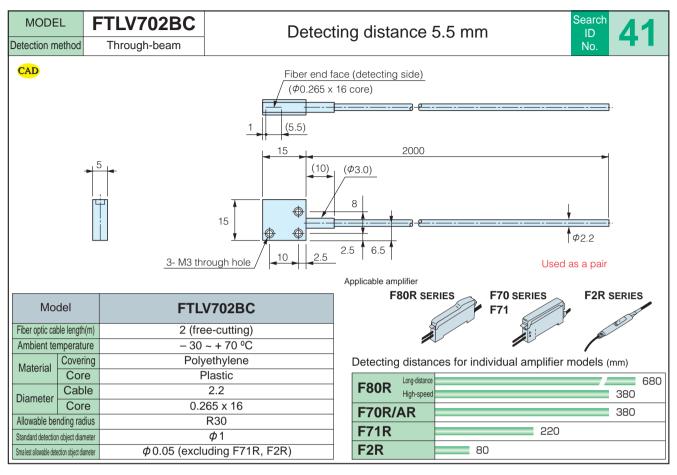


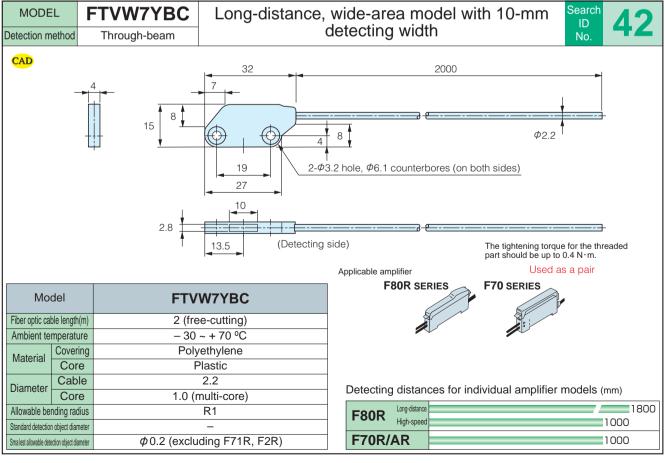


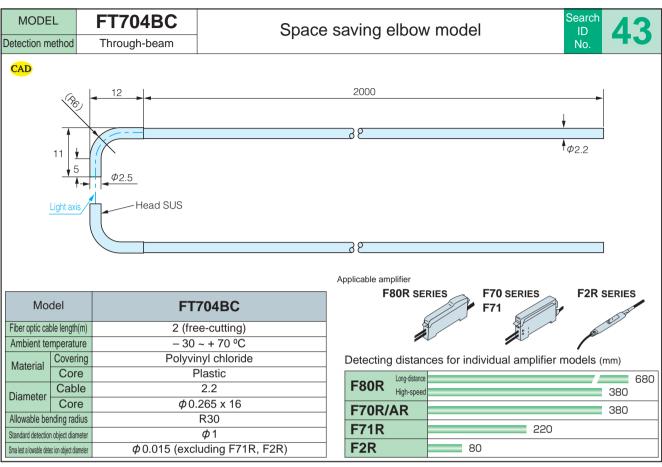


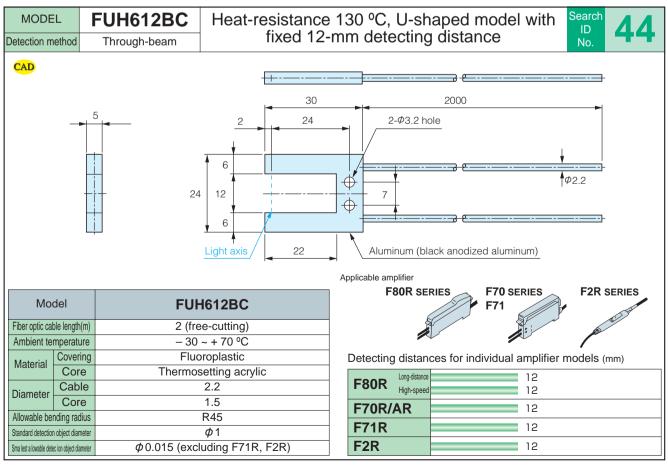


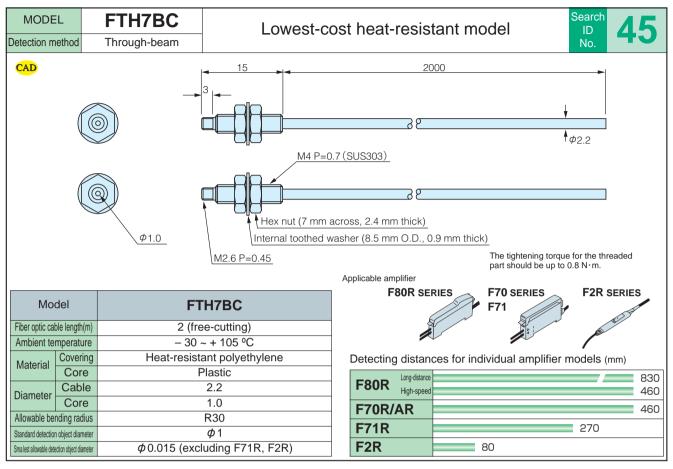


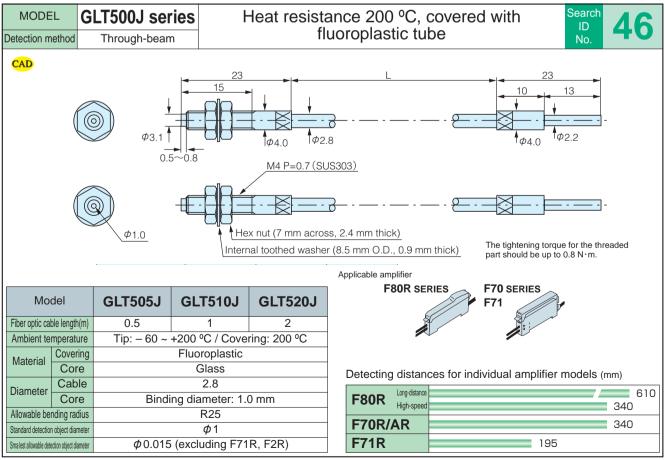


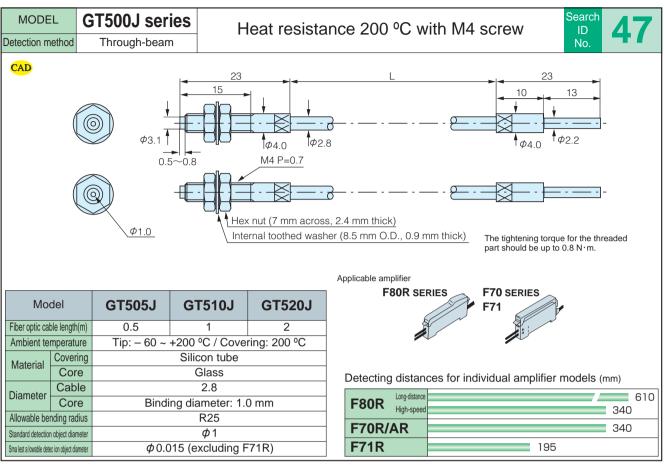


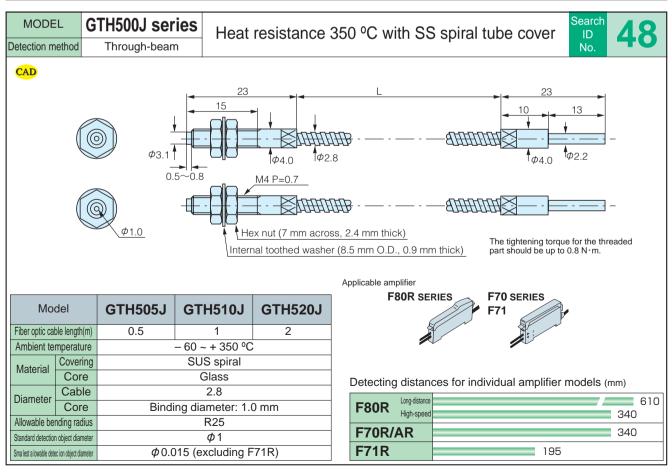


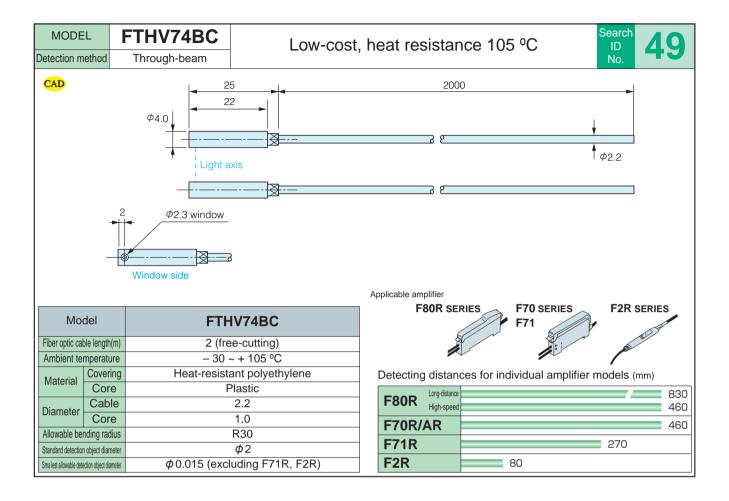


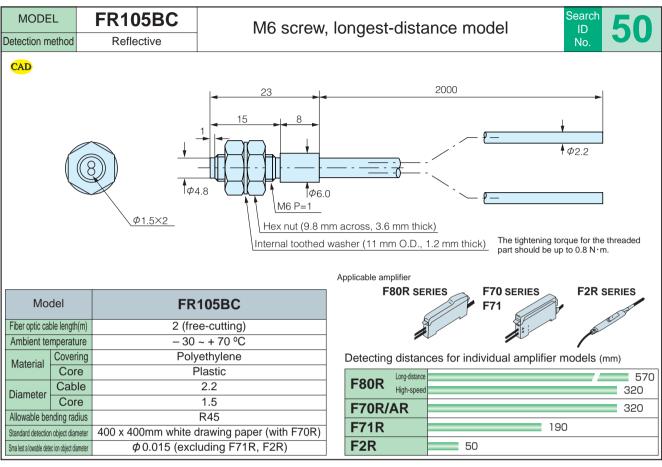


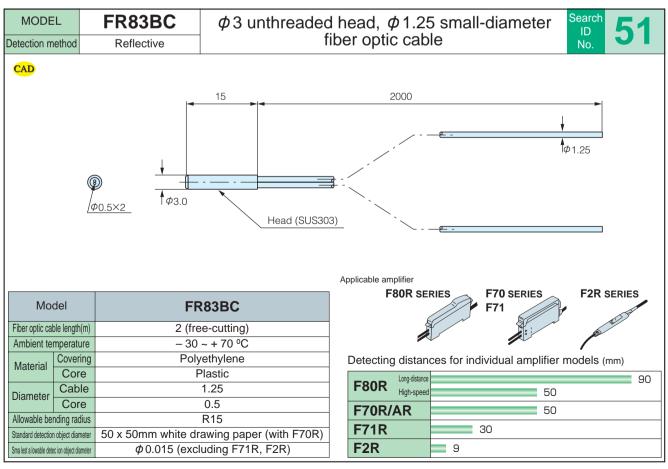


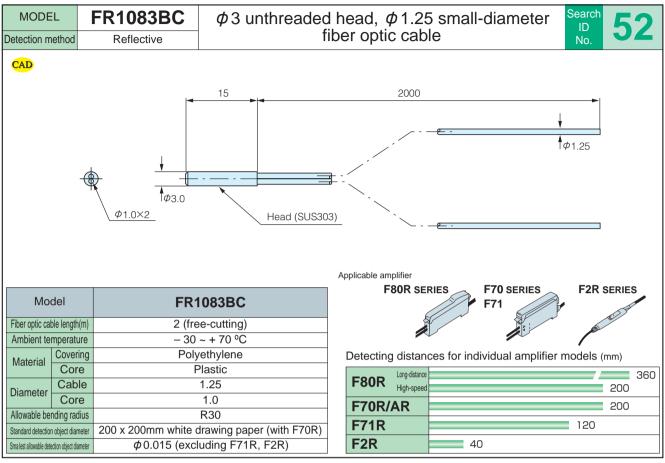


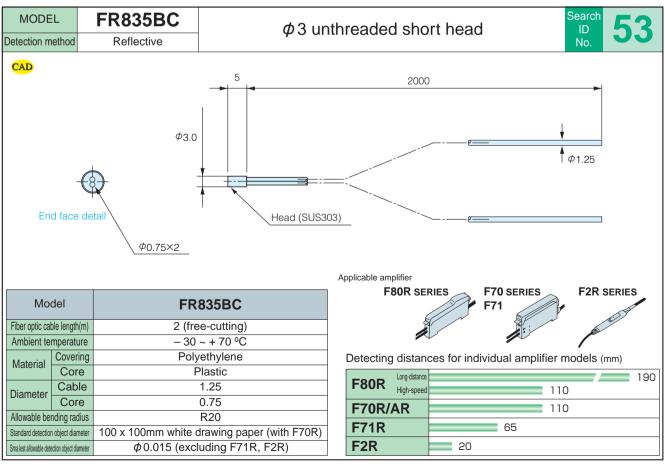


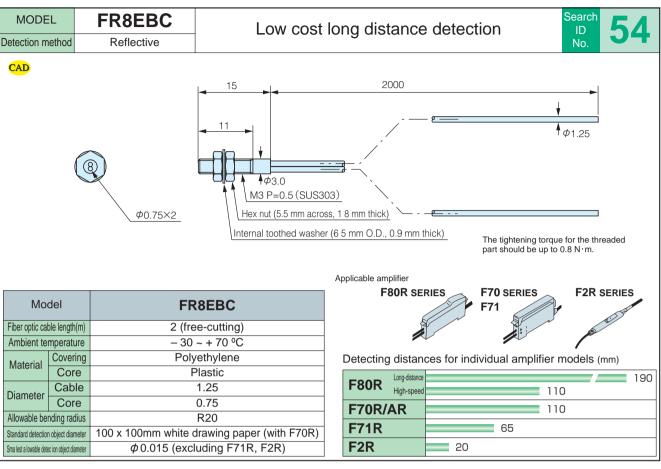


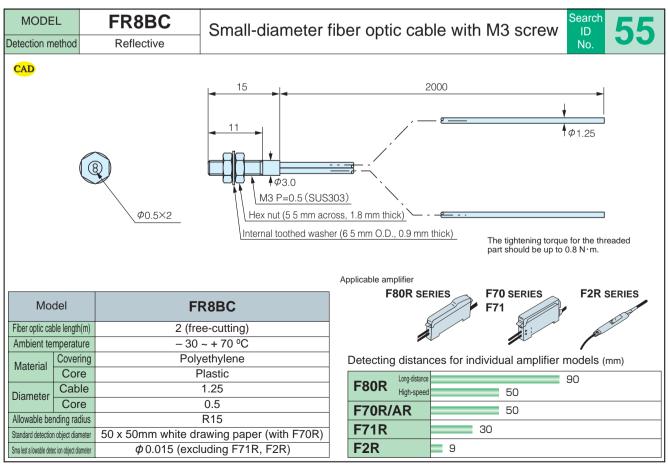


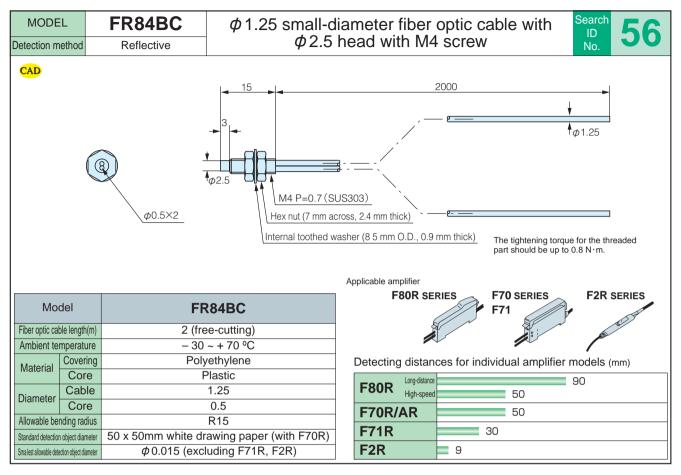


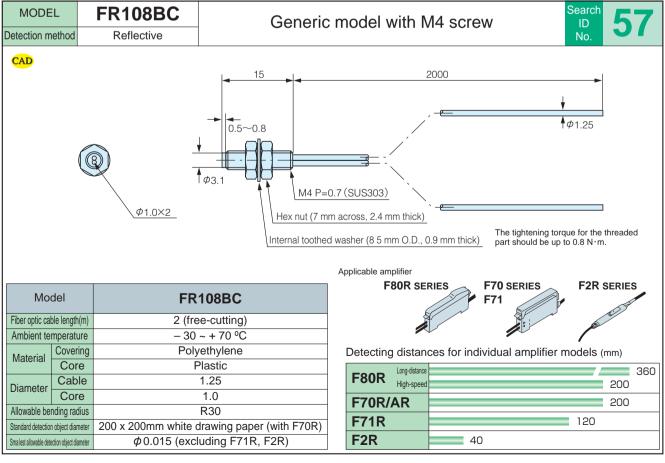


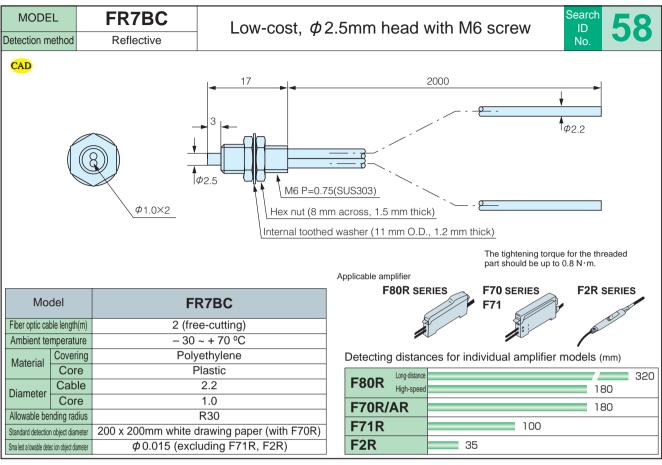


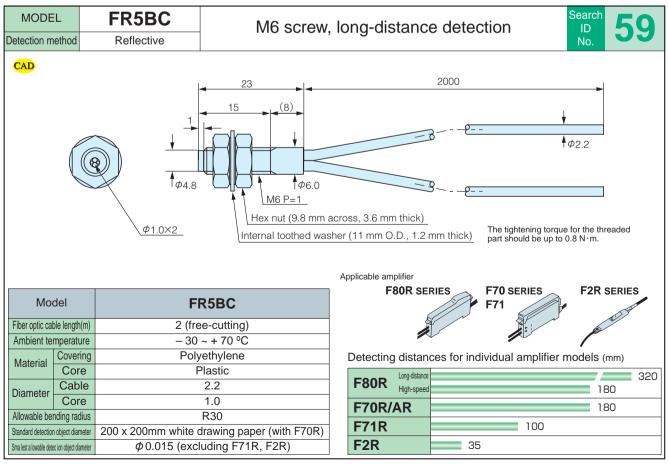


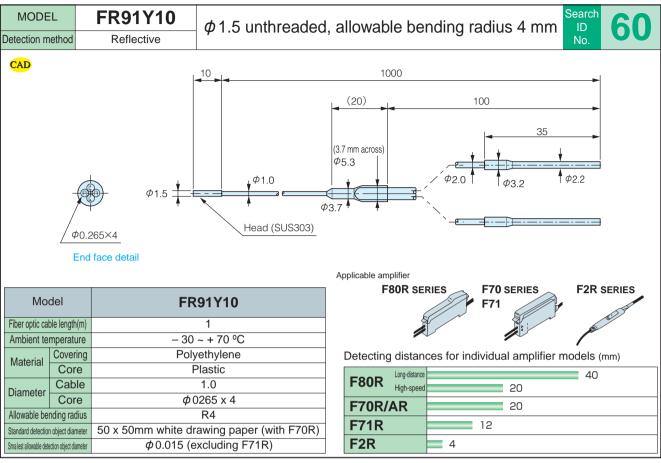


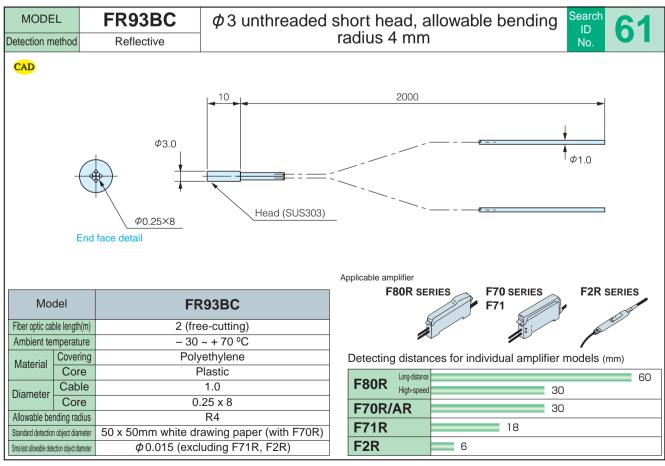


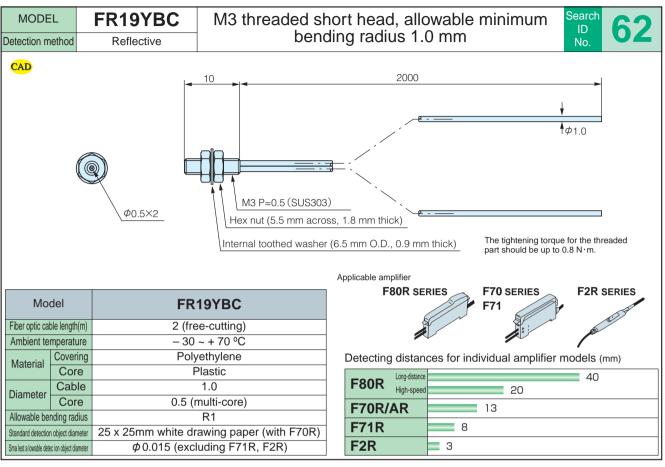


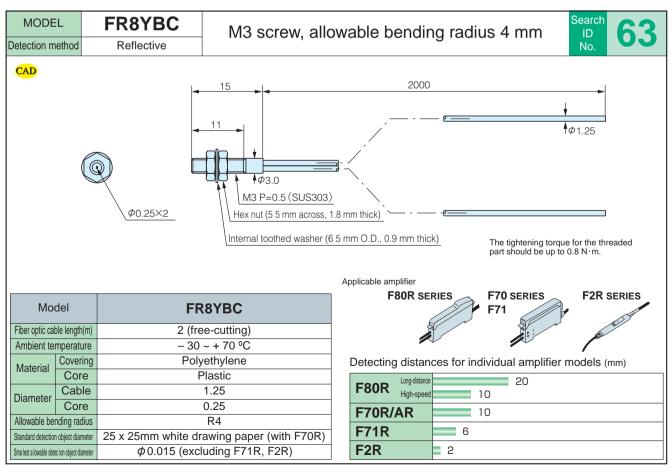


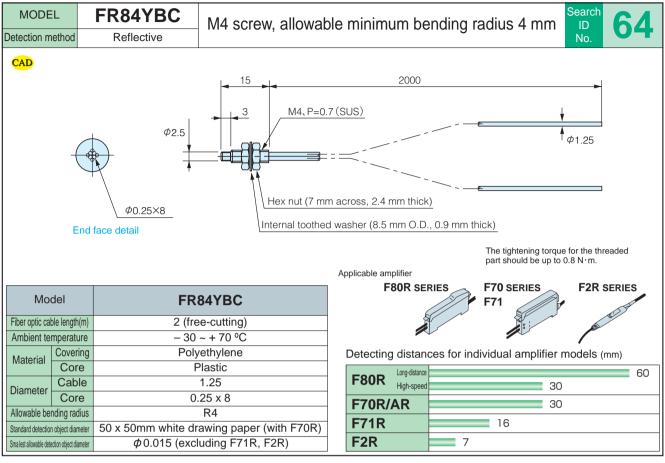


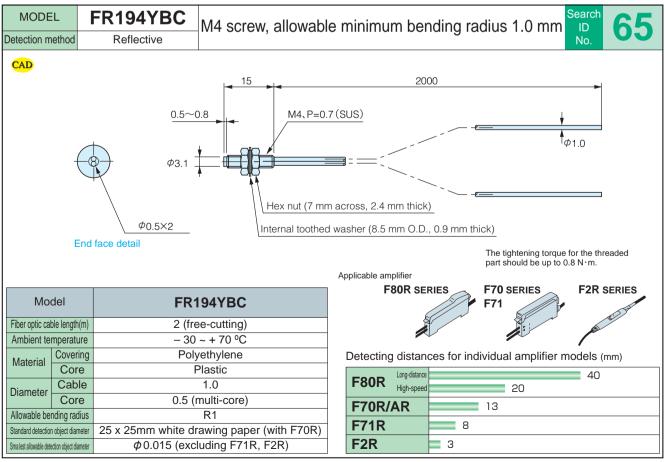


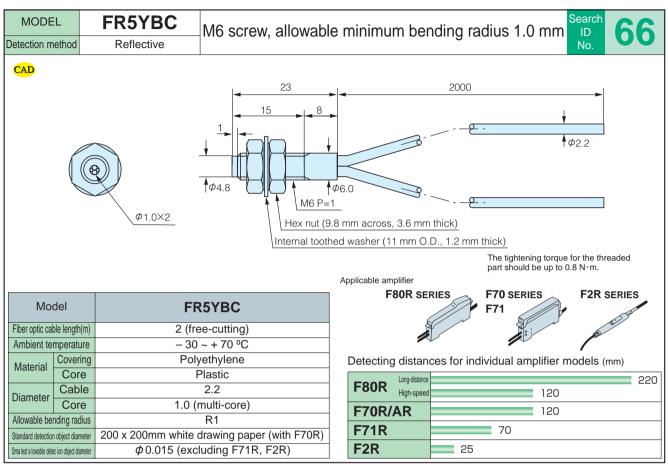


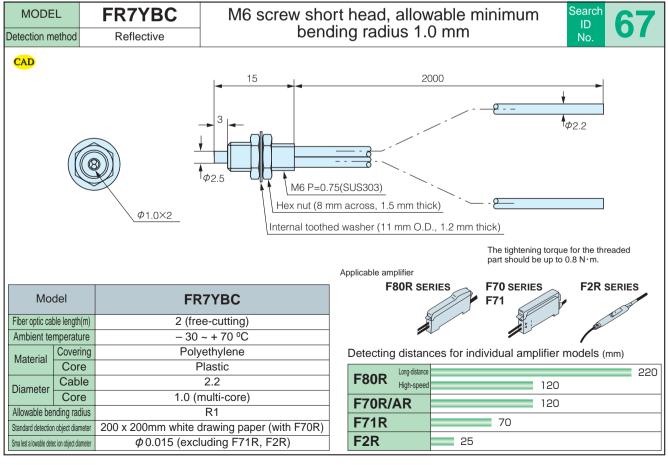


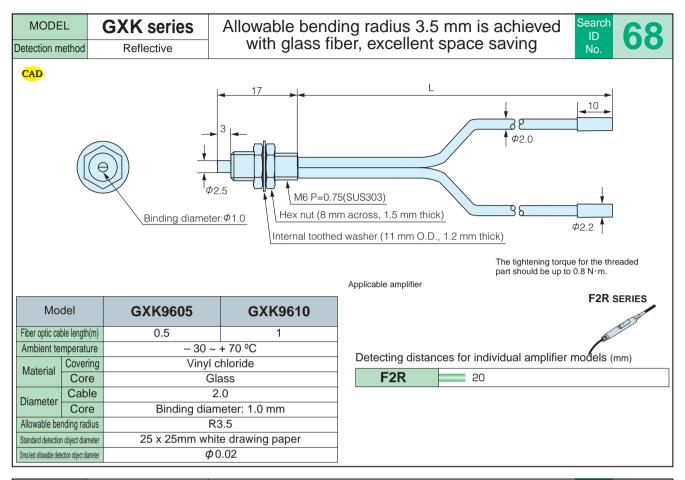


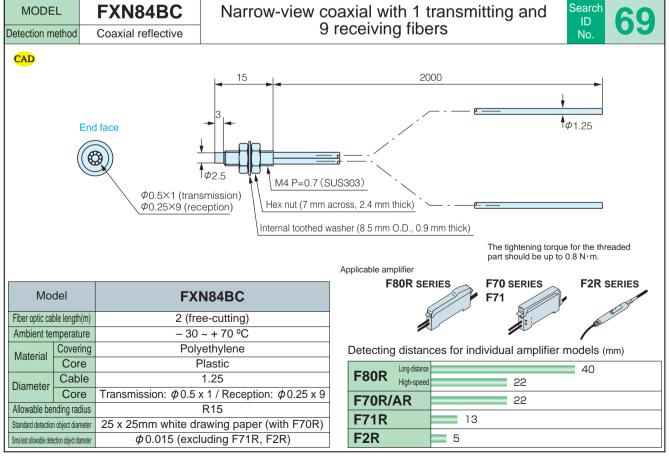


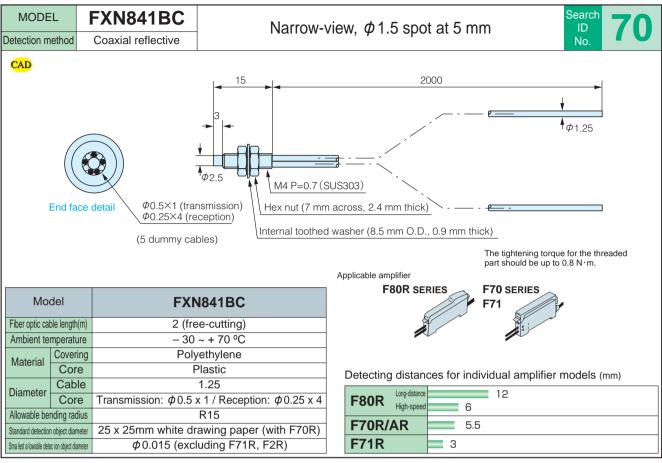


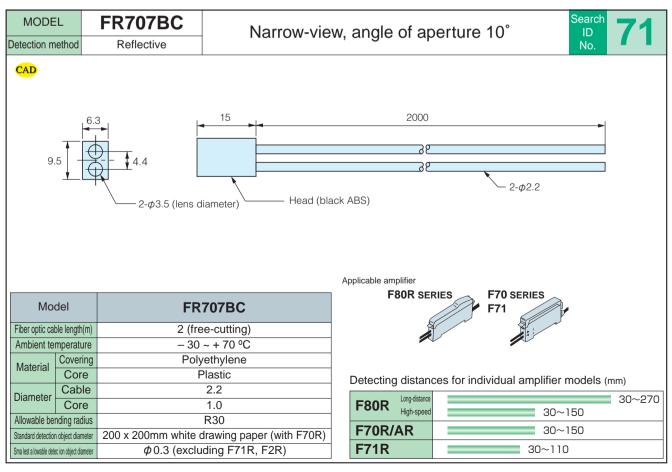


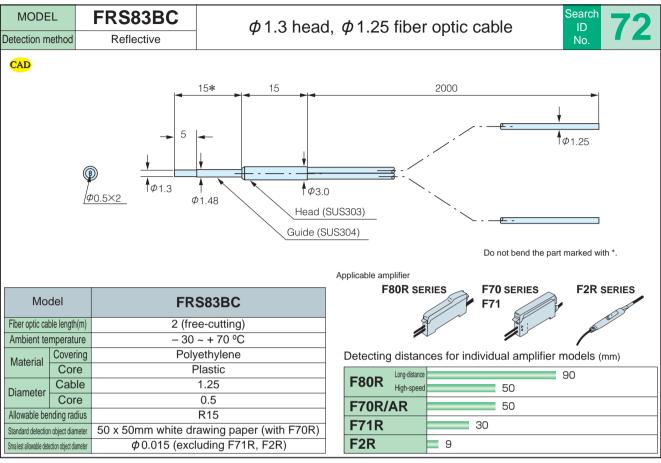


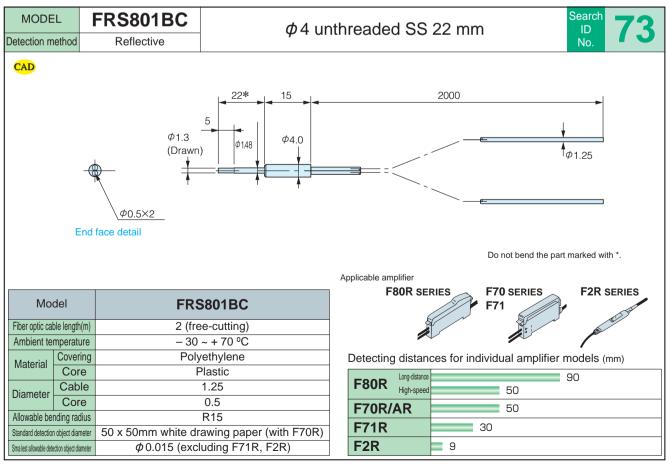


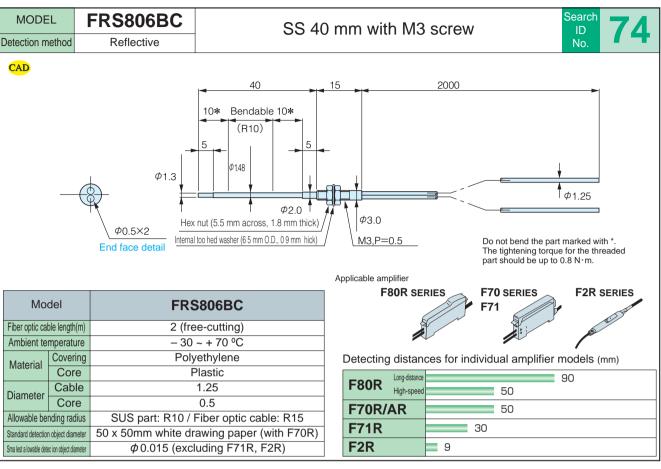


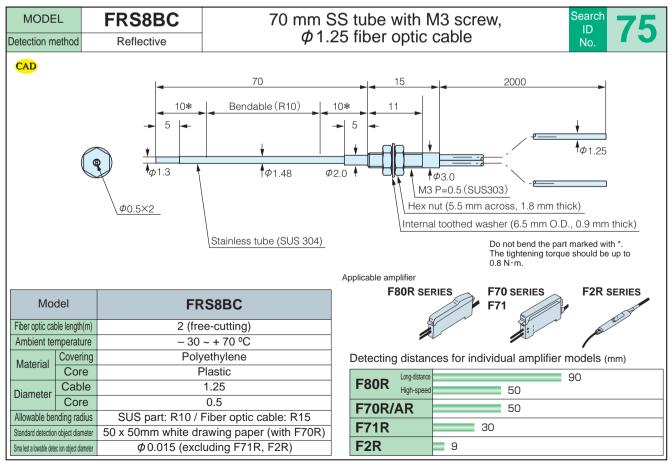


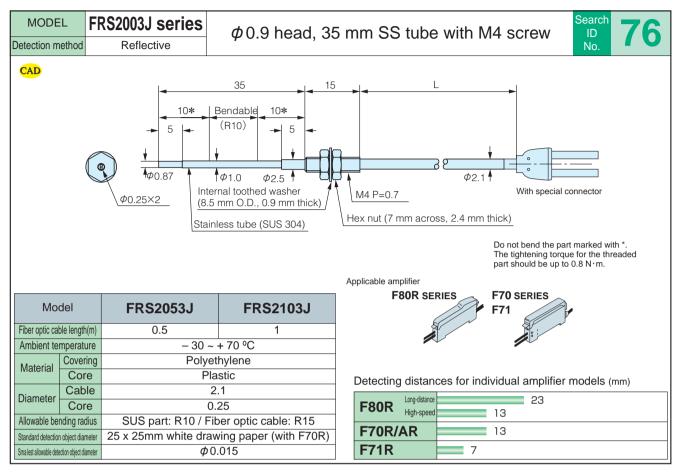


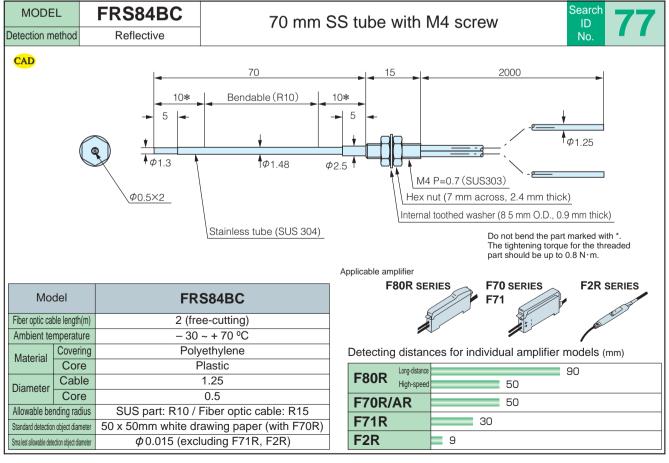


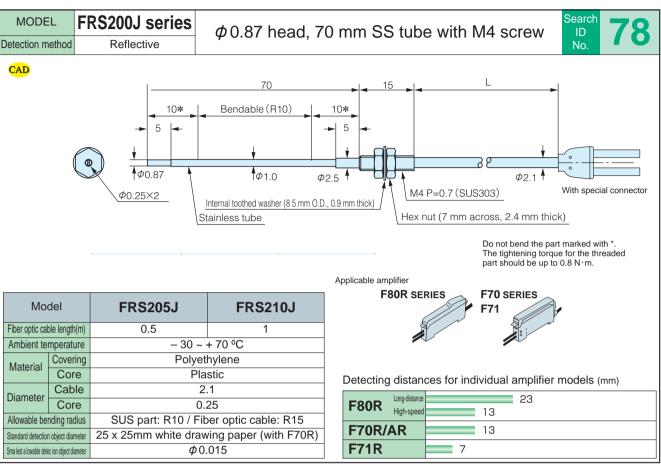


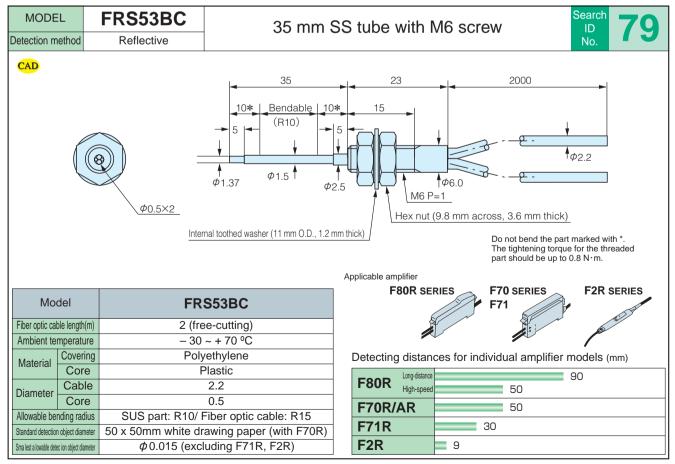


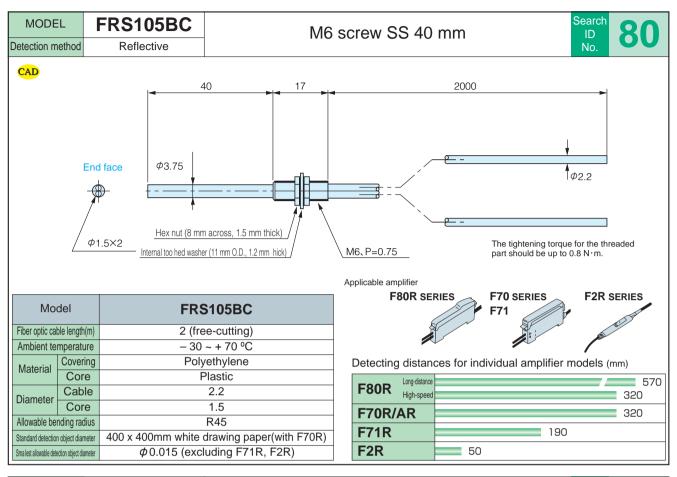


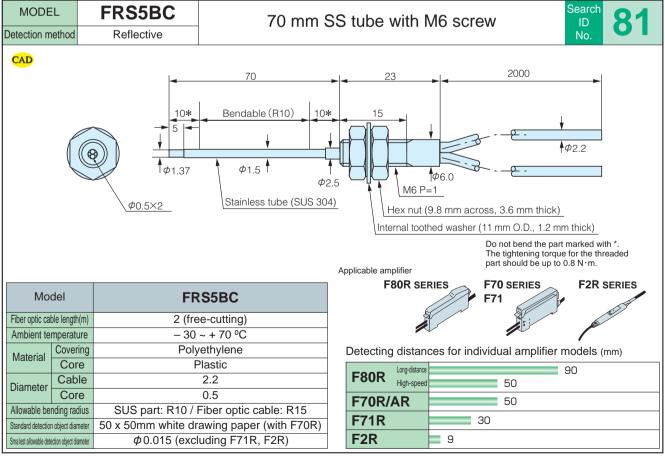


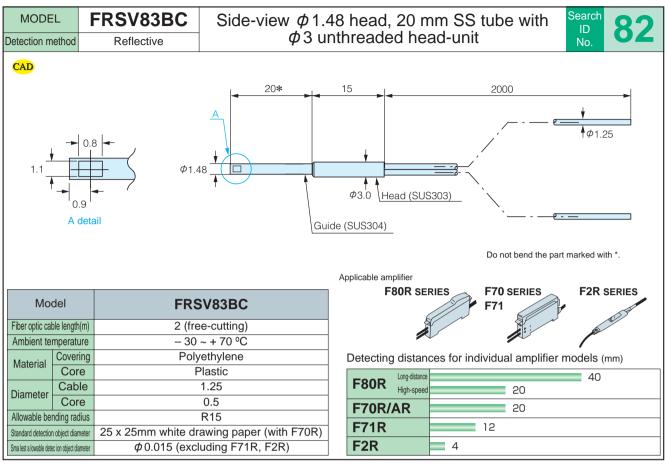


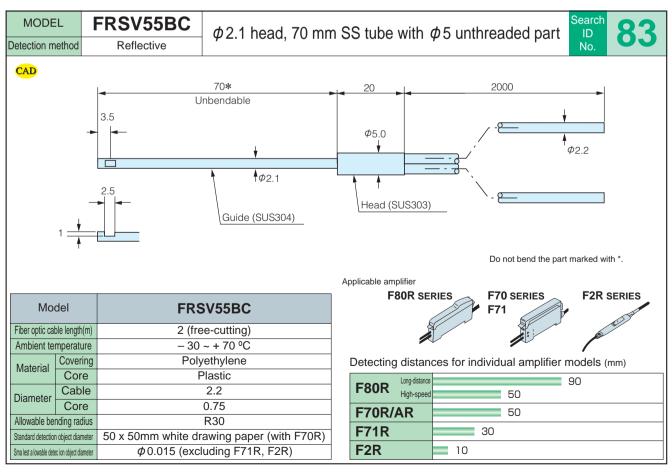


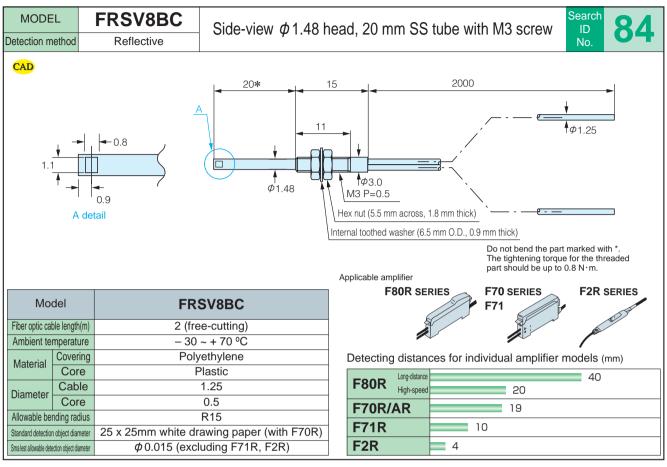


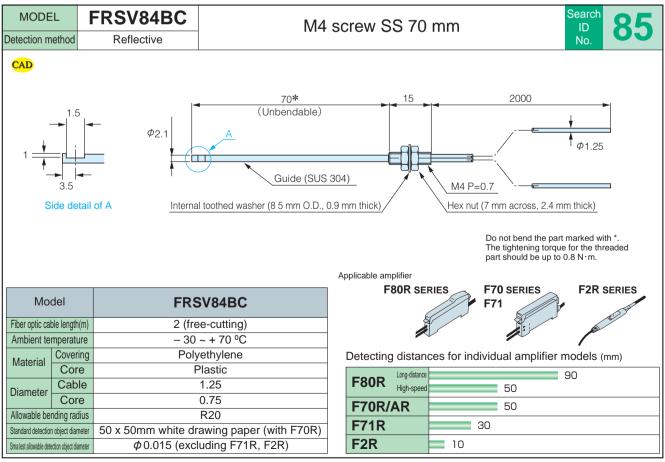


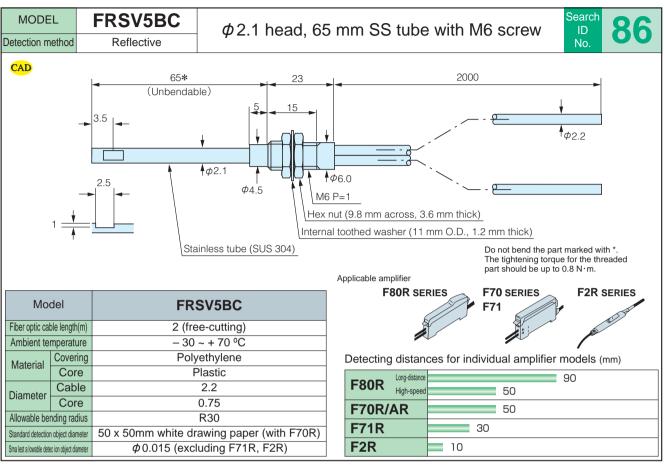


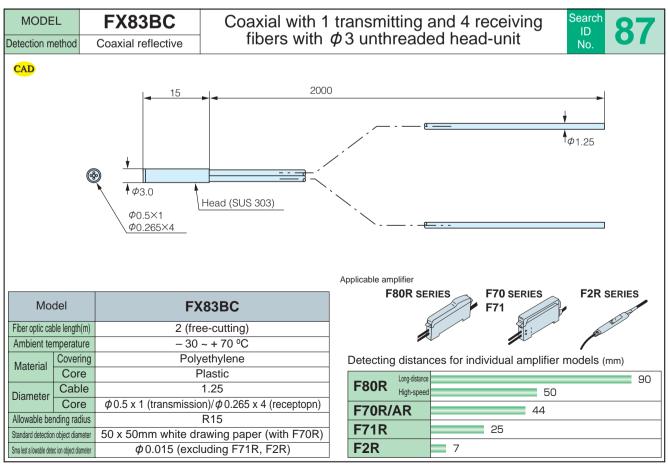


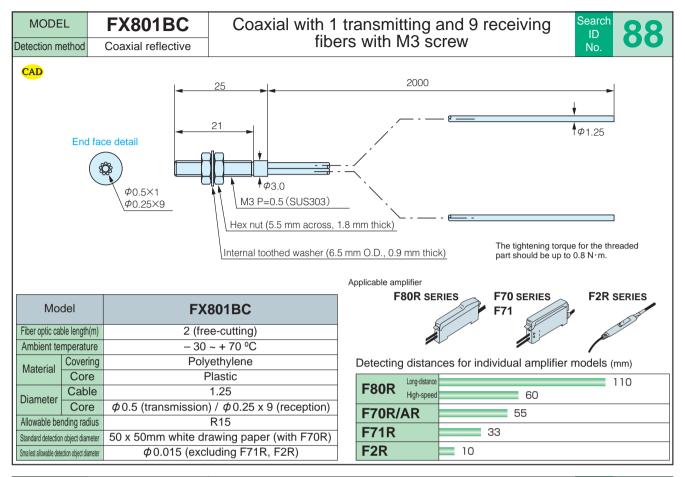


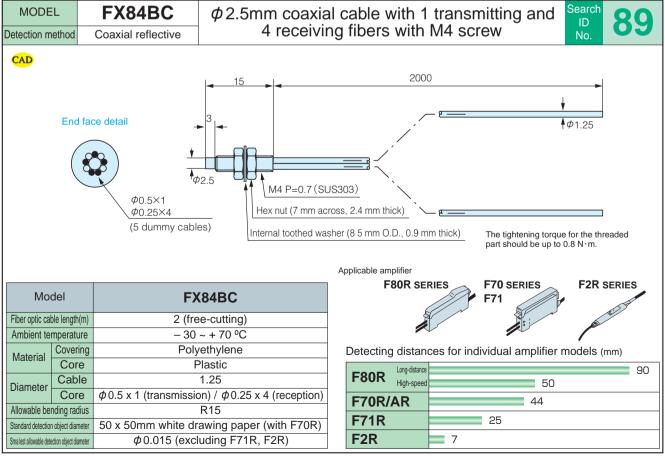


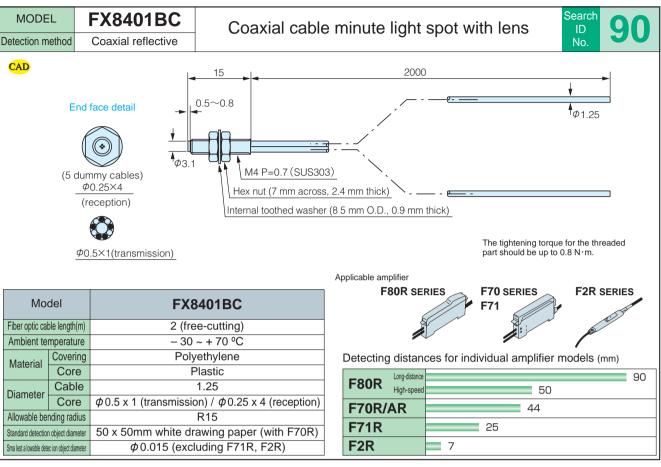


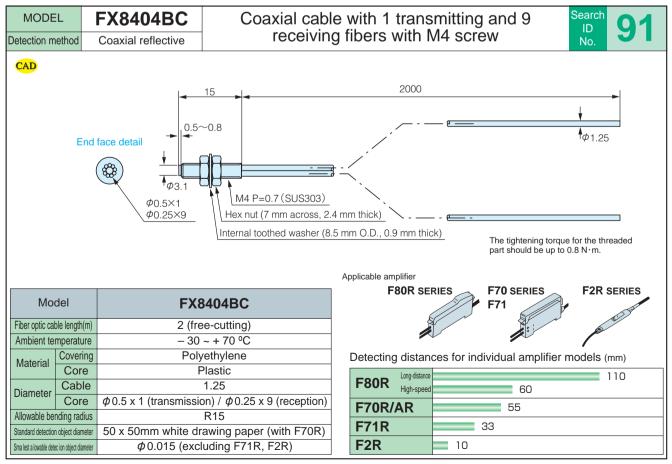


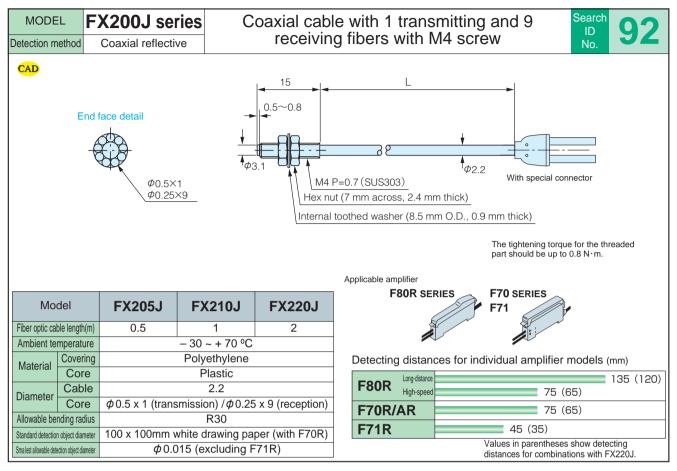


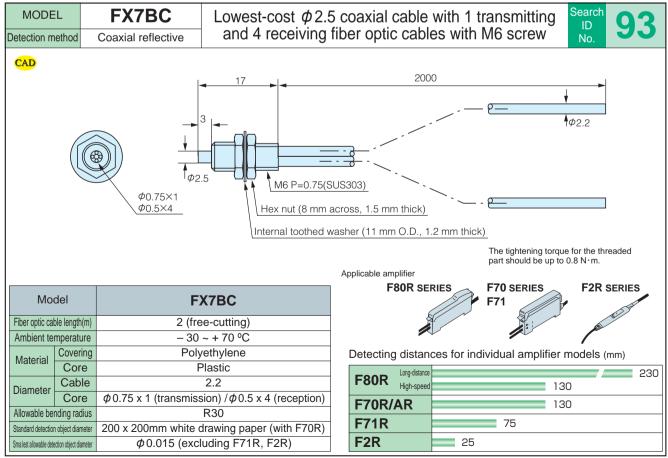


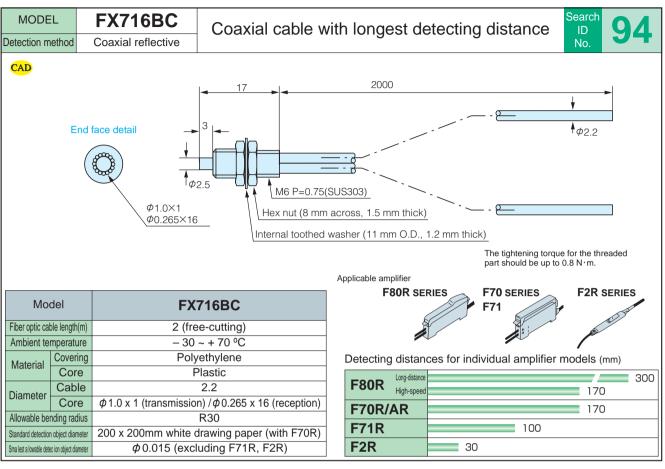


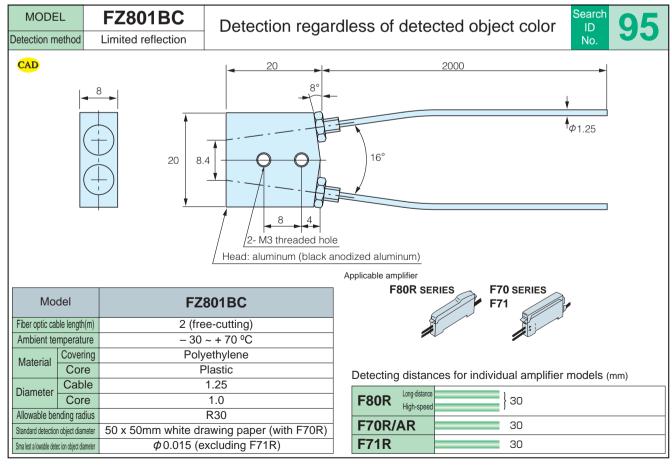


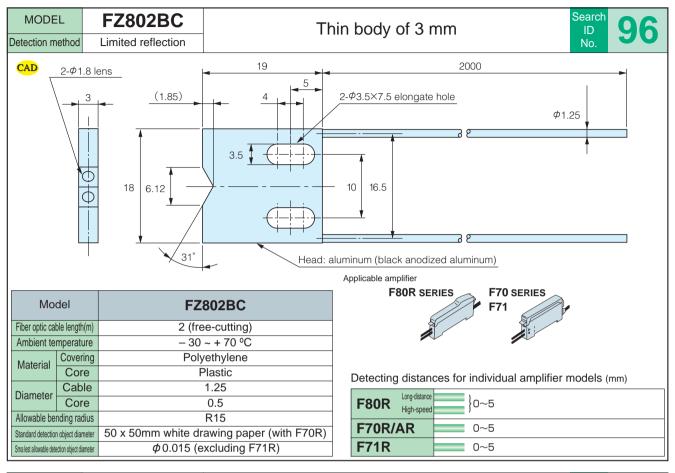


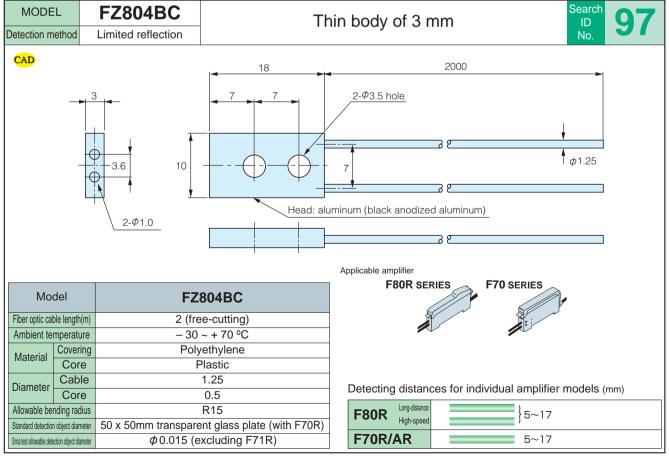


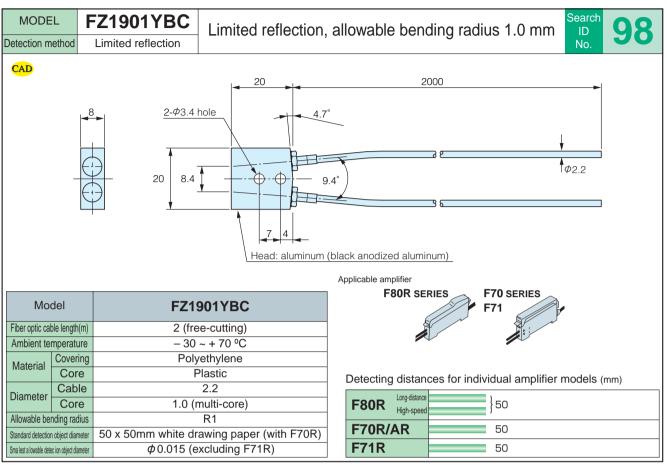


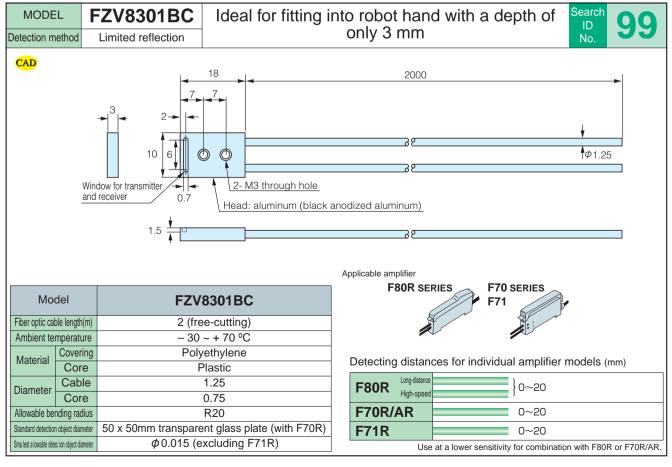


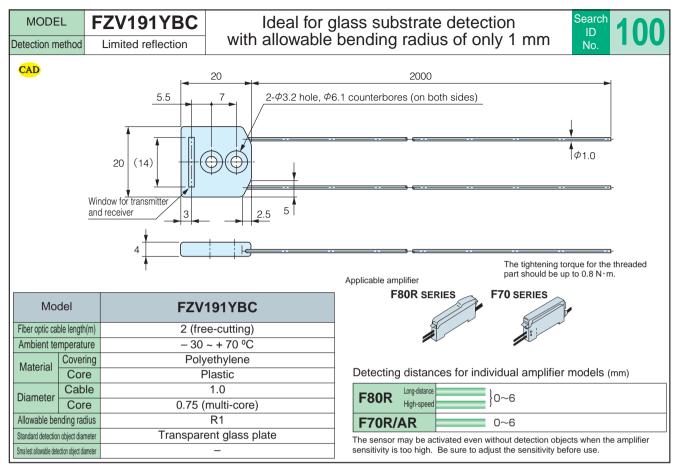


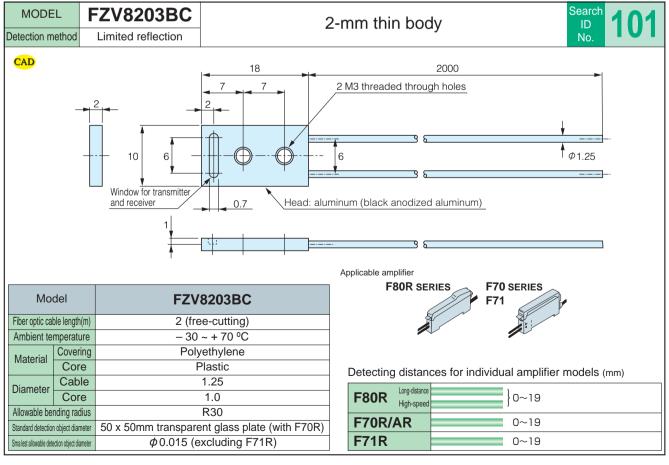


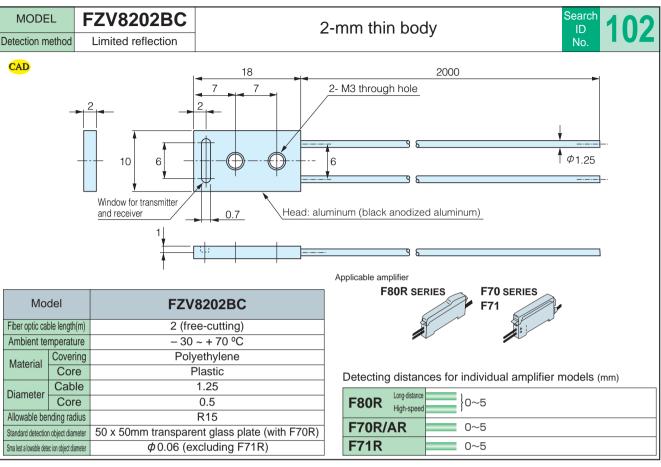


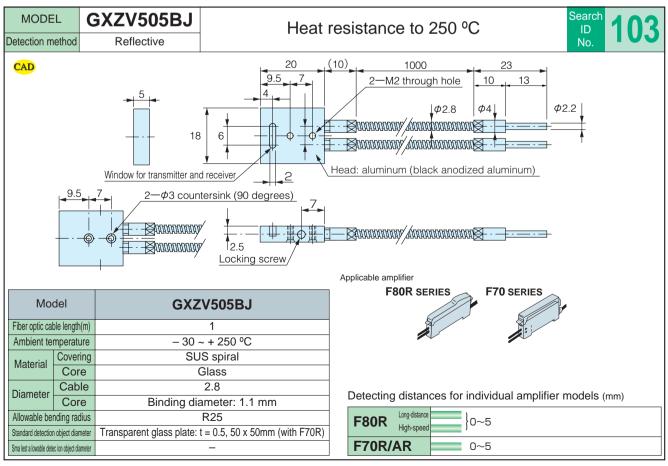


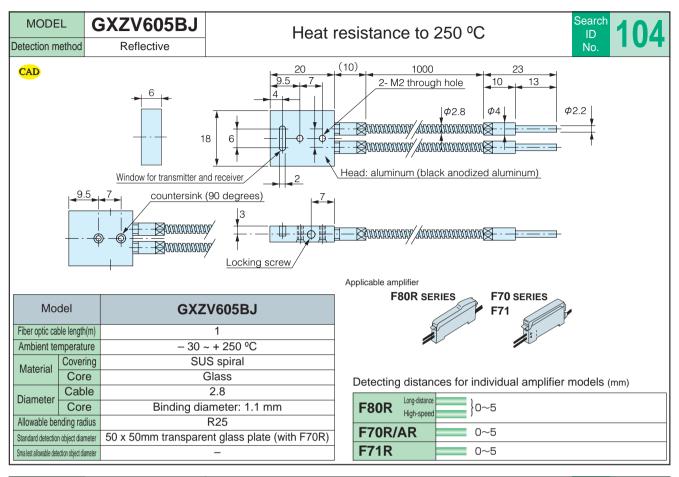


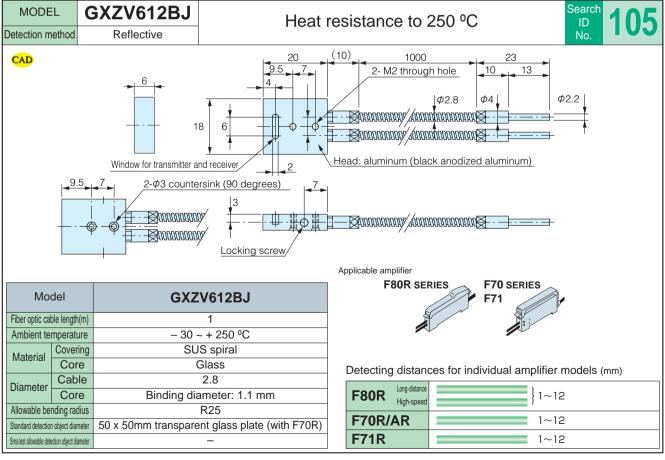


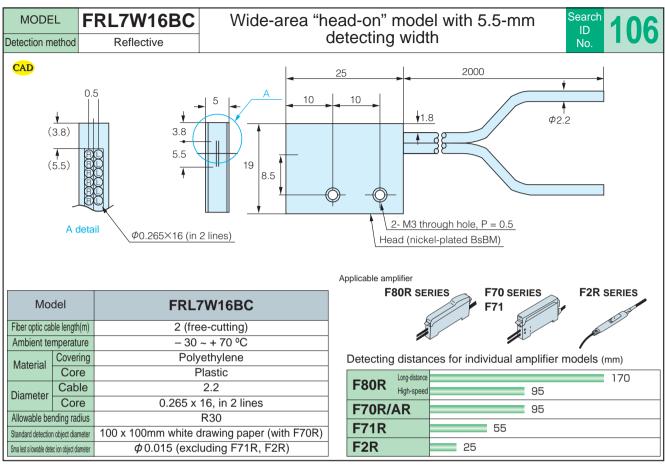


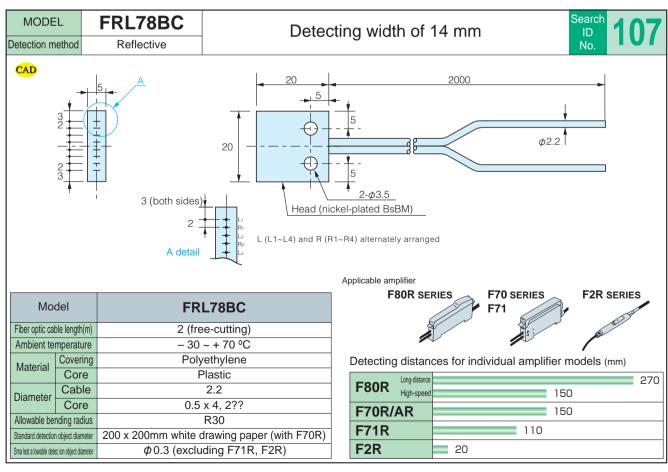


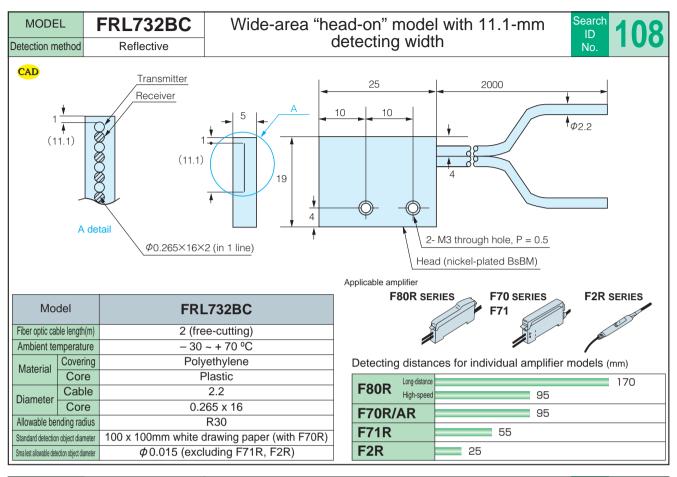


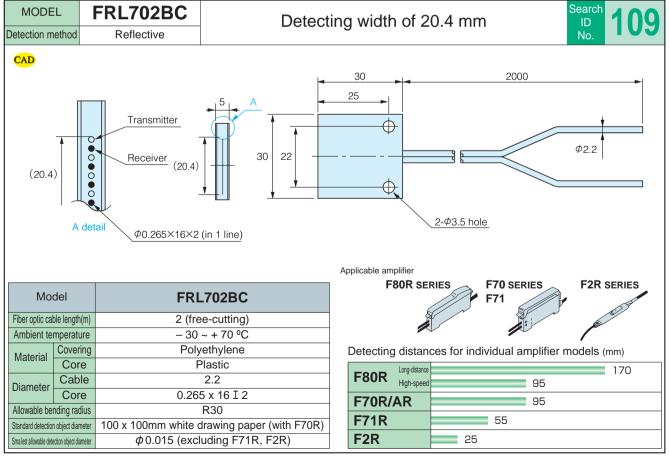


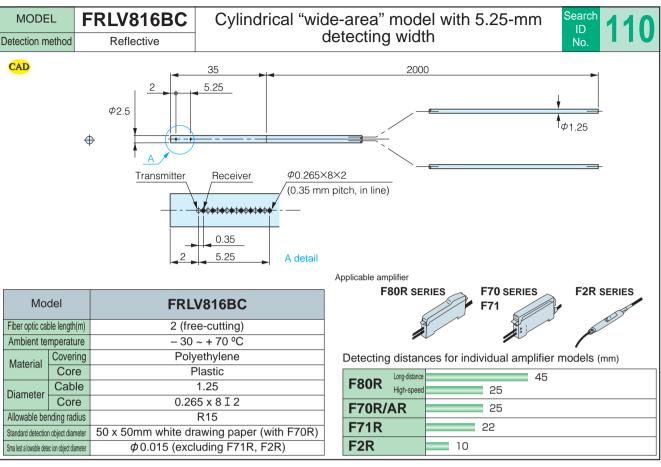


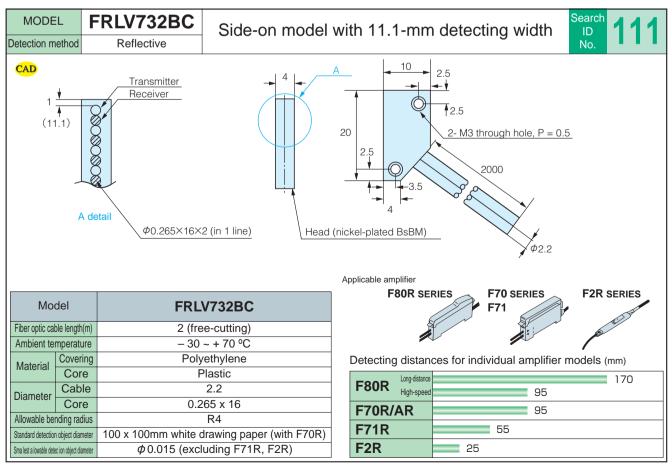


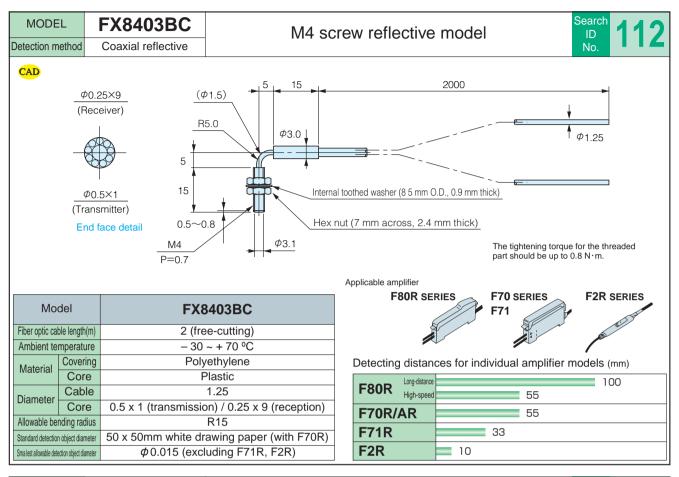


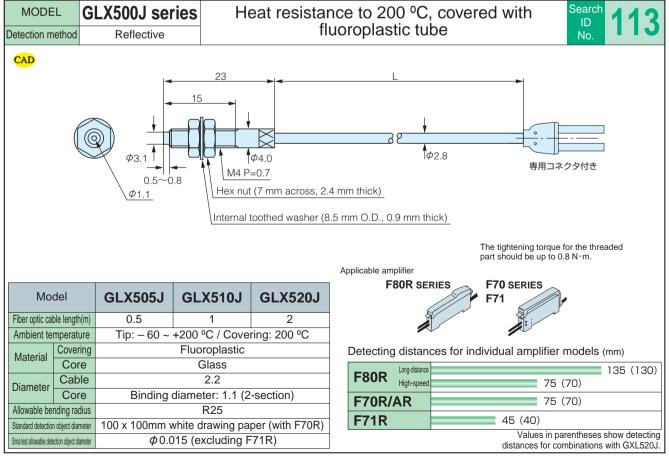


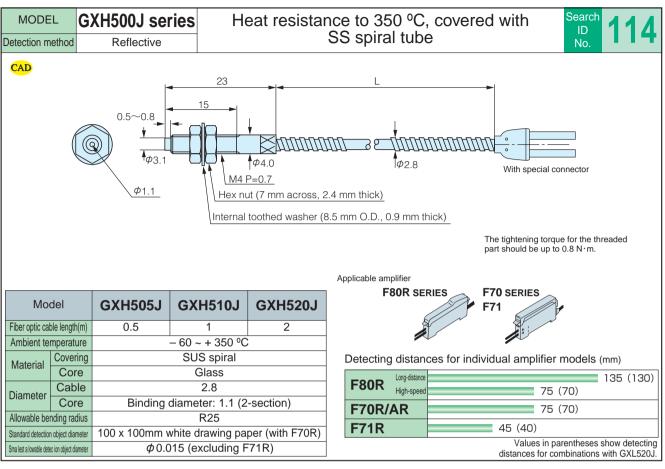


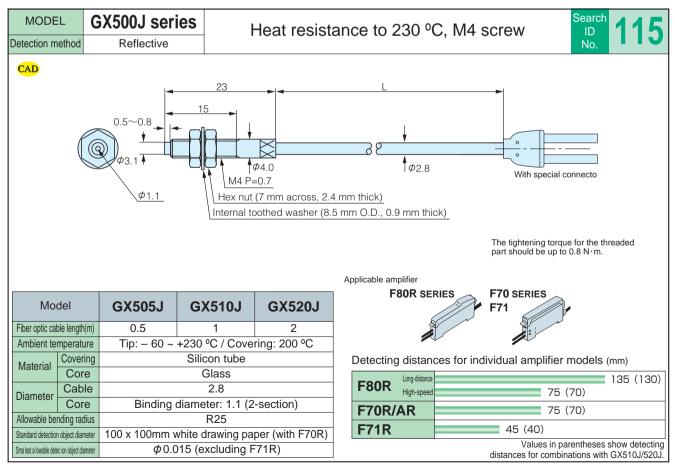


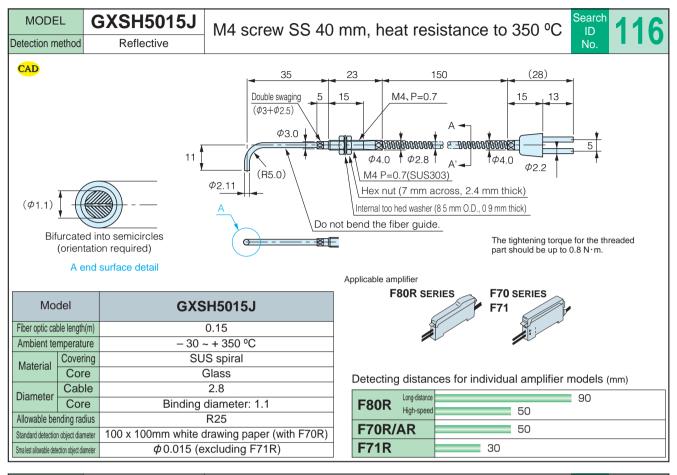


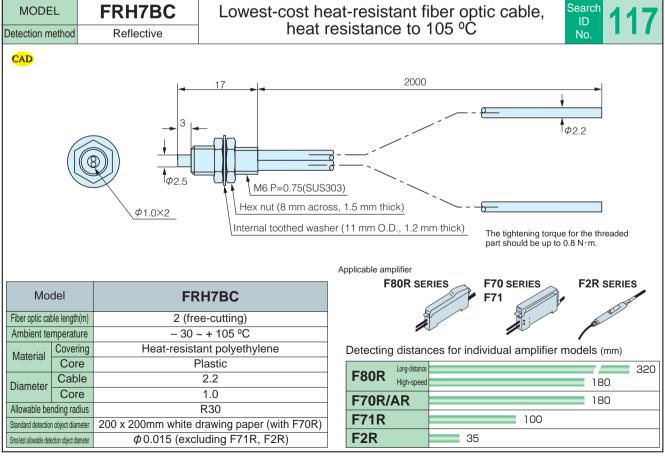


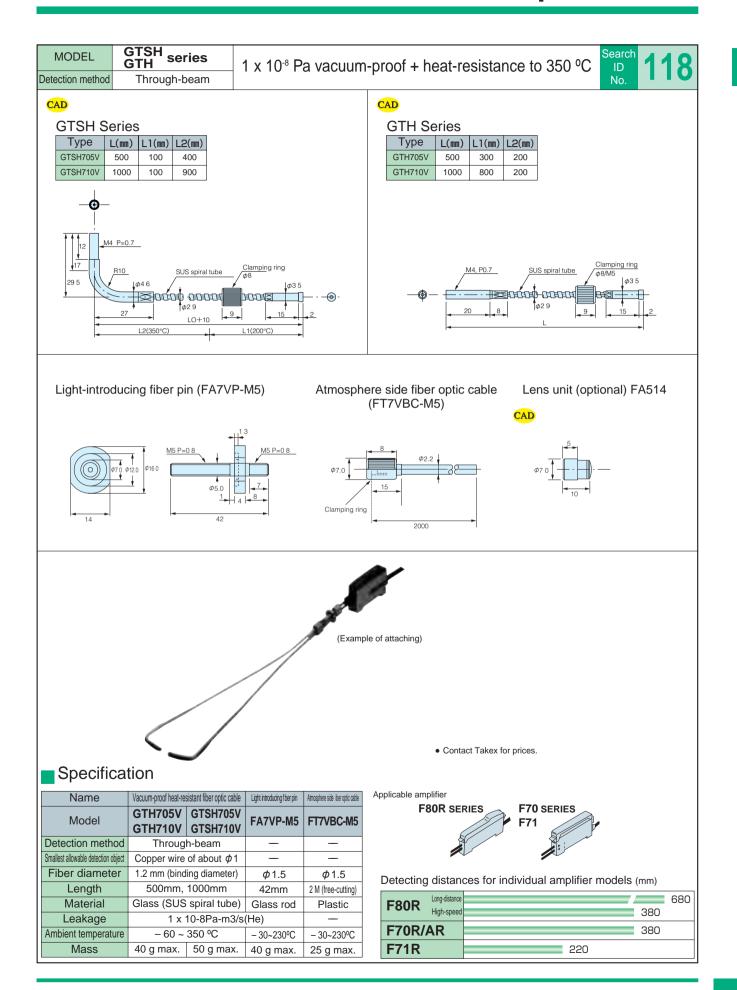


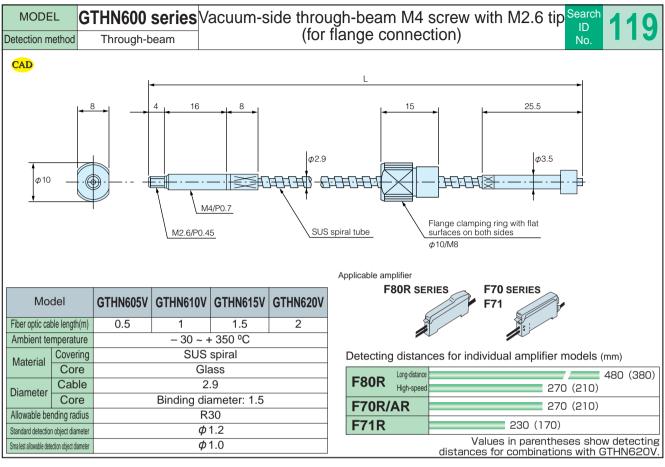


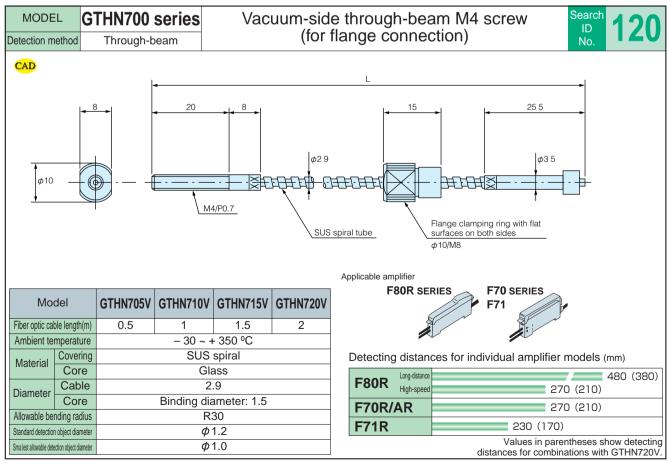


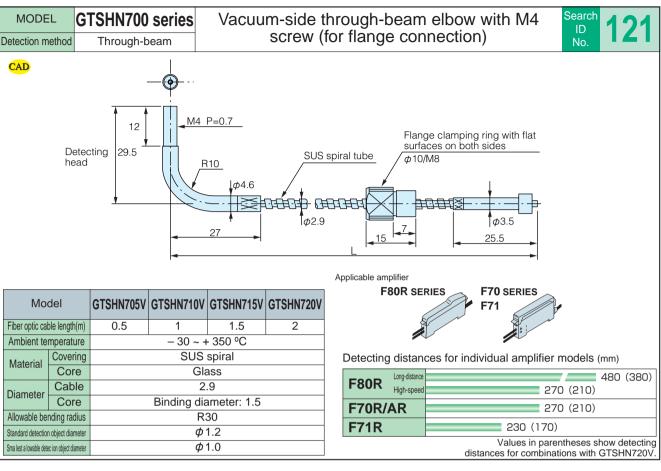


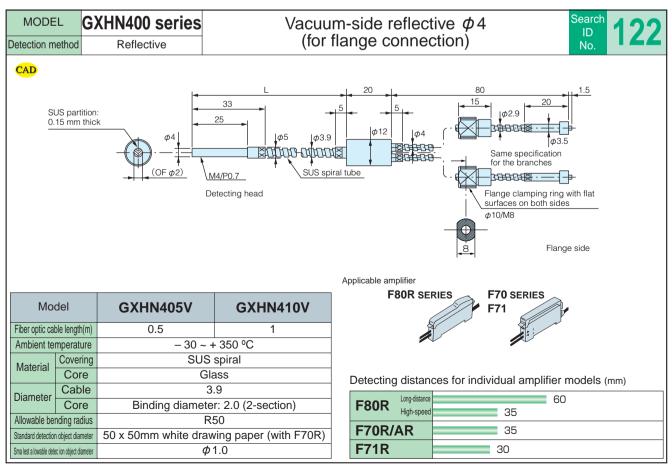


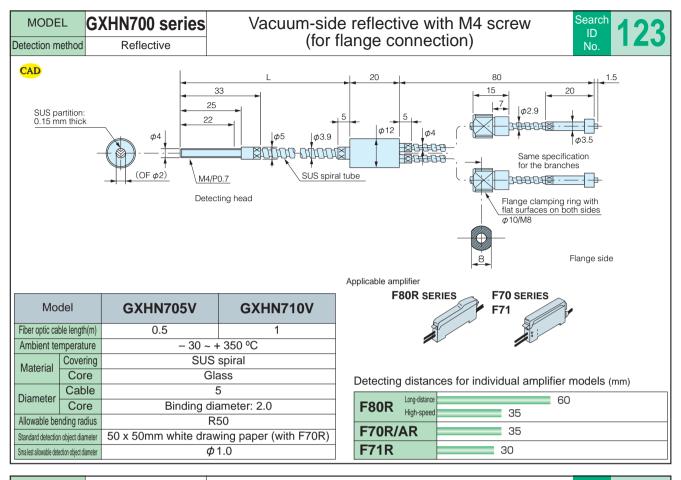


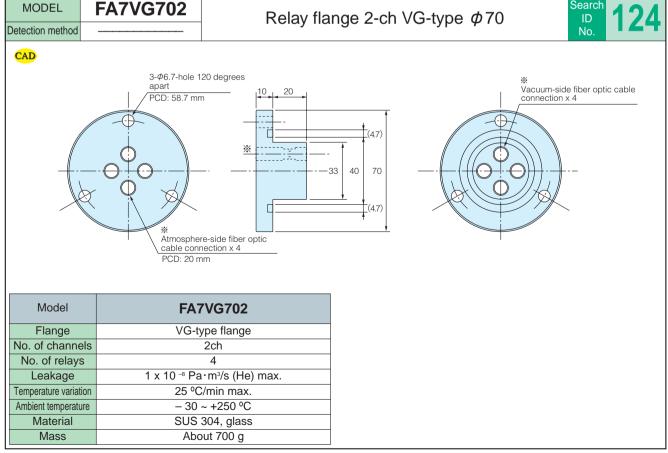


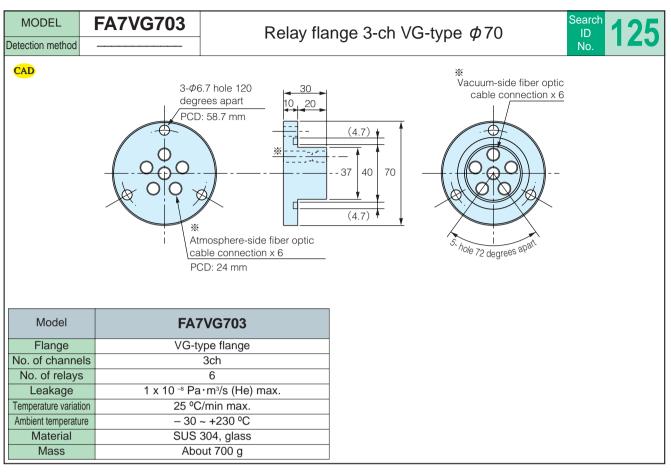


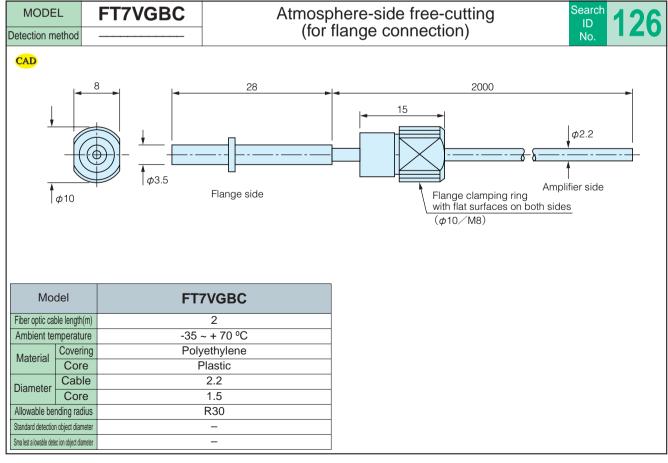










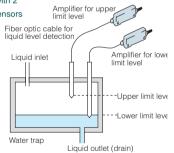


Applicable to virtually any type of liquid including water, oil, chemicals, etc., heat resistance 200 $^{\circ}\text{C}$ FL(H) series MODEL Dioptric Detection method Dimensions (in mm) φ0 5×5**%**2 Plastic fiber optic cable PFA tube (free-cutting) FL:φ1.25×2 FLH: φ1.0×2 50* *Unbendable Model PFA length: L | Fiber optic cable length: X *2: Can be cut if unnecessary FL(H)-7013 PFA diameter Flor oxic cable daneter Model FL(H)-7013-02 200 2300 6.35 1.0 6.35 FL(H) series FL(H)-7013-05 500 2000 4.0 1.0 FL-7161-05 FL(H)-7013-1 1000 1500 FL-7161-1 FL(H)-6BC 2000 500 FL-7161-2 Heat-resistant φ0 5×5**%**2 CAD (28)PFA tube 15 <u>*1</u> Connector 50* 2000 400 *Unbendable *2: Can be cut if unnecessary Model PFA diameter | Tapered section (*1) FL-7314 6.35

Chemical resistance of PFA (fluoroplastic) O: applicable X: inapplicable

Substance	PFA	Substance	PFA
Bunker A, B, C heavy oil	0	Mineral oil	0
Aniline		Ethylene trichloride	
Acrylic nitrile		Bichromate of soda	
Asphalt		Barium nitrate	
Acetone		Silicon oil	
Alcohol		Vegetable oil	
Ammonia		Thinner	
Isooctane		Barium hydroxide	
Isobutyl alcohol		Phenol	
Isobutyl methyl ketone		Turbine oil	
Ethanol (ethyl alcohol)		Sodium carbonate	
Ether	0	Turpentine	0
Ethylene glycol		Natural volatile oil	
Enamel paint		Kerosene	
Ammonium chloride	0	Trichloroethane	0
Calcium chloride	0	Trichloroethylene	0
Sodium chloride	0	Toluene	0
Barium chloride	0	Naphtha	
Chlorine		Lactic acid	
Gasoline		Nitrobenzene	
Glass raw material		Fluorine	×
Dilute hydrochloric acid		Ferrosilicon	
Dilute sodium hydroxide		Freon 11	
Dilute acetic acid		Propyl alcohol	
Dilute nitric acid		Propylene glycol	
Dilute sulfuric acid		Benzene	
Citric acid	000000000000000000000000000000000000000	Methanol (methyl alcohol)	00000000000000000000000000000000000000
Glycerin Cresol		Methyl violet Water	
Chloroform		Carbon tetrachloride	
		Ammonium sulfate	
Light oil		Ammonium suitate	

• Example of liquid level detection with 2 liquid level detection fiber optic sensors



Specification

Model			FL-7161	FL-7161-05	FL-7161-1	FL-7161-2	
		FL-7013	FL-7013-02	FL-7013-05	FL-7013-1	FL-6BC	FL-7326
		FLH-7013	FLH-7013-02	FLH-7013-05	FLH-7013-1	FLH-6BC	FL-7314
Detection	n method	Dioptric					
Detectio	n object	Liquid *1					
Repea	tability	1 mm max. (for water)					
Withstand	pressure	− 0.1 MPa ~ +0.5 MPa					
Ambient tem	perature *2	- 40 ~ +80 °C (FL type) / - 40 ~ +100 °C (FLH type) -40~+200 °C				- 40 ~ +200 °C	
Allowable be	nding radius	R40 mm (50 mm from tip unbendable) R50mr			R50mm		
Fiber optic of	able length	See "Dimensions E" above					
Material	Covering	PFA					
IVIalerial	Fiber optic cable	Plastic Glass				Glass	
Mass 50g		50g max.	80g max.				150g max.
Applicable	amplifier	F80R、F70AR、F70R					

^{*1 :} Chromatic or achromatic transparent material (be sure to test with a sample in advance for liquid with high viscosity or turbidity).

^{*2 :} Non-condensing in PFA tube.

MODEL FU901BC Simple installation requiring no preparation and reliable detection

Searcl ID No.

128



Specification

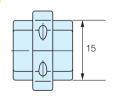
Detection object	Liquid *1
Applicable pipe	Transparent pipe of \$\phi\$6-26 mm
Repeatability	1 mm max.
Ambient temperature	− 40 ~ +105 °C
Ambient humidity	35-85%RH
Allowable bending radius	R10 mm (fiber optic cable)
Fiber optic cable length	2 m (free-cutting)
Material	Body: polycarbonate Fiber optic cable:
	plastic (cross-linked polyethylene-covered)
Protective structure	IP 50
Mass	About 7 g
Applicable amplifier	F80R, F70R, F70AR, F71R, F2R

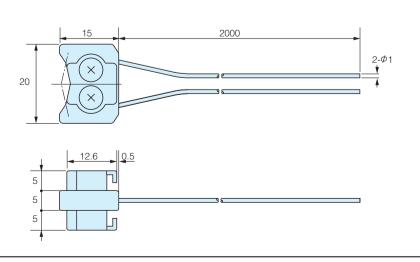
^{*1:}Some types of liquid such as of milky white color may be undetectable.

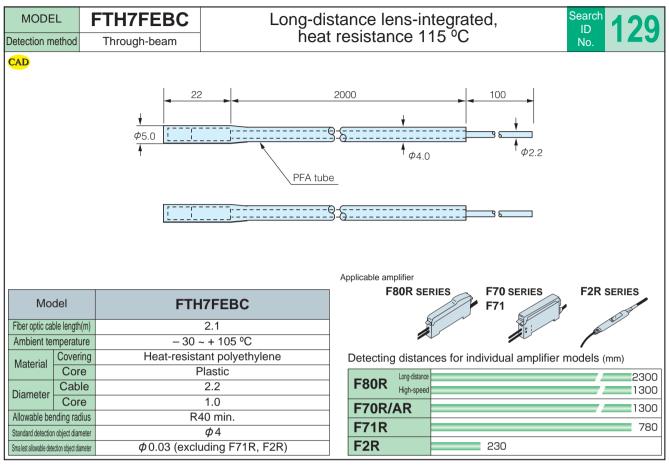
Evel control with adjacently mounted 2 sets Transparent or translucent pipe Fiber optic cable (transmitter/receiver): A pair for each phickness 3 mm max • Adjacent mounting allows the minimum pitch of 5 mm (M3 countersunk screws for assembly are separately required).

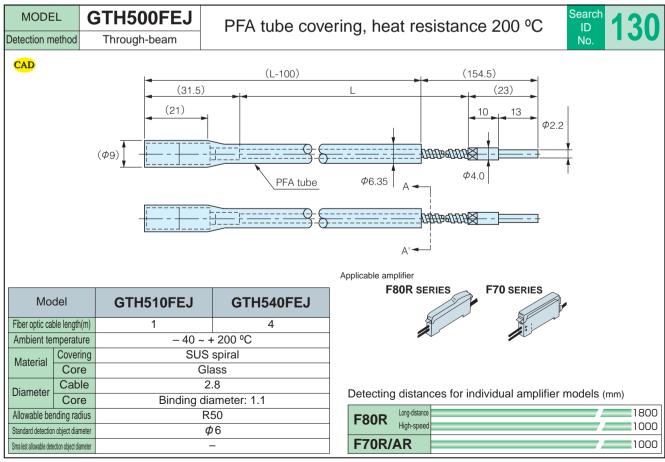
■ Dimensions (in mm)

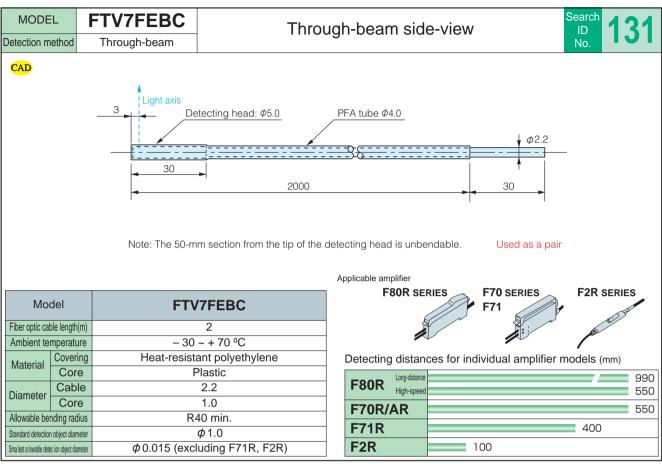


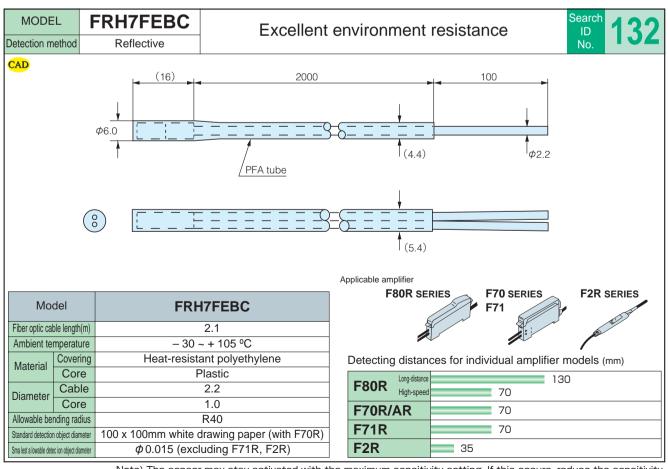




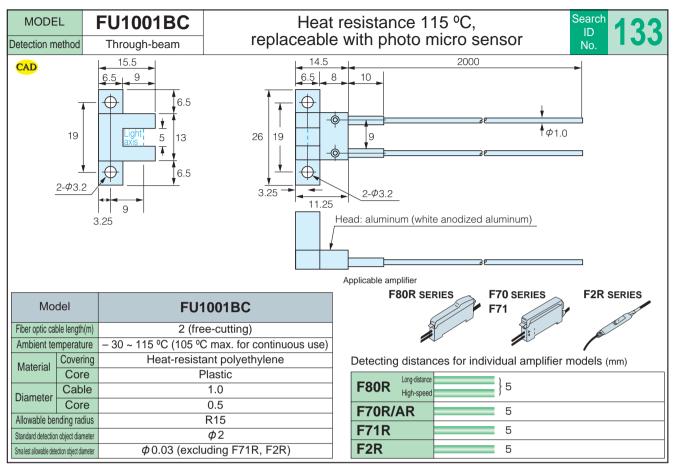


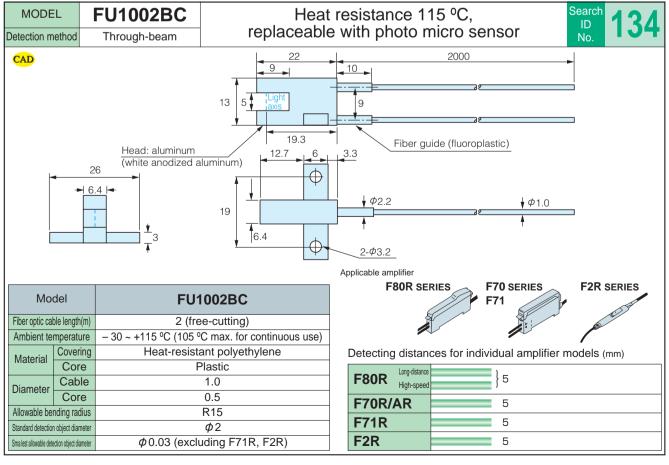


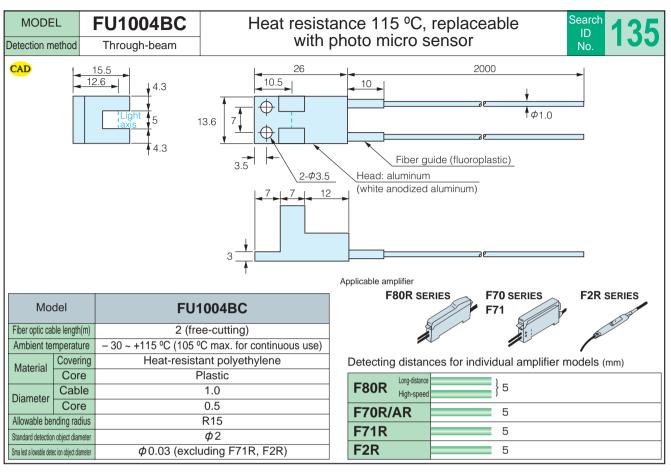


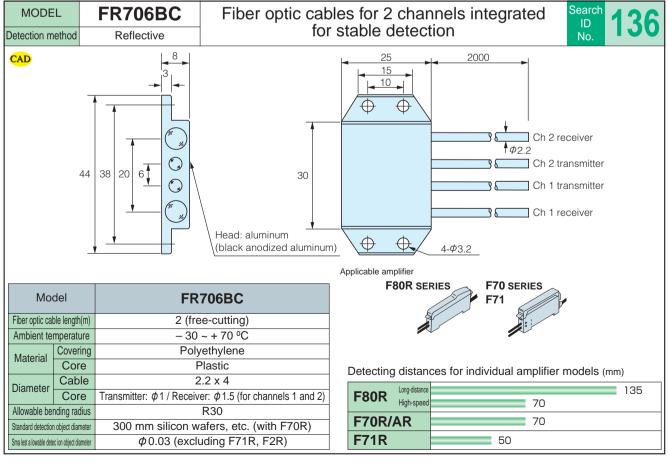


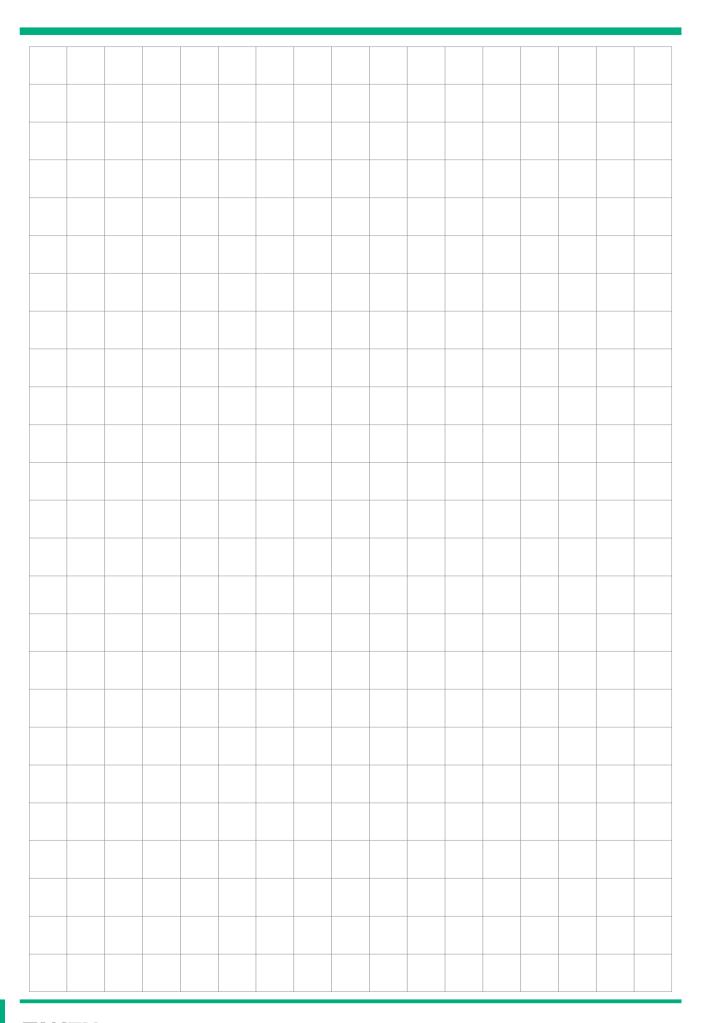
Note) The sensor may stay activated with the maximum sensitivity setting. If this occurs, reduce the sensitivity.







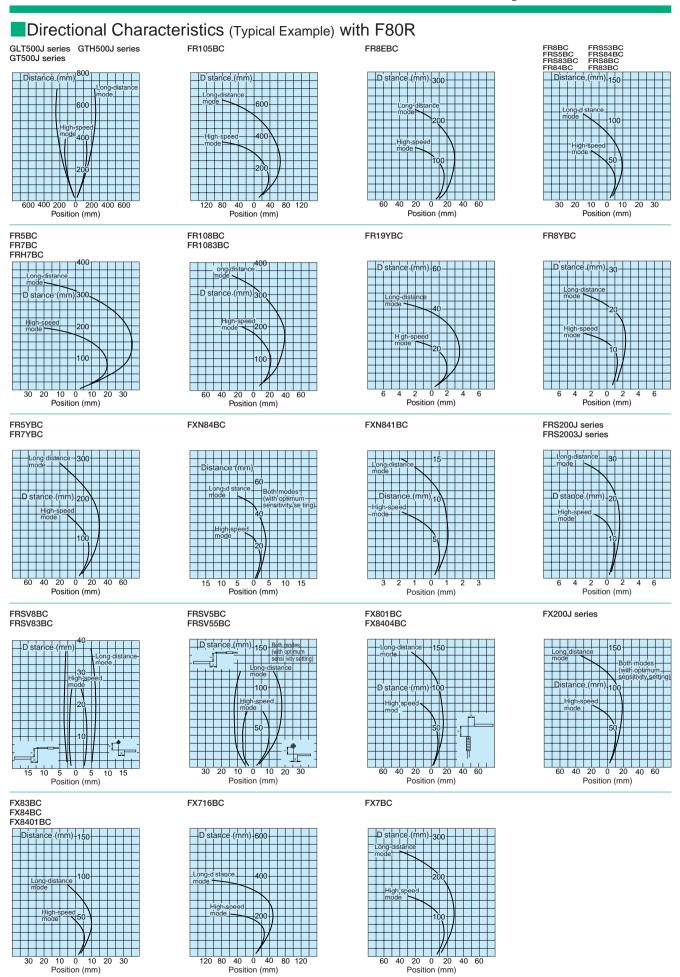




Characteristics Tables

Attachments

Directional Characteristics (Typical Example) with F80R FT7202BC FT8BC FTS8BC FTS88BC FTS53BC FT5BC FT7BC FT3BC FTH7BC FT108BC FT19YBC FT5YBC Position (mm) Position (mm) Position (mm) Position (mm) FTVN5BC FTVN501BC FTV7BC FTV74BC FTN5BC FTSV5BC 0 80 0 80 Position (mm) FTSV82BC FTSV93BC FTSV73BC FTL706BC 40 0 40 80 Position (mm) Position (mm) Position (mm) Position (mm) FTL716BC FTL7165BC FTVW7YBC FT704BC FTH7FEBC 2400 1600 1200 400 400 200 0 200 Position (mm)

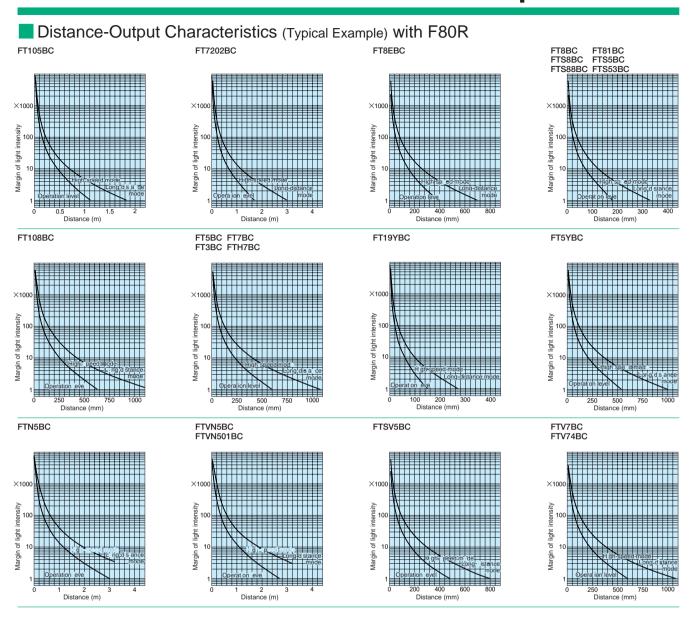


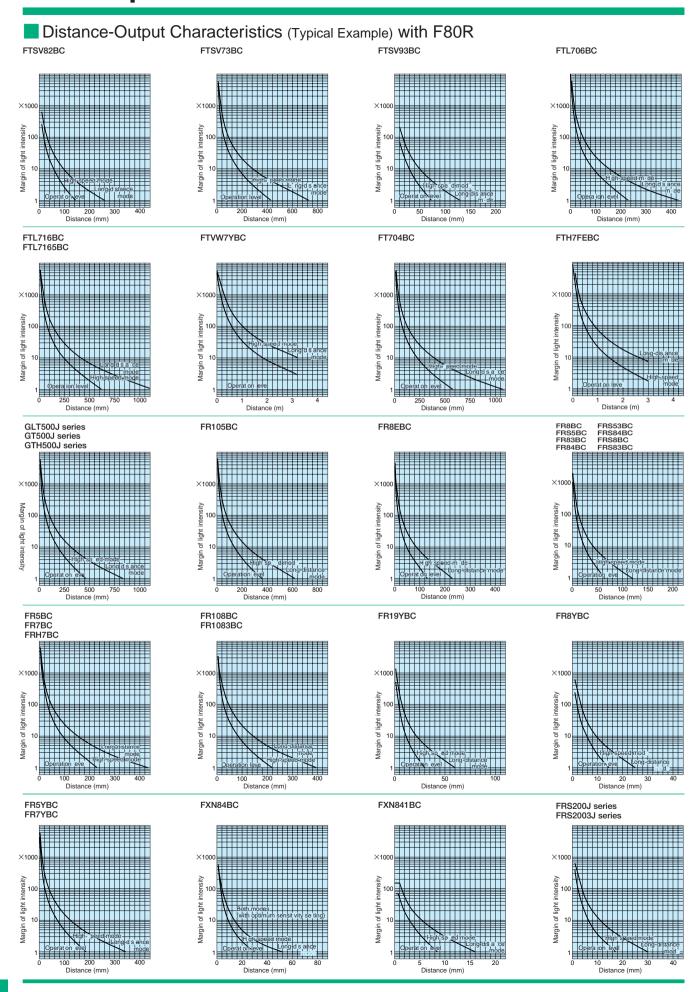
Directional Characteristics (Typical Example) with F80R FZ801BC FZV8301BC Position (mm) FZ802BC FZ802BC FZ1901YBC FZ1901YBC Position (mm) Position (mm) Position (mm) Position (mm) GLX500J series GXH500J series GX500J series FRLV816BC FRL732BC FRL702BC FZV191YBC FRL7W16BC FRLV732BC Detection object: transparent glass substrate (t 0.7 mm)

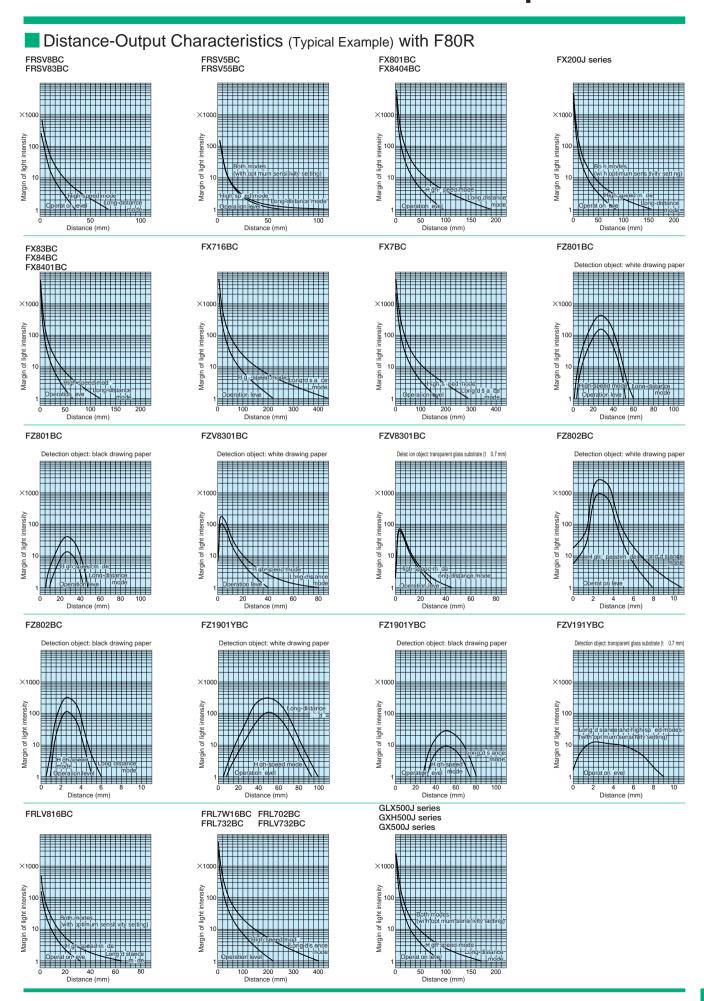
Position X (mm)

0 10 0 10 2 Position X (mm)

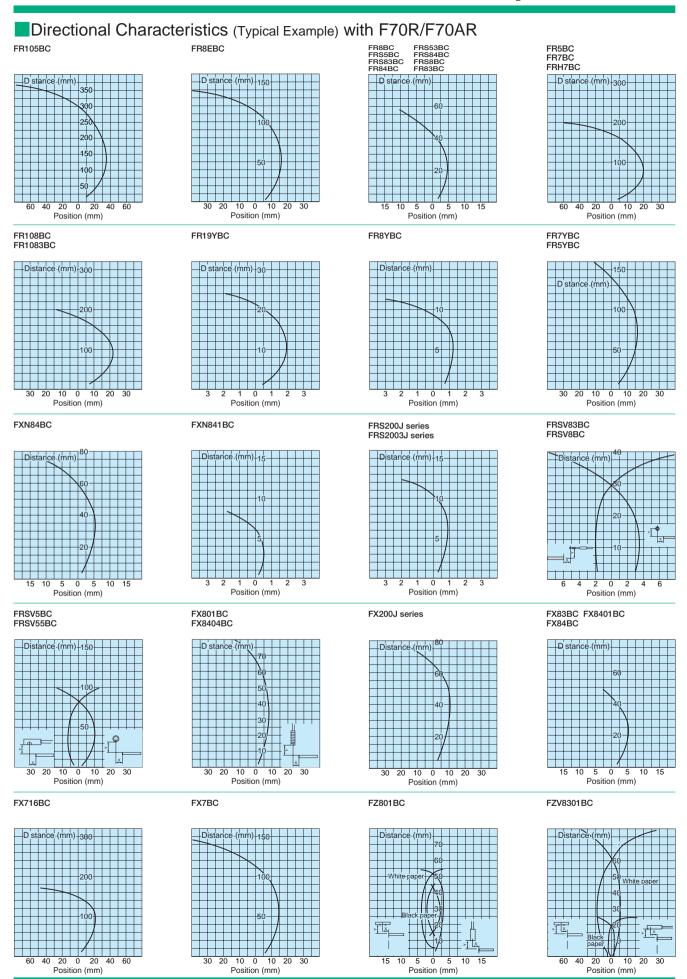
Position X (mm)



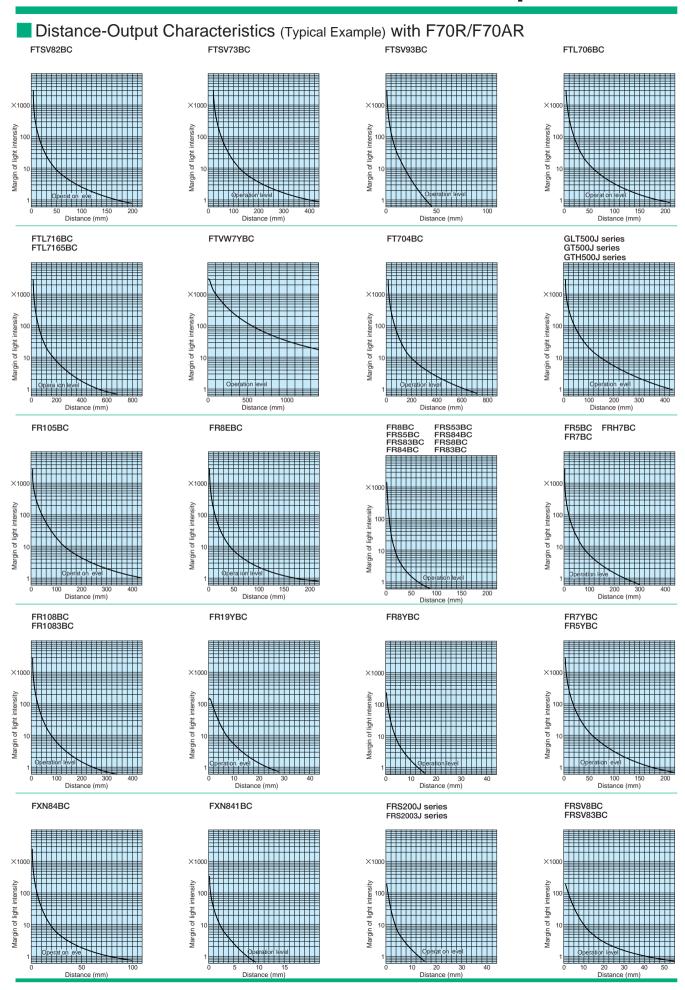


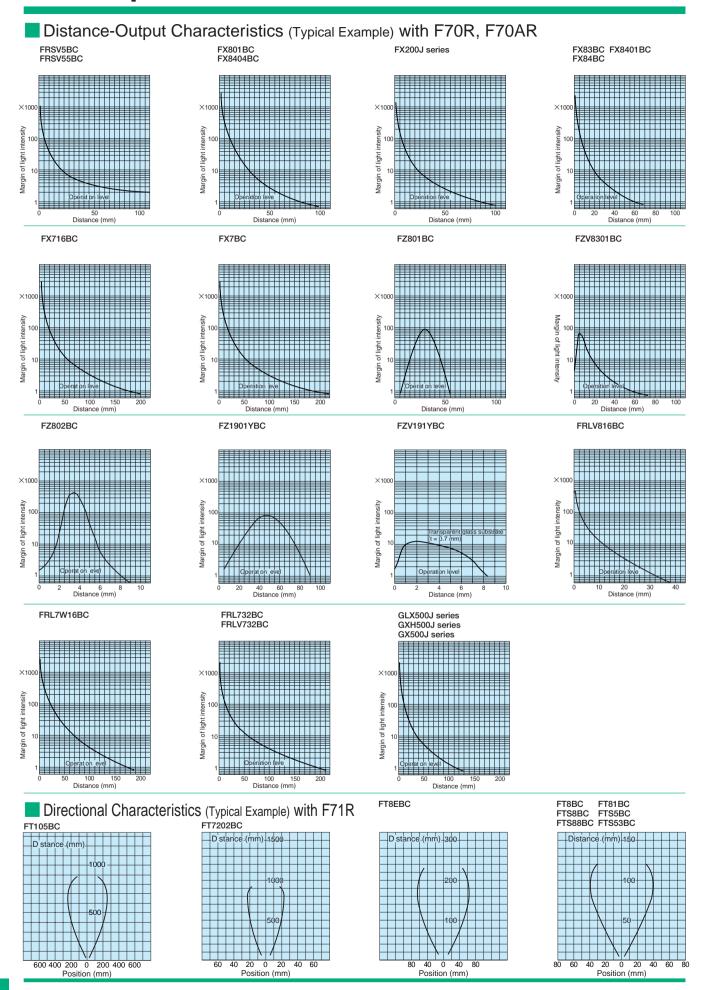


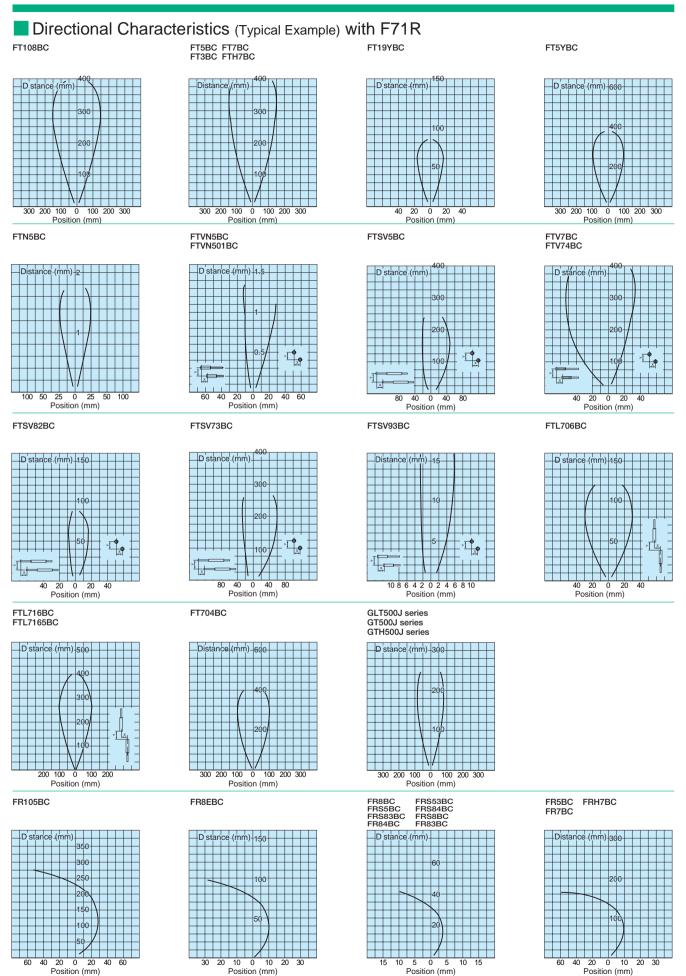
Directional Characteristics (Typical Example) with F70R/F70AR FT7202BC FT81BC FTS5BC FTS88BC FTS53BC Position (mm) Position (mm) Position (mm) FT5BC FT7BC FT3BC FTH7BC FT108BC FT19YBC FT5YBC 40 20 0 20 Position (mm) Position (mm) Position (mm) Position (mm) FTVN5BC FTN5BC FTSV5BC FTV7BC Position (mm) Position (mm) FTSV82BC FTSV73BC FTSV93BC FTL706BC 0 40 80 40 20 0 20 Position (mm) Position (mm) Position (mm) Position (mm) FTL716BC FTL7165BC GLT500J series GTH500J series GT500J series FTVW7YBC FT704BC 600 300 200 100 0 100 200 Position (mm) 300 200 100 0 100 200 300 Position (mm) -Position X (mm)-



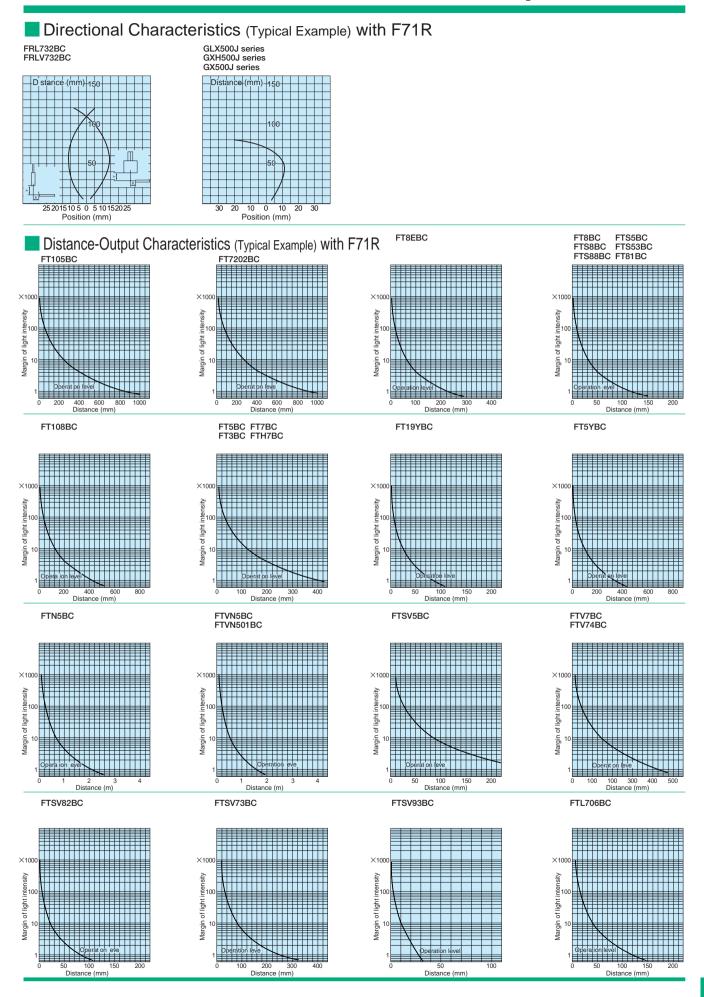
Directional Characteristics (Typical Example) with F70R/F70AR FZ1901YBC FRLV816BC -0.8 -0.4 0 0.4 0.8 Detecting position Y (mm) Position (mm) FRL7W16BC FRL732BC FRLV732BC GLX500J series GXH500J series GX500J series FT8BC FTS5BC Distance-Output Characteristics (Typical Example) with F70R/F70AR FTS8BC FTS53BC FTS88BC FT81BC FT5BC FT7BC FT3BC FTH7BC FT108BC FT19YBC FTV7BC FTV74BC FTN5BC FTVN5BC FTSV5BC

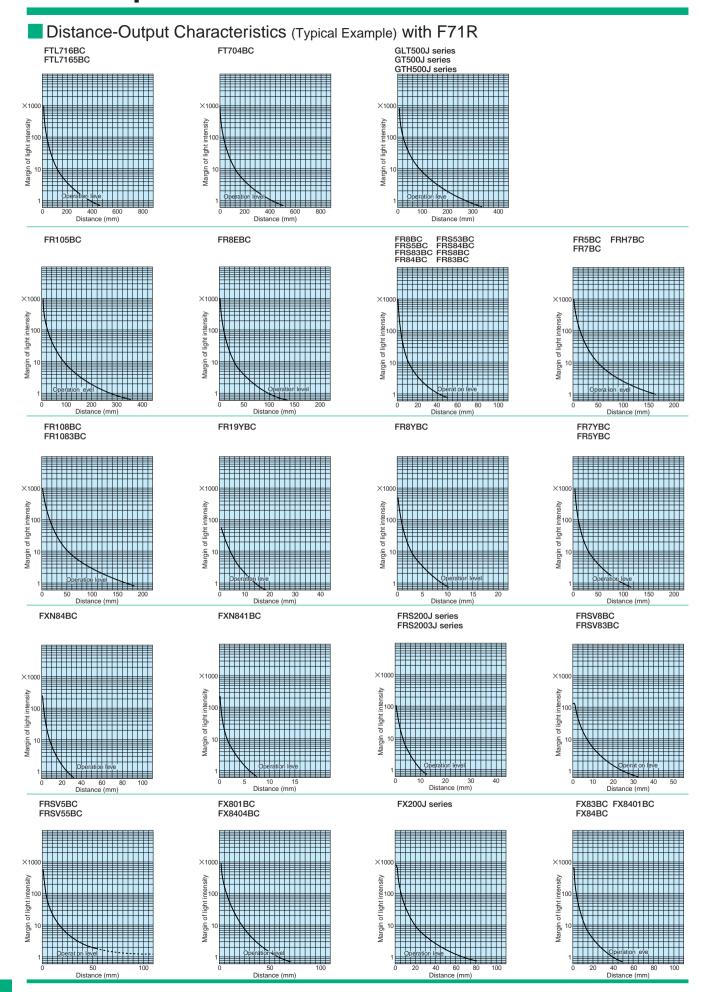


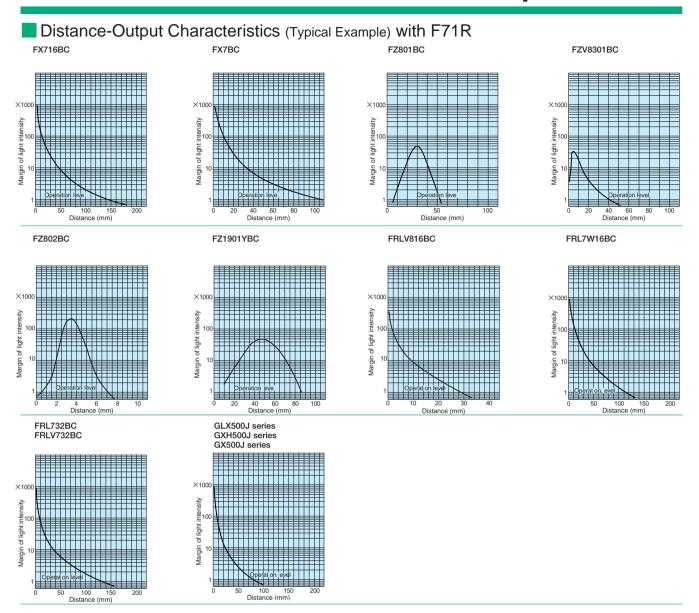




Directional Characteristics (Typical Example) with F71R FR19YBC FR7YBC FR5YBC Position (mm) FRSV8BC FRSV83BC FXN84BC FXN841BC FRS200J series FRS2003J series D stance (mm) 15 Distance (mm) 15 2 1 0 1 Position (mm) Position (mm) Position (mm) FRSV5BC FRSV55BC FX801BC FX8404BC FX83BC FX8401BC FX84BC FX200J series 5 0 5 Position (mm) 20 30 10 0 10 Position (mm) Position (mm) FX716BC FX7BC FZ801BC FZV8301BC Position (mm) Position (mm) Position (mm) Position (mm) FZ802BC FZ1901YBC FRLV816BC FRL7W16BC 25 2015 10 5 0 5 10 15 20 25 Position (mm) Position (mm)

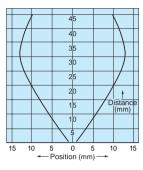


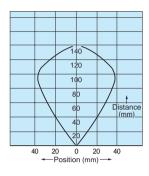


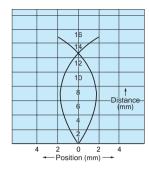


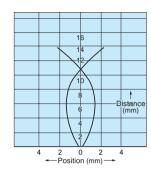
Directional Characteristics (Typical Example) with F2R

FT8BC FTS8BC FTS88BC FTS5BC FTS53BC FT7BC FTH7BC FT5BC FR8BC FRS83BC FR83BC FRS84BC FR84BC FRS5BC FRS8BC FRS53BC FX83BC FX84BC

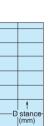




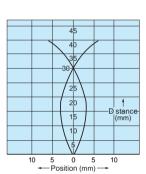




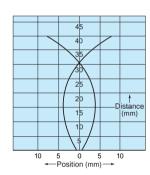
FR7BC FR5BC



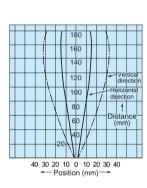
FRH7BC



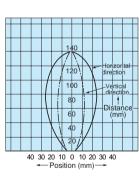
FX7BC



FTV74BC FTV7BC

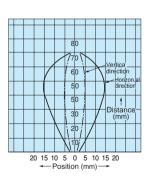


FTSV5BC

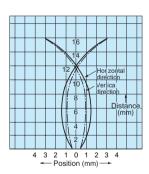


10 5 0 5 → Position (mm) →

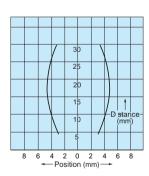
FTSV73BC



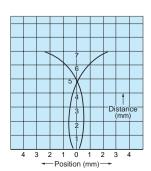
FRSV5BC FRSV55BC



FTSV82BC

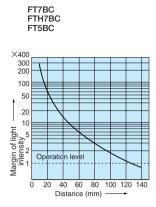


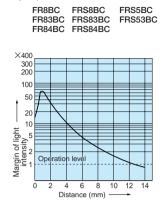
FRSV83BC

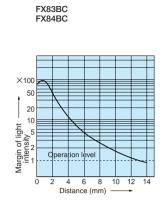


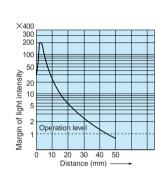
Distance-Output Characteristics (Typical Example) with F2R

FT8BC FTS8BC FTS88BC ×400 300 200 100 50 20 10 Margin of light intensity 1 0 2 0 1 Op 10

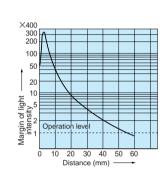




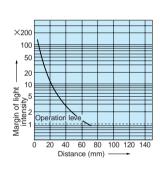




FRH7BC



FR7BC



FTSV73BC

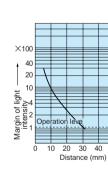
FTSV5BC

×200 100 20

10

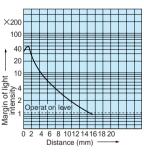
Margin of light intensity 1

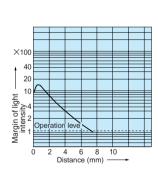
FX7BC



FTSV82BC

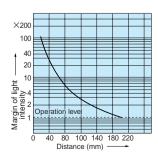






FTSV83BC

FTV74BC FTV7BC



20 40 60 80 100 120 140 Distance (mm)

	Type/Model Description		Dimensions (mm)	Remarks	
	FA714	For fiber optic cable with two-tiered screw And M2.6 tip Does not apply to reflective types	M2.6×0.45 Effective depth 3.0	Detecting distance (mm) Fiber Amplifier F80R F70R F71R F2R FT7BC 3400 1900 1900 1150 500 FTH7BC 3400 1900 1900 1150 500 (With lens attached to transmitter and receiver)	
Lens unit	FA814	 For fiber optic cables with M3, 0.5 mm-pitch screw Does not apply to reflective types 	M3×05 Effective depth 35	● Detecting distance (mm) Fiber Amplifier F80R F70R F71R F2R FT8EBC 3400 1900 1900 1200 500 FT8BC 3400 1900 1900 1200 500 FT19YBC 1000 570 570 350 120 FT108BC 3400 1900 1900 1200 500 GTKseries 450 (With lens attached to transmitter and receiver)	
	形式・FA514	 For through-beam fiber optic cables with M4, 0.7 mm-pitch screw Does not apply to reflective types Increases sensing distance by 10 times (with \$\phi\$1.0 fiber optic cable core) 	03 10 (Wi h FA510: 17.5) (Wi h FT500: 11.5) (Wi h FT500: 11.5) (Fiber head	Also applicable to fiber optic cables with ϕ 0.5, 1.0 or 1.5 core.	
	FA205	 For through-beam fiber optic cables with M4, 0.7 mm-pitch screw Increases sensing distance by 20 times (with φ1.0 fiber optic cable core) 	20 Fiber head	Also applicable to fiber optic cables with ϕ 0.5, 1.0 or 1.5 core	
	FA200	• For coaxial reflective fiber optic cables with M4, 0.7 mm-pitch screw	Folder head 50 Fiber 50 70 70 70 70 70 70 70 70 70	Applicable fiber optic cable: FX**BC and FX200J Series excluding FX801BC Detecting distance: 10-11 mm / Spot diameter: 0.5-0.3 mm	
	FA240		black anodzed aluminum) provided with fiber optic cable, etc.	Detecting distance: 7-16 mm Spot diameter: 0.6-1.7 mm	

Attachments						
	Type/Model	Description	Dimensions (mm)	Remarks		
	FA250		45 (30) (15) Set screw with hex hole M2 6 x 3 Mulliminum (black anodized aluminum) Fiber head		Detection distance: 18-25 mm Spot diameter: 0.4-0.7 mm	
unit	FA260	 For coaxial reflective fiber optic cables with M4, 0.7 mm-pitch screw 	25	Applicable fiber optic cable: Coaxial reflective FX**BC and FX200J Series excluding FX801BC	Detecting distance: 18 mm Spot diameter: approximately 0.5 mm	
Lens unit	FA263		\$\frac{25}{\phi}\$\$\phi\$\$\$\phi\$\$\$\$\frac{25}{\phi}\$		Detecting distance: 35 mm Spot diameter: approximately 1.5 mm	
	FA261	• For coaxial reflective fiber optic cables with M3, 0.5 mm-pitch screw	25 Screw for fiber	Applicable fiber optic cable: FX801BC	Detecting distance: 18 mm Spot diameter: approximately 0.5 mm	
Side-view	FA712	• For through-beam fiber optic cable with two-tiered M4 screw with M2.6 tip	φ <u>2.8</u> 8.5 φ 4	Applicable fiber optic cable: fiber optic cables with two-tiered screw with M2.6 tip (FTH7BC, FT7BC)	Detecting distance not affected	
	FA12F5	Attachable to through-beam fiber optic cable with M4, 0.7 mm-pitch screw for side-on use	Body Lens 15 95 Locknut M6, 0.75 mm- pitch fine thread Cable head		Detecting distance not affected	

Attachments						
	Type/Model Description		Dimensions (mm)	Remarks		
Side-view	FA252	 Attachable to reflective fiber optic cable with M4, 0.7 mm-pitch screw for side-on use 	10 (3 9) 12 8 3 25 Secure with nut and washer provided with fiber optic cable, etc.	Detecting distances depend on the insertion length of fiber optic cables.		
Heat-resistant fiber optic cable	FA6001FE	 PFA-covered fiber optic cable allows use in high- temperature atmosphere of up to 130 °C 	10m 10m 1 \(\phi \) 2.2 \[\phi \) 15 Plastic fiber Plastic fiber Plastic fiber	Applicable to all amplifiers. Use the fiber optic cable attachment specified.		
Relay connector	FA7CN	Convenient for extending fiber optic cables when they are broken, etc. (Use fiber optic cables with cores of the same diameter on both sides of the connector.)	φ 14 M11 double-threaded screw (pitch: 1; lead: 2)	Applicable fiber optic cable Outer diameter: 2.2 mm Core diameter: 1.0, 1.5mm		
Reflector	S-15B	 For use of fiber optic sensors in combination with reflectors. Although reflectors increase detecting 	$ \begin{array}{c c} 30 & \longrightarrow \\ 22 & \longrightarrow \\ 2-\phi & 3.5 \end{array} $ $ \begin{array}{c c} & \downarrow & \downarrow & \downarrow \\ & \downarrow & \downarrow$	With base Mount by screwing or with adhesive		
	S-15	distances, the sensitivity must be reduced for preventing false detection due to diffuse reflection.	t=0.4	Without base Mount with adhesive		
Adapter	Model FA191BC (gray): φ1 Model FA181BC (black): φ1.25	 Adapters for small- diameter fiber optic cables. 	\$\text{\$\phi \text{4}}\$\$\\ \phi \text{22}\$\$\\ \phi \text{5} \cdot \text{20.5}\$\$\\ \phi \text{25.5}\$\$\\	Applicable amplifiers F2R Series F71 Series F70 Series F80R Series		

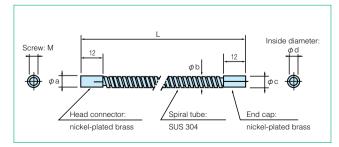
Attachments

Type/Model		Description	Dimensions (mm)	Remarks	
Fiber cutter	FA500	 Cuts fiber optic cable to an arbitrary length according to the installation situation. 	Fiber insertion hole	Be sure to cut one cable at a time and use one hole of cutter once only.	
ıt	Model • FA511	 Lens unit for through- beam fiber optic cables. 	0.5 1 21.0 5.5 ϕ 5.0 Internal toothed washer (8 5 mm 0.D., 0 9 mm thick) Hex nut (7 mm across, 2.4 mm hick)	For long detectin distance	g
Fiber optic cable attachment	Model • FA510	 Head without lens for through-beam fiber optic cables. 	M4 coarse thread (85 mm O.D., 09 mm hick) Hex nut (7 mm across, 2.4 mm hick)	Applicable fiber optic cable Outer diameter: 2.2 mm Core diameter: 0.5, 1.0, 1.5mm	_
ш	Model • FA512	Side-view unit for through-beam fiber optic cables.	23 12 6.4 Mounting nut Mounting screw ϕ 5.0	Detectin distance affected	not

Fiber Protector

Model		FA3SP10	FA4S	SP10	FA6SP10	
Dimensions	Length: Lmm	1000mm				
	Фа	φ6.0			φ8.5	
	φ b	φ4.8			φ7.0	
	φ c	φ6.0			φ8.5	
	φd	φ:	3.0		φ5.0	
	Screw: M	M3x0.5 Depth: 4	M4x0.7 Depth:4		M6x0.75 Depth:4	
Applicable fiber optic cable		FT8BC FT8EBC FTS8BC FTS88BC	FT5BC FT7BC FTH7BC FTS5BC FTS53BC FTSV5BC	FR84BC FRS84BC FX84BC	FR7BC FRH7BC FX7BC	
Allowable bending radius		R30 mm min.				
Tensile strength (at normal temperature)		1.5 N⋅m between tube and head connector, end cap, tube (2.0 N⋅m)				
Compressive load		Tube: 30 N				

■ Dimensions (in mm)



Type/Model		Description	Dimensions (mm)	Remarks
	FA515	• Round for M4 screw	Lens effective diameter: 10 mm depth: 5 mm (15)	Body: SUS304 Lens: Glass Upper temperature limit: 350°C
	FA714H	• Round for M2.6 screw	Lens effective diameter: 3.0 mm M2.6; depth: 5 mm (10)	Body: SUS304 Lens: Glass Upper temperature limit: 350°C
Lens unit	FA712H	Round side-view for M2.6 screw	φ2.8 optical window φ4.0 7	Body: SUS304 Lens: Glass Upper temperature limit: 350°C
	FA252M	Square side-view for	24	Body: SUS304 Lens: Glass Upper temperature limit: 200°C
	FA252H-□*	M4 screw	24 (17) M4 thread depth: 10 mm downwith the second of the	Body: SUS304 Lens: Glass Upper temperature limit: 350°C * -B \$\phi\$3.1

