



DigiGate Profibus

Gateway Profibus DP – Modbus RTU

INSTRUCTION MANUAL

INTRODUÇÃO

DigiGate Profibus is the ideal equipment for interconnecting a Profibus DP network with a Modbus RTU network. It Works as a gateway, operating as a master station in the Modbus network and as a slave station in the Profibus network. Thus, according to its previous configuration, **DigiGate** will read the data of the other devices (slaves) of the Modbus network and send the read values to the Profibus master. In the same way, it will write at the output of the Modbus slaves according to the Profibus master requests, providing a complete control of the Modbus network devices through the Profibus network.

The data interchange is performed through internal memory tables of the device, which are shared between the Profibus side and the Modbus side. This data interchange mode is very simple, since the Profibus control system will only need reading the data from the reading table, which is continuously fed and updated through the reading operation performed by the Modbus. In the same way, the Profibus will write the data in the writing table so that the Modbus can forward the new values to the correct registers of the corresponding slaves.

The device is totally configurable through the application **DigiConfig** for Windows®, which comes with the product, making access and change of its parameters really easy.

This manual will present the instructions necessary for installation and connection of the module. The installer for the **DigiConfig** is contained in the CD which comes with the product. The installer program can also be found at the manufacturer's homepage for download.

SPECIFICATIONS

General:

- Operating environment: 0 to 50 °C, 30 to 80 % of relative humidity, without condensation.
- Mounting: DIN 35 mm rail.
- Electrical insulation between Profibus output and the rest of the device: 1000 Vac.
- Power supply: 10 to 35 Vdc / 100 mA maximum. Internal protection against inverse polarity.
- Front lit indicators for communication and status.
- The *CFG* key at the front panel will set the device into "Configuration mode" (Modbus slave: address 246, baud rate 1200, even parity, 1 stop bit), able to be detected and configured through the DigiConfig software.
- Configuration software in Windows environment: DigiConfig.
- Electromagnetic compatibility: EN 61326:2000.
- Mounting: DIN 35 mm rail.

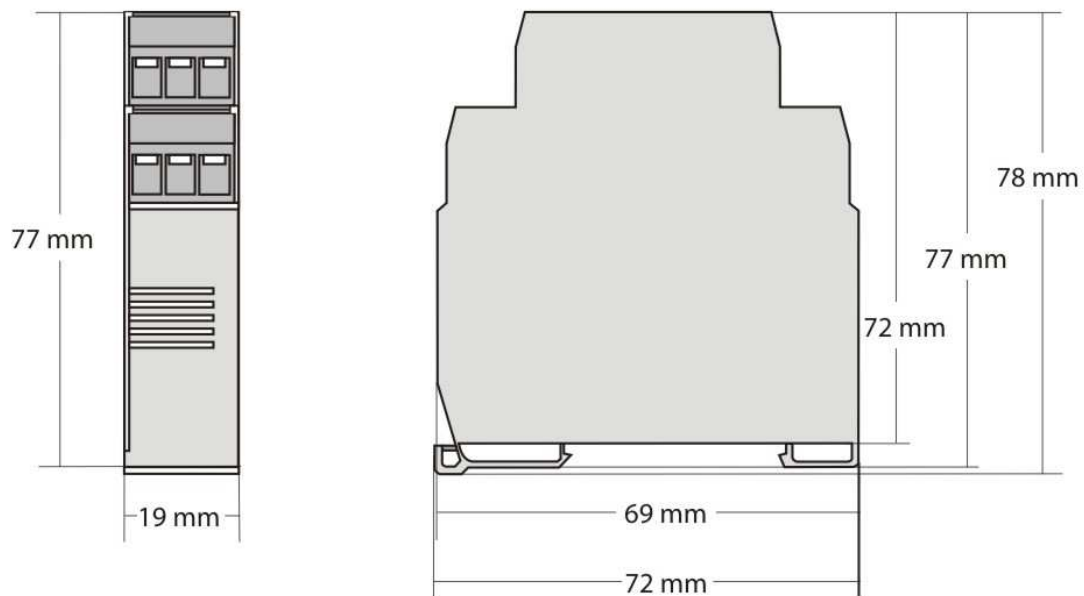
Profibus:

- Protocol: Profibus DP.
- Operates at the entire range of communication rates, from 9600 bps to 12 Mbps.
- Addressing range: 0 to 125.
- Automatic detection of supported baud rate.
- ".GSD" file included.
- Termination and polarization resistors included (activated by jumper).
- Profibus connection: Terminals for wires, comes with an adapter for DB9.

Modbus:

- Operates from 1200 bps to 115200 bps.
- Termination and polarization resistors included (activated by jumper).
- Protection at the bus: ± 60 Vdc, 15 kV ESD.
- Commands available for data reading:
 - "01 – Read Coil Status"
 - "02 – Read Input Status"
 - "03 – Read Holding Register"
 - "04 – Read Input Register"
- Commands available for data writing:
 - "05 – Force Single Coil"
 - "06 – Preset Single Register"
 - "15 – Force Multiple Coils"
 - "16 – Preset Multiple Registers"

Measures: Figure 1 shows the dimensions of the device.



ELECTRICAL INSTALLATION

Recommendations for installation

- When mounting the device on the DIN rail be sure to let a space of approx. 1 cm between the adjacent devices, in order to allow heat dissipation and avoid overheating of the product.
- Input and communication signal conductors must go through the system base separated from electrical network conductors, if possible, in grounded conduits.
- The power supply for the instruments must be provided from a network appropriate for instrumentation.
- In control and monitoring applications it is essential to consider what may occur in case of failure of any part of the system.
- It is recommended using RC FILTERS (47 Ω and 100 nF, series) in parallel with contactor and solenoid coils which are next to or connected to the **DigiGate**.

Electrical Connections

Figure 2 shows the necessary electrical connections. The terminals 1, 2, 3, 7, 8 and 9 are intended for the Profibus network connections (being mandatory only the connections at the terminals 7 and 8), 5 and 6 are for the power supply of the module, while 10, 11 and 12 are intended for communication with the Modbus network. For obtaining better electrical contact to the connectors, it is recommended using pin shape terminals at the end of the conductors. For direct wire connection the recommended minimum gauge is 0.14 mm², not exceeding 4.00 mm².



Attention when connecting the power supply terminals to the **DigiGate**. If the positive conductor of the power source is fastened, even momentarily, at any of the other terminals, the device may be damaged.

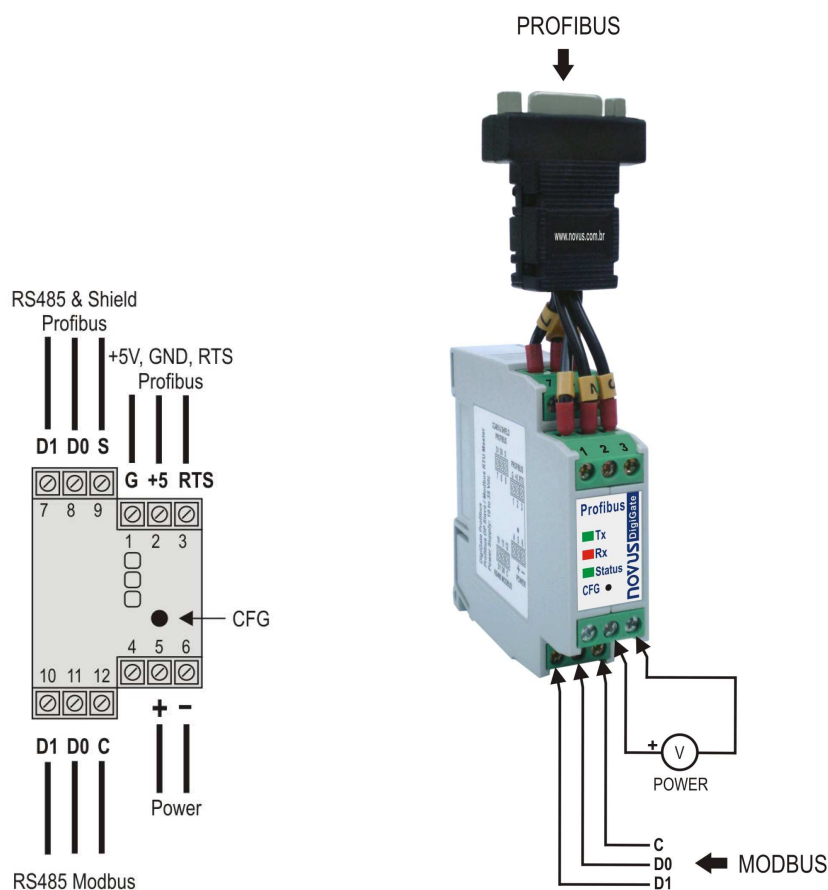


Figure 2 – Electrical connections

DB9 Adapter

The product comes with a DB9 adapter which can be optionally connected at the indicated pins, making the **DigiGate** connection available in the way recommended by the Profibus DP standard (refer to **Figure 3** and **Table 1**).

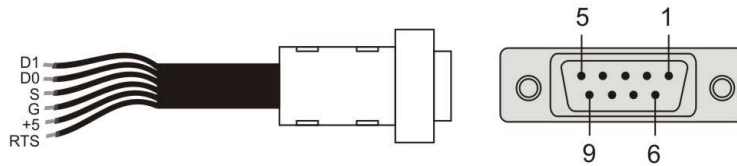


Figure 3 – DB9 Adapter

<i>Pin</i>	<i>Signal</i>	<i>Description</i>
1	-	-
2	-	-
3	B / D1 / D+ / D	Tx/Rx data - positive (RS485)
4	RTS	Request to send
5	GND	Profibus bus grounding (insulated)
6	+5V	+5 Vdc of the Profibus bus (insulated)
7	-	-
8	A / D0 / D- / D\	Tx/Rx data - negative (RS485)
9	-	-

Table 1 – Pin assignment of the DB9 adapter

CONFIGURATION

The DigiGate device is configurable through the DigiConfig via Modbus interface. For this purpose, the device must be set into the “Configuration mode”. In this mode, the device does not work as a master in the Modbus network, but starts operating as a slave, receiving commands from the configuration software, which will assume the master function during the configuration procedure. For entering the “Configuration mode”, press the CFG key, make sure that the status LED starts flashing slowly (once per second, approximately).

For leaving the “Configuration mode”, press the CFG key again. At this moment, the device will be reset and will then start operating with the new configuration applied.

Configuration software

The **DigiConfig** application is a program for Windows® used for configuration of all operation parameters of the **DigiGate**. For installing the application, run the **DigiConfigSetup.exe** file from the product CD and follow the given instructions.

DigiConfig contains a complete help file, providing all the information necessary for its full use. For consulting the help file, start the application and select the “Help” menu or press the F1 key.

If you do not have the CD which comes with the product, consult the manufacturer’s homepage in order to obtain the **DigiConfig** installer as well as the additional manuals of the product.

OPERATION

Termination resistors

The Profibus and Modbus network buses are designed for using termination and/or polarization resistors (see **Figure 4**). It is recommended that the resistors be used when the device is installed at one of the bus ends and/or when it is used at a high communication speed (higher than 115200 bps).

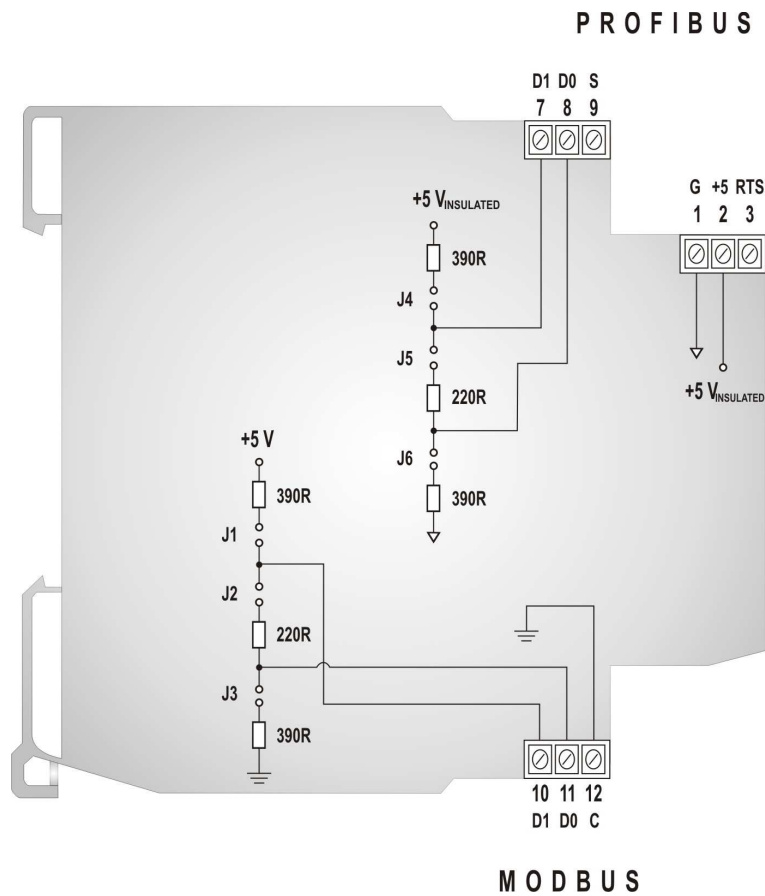


Figure 4 – Internal termination resistors of the device

DigiGate is equipped internally with these resistors, being possible to activate them or not through jumpers (see **Figure 5**). The jumpers J1, J2 and J3 (terminations of the Modbus) are located on the left, while the jumpers J4, J5 and J6 (terminations of the Profibus) are on the right side.

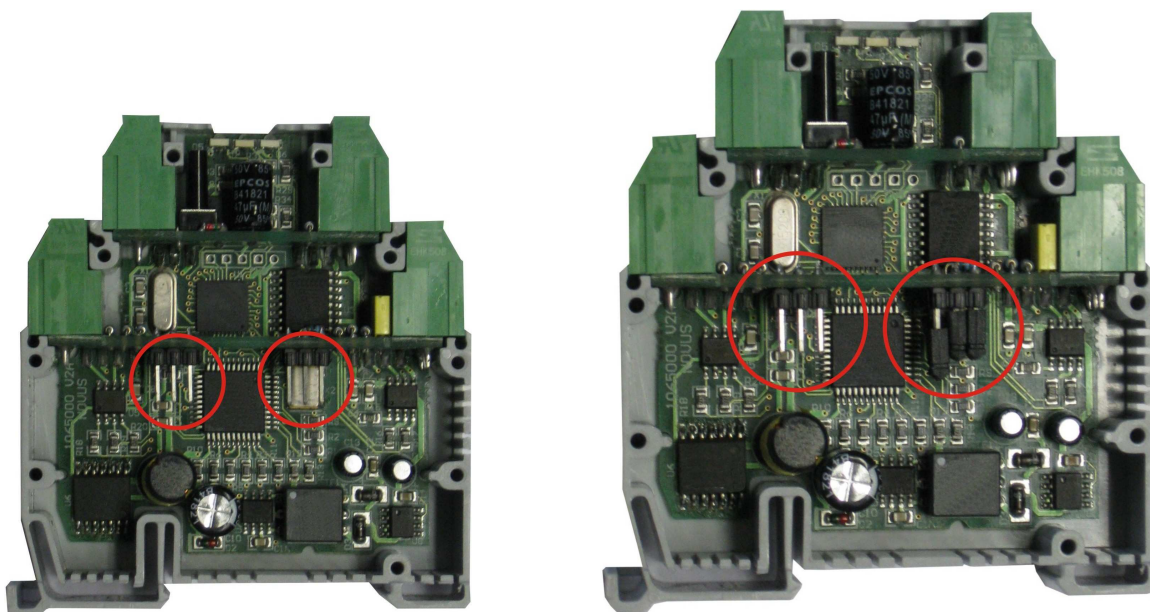


Figure 5 – Localization of the jumpers in the device

The resistors come from the factory in disconnected position (jumpers open), both at the Profibus bus and at the Modbus bus. For manipulating them it is necessary that the equipment be in de-energized state.

Front lit indicators for communication and status

- Tx:** Signalizes that the device is sending data through the Modbus RTU network;
- Rx:** Signalizes that the device is receiving data through the Modbus RTU network;
- Status:** When permanently lit up, it informs that the device is connected to the Profibus network (normal operation); when flashing rapidly, it means that there is no connection with the Profibus DP network; when flashing slowly (once per second, approximately), it means that the device is in “Configuration mode”.

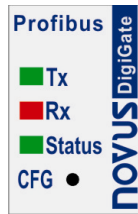


Figure 6 – Front panel of the DigiGate Profibus

Operation principle

This product is designed for transmitting data between two networks with distinct communication protocols. It operates as slave in a Profibus DP network and simultaneously as master in a Modbus RTU network. The data transfer between both networks is performed through two tables: the **reading table**, responsible for making available the data read from the Modbus network to the Profibus network, and the **writing table**, responsible for forwarding the data from the Profibus network to the Modbus network. These tables are configured through the **DigiConfig** software.

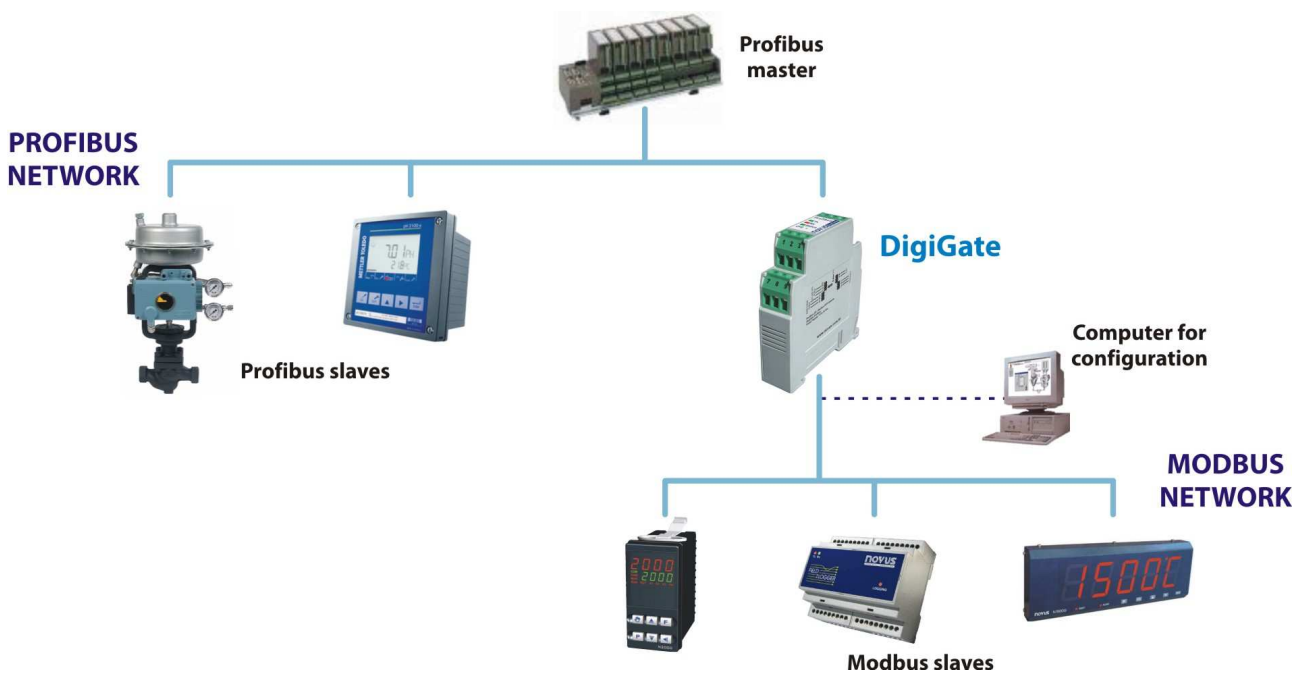


Figure 7 – Operation at the Profibus DP and Modbus RTU buses

Once configured, the product will operate in both networks independently, i.e., it will continuously read the Modbus network, feeding the reading table, independently from the connection status of the Profibus network. In the same way, it will proceed communicating with the Profibus master even if there are problems existing in the Modbus network.

At the Modbus side, the device will continue scanning the slaves and reading the desired registers. In case of communication error, a configurable number of new attempts will be executed. If none of the attempts in a number of scanning operations (also configurable) is executed successfully, the register block will be considered “disconnected”. In this case, the communication attempts with this block will be less frequent, i.e., for a configurable number of scanning operations there will be no communication attempt with this block, and at the following scanning, a new communication attempt is executed in order to check if the block is now communicating again.

Among the parameters that need to be configured at the Modbus side, we have the baud rate, the parity, the scanning interval, the number of transmission attempts, the maximum response time, the maximum time between bytes, the minimum time between commands, the number of attempts before disconnection, scanning factor with disconnected block. All of these parameters are described in detail in the Help file of the **DigiConfig** software.

At the Profibus side, it is only necessary to configure the Profibus address of the device. The baud rate of the network will be automatically detected.

Tables for data interchange

Reading Table:

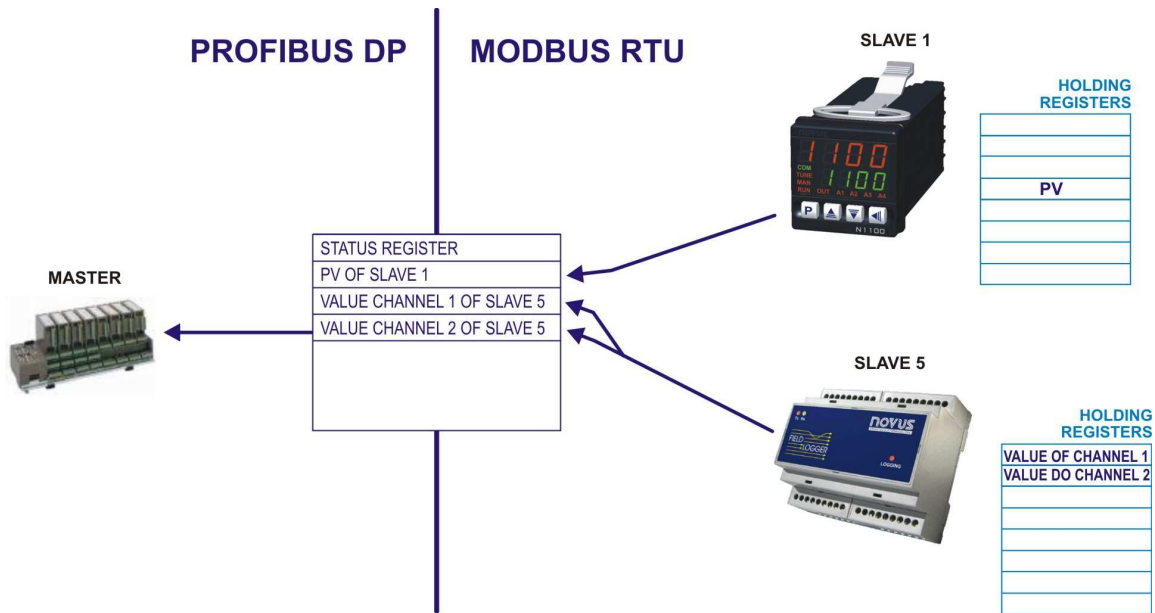


Figure 8 – Reading of the Modbus slaves by the Profibus master

The **Reading Table** or **Input Table** contains the values **read** of the Modbus network equipment registers (according to the equipment configuration), besides a status register (1st position of the table). The table corresponds to the field of data sent from the DigiGate to the Profibus master. Its format is as follows:

Position 0	Status Register – in details as follows
Position 1	Register value of the equipment in the Modbus network
Position 2	Register value of the equipment in the Modbus network
.....
Position 121	Register value of the equipment in the Modbus network

At the equipment configuration the table positions are associated to the Modbus registers which are to be made available. All positions are values of 16 bits. The table size is preset (122 words of 16 bits), the size of the data block sent to the Profibus network, however, is configurable and may not correspond to the table in its totality.

Status Register

Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
DV	WDN	RS1	RS0	ET2	ET1	ET0	EQ	AN7	AN6	AN5	AN4	AN3	AN2	AN1	AN0

- **Bit 15** – DV (Data Valid) – This bit is inverted, becoming equal to bit 15 of the control register when the input table has been updated.
- **Bit 14** – WDN (Write Done) - This bit is inverted, becoming equal to bit 14 of the control register when a writing operation has been performed in the Modbus network.
- **Bit 13, Bit 12** – RS1, RS0 (Reset State)
 - 00 – Gateway not reset
 - 01 – At least one reading scan operation of the Modbus already executed
 - 10 – First writing operation performed (invalid)
 - 11 – First reading and first writing operation already performed.
- **Bit 11, Bit 10, Bit 9** - ET2, ET1, ET0 (Error Type)
 - 000 - No error
 - 001 - Parity error
 - 010 - CRC error
 - 011 – Byte Time out error – response not complete
 - 100 – Response Delay error – no response
 - 101 - Exception error– probable incoherency in the message requested to the slave

- **Bit 8** – EQ (Error Qualifier) – valid for “Error Type” (bits 11, 10 and 9) different from 000
 0 – one slave presenting a failure
 1 – more than one slave with failure

In case we have more than one reading command for each Modbus slave:

- **Bit 7 a Bit 0** – AN7 to AN0 (Address/Number) – slave address presenting a failure (if there is only 1 slave with failure) or number of slaves with failure.

Note: The initial status of all bits of the status register is zero.

Writing Table:

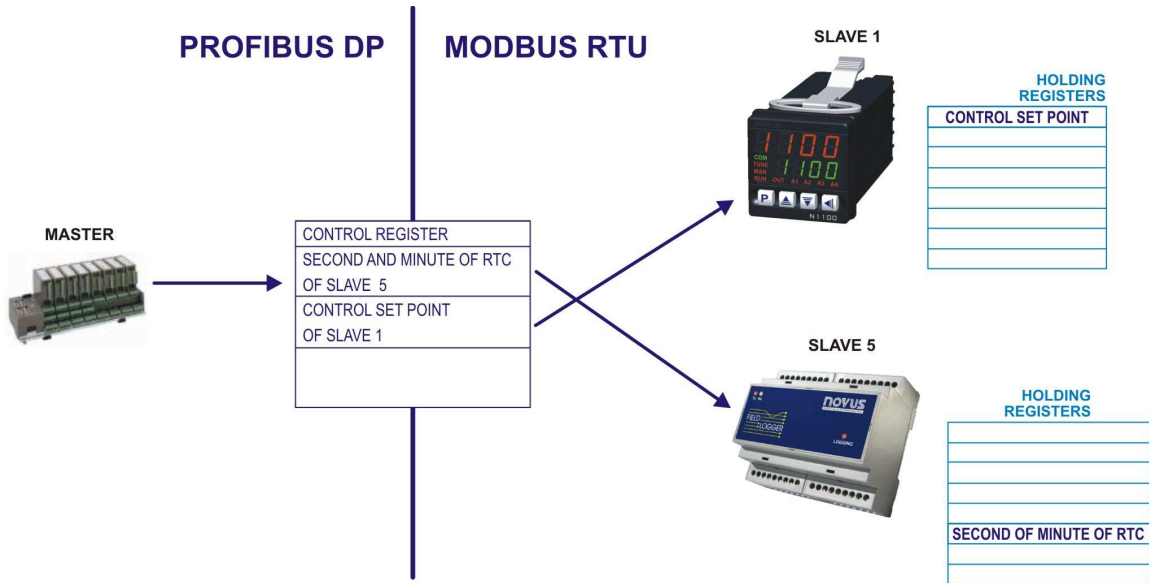


Figure 9 – Writing in the Modbus slaves by the Profibus master

The **Writing Table** or **Output Table** contains the values that are to be **written** in the registers of the Modbus network (according to configuration), besides a control register (1st position of the table). It is aligned to the field of data sent from the Profibus master to the DigiGate. However, the values of this table will correspond to the values sent by the Profibus master only if there is a request by the control register. Its format is as follows:

Position 0	Control Register– in details below
Position 1	Value to be written in the equipment register in the Modbus network
Position 2	Value to be written in the equipment register in the Modbus network
.....
Position 121	Value to be written in the equipment register in the Modbus network

At the equipment configuration the table positions are associated to the Modbus registers for which writing shall be allowed. All positions are values of 16 bits. The table size is preset (122 words of 16 bits), the size of the data block received from the Profibus network, however, is configurable and may not correspond to the table in its totality.

Control Register

Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
RD	WD	WT1	WT0	res	res	RCD1	RCD0	SA7	SA6	SA5	SA4	SA3	SA2	SA1	SA0

- **Bit 15** – RD (Request Data Valid) - This bit is inverted by the Profibus master when valid data are to be read. When the gateway is in not reset state (RS0=0, RS1=0), the master must mandatorily invert this bit for resetting the gateway. Otherwise the inversion will not be necessary for updating the data; however, it will be useful to confirm updating.
- **Bit 14** – WD (Write Data) - This bit is inverted by the Profibus master when a writing operation is to be executed in the gateway.
- **Bit 13 e Bit 12** – WT1, WT0 (Write Type) – the Profibus master will indicate through these bits the type of writing associated to bit 14.
00 - the entire table shall be transferred to the Modbus network.
01 - only those table values shall be transferred to the Modbus which have been changed since the last writing operation.
10 - a writing operation will be executed in the table, but no value shall be sent to the Modbus network.
11 - reserved
- **Bit 11** – reserved
- **Bit 10** – reserved
- **Bit 9, Bit 8** - RCD1, RCD0 (Request connect/disconnect) – A user disconnected block will remain disconnected until a block reconnection request is sent or until a DigiGate is reset.

Request for disconnection / reconnection – will be executed by a request for writing through WD (has higher priority than writing in table)

00 - No operation
01 - Disconnect device
10 - Reconnect device
11 - Reserved

- **Bit 7 a Bit 0** – SA7 to SA0 (Slave Address)
Slave address related to Bit9 and Bit8

Hints for Use:

- Use the bits of the status and control registers for correct operation of the device.
- Before performing a writing operation, it is recommended to check the state of the Profibus connection by changing the RD pin (control register) and later checking the DV pin (status register).
- After having established the connection to the Profibus network, execute the entire output table writing (WT1=0 and WT0=0) as the first writing operation.
- The best way of assuring that a writing operation has been executed correctly is verifying the registers after the writing operation is done.

WARRANTY

The manufacturer will grant the purchaser of his products, duly identified through the purchase invoice, a guaranty of twelve months, under the following terms:

- The guaranty period shall begin on the issue date of the purchase invoice supplied by the manufacturer.
- Within the guaranty period, labor cost and components applied in repairs of defects occurred under normal use will be free of charge.
- For any possible repairs send the equipment together with the invoice for shipping purpose to the manufacturer's address. Expenses and risks regarding the outgoing and return transport shall be borne by the purchaser.
- Repairs of defects caused by mechanical shock or exposure of the equipment to improper temperature and humidity conditions will be charged for, even when occurred during the guaranty period.