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LS ELECTRIC strives to maximize your profits in gratitude for choosing us as your partner.

DB Unit



Safety Instructions

· Read this manual carefully before installing, wiring, operating, servicing or inspecting this equipment. . Keep this manual within easy reach for auick reference.





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Before handling the product

This manual describes the safety instrutions that must be followed when installing operating, and servicing. Read this manual completely before installing. The unit contains high voltage that can cause electric shock resulting in personal injury or loss of life.

Safety Instructions

- Always follow safety instructions to prevent accidents and potential hazards from . occurring.
- In this manual, safety messages are classified as follows



Improper operation may result in serious personal injury or death. Improper operation may result in slight to medium

personal injury or property damage.

- Throughout this manual we use the following two illustrations to make you aware . of safety considerations
 - Identifies potential hazards under certain conditions.
 - /!\ Read the message and follow the instructions carefully.

Identifies shock hazards under certain conditions.

4 Particular attention should be directed because dangerous voltage may be present.

Do not remove the cover while power is applied or the unit is in operation.

Otherwise electric shock could occur.

- Do not run the DB unit with the front cover removed. Failure to comply could result in electric shock due to high voltage terminals or charged capacitor exposure
- Do not remove the cover except for periodic inspections or wiring, even if the input power is not applied.

Otherwise, you may access the charged circuits and get an electric shock.

- Wiring and periodic inspections should be performed at least 10 . minutes after disconnecting the input power and after checking the DC link voltage is discharged with a meter (below DC 30V). Otherwise, you may get an electric shock.
- Operate the switches with dry hands. Otherwise, you may get an electric shock.
- Do not use the cable when its insulating tube is damaged. Otherwise, you may get an electric shock.
- Do not subject the cables to scratches, excessive stress, heavy loads or pinching.

Otherwise, you may get an electric shock.

Install the DB unit on a non-flammable surface. Do not place flammable material nearby.

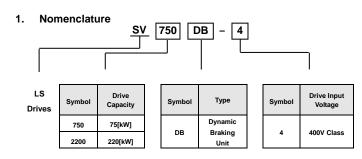
Otherwise, fire could occur.

- Disconnect the input power if the inverter or DB unit gets damaged. Otherwise, it could result in a secondary accident and fire.
- Do not connect the braking resistor directly to the DC terminal (P/B1, N) of the DB unit.
- Otherwise, fire could occur.
- Do not touch DBU, Inverter and the resistor right after the power is turn off.

The resistor is still hot.

- Do not allow lint, paper, wood chips, dust, metallic chips or other foreign matter into the DB unit.
- Otherwise, fire or accident could occur.
- Do not apply power to a damaged inverter or to DBU with missing • parts even if the installation is complete.

Otherwise, electric shock or fire could occur.

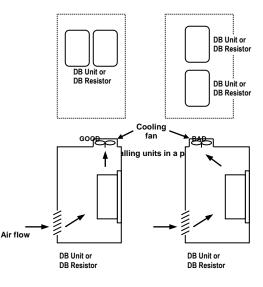


2. Specifications

Model Name		SV750DB-4 SV2200DB-4					
Max. DC Input Volt.		DC 800V (400V Class)					
Applicable Drive Capacity		75[kW]		220[kW]			
	Motor Capacity			75[kW]	220[kW]		
			%ED	Resistor capacity[kW]	%ED	Resistor capacity[kW]	
	_		5	10	5	30	
Braking		sistor capacity %ED(Referenc	10	20	10	60	
Resistor		%ED(Reference 00sec)	20	40	20	120	
	0.1		50	100	50	300	
			C.0	Over 200kW	C.O	Over 600kW	
	Resistor		6Ω 2Ω			2Ω	
DB Units O	DB Units Opearating Voltage		DC 760V ± 1%				
Average Braking Torque		150%					
Enable Duty		100% ED					
Output Signal		Fault output contact, Slave control signal					
Protection (Trip)		Heat sink Over-heat , Over-current					
		Ambient Temperature	-10°C ~ 40°C				
Environme	ntal	Humidity	Under 90% RH (Non-condensing)				
Conditions		Altitude	Under 1,000m above sea level				
		Cooling	Self-cooling				

3. Installation

- Environmental Conditions
- 1) Do not mount the unit in direct sunlight. Isolate the unit from excessive vibration.
- 2) Protect the unit from moisture, dust, metallic particles, corrosive gases and
- liquids. Install the units on a non-flammable material and as smooth as possible. 3) In case of installing many units in a panel, consider the air flows for power
- dissipation. (see below figures for proper installation)

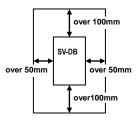


GOOD BAD <<Fan location in a panel>>

10310001657

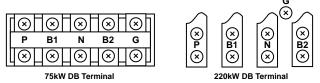
Mounting

The units must be mounted vertically with sufficient room (horizontally and vertically) from adjacent equipment.



4. Terminal Configuration

1) Power Terminals



Terminal	Function
Р	DC (+) input. Connect to "P2" terminal of drive
B1	Connect to "B1" terminal of braking resistor
Ν	DC (-) input. Connect to "N" terminal of drive
B2	Connect to B2 braking resistor
G	Ground

2) Control Terminals

$\odot \odot \odot \odot \odot \odot \odot \odot$	IN+	IN-	OUT+	OUT-	30B	30C	30A
	\odot	\bigcirc	\odot	\odot	\odot	\odot	\odot
	П						Π

Terminal	Function		
IN+	Slave turn on signal input (when "Slave Mode" selected)		
IN-	Slave turn on signal input (when "Slave Mode" selected)		
OUT+	Slave turn on signal output (when "Master Mode" selected)		
OUT-	Slave turn on signal output (when "Master Mode" selected)		
30A	Fault signal output		
30B	30A : Normal open contact		
30C	30B : Normal close contact, 30C : Common terminal		

(Refer to sec. 7 for details of Master/Slave Operation)

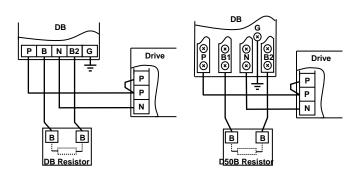
5. Terminal Wiring

The SV-DB series have two kinds of power terminal configurations. Make sure the wiring according to drive capacity.

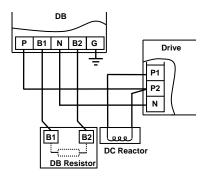
1) Wiring Drive, DB unit and DB resistor

* SV750DB-4

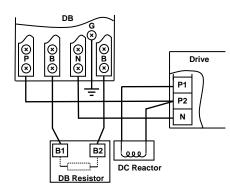
* SV2200DB-4



2) Wiring Drive, DB unit and DB resistor and DC reactor for SV750DB-4

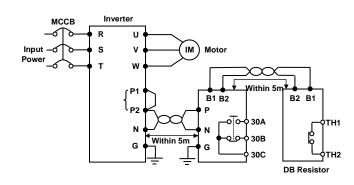


3) Wiring Drive, DB unit, DB resistor and DC reactor for SV2200DB-4

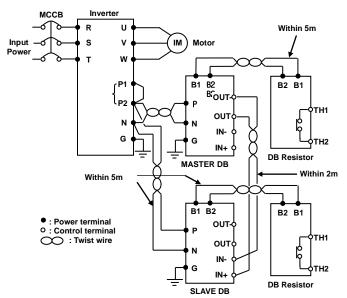


6. Basic Wiring

1) Single Operation



2) Master/Slave Operation



- Use twist wire shorter than 5m between drive. DB unit and DB resistor. .
- In case of master/slave operation, the control wire should be shorter than 2m with twist wire.
- Be sure to earth terminal "G" of drive and DB unit.
- Wire Size

wire Size.		
DB units	%ED	Wire size (AWG)
	5~20%ED	22 mm² (AWG 4)
SV750DB-4	50%ED	38 ㎡(AWG 2)
	Continuous Operation	60 페(AWG 1/0)
	5~20%ED	60 mar (AWG 1/0)
SV2200DB-4	50%ED	70 mm(AWG 2/0)
	Continuous Operation	100 mm (AWG 4/0)

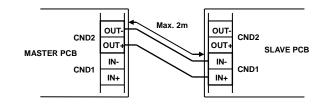
- 7. Master / Slave Operation
- 1) In case of parallel operation of two braking units, the one must be set at "Master" and the other at "Slave". (When one braking unit is operated it must be set at "Master" : Factory default - "Master")
- 2) How to set to Master (on PCB)
- Set the "Select Switch S1" as below figure.



- 3) How to set to Slave (on PCB)
- Set the "Select Switch S1" as below figure.



- 4) Connection between Master and Slave
- Connect "OUT+" terminal of Master to "IN+" terminal of Slave and "OUT-" terminal of Master to "IN-" terminal of Slave.



Combination of DB Units according to Drive Capacity 8.

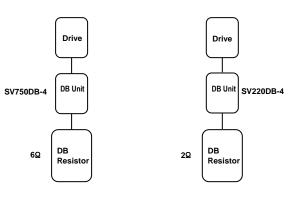
Combination of Braking Units 1)

Drive Type	SV750iV5-4	SV2200iV5-4	SV2800/3150/3750iV5-4
Braking Unit	SV750DB-4	SV2200DB-4	SV2200DB-4 \times 2 sets
Braking Resistor	6Q	20	$2 \Omega \times 2$ sets
Applicable Motor	75kW	220kW	280/315/375kW

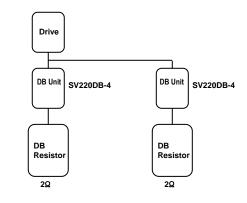
• See below for the combination of DB Units and DB resistors.

• When using DB units above 220kW inverter contact LS ELECTRIC or your distributor.

- 2) Combination of 400V Class Units
- Drive Capacity: 75[kW] Drive Capacity: 220[kW]



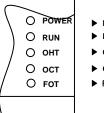
Drive Capacity: 280[kW] ~ 375[kW]



9. Display LED and Fault Reset

The DB Unit have four LEDs on the frontcover. The green LEDs display main power input and braking operation. The red LEDs display fault status of the unit.

Display	Function
POWER	This LED is turned on when the input power of the unit is introduced.
RUN	This LED is turned on when the unit is in the braking operation.
онт	This LED is turned on and cut off (trip) the output when the heat sink of the unit is over heated.
ост	This LED is turned on when an excessive current flows through the IGBT and the unit cut off the output to protect the unit
FOT	When IGBT fail, Fuse open and then cut the output and turn on the FOT LED.



POWER LED (Green): Display when Main power is ON

- RUN LED (Green): Display when DB is under Breaking
- OHT LED (Red): OHT Fault signal
- OCT LED (Red) : OCT Fault signal
- FOT LED (Red) : FOT Fault signal

10. Dimensions

Applicable Model : SV750DB-4, SV2200DB-4

