



the sensor people





Part no.: 50116333 BCL 304i R1 F 100 Stationary bar code reader











Figure can vary

# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Accessories
- Notes



#### **Technical data**

Basic data	
Series	BCL 300i
Functions	
Functions	LED indicator Alignment mode AutoConfig AutoReflAct Code fragment technology AutoControl Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	EAN 8/13 2/5 Interleaved GS1 Databar Expanded GS1 Databar Omnidirectional Code 39 UPC GS1 Databar Limited Code 128 Codabar Code 93
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	70 440 mm
Light source	Laser, Red
Laser light wavelength	655 nm
Laser class	2, IEC/EN 60825-1:2007
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Module size	0.3 0.5 mm
Reading method	Raster scanner with deflecting mirror
Beam deflection	By means of rotating polygon mirror wheel + deflecting mirror
Light beam exit	Lateral with deflecting mirror
Light beam exit  Raster (number of lines)	Lateral with deflecting mirror  8 Piece(s)
	-
Raster (number of lines)	8 Piece(s)
Raster (number of lines) Scanning field at scanner distance of 100 mm	8 Piece(s) 17 mm
Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm	8 Piece(s) 17 mm 27 mm
Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm	8 Piece(s) 17 mm 27 mm 38 mm
Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data	8 Piece(s) 17 mm 27 mm 38 mm 48 mm
Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm	8 Piece(s) 17 mm 27 mm 38 mm
Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit  Performance data	8 Piece(s)  17 mm  27 mm  38 mm  48 mm  Polarity reversal protection
Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit	8 Piece(s) 17 mm 27 mm 38 mm 48 mm



Inputs/outputs coloctable	
Inputs/outputs selectable Output current, max.	60 mA
Number of inputs/outputs selectable	2 Piece(s)
Input current, max.	8 mA
input current, max.	OTIIA
Interface	
Туре	PROFIBUS DP
PROFIBUS DP	
Function	Process
Classification	V1
Transmission speed	0.0096 12 Mbit/s
Service interface	
Туре	USB
USB	
Function	Service
Connection	4 Pinar(s)
Number of connections	1 Piece(s)
Connection 1	P
Type of connection	Plug connector
Function	Connection to device Service interface
	BUS OUT PWR / SW IN/OUT
	Data interface
	BUS IN
No. of pins	32 -pin
Туре	Male
Manhantaldah	
Mechanical data	Cubic
Design	
Dimension (W x H x L)	103 mm x 44 mm x 96 mm  Metal, Diecast aluminum
Housing material	
Lens cover material  Net weight	Glass
	350 g
Housing color	Black Red
Type of fastening	Dovetail grooves
	Via optional mounting device Fastening on back
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Environmental data	
Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

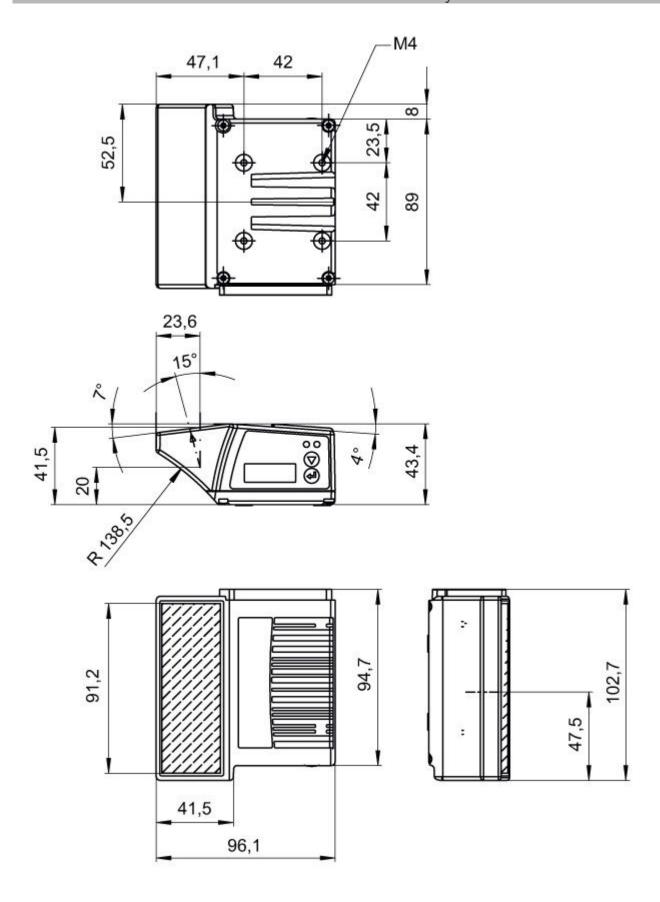


IP 65
III
c UL US
EN 61000-4-2, 3, -4, -6 EN 55022
IEC 60068-2-27, test Ea
IEC 60068-2-29, test Eb
IEC 60068-2-6, test Fc

Classification		
eCl@ss 8.0	27280102	
eCl@ss 9.0	27280102	
ETIM 5.0	EC002550	

## **Dimensioned drawings**

All dimensions in millimeters



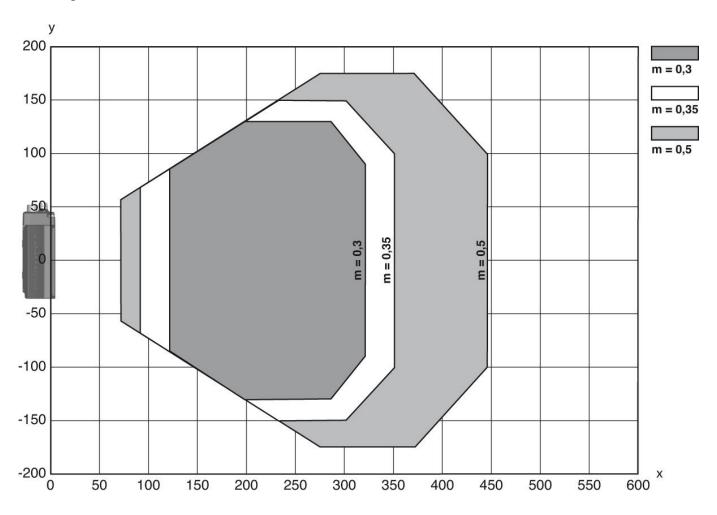


#### **Electrical connection**

Connection 1	
Type of connection	Plug connector
Function	Connection to device Service interface BUS OUT PWR / SW IN/OUT Data interface BUS IN
No. of pins	32 -pin
Туре	Male

#### **Diagrams**

#### Reading field curve



- Reading field distance [mm] Reading field width [mm] х у



#### **Operation and display**

#### **LEDs**

LED	ED Display		Meaning		
1	PWR	Green, flashing	Device ok, initialization phase		
		Green, continuous light	Device OK		
		Green, briefly off - on	Reading successful		
		green, briefly off - briefly red - on	Reading not successful		
		Orange, continuous light	Service mode		
		Red, flashing	Device OK, warning set		
		Red, continuous light	Error, device error		
2	BUS	Green, flashing	Initialization		
		Green, continuous light	Bus operation ok		
		Red, flashing	Communication error		
		Red, continuous light	Bus error		

#### Part number code

Part designation: BCL XXXX YYZ AAA BB

BCL	Operating principle: BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology):: 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit: 100: lateral 102: front
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating

#### **Accessories**

# Connection technology - Connection cables

	Part no.	Designation	Article	Description
50		KD PB-M12-4A- P3-050		Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50135244	KD PB-M12-4A- P3-100	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50135245	KD PB-M12-4A- P3-150	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135246	KD PB-M12-4A- P3-300	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR
50132077	KD U-M12-5A- V1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50132080	KD U-M12-5A- V1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5-pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC
50132432	KD U-M12-5A- V1-300	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5-pin Connection 2: Open end Shielded: No Cable length: 30,000 mm Sheathing material: PVC
50135247	KS PB-M12-4A- P3-020	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50135248	KS PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135249	KS PB-M12-4A- P3-100	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50135250	KS PB-M12-4A- P3-150	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135251	KS PB-M12-4A- P3-300	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

## Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
₩ ₩	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50135252	KDS PB-M12-4A- M12-4A-P3-010	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50135253	KDS PB-M12-4A- M12-4A-P3-020	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135255	KDS PB-M12-4A- M12-4A-P3-100	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135256	KDS PB-M12-4A- M12-4A-P3-150	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135257	KDS PB-M12-4A- M12-4A-P3-300	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR



## Connection technology - Y distribution cables

Part no.	Designation	Article	Description
50110856	KB PB-500-YBSB	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 3: Connector, M12, Axial, Male, B-coded, 5 -pin Shielded: Yes Cable length: 500 mm Sheathing material: PUR

# Connection technology - Connectors

	Part no.	Designation	Article	Description
o De Marie	50038538	KD 02-5-BA	Connector	Suitable for interface: PROFIBUS DP, MultiNet Plus Connection: Connector, M12, Axial, Female, B-coded, 5 -pin
	50038537	KD 02-5-SA	Connector	Suitable for interface: PROFIBUS DP, MultiNet Plus Connection: Connector, M12, Axial, Male, B-coded, 5 -pin
<b>1</b>	50020501	KD 095-5A	Connector	Connection: Connector, M12, Axial, Female, A-coded, 5 -pin

## Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Function: Bus termination

# Connection technology - Terminal boxes

Part no.	Designation	Article	Description
50116465 *	MK 304	Connection unit	Suitable for: BCL 304i, BPS 304i Suitable for interface: PROFIBUS DP Number of connections: 4 Piece(s) Connection: Terminal
50116470 *	MS 304	Connection unit	Suitable for: BCL 304i, BPS 304i Suitable for interface: PROFIBUS DP Number of connections: 4 Piece(s) Connection: Connector, M12

Necessary accessories, please order separately



# Mounting technology - Mounting brackets

Part n	o. Designation	Article	Description
501214	33 BT 300 W	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

## Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121434	BT 300 - 1	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Mounting system Mounting bracket, at system: For 12 mm rod, For 16 mm rod Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable Material: Metal
50027375	BT 56	Mounting device	Design of mounting device: Mounting system Mounting bracket, at system: For 16 mm rod, For 18 mm rod, For 20 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m Functions: Static applications
50121435	BT 56 - 1	Mounting device	Design of mounting device: Mounting system Mounting bracket, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m Functions: Static applications

# Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Mounting bracket, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal
50124941	BTU 0300M-W	Mounting device	Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting Material: Metal



#### Reflective tapes for standard applications

F	Part no.	Designation	Article	Description
50	0106119	REF 4-A-100x100	'	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

#### General

Part no.	Designation	Article	Description
50120731	Housing BCL 300i V2A	Protective housing	Suitable for: BCL 3xxi series bar code reader, deflecting mirror Length: 63 mm Housing material: Stainless steel Standard designation, housing: V2A Lens cover material: Glass Degree of protection: IP 67, IP 69K

#### **Notes**

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

#### **WARNING! LASER RADIATION - LASER CLASS 2**

**Never look directly into the beam!**The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Leuze electronic GmbH + Co. KG, In der Braike 1, D-73277 Owen Phone: +49 7021 573-0, Fax +49 7021 573-199



#### NOTE

Affix laser information and warning signs!
Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.