



the sensor people





Part no.: 50123507 BCL 301i R1 J 100 Stationary bar code reader











Figure can vary

# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Accessories
- Notes



#### **Technical data**

Dania data	
Basic data Series	PCI 200;
Series	BCL 300i
Functions	
Functions	Alignment mode AutoControl
	AutoConfig
	AutoReflAct LED indicator
	Reference code comparison
	Code fragment technology
Characteristic perameters	
Characteristic parameters  MTTF	110 years
W111	The years
Read data	
Code types, readable	Code 39
	GS1 Databar Limited Code 93
	Code 128
	GS1 Databar Omnidirectional 2/5 Interleaved
	EAN 8/13
	Codabar
	GS1 Databar Expanded UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	100 600 mm
Light source	Laser, Red
Laser light wavelength	655 nm
Laser class	2, IEC/EN 60825-1:2007
Transmitted-signal shape	Continuous  60 °
Usable opening angle (reading field opening)	0.5 0.8 mm
Module size  Reading method	Raster scanner with deflecting mirror
Beam deflection	By means of rotating polygon mirror wheel + deflecting mirror
Light beam exit	Lateral with deflecting mirror
Raster (number of lines)	8 Piece(s)
Scanning field at scanner distance of 100 mm	17 mm
Scanning field at scanner distance of 200 mm	27 mm
-	38 mm
Scanning field at scanner distance of 300 mm	
	48 mm
	48 mm
Scanning field at scanner distance of 400 mm	48 mm
Scanning field at scanner distance of 400 mm  Electrical data	48 mm  Polarity reversal protection
Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit  Performance data	
Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit	



Inputs/outputs selectable	
Output current, max.	60 mA
Number of inputs/outputs selectable	2 Piece(s)
Input current, max.	8 mA
nterface	
уре	MultiNet Plus, RS 485
RS 485	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8, 9 data bits
Stop bit	1, 2 stop bits
Parity	Adjustable
Transmission protocol	Adjustable
Data encoding	ASCII
ervice interface	
уре	USB
USB	
Function	Configuration via software
onnection	
umber of connections	1 Piece(s)
Connection 1	
Type of connection	Plug connector
Function	Connection to device Service interface BUS IN PWR / SW IN/OUT Data interface BUS OUT
No. of pins	32 -pin
Туре	Male
lechanical data	
esign	Cubic

Mechanical data				
Design	Cubic			
Dimension (W x H x L)	103 mm x 44 mm x 96 mm			
Housing material	Metal, Diecast aluminum			
Lens cover material	Glass	Glass		
Net weight	350 g			
Housing color	Red Black			
Type of fastening	Via optional mounting device Fastening on back Dovetail grooves			

Operation and display				
Type of display	LED			
Number of LEDs	2 Piece(s)			
Type of configuration	Via web browser			



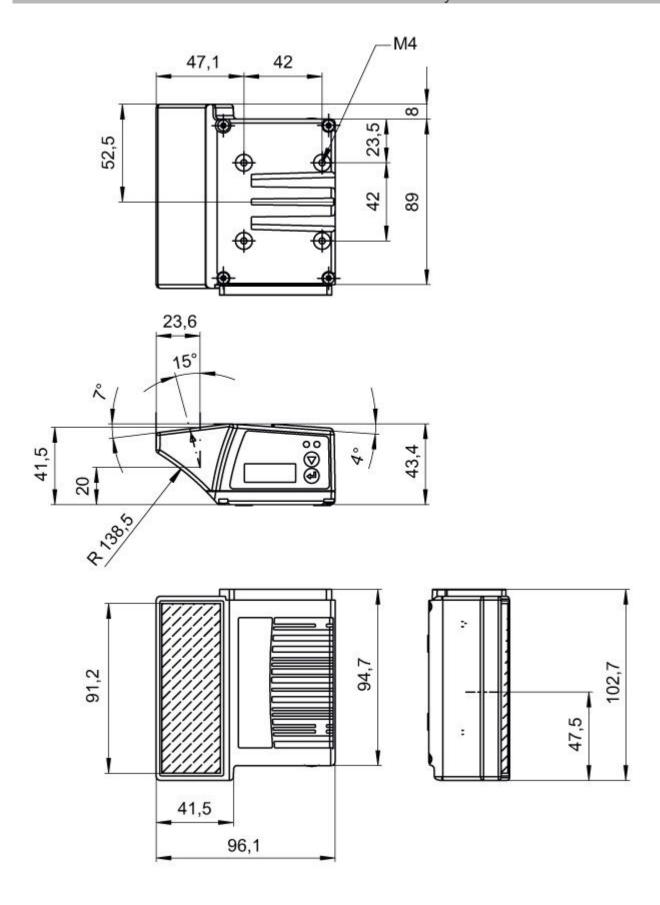
Environmental data				
Ambient temperature, operation	0 40 °C			
Ambient temperature, storage	-20 70 °C			
Relative humidity (non-condensing)	0 90 %			

Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 61000-4-2, 3, -4, -6 EN 55022
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification	
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550

#### **Dimensioned drawings**

All dimensions in millimeters



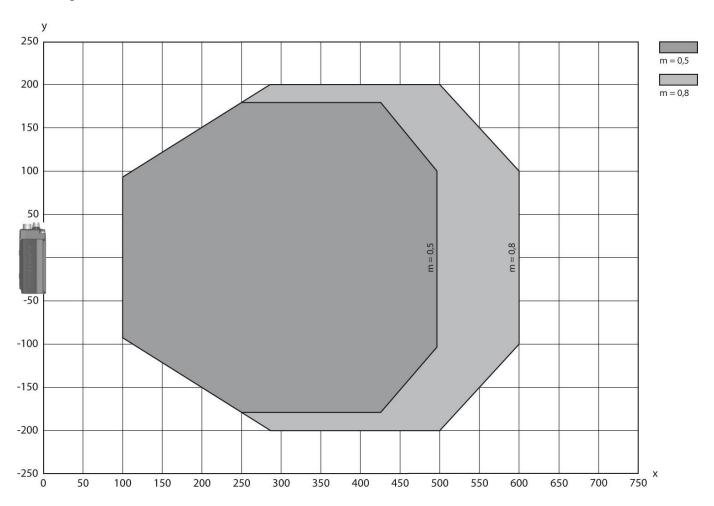


#### **Electrical connection**

Connection 1		
Type of connection	Plug connector	
Function	Connection to device Service interface BUS IN PWR / SW IN/OUT Data interface BUS OUT	
No. of pins	32 -pin	
Туре	Male	

#### **Diagrams**

#### Reading field curve



- Reading field distance [mm] Reading field width [mm]



#### **Operation and display**

#### **LEDs**

LED	ED Display		Meaning
1	PWR	Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Green, briefly off - on	Reading successful
		green, briefly off - briefly red - on	Reading not successful
	3-7-1-1-1-1		Service mode
			Device OK, warning set
		Red, continuous light	Error, device error
2	NET	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
	Red, continuous light		Bus error

#### Part number code

Part designation: BCL XXXX YYZ AAA BB

BCL	Operating principle: BCL: bar code reader				
xxxx	Series/interface (integrated fieldbus technology):: 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP				
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)				
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)				
AAA	Beam exit: 100: lateral 102: front				
BB	Special equipment: D: with display H: with heating DH: optionally with display and heating				

#### **Accessories**

### Connection technology - Connection unit

Part no.	Designation	Article	Description
50114369		Modular connection unit	Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54



### Connection technology - Connection cables

Part no.	Designation	Article	Description
50104170	KB SSI/ IBS-10000-BA	Interconnection cable	Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50104169	KB SSI/ IBS-15000-BA	Interconnection cable	Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50104172	KB SSI/ IBS-2000-BA	Interconnection cable	Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50104171	KB SSI/ IBS-5000-BA	Interconnection cable	Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135243	KD PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135244	KD PB-M12-4A- P3-100	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50135245	KD PB-M12-4A- P3-150	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135246	KD PB-M12-4A- P3-300	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR
50132077	KD U-M12-5A- V1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC



	Part no.	Designation	Article	Description
WW D	50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
Willy D	50132080	KD U-M12-5A- V1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC
	50132432	KD U-M12-5A- V1-300	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 30,000 mm Sheathing material: PVC
V	50135247	KS PB-M12-4A- P3-020	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
V	50135248	KS PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
V	50135249	KS PB-M12-4A- P3-100	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
V	50135250	KS PB-M12-4A- P3-150	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
V	50135251	KS PB-M12-4A- P3-300	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

# Connection technology - Interconnection cables

F	Part no.	Designation	Article	Description
50	0114571 *	KB 301-3000		Suitable for interface: RS 232 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC



	Part no.	Designation	Article	Description
0.0	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50135252	KDS PB-M12-4A- M12-4A-P3-010	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50135253	KDS PB-M12-4A- M12-4A-P3-020	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135255	KDS PB-M12-4A- M12-4A-P3-100	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135256	KDS PB-M12-4A- M12-4A-P3-150	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135257	KDS PB-M12-4A- M12-4A-P3-300	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

<sup>\*</sup> Necessary accessories, please order separately

### Connection technology - Connectors

Part no.	Designation	Article	Description
50038538	KD 02-5-BA	Connector	Suitable for interface: PROFIBUS DP, MultiNet Plus Connection: Connector, M12, Axial, Female, B-coded, 5 -pin
50038537	KD 02-5-SA	Connector	Suitable for interface: PROFIBUS DP, MultiNet Plus Connection: Connector, M12, Axial, Male, B-coded, 5 -pin



	Part no.	Designation	Article	Description
<b>1</b>	50020501	KD 095-5A	Connector	Connection: Connector, M12, Axial, Female, A-coded, 5 -pin

### Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Function: Bus termination

### Connection technology - Terminal boxes

Part no.	Designation	Article	Description
50116464 *	MK 301	Connection unit	Suitable for: BCL 301i, BPS 301i Suitable for interface: MultiNet Plus Number of connections: 4 Piece(s) Connection: Terminal
50116469 *	MS 301	Connection unit	Suitable for: BCL 301i, BPS 301i Suitable for interface: MultiNet Plus Number of connections: 5 Piece(s) Connection: Connector, M12

<sup>\*</sup> Necessary accessories, please order separately

### Mounting technology - Mounting brackets

Pa	Part no.	Designation	Article	Description
501	121433	BT 300 W	S	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

### Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121434	BT 300 - 1	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Mounting system Mounting bracket, at system: For 12 mm rod, For 16 mm rod Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable Material: Metal

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Part no.	Designation	Article	Description
50027375	BT 56	Mounting device	Design of mounting device: Mounting system Mounting bracket, at system: For 16 mm rod, For 18 mm rod, For 20 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m Functions: Static applications
50121435	BT 56 - 1	Mounting device	Design of mounting device: Mounting system Mounting bracket, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m Functions: Static applications

### Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Mounting bracket, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal
50124941	BTU 0300M-W	Mounting device	Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting Material: Metal

# Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	·	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

#### General

Part no.	Designation	Article	Description
50120731	Housing BCL 300i V2A	Protective housing	Suitable for: BCL 3xxi series bar code reader, deflecting mirror Length: 63 mm Housing material: Stainless steel Standard designation, housing: V2A Lens cover material: Glass Degree of protection: IP 67, IP 69K

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#### Notes

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### **WARNING! LASER RADIATION - LASER CLASS 2**

#### Never look directly into the beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
  period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- · Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
   There are no user-serviceable parts inside the device.
   Repairs must only be performed by Leuze electronic GmbH + Co. KG.

#### NOTE

#### Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use
  the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

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