

OPTIDRIVE™ CP2

AC Variable Speed Drive

0.75 - 250kW / 1 - 350HP

200 - 600V Single and 3 Phase Input

Quick Start Up

General Information and Ratings

Mechanical Installation

Electrical Installation

Keypad and Display Operation

Parameters

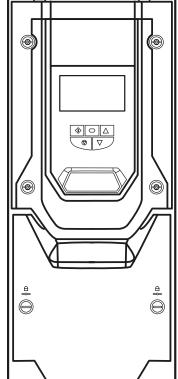
Control Terminal Functions

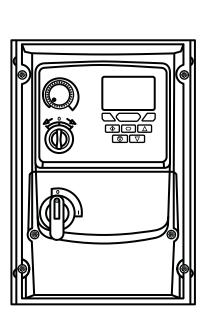
Extended Parameters

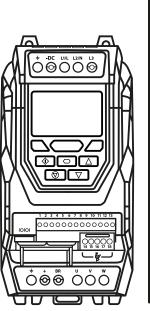
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Declaration of Conformity

Invertek Drives Ltd hereby states that the Optidrive ODP-2 product range conforms to the relevant safety provisions of the following council directives:

2014/30/EU (EMC) and 2014/35/EU (LVD)

Designed and manufacture is in accordance with the following harmonised European standards:

EN L / 1000 E 1 0007 : A 1 0017	
EN 01800-3-1: 2007+A1:2017	Adjustable speed electrical power drive systems. Safety requirements. Electrical, thermal and energy.
EN 61800-3: 2004 /A1 2012	Adjustable speed electrical power drive systems. EMC requirements and specific test methods
EN 55011: 2007	Limits and Methods of measurement of radio disturbance characteristics of industrial, scientific and medical (ISM) radio-frequency equipment (EMC)
EN60529: 1992	Specifications for degrees of protection provided by enclosures

Safe Torque OFF ("STO") Function

Optidrive P2 incorporates a hardware STO (Safe Torque Off) Function, designed in accordance with the standards listed below.

Standard	Classification	Independent Approval
EN 61800-5-2:2016	Туре 2	
EN ISO 13849-1:2015	PL "d"	
EN 61508 (Part 1 to 7):2010	SIL 2	*TUV
EN60204-1:2006 + A1:2009 + AC: 2010	Uncontrolled Stop "Category O"	
EN 62061:2005/A2:2015	SIL CL 2	

Electromagnetic Compatibility

All Optidrives are designed with high standards of EMC in mind. All versions suitable for operation on Single Phase 230 volt and Three Phase 400 volt supplies and intended for use within the European Union are fitted with an internal EMC filter. This EMC filter is designed to reduce the conducted emissions back into the mains supply via the power cables for compliance with the above harmonised European standards.

It is the responsibility of the installer to ensure that the equipment or system into which the product is incorporated complies with the EMC legislation of the country of use, and the relevant category. Within the European Union, equipment into which this product is incorporated must comply with the EMC Directive 2014/30/EU. This User Guide provides guidance to ensure that the applicable standards may be achieved.

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2 Year Warranty

All Invertek Optidrive units carry a 2 year warranty against manufacturing defects from the date of manufacture. The manufacturer accepts no liability for any damage caused during or resulting from transport, receipt of delivery, installation or commissioning. The manufacturer also accepts no liability for damage or consequences resulting from inappropriate, negligent or incorrect installation, incorrect adjustment of the operating parameters of the drive, incorrect matching of the drive to the motor, incorrect installation, unacceptable dust, moisture, corrosive substances, excessive vibration or ambient temperatures outside of the design specification.

The local distributor may offer different terms and conditions at their discretion, and in all cases concerning warranty, the local distributor should be contacted first.

This user guide is the "original instructions" document. All non-English versions are translations of the "original instructions".

The contents of this User Guide are believed to be correct at the time of printing. In the interest of a commitment to a policy of continuous improvement, the manufacturer reserves the right to change the specification of the product or its performance or the contents of the User Guide without notice.

This User Guide is for use with version 2.50 Firmware. User Guide Revision 3.04.

Invertek Drives Ltd adopts a policy of continuous improvement and whilst every effort has been made to provide accurate and up to date information, the information contained in this User Guide should be used for guidance purposes only and does not form the part of any contract.



When installing the drive on any power supply where the phase-ground voltage may exceed the phase-phase voltage (typically IT supply networks or Marine vessels) it is essential that the internal EMC filter ground and surge protection varistor ground (where fitted) are disconnected. If in doubt, refer to your Sales Partner for further information.



This manual is intended as a guide for proper installation. Invertek Drives Ltd cannot assume responsibility for the compliance or the non-compliance to any code, national, local or otherwise, for the proper installation of this drive or associated equipment. A hazard of personal injury and/or equipment damage exists if codes are ignored during installation.



This Optidrive contains high voltage capacitors that take time to discharge after removal of the main supply. Before working on the drive, ensure isolation of the main supply from line inputs. Wait ten (10) minutes for the capacitors to discharge to safe voltage levels. Failure to observe this precaution could result in severe bodily injury or loss of life.



Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

1. Quick Start Up

1.1. Important Safety Information

Please read the IMPORTANT SAFETY INFORMATION below, and all Warning and Caution information elsewhere.



Danger: Indicates a risk of electric shock, which, if not avoided, could result in damage to the equipment and possible injury or death.

This variable speed drive product (Optidrive) is intended for professional incorporation into complete equipment or systems as part of a fixed installation. If installed incorrectly it may present a safety hazard. The Optidrive uses high voltages and currents, carries a high level of stored electrical energy, and is used to control mechanical plant that may cause injury. Close attention is required to system design and electrical installation to avoid hazards in either normal operation or in the event of equipment malfunction. Only qualified electricians are allowed to install and maintain this product.

System design, installation, commissioning and maintenance must be carried out only by personnel who have the necessary training and experience. They must carefully read this safety information and the instructions in this Guide and follow all information regarding transport, storage, installation and use of the Optidrive, including the specified environmental limitations.

Do not perform any flash test or voltage withstand test on the Optidrive. Any electrical measurements required should be carried out with the Optidrive disconnected.

Electric shock hazard! Disconnect and ISOLATE the Optidrive before attempting any work on it. High voltages are present at the terminals and within the drive for up to 10 minutes after disconnection of the electrical supply. Always ensure by using a suitable multimeter that no voltage is present on any drive power terminals prior to commencing any work.

Where supply to the drive is through a plug and socket connector, do not disconnect until 10 minutes have elapsed after turning off the supply.

Ensure correct earthing connections and cable selection as defined by local legislation or codes. The drive may have a leakage current of greater than 3.5mA; furthermore the earth cable must be sufficient to carry the maximum supply fault current which normally will be limited by the fuses or MCB. Suitably rated fuses or MCB should be fitted in the mains supply to the drive, according to any local legislation or codes.

Do not carry out any work on the drive control cables whilst power is applied to the drive or to the external control circuits.

The "Safe Torque Off" Function does not prevent high voltages from being present at the drives power terminals.



Danger: Indicates a potentially hazardous situation other than electrical, which if not avoided, could result in damage to property.

Within the European Union, all machinery in which this product is used must comply with the Machinery Directive 2006/42/EC, Safety of Machinery. In particular, the machine manufacturer is responsible for ensuring that the electrical equipment complies with EN60204-1 and providing a disconnecting device which must be one of the following types:

- A switch-disconnector, utilization category AC-23B (EN 60947-3).
- A circuit breaker suitable for isolation in accordance with EN 60947-2.
- A disconnector with an integrated auxiliary contact that ensures under all circumstances the switching devices break the load circuit prior to opening of the main contacts of the disconnector (EN 60947-3).

For installation in other regions, conformance with local electrical regulations and codes of practice must be adhered to.

The level of integrity offered by the Optidrive control input functions – for example stop/start, forward/reverse and maximum speed, is not sufficient for use in safety-critical applications without independent channels of protection. All applications where malfunction could cause injury or loss of life must be subject to a risk assessment and further protection provided where needed.

The driven motor can start at power up if the enable input signal is present. The STOP function does not remove potentially lethal high voltages. ISOLATE the drive and wait 10 minutes before starting any work on it. Never carry out any work on the Drive, Motor or Motor cable whilst the input power is still applied.

The Optidrive can be programmed to operate the driven motor at speeds above or below the speed achieved when connecting the motor directly to the mains supply. Obtain confirmation from the manufacturers of the motor and the driven machine about suitability for operation over the intended speed range prior to machine start up.

Do not activate the automatic fault reset function on any systems whereby this may cause a potentially dangerous situation.

IP55 and IP66 drives provide their own pollution degree 2 environments. IP20 drives must be installed in a pollution degree 2 environment, mounted in a cabinet with IP54 or better.

Optidrives are intended for indoor use only.

When mounting the drive, ensure that sufficient cooling is provided. Do not carry out drilling operations with the drive in place, dust and swarf from drilling may lead to damage.

The entry of conductive or flammable foreign bodies should be prevented. Flammable material should not be placed close to the drive. Relative humidity must be less than 95% (non-condensing).

Ensure that the supply voltage, frequency and no. of phases (1 or 3 phase) correspond to the rating of the Optidrive as delivered.

Never connect the mains power supply to the Output terminals U, V, W. Do not install any type of automatic switchgear between the drive and the motor.

Wherever control cabling is close to power cabling, maintain a minimum separation of 100 mm and arrange crossings at 90 degrees. Ensure that all terminals are tightened to the appropriate torque setting.

Do not attempt to carry out any repair of the Optidrive. In the case of suspected fault or malfunction, contact your local Invertek Drives Sales Partner for further assistance.

Do not operate the drive with any of the enclosure covers removed.

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1.2. Quick Start Process

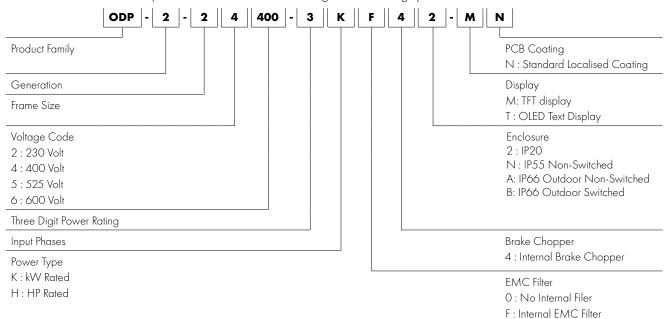
1.2. G	UICK Start Process		
Step	Action	See Section	Page
1	Identify the Model Type and ratings of your drive from the model code on the label. In particular: - Check the voltage rating suits the incoming supply - Check the output current capacity meets or exceeds the full load current for the intended motor - Check the enclosure type is suitable for the intended mounting location.	2.1. Identifying the Drive by Model Number 2.3. Understanding the Rating Label 2.4. Drive Model Numbers – IP20 2.5. Drive Model Numbers – IP55 2.6. Drive Model Numbers – IP66 Non-switched 3.1. General	6 7 7 9 10 12
2	Unpack and check the drive. Notify the supplier and shipper immediately of any damage.		
3	Ensure correct ambient and environmental conditions for the drive are met by the proposed mounting location.	10.1. Environmental	72
4	Install the drive in a suitable cabinet (IP20 Units), ensuring suitable cooling air is available. Mount the drive to the wall or machine (IP55 & IP66).	3.1. General 3.2. Before Installation 3.5. Mechanical Dimensions and Weight 3.6. Guidelines for Enclosure Mounting (IP20 Units) 3.7. Mounting the Drive – IP20 Units 3.8. Guidelines for Mounting (IP55 Units) 3.9. Guidelines for Mounting (IP66 Units)	12 12 13 16 17 17
5	Select the correct power and motor cables according to local wiring regulations or code, noting the maximum permissible sizes.	10.2. Input/Output Power and Current Ratings	72
6	For IT Supply network, or any power supply type where the phase – earth voltage may exceed the phase – phase voltage (such as ungrounded supplies), disconnect the EMC filter before connecting the supply.	10.6. Internal EMC Filter and Varistors – Disconnection Procedure	76
7	Check the supply cable and motor cable for faults or short circuits.		
8	Route the cables		
9	Check that the intended motor is suitable for use, noting any precautions recommended by the supplier or manufacturer.	4.6. Motor Connection 8.2.3. Parameter Group 4 – High Performance Motor Control	23 53
10	Check the motor terminal box for correct Star or Delta configuration where applicable.	4.7. Motor Terminal Box Connections	23
11	Ensure correct wiring protection is providing, by installing a suitable circuit breaker or fuses in the incoming supply line.	4.3.3. Fuse / Circuit Breaker Selection	22
12	Connect the power cables, especially ensuring the protective earth connection is made.	4.1. Connection Diagram	20
13	Connect the control cables as required for the application.	4.10. Control Terminal Connections	26
14	Thoroughly check the installation and wiring.		
15	Commission the drive parameters.	5.4. Changing Parameters6. Parameters	35 37

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2. General Information and Ratings

2.1. Identifying the Drive by Model Number

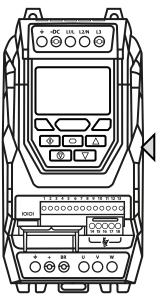
The model number of each Optidrive P2 is constructed according to the following system:



2.2. Product Rating Label Location

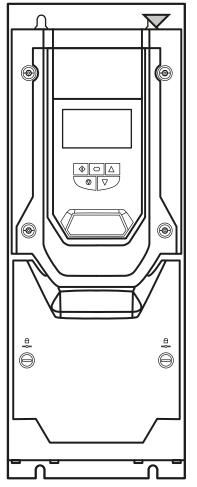
All Optidrive P2 models carry a rating label, which can be located as follows:

IP20 Models



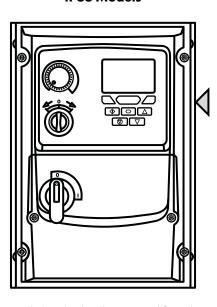
On right hand side when viewed from the front.

IP55 Models



On the top surface.

IP66 Models

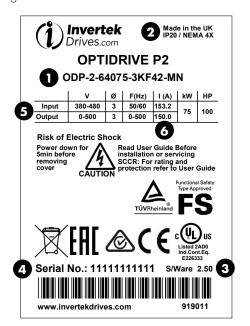


On right hand side when viewed from the front.

2.3. Understanding the Rating Label

The product rating label provides the following information.

	Кеу
0	Model Code
2	Enclosure Type and IP Rating
3	Firmware Version
4	Serial Number
6	Technical Data – Supply Voltage
6	Technical Data – Maximum continuous output current



2.4. Drive Model Numbers - IP20

Mechanical Dimensions and Mounting information are shown in section 3.5.1. IP20 Units on page 13. Electrical Specifications are shown in section 10.2. Input/Output Power and Current Ratings on page 72.

kW Model	kW	HP Model	HP	Output Current (A)	Frame Size
ODP-2-22075-1KF42-MN	0.75	ODP-2-22010-1HF42-MN	1	4.3	2
ODP-2-22150-1 KF42-MN	1.5	ODP-2-22020-1HF42-MN	2	7	2
ODP-2-22220-1KF42-MN	2.2	ODP-2-22030-1HF42-MN	3	10.5	2
		200-240V ±10% - 3 Phase Inp	ut		
kW Model	kW	HP Model	HP	Output Current (A)	Frame Size
ODP-2-22075-3KF42-MN	0.75	ODP-2-22010-3HF42-MN	1	4.3	2
ODP-2-22150-3KF42-MN	1.5	ODP-2-22020-3HF42-MN	2	7	2
ODP-2-22220-3KF42-MN	2.2	ODP-2-22030-3HF42-MN	3	10.5	2
ODP-2-32040-3KF42-MN	4	ODP-2-32050-3HF42-MN	5	18	3
ODP-2-32055-3KF42-MN	5.5	ODP-2-32075-3HF42-MN	7.5	24	3
ODP-2-42075-3KF42-MN	7.5	ODP-2-42100-3HF42-MN	10	30	4
ODP-2-42110-3KF42-MN	11	ODP-2-42150-3HF42-MN	15	46	4
ODP-2-52150-3KF42-MN	15	ODP-2-52020-3HF42-MN	20	61	5
ODP-2-52185-3KF42-MN	18.5	ODP-2-52025-3HF42-MN	25	72	5
ODP-2-62022-3KF42-MN	22	ODP-2-62030-3HF42-MN	30	90	6A
ODP-2-62030-3KF42-MN	30	ODP-2-62040-3HF42-MN	40	110	6A
ODP-2-62037-3KF42-MN	37	ODP-2-62050-3HF42-MN	50	150	6B
ODP-2-62045-3KF42-MN	45	ODP-2-62060-3HF42-MN	60	180	6B
ODP-2-62055-3KF42-MN	55	ODP-2-62075-3HF42-MN	75	202	6B

200-240V ±10% - 1 Phase Input

		380-480V ±10% - 3 Phase Ing	out		
kW Model	kW	HP Model	НР	Output Current (A)	Frame Size
ODP-2-24075-3KF42-MN	0.75	ODP-2-24010-3HF42-MN	1	2.2	2
ODP-2-24150-3KF42-MN	1.5	ODP-2-24020-3HF42-MN	2	4.1	2
ODP-2-24220-3KF42-MN	2.2	ODP-2-24030-3HF42-MN	3	5.8	2
ODP-2-24400-3KF42-MN	4	ODP-2-24050-3HF42-MN	5	9.5	2
ODP-2-34055-3KF42-MN	5.5	ODP-2-34075-3HF42-MN	7.5	14	3
ODP-2-34075-3KF42-MN	7.5	ODP-2-34100-3HF42-MN	10	18	3
ODP-2-34110-3KF42-MN	11	ODP-2-34150-3HF42-MN	15	24	3
ODP-2-44150-3KF42-MN	15	ODP-2-44200-3HF42-MN	20	30	4
ODP-2-44185-3KF42-MN	18.5	ODP-2-44250-3HF42-MN	25	39	4
ODP-2-44220-3KF42-MN	22	ODP-2-44300-3HF42-MN	30	46	4
ODP-2-54300-3KF42-MN	30	ODP-2-54040-3HF42-MN	40	61	5
ODP-2-54370-3KF42-MN	37	ODP-2-54050-3HF42-MN	50	72	5
ODP-2-64045-3KF42-MN	45	ODP-2-64060-3HF42-MN	60	90	6A
ODP-2-64055-3KF42-MN	55	ODP-2-64075-3HF42-MN	75	110	6A
ODP-2-64075-3KF42-MN	75	ODP-2-64100-3HF42-MN	100	150	6B
ODP-2-64090-3KF42-MN	90	ODP-2-64150-3HF42-MN	150	180	6B
ODP-2-64110-3KF42-MN	110	ODP-2-64175-3HF42-MN	175	202	6B
ODP-2-84200-3KF42-MN	200	ODP-2-84300-3HF42-MN	300	370	8
ODP-2-84250-3KF42-MN	250	ODP-2-84400-3HF42-MN	400	450	8
		500-600V ±10% - 3 Phase Inp	out		
kW Model	kW	HP Model	HP	Output Current (A)	Frame Size
ODP-2-26075-3K042-MN	0.75	ODP-2-26010-3H042-MN	1	2.1	2
ODP-2-26150-3K042-MN	1.5	ODP-2-26020-3H042-MN	2	3.1	2
ODP-2-26220-3K042-MN	2.2	ODP-2-26030-3H042-MN	3	4.1	2
ODP-2-26400-3K042-MN	4	ODP-2-26050-3H042-MN	5	6.5	2
ODP-2-26550-3K042-MN	5.5	ODP-2-26075-3H042-MN	7.5	9	2
ODP-2-36075-3K042-MN	7.5	ODP-2-36100-3H042-MN	10	12	3
ODP-2-36110-3K042-MN	11	ODP-2-36150-3H042-MN	15	17	3
ODP-2-36150-3K042-MN	15	ODP-2-36200-3H042-MN	20	22	3
ODP-2-46185-3K042-MN	18.5	ODP-2-46250-3H042-MN	25	28	4
ODP-2-46220-3K042-MN	22	ODP-2-46300-3H042-MN	30	34	4
ODP-2-46300-3K042-MN	30	ODP-2-46400-3H042-MN	40	43	4
ODP-2-56370-3K042-MN	37	ODP-2-56050-3H042-MN	50	54	5
ODP-2-56045-3K042-MN	45	ODP-2-56060-3H042-MN	60	65	5
		ODP-2-66075-3H042-MN	75	78	6A
ODP-2-66055-3K042-MN	55	ODF-2-000/3-311042-WIN	/ / /	7.0	0/1
ODP-2-66055-3K042-MN ODP-2-66075-3K042-MN	75	ODP-2-66100-3H042-MN	100	105	6A

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2.5. Drive Model Numbers - IP55

Mechanical dimensions and mounting information are shown from section 3.5.2. IP55 Units on page 14. Electrical specifications are shown in section 10.2. Input/Output Power and Current Ratings on page 72.

		200-240V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	НР	Output Current (A)	Frame Size
ODP-2-42055-3KF4N-TN	5.5	ODP-2-42075-3HF4N-TN	7.5	24	4
ODP-2-42075-3KF4N-TN	7.5	ODP-2-42100-3HF4N-TN	10	30	4
ODP-2-42110-3KF4N-TN	11	ODP-2-42150-3HF4N-TN	15	46	4
ODP-2-52150-3KF4N-TN	15	ODP-2-52020-3HF4N-TN	20	61	5
ODP-2-52185-3KF4N-TN	18.5	ODP-2-52025-3HF4N-TN	25	72	5
ODP-2-62022-3KF4N-TN	22	ODP-2-62030-3HF4N-TN	30	90	6
ODP-2-62030-3KF4N-TN	30	ODP-2-62040-3HF4N-TN	40	110	6
ODP-2-62037-3KF4N-TN	37	ODP-2-62050-3HF4N-TN	50	150	6
ODP-2-62045-3KF4N-TN	45	ODP-2-62060-3HF4N-TN	60	180	6
ODP-2-72055-3KF4N-TN	55	ODP-2-72075-3HF4N-TN	<i>7</i> 5	202	7
ODP-2-72075-3KF4N-TN	<i>7</i> 5	ODP-2-72100-3HF4N-TN	100	248	7
		380-480V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Size
ODP-2-44110-3KF4N-TN	11	ODP-2-44150-3HF4N-TN	15	24	4
ODP-2-44150-3KF4N-TN	15	ODP-2-44200-3HF4N-TN	20	30	4
ODP-2-44185-3KF4N-TN	18.5	ODP-2-44250-3HF4N-TN	25	39	4
ODP-2-44220-3KF4N-TN	22	ODP-2-44300-3HF4N-TN	30	46	4
ODP-2-54300-3KF4N-TN	30	ODP-2-54040-3HF4N-TN	40	61	5
ODP-2-54370-3KF4N-TN	37	ODP-2-54050-3HF4N-TN	50	72	5
ODP-2-64045-3KF4N-TN	45	ODP-2-64060-3HF4N-TN	60	90	6
ODP-2-64055-3KF4N-TN	55	ODP-2-64075-3HF4N-TN	<i>7</i> 5	110	6
ODP-2-64075-3KF4N-TN	75	ODP-2-64100-3HF4N-TN	100	150	6
ODP-2-64090-3KF4N-TN	90	ODP-2-64150-3HF4N-TN	150	180	6
ODP-2-74110-3KF4N-TN	110	ODP-2-74175-3HF4N-TN	175	202	7
ODP-2-74132-3KF4N-TN	132	ODP-2-74200-3HF4N-TN	200	240	7
ODP-2-74160-3KF4N-TN	160	ODP-2-74250-3HF4N-TN	250	302	7
		480-525V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Size
ODP-2-75132-3K04N-TN	132		175	185	7
ODP-2-75150-3K04N-TN	150		200	205	7
ODP-2-75185-3K04N-TN	185		250	255	7
ODP-2-75200-3K04N-TN	200		270	275	7
		500-600V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Size
ODP-2-46150-3K04N-TN	15	ODP-2-46200-3H04N-TN	20	22	4
ODP-2-46185-3K04N-TN	18.5	ODP-2-46250-3H04N-TN	25	28	4
ODP-2-46220-3K04N-TN	22	ODP-2-46300-3H04N-TN	30	34	4
ODP-2-46300-3K04N-TN	30	ODP-2-46400-3H04N-TN	40	43	4
ODP-2-56370-3K04N-TN	37	ODP-2-56050-3H04N-TN	50	54	5
ODP-2-56450-3K04N-TN	45	ODP-2-56060-3H04N-TN	60	65	5
ODP-2-66055-3K04N-TN	55	ODP-2-66075-3H04N-TN	75	78	6
ODP-2-66075-3K04N-TN	75	ODP-2-66100-3H04N-TN	100	105	6
ODP-2-66090-3K04N-TN	90	ODP-2-66125-3H04N-TN	125	130	6
ODP-2-66110-3K04N-TN	110	ODP-2-66150-3H04N-TN	150	150	6

2.6. Drive Model Numbers - IP66 Non-switched

Mechanical dimensions and mounting information are shown from section 3.5.3. IP66 Units on page 15. Electrical specifications are shown in section 10.2. Input/Output Power and Current Ratings on page 72.

		200-240V ±10% - 1 Phase In	put		
kW Model Number	kW	HP Model Number	НР	Output Current (A)	Frame Siz
ODP-2-22075-1KF4A-MN	1	ODP-2-22010-1HF4A-MN	1	4.3	2
ODP-2-22150-1 KF4A-MN	2	ODP-2-22020-1HF4A-MN	2	7	2
ODP-2-22220-1KF4A-MN	3	ODP-2-22030-1HF4A-MN	3	10.5	2
		200-240V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Siz
ODP-2-22075-3KF4A-MN	0.75	ODP-2-22010-3HF4A-MN	1	4.3	2
ODP-2-22150-3KF4A-MN	1.5	ODP-2-22020-3HF4A-MN	2	7	2
ODP-2-22220-3KF4A-MN	2.2	ODP-2-22030-3HF4A-MN	3	10.5	2
ODP-2-32040-3KF4A-MN	4	ODP-2-32050-3HF4A-MN	5	18	3
ODP-2-32055-3KF4A-MN	5.5	ODP-2-32075-3HF4A-MN	7.5	24	3
ODP-2-42075-3KF4A-MN	7.5	ODP-2-42100-3HF4A-MN	10	30	4
ODP-2-42110-3KF4A-MN	11	ODP-2-42150-3HF4A-MN	15	46	4
		380-480V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Siz
ODP-2-24075-3KF4A-MN	0.75	ODP-2-24010-3HF4A-MN	1	2.2	2
ODP-2-24150-3KF4A-MN	1.5	ODP-2-24020-3HF4A-MN	2	4.1	2
ODP-2-24220-3KF4A-MN	2.2	ODP-2-24030-3HF4A-MN	3	5.8	2
ODP-2-24400-3KF4A-MN	4	ODP-2-24050-3HF4A-MN	5	9.5	2
ODP-2-34055-3KF4A-MN	5.5	ODP-2-34075-3HF4A-MN	7.5	14	3
ODP-2-34075-3KF4A-MN	7.5	ODP-2-34100-3HF4A-MN	10	18	3
ODP-2-34110-3KF4A-MN	11	ODP-2-34150-3HF4A-MN	15	24	3
ODP-2-44150-3KF4A-MN	15	ODP-2-44200-3HF4A-MN	20	30	4
ODP-2-44185-3KF4A-MN	18.5	ODP-2-44250-3HF4A-MN	25	39	4
ODP-2-44220-3KF4A-MN	22	ODP-2-44300-3HF4A-MN	30	46	4
		500-600V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Siz
ODP-2-26075-3K04A-MN	0.75	ODP-2-26010-3H04A-MN	1	2.1	2
ODP-2-26150-3K04A-MN	1.5	ODP-2-26020-3H04A-MN	2	3.1	2
ODP-2-26220-3K04A-MN	2.2	ODP-2-26030-3H04A-MN	3	4.1	2
ODP-2-26400-3K04A-MN	4	ODP-2-26050-3H04A-MN	5	6.5	2
ODP-2-26550-3K04A-MN	5.5	ODP-2-26075-3H04A-MN	7.5	9	2
ODP-2-36075-3K04A-MN	7.5	ODP-2-36100-3H04A-MN	10	12	3
ODP-2-36110-3K04A-MN	11	ODP-2-36150-3H04A-MN	15	17	3
ODP-2-36150-3K04A-MN	15	ODP-2-36200-3H04A-MN	20	22	3
ODP-2-46185-3KF4A-MN	18.5	ODP-2-46250-3HF4A-MN	25	28	4
ODP-2-46220-3KF4A-MN	22	ODP-2-46300-3HF4A-MN	30	34	4
ODP-2-46300-3KF4A-MN	30	ODP-2-46400-3HF4A-MN	40	43	4

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2.7. Drive Model Numbers - IP66 Switched

Mechanical dimensions and mounting information are shown from section 3.5.3. IP66 Units on page 15. Electrical specifications are shown in section 10.2. Input/Output Power and Current Ratings on page 72.

		200-240V ±10% - 1 Phase In	put		
kW Model Number	kW	HP Model Number	НР	Output Current (A)	Frame Size
ODP-2-22075-1KF4B-MN	1	ODP-2-22010-1HF4B-MN	1	4.3	2
ODP-2-22150-1 KF4B-MN	2	ODP-2-22020-1HF4B-MN	2	7	2
ODP-2-22220-1KF4B-MN	3	ODP-2-22030-1HF4B-MN	3	10.5	2
		200-240V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Size
ODP-2-22075-3KF4B-MN	0.75	ODP-2-22010-3HF4B-MN	1	4.3	2
ODP-2-22150-3KF4B-MN	1.5	ODP-2-22020-3HF4B-MN	2	7	2
ODP-2-22220-3KF4B-MN	2.2	ODP-2-22030-3HF4B-MN	3	10.5	2
ODP-2-32040-3KF4B-MN	4	ODP-2-32050-3HF4B-MN	5	18	3
ODP-2-32055-3KF4B-MN	5.5	ODP-2-32075-3HF4B-MN	7.5	24	3
ODP-2-42075-3KF4B-MN	7.5	ODP-2-42100-3HF4B-MN	10	30	4
ODP-2-42110-3KF4B-MN	11	ODP-2-42150-3HF4B-MN	15	46	4
		380-480V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	НР	Output Current (A)	Frame Size
ODP-2-24075-3KF4B-MN	0.75	ODP-2-24010-3HF4B-MN	1	2.2	2
ODP-2-24150-3KF4B-MN	1.5	ODP-2-24020-3HF4B-MN	2	4.1	2
ODP-2-24220-3KF4B-MN	2.2	ODP-2-24030-3HF4B-MN	3	5.8	2
ODP-2-24400-3KF4B-MN	4	ODP-2-24050-3HF4B-MN	5	9.5	2
ODP-2-34055-3KF4B-MN	5.5	ODP-2-34075-3HF4B-MN	7.5	14	3
ODP-2-34075-3KF4B-MN	7.5	ODP-2-34100-3HF4B-MN	10	18	3
ODP-2-34110-3KF4B-MN	11	ODP-2-34150-3HF4B-MN	15	24	3
ODP-2-44150-3KF4B-MN	15	ODP-2-44200-3HF4B-MN	20	30	4
ODP-2-44185-3KF4B-MN	18.5	ODP-2-44250-3HF4B-MN	25	39	4
ODP-2-44220-3KF4B-MN	22	ODP-2-44300-3HF4B-MN	30	46	4
		500-600V ±10% - 3 Phase In	put		
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Size
ODP-2-26075-3K04B-MN	0.75	ODP-2-26010-3H04B-MN	1	2.1	2
ODP-2-26150-3K04B-MN	1.5	ODP-2-26020-3H04B-MN	2	3.1	2
ODP-2-26220-3K04B-MN	2.2	ODP-2-26030-3H04B-MN	3	4.1	2
ODP-2-26400-3K04B-MN	4	ODP-2-26050-3H04B-MN	5	6.5	2
ODP-2-26550-3K04B-MN	5.5	ODP-2-26075-3H04B-MN	7.5	9	2
ODP-2-36075-3K04B-MN	7.5	ODP-2-36100-3H04B-MN	10	12	3
ODP-2-36110-3K04B-MN	11	ODP-2-36150-3H04B-MN		17	3
ODP-2-36150-3K04B-MN	15	ODP-2-36200-3H04B-MN	20	22	3
ODP-2-46185-3KF4B-MN	18.5	ODP-2-46250-3HF4B-MN	25	28	4
ODP-2-46220-3KF4B-MN	22	ODP-2-46300-3HF4B-MN	30	34	4
ODP-2-46300-3KF4B-MN	30	ODP-2-46400-3HF4B-MN	40	43	4

3. Mechanical Installation

3.1. General

- The Optidrive should be mounted in a vertical position only, on a flat, flame resistant, vibration free mounting using the integral mounting holes or DIN Rail clip (Frame Size 2 only).
- Do not mount flammable material close to the Optidrive.
- Ensure that the minimum cooling air gaps, as detailed in sections 3.6. Guidelines for Enclosure Mounting (IP20 Units) on page 16, 3.8. Guidelines for Mounting (IP55 Units) on page 17 and 3.9. Guidelines for Mounting (IP66 Units) on page 18 are left clear.
- Ensure that the ambient temperature range does not exceed the permissible limits for the Optidrive given in section 10.1. Environmental
 on page 72.
- Provide suitable clean, moisture and contaminant free cooling air sufficient to fulfil the cooling requirements of the Optidrive.

3.2. Before Installation

- Carefully Unpack the Optidrive and check for any signs of damage. Notify the shipper immediately if any exist.
- Check the drive rating label to ensure it is of the correct type and power requirements for the application.
- To prevent accidental damage always store the Optidrive in its original box until required. Storage should be clean and dry and within the temperature range -40°C to +60°C.

3.3. UL Compliant Installation

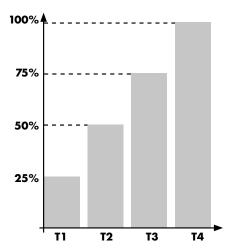
Note the following for UL-compliant installation:

- For an up to date list of UL compliant products, please refer to UL listing NMMS.E226333.
- The drive can be operated within an ambient temperature range as stated in section 10.1. Environmental on page 72.
- For IP20 units, installation is required in a pollution degree 1 environment.
- For IP55 units, installation in a pollution degree 2 environment is permissible.
- For IP66 units, installation in a pollution degree 4 environment is permissible.
- UL Listed ring terminals / lugs must be used for all bus bar and grounding connections.

Refer to section 10.4. Additional Information for UL Approved Installations on page 75.

3.4. Installation Following a Period of Storage

Where the drive has been stored for some time prior to installation, or has remained without the main power supply present for an extended period of time, it is necessary to reform the DC capacitors within the drive according to the following table before operation. For drives which have not been connected to the main power supply for a period of more than 2 years, this requires a reduced mains voltage mains voltage to be applied for a time period, and gradually increased prior to operating the drive. The voltage levels relative to the drive rated voltage, and the time periods for which they must be applied are shown in the following table. Following completion of the procedure, the drive may be operated as normal.

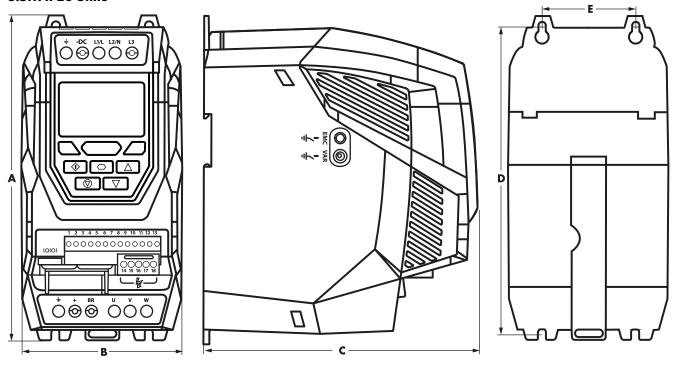


Storage Period /Power-OFF Period	Initial Input Voltage Level	Time Period T1	Secondary Input Voltage Level	Time Period T2	Third Input Voltage Level	Time Period T3	Final Input Voltage Level	Time Period T4
Up to 1 Year	100%				N/A			
1 – 2 Years	100%	1 Hour			N/	'A		
2 – 3 Years	25%	30 Minutes	50%	30 Minutes	75%	30 Minutes	100%	30 Minutes
More than 3 Years	25%	2 Hours	50%	2 Hours	75%	2 Hours	100%	2 Hours

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3.5. Mechanical Dimensions and Weight

3.5.1. IP20 Units



Drive Size	A		В		C		D		E		Weight	
Drive Size	mm	in	mm	in	mm	in	mm	in	mm	in	Kg	lb
2	221	8.70	110	4.33	185	7.28	209	8.23	63	2.48	1.8	4.0
3	261	10.28	131	5.16	205	8.07	247	9.72	80	3.15	3.5	7.7
4	418	16.46	172	6.77	240	9.45	400	15.75	125	4.92	9.2	20.3
5	486	19.13	233	9.17	260	10.24	460	18.11	175	6.89	18.1	39.9
6A	614	24.17	286	11.25	320	12.59	578	22.75	200	7.87	32	70.5
6B	<i>7</i> 26	28.58	330	13	320	12.59	680	26.77	225	8.85	43	94.8
8	995	39.17	480	18.89	477	18.77	942	37.08	432	17	130	286.6

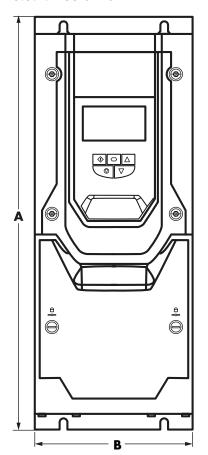
Mounting Bolts						
Frame Size	Metric	UNF				
2	M4	#8				
3	M4	#8				
4	M8	5/16				
5	M8	5/16				
6A	M8	5/16				
6B	M10	3/8				
8	M12	7/16				

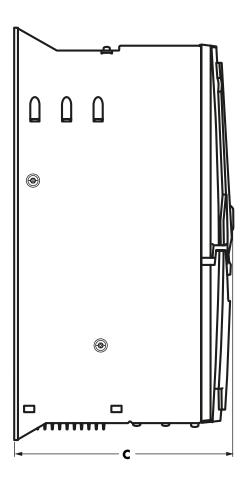
Tightening Torques							
	Frame Size	ze Required Torque					
Control Terminals	All	0.5 Nm	4.5 lb-in				
	2 & 3	1 Nm	9 lb-in				
	4	2 Nm	18 lb-in				
Power Terminals	5	4 Nm	35.5 lb-in				
rower terminals	6A	12 Nm	9 lb-ft				
	6B	15 Nm	11 lb-ft				
	8	57 Nm	42 lb-ft				

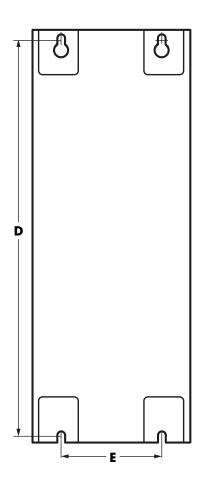
NOTE

^{*}The IP20 Frame Size 4 Chassis can obstruct the rotation (tightening) of a bolt or screw with a hex head, a fixing with a round head will be most suitable for the mounting of this unit.

3.5.2. IP55 Units





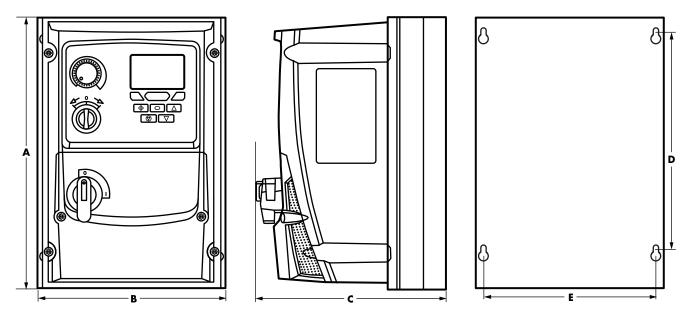


Duine Cine		A		3	C		I			=	We	ight
Drive Size	mm	in	mm	in	mm	in	mm	in	mm	in	kg	Ib
4	450	17.72	171	6.73	252	9.92	428	16.85	110	4.33	11.5	25.4
5	540	21.26	235	9.25	270	10.63	515	20.28	175	6.89	23	50.7
6	865	34.06	330	12.99	330	12.99	830	32.68	200	7.87	55	121.2
7	1280	50.39	330	12.99	360	14.17	1245	49.02	200	7.87	89	196.2

Mounting Bolts							
Frame Size	Metric	UNF					
4	M8	5/16					
5	M8	5/16					
6	M 10	3/8					
7	M 10	3/8					

Tightening Torques							
	Frame Size Required Torque						
Control Terminals	All	0.5 Nm	4.5 lb-in				
	4	2 Nm	18 lb-in				
D T	5	4 Nm	35.5 lb-in				
Power Terminals	6	15 Nm	11 lb-ft				
	7	15 Nm	11 lb-ft				

3.5.3. IP66 Units



Duine Cine		4	В	}			D)			We	ight
Drive Size	mm	in	mm	in	mm	in	mm	in	mm	in	kg	Ib
2	257	10.12	188	7.40	239	9.41	200	7.87	178	7.01	4.8	10.6
3	310	12.20	211	8.29	266	10.47	252	9.90	200	7.87	7.7	16.8

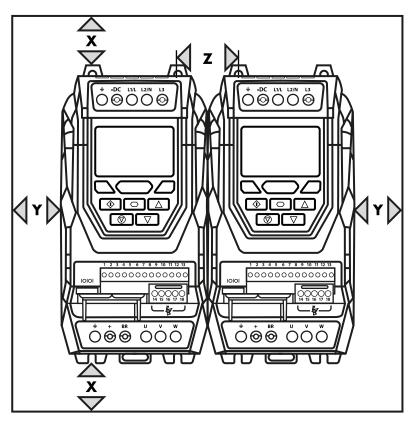
Mounting Bolts						
Frame Size	Metric	UNF				
2	M4	#8				
3	M4	#8				

Tightening Torques						
	Frame Size	Required Torque				
Control Terminals	All	0.5 Nm	4.5 lb-in			
Power Terminals	2 & 3	1 Nm	9 lb-in			

3.6. Guidelines for Enclosure Mounting (IP20 Units)

- IP20 drives are suitable for use in pollution degree 1 environments, according to IEC-664-1. For pollution degree 2 or higher environments, drives should be mounted in a suitable control cabinet with sufficient ingress protection to maintain a pollution degree 1 environment around the drive.
- Enclosures should be made from a thermally conductive material.
- Ensure the minimum air gap clearances around the drive as shown below are observed when mounting the drive.
- Where ventilated enclosures are used, there should be venting above the drive and below the drive to ensure good air circulation. Air should be drawn in below the drive and expelled above the drive.
- In any environments where the conditions require it, the enclosure must be designed to protect the Optidrive against ingress of airborne dust, corrosive gases or liquids, conductive contaminants (such as condensation, carbon dust, and metallic particles) and sprays or splashing water from all directions.
- High moisture, salt or chemical content environments should use a suitably sealed (non-vented) enclosure.

The enclosure design and layout should ensure that the adequate ventilation paths and clearances are left to allow air to circulate through the drive heatsink. Invertek Drives recommend the following minimum sizes for drives mounted in non-ventilated metallic enclosures:



Drive Size		X Y Above & Below Either Side			Z Between		Recommended airflow	
	mm	in	mm	in	mm	in	m3/min	CFM
2	75	2.95	10	0.39	46	1.81	0.3	11
3	100	3.94	10	0.39	52	2.05	0.9	31
4	200	7.87	25	0.98	70	2.76	1.7	62
5	200	7.87	25	0.98	70	2.76	2.9	104
6A	200	7.87	25	0.98	70	2.76		
6B	200	7.87	25	0.98	70	2.76		
8	350	11.81	50	3.94	412	16.22	20	705

NOTE

Dimension Z assumes that the drives are mounted side-by-side with no clearance.

Typical drive heat losses are <3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

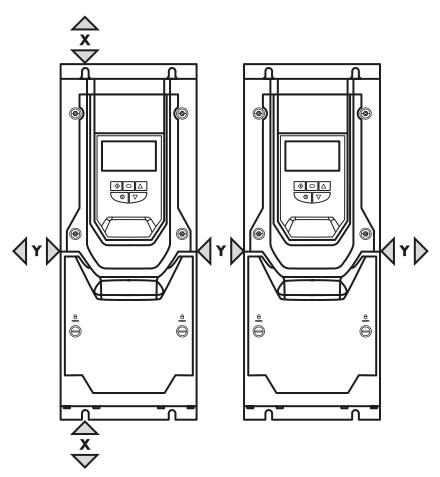
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3.7. Mounting the Drive - IP20 Units

- IP20 Units are intended for installation within a control cabinet.
- When mounting with screws:
 - o Using the drive as a template, or the dimensions shown above, mark the locations for drilling.
 - o Ensure that when mounting locations are drilled, the dust from drilling does not enter the drive.
 - o Mount the drive to the cabinet backplate using suitable mounting screws.
 - o Position the drive, and tighten the mounting screws securely.
- When Din Rail Mounting (Frame Size 2 Only):
 - o Locate the DIN rail mounting slot on the rear of the drive onto the top of the DIN rail first.
 - o Press the bottom of the drive onto the DIN rail until the lower clip attaches to the DIN rail.
 - o If necessary, use a suitable flat blade screw driver to pull the DIN rail clip down to allow the drive to mount securely on the rail.
 - o To remove the drive from the DIN rail, use a suitable flat blade screwdriver to pull the release tab downwards, and lift the bottom of the drive away from the rail first.

3.8. Guidelines for Mounting (IP55 Units)

- Before mounting the drive, ensure that the chosen location meets the environmental condition requirements for the drive shown in section 10.1. Environmental on page 72.
- The drive must be mounted vertically, on a suitable flat surface.
- The minimum mounting clearances as shown in the table below must be observed.
- The mounting site and chosen mountings should be sufficient to support the weight of the drives.
- IP55 units do not require mounting inside an electrical control cabinet; however they may be if desired.
- Using the drive as a template, or the dimensions shown above, mark the locations required for drilling.
- Suitable cable glands to maintain the IP protection of the drive are required. Gland sizes should be selected based on the number and size of the required connection cables. Drives are supplied with a plain, undrilled gland plate to allow the correct hole sizes to be cut as required. Remove the gland plate from the drive prior to drilling.



Drive Size	X -Above	e & Below	Y –Either Side		
Drive Size	mm	in	mm	in	
4	200	7.87	10	0.39	
5	200	7.87	10	0.39	
6	200	7.87	10	0.39	
7	200	7.87	10	0.39	

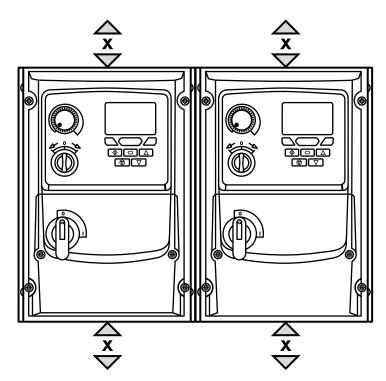
NOTE

Typical drive heat losses are approximately 3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

3.9. Guidelines for Mounting (IP66 Units)

- Before mounting the drive, ensure that the chosen location meets the environmental condition requirements for the drive shown in section 10.1. Environmental on page 72.
- The drive must be mounted vertically, on a suitable flat surface.
- The minimum mounting clearances as shown in the table below must be observed.
- The mounting site and chosen mountings should be sufficient to support the weight of the drives.
- Using the drive as a template, or the dimensions shown below, mark the locations required for drilling.
- Suitable cable glands to maintain the ingress protection of the drive are required. Gland holes for power and motor cables are pre-moulded into the drive enclosure, recommended gland sizes are shown below. Gland holes for control cables may be cut as required.



Drive Size	X Above & Below				
Size	mm	in			
2 & 3	200	7.87			

Cable Gland Sizes						
Frame	Power Cable	Motor Cable	Control Cables			
2 & 3	PG21 (M25)	PG21 (M25)	PG 13.5 (M20)			

NOTE

Typical drive heat losses are approximately 3% of operating load conditions.

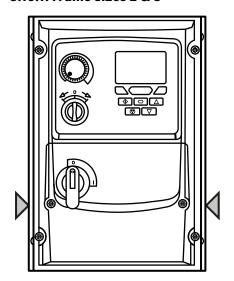
Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

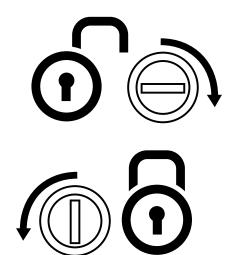
Alternative metric gland sizes are shown in the brackets.

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3.10. Removing the Terminal Cover

3.10.1. Frame Sizes 2 & 3

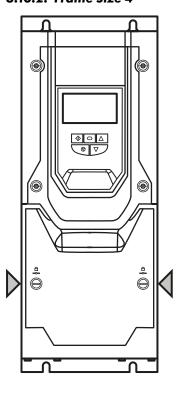




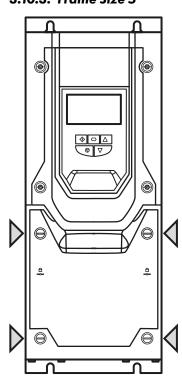
Terminal Cover Release Screws

Using a suitable flat blade screwdriver, rotate retaining screws indicated by arrows until the screw slot is vertical.

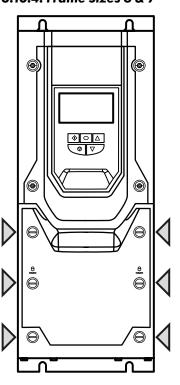
3.10.2. Frame Size 4



3.10.3. Frame Size 5



3.10.4. Frame Sizes 6 & 7



3.11. Routine Maintenance

The drive should be included within the scheduled maintenance program so that the installation maintains a suitable operating environment, this should include:

- Ambient temperature is at or below that set out in section 10.1. Environmental on page 72.
- Heat sink fans freely rotating and dust free.
- The Enclosure in which the drive is installed should be free from dust and condensation; furthermore ventilation fans and air filters should be checked for correct air flow.

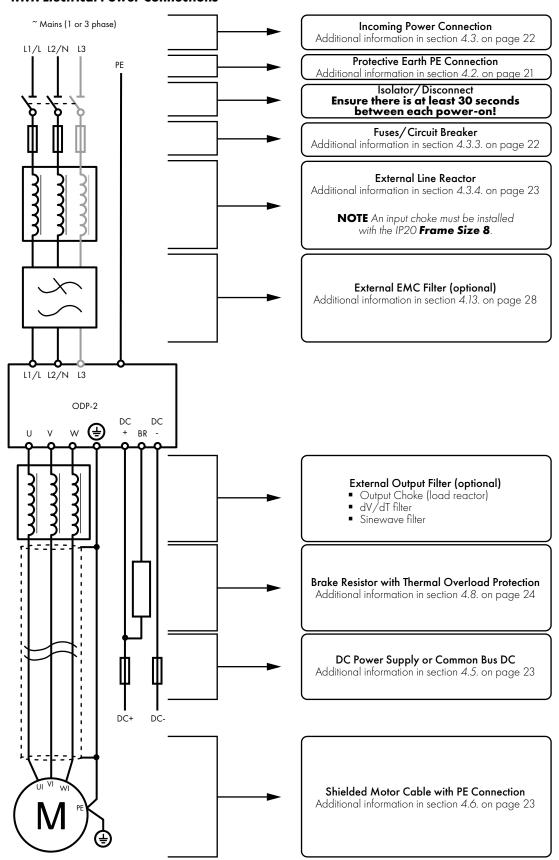
Checks should also be made on all electrical connections, ensuring screw terminals are correctly torqued; and that power cables have no signs of heat damage.

4. Electrical Installation

4.1. Connection Diagram

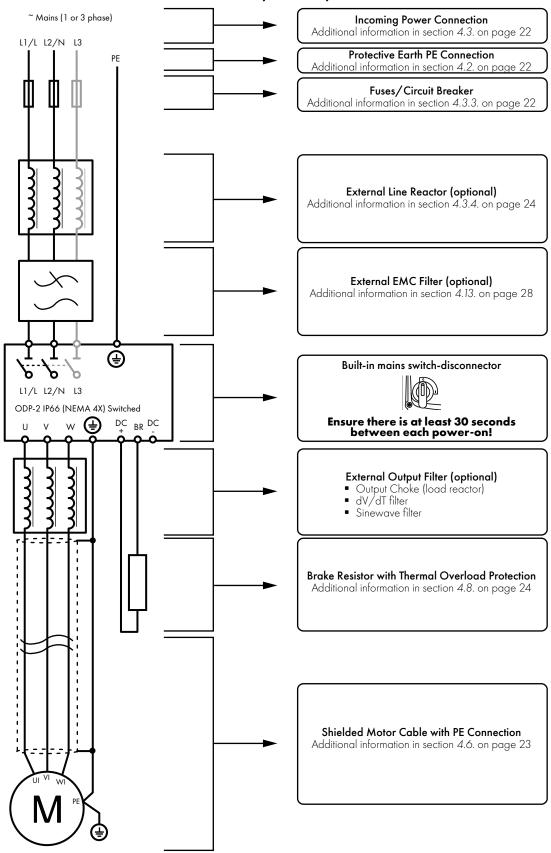
All power terminal locations are marked directly on the product. IP20 Frame Size 2 – 4 units have AC power input located at the top with the motor and brake resistor connections located at the bottom. All other units have power terminals located at the bottom.

4.1.1. Electrical Power Connections



NOTE Enclosed drives are not suitable for rigid conduit system connection.

4.1.2. Electrical Power Connections - IP66 (NEMA 4X) Switched Models



4.2. Protective Earth (PE) Connection

4.2.1. Grounding Guidelines

Adequate safety earthing must be provided in accordance with local wiring rules and codes of practice. The ground terminal of each Optidrive should be connected back to the common safety earth bar to maintain touch potentials within safe limits. The ground terminal of each Optidrive should be individually connected DIRECTLY to the site ground bus bar (through the EMC filter if installed). Optidrive ground connections should not loop from one drive to another, or to, or from any other equipment. Ground impedance must conform to local industrial safety regulations and/or electrical codes.

To meet UL regulations, UL approved ring crimp terminals should be used for all ground wiring connections.

The integrity of all ground connections should be checked periodically.

4.2.2. Protective Earth Conductor

The Cross sectional area of the PE Conductor must be at least equal to that of the incoming supply conductors.

4.2.3. Motor Ground

The driven motor must be locally connected to a suitable ground location to maintain touch potentials within safe limits. In addition, the motor ground must be connected to one of the ground terminals on the drive.

4.2.4. Ground Fault Monitoring

As with all inverters, a leakage current to earth can exist. The Optidrive is designed to produce the minimum possible leakage current whilst complying with worldwide standards. The level of current is affected by motor cable length and type, the effective switching frequency, the earth connections used and the type of RFI filter installed. If an ELCB (Earth Leakage Circuit Breaker) is to be used, the following conditions apply:

- A Type B Device must be used.
- Individual device should be used for each Optidrive.
- The device must be suitable for protecting equipment with a DC component in the leakage current.
- The device should be not sensitive to high frequency leakage current.

4.2.5. Shield Termination (Cable Screen)

The safety ground terminal provides a grounding point for the motor cable shield. The motor cable shield connected to this terminal (drive end) should also be connected to the motor frame (motor end). Use a shield terminating or EMI clamp to connect the shield to the safety ground terminal, refer to section 4.13. EMC Compliant Installation on page 28.

4.3. Incoming Power Connection

NOTE For IP20 Frame Size 8 it is important that the input supply phase orientation is correct, i.e. L1>L1, L2>L2, L3>L3, failure to do so will result in a "Ph-5E9" trip.



Ensure there is at least 30 seconds between each power-on.

4.3.1. Suitability

All Optidrive P2 models are designed for use on a single phase or balanced three phase supply depending on the model. For all models and ratings when working with an IT Supply network, or any power supply type where the phase to earth voltage may exceed the phase to phase voltage (such as ungrounded supplies), the internal EMC filter and surge protection must be disconnected before connecting the supply. Refer to section 10.6. Internal EMC Filter and Varistors – Disconnection Procedure on page 76 for further information. For three phase supply models, a maximum of 3% imbalance is allowed between phases.

4.3.2. Cable Selection

- For 1 phase ac supply, power should be connected to L1/L, L2/N.
- For a DC Supply, the main power cables should be connected to L1/L, L2/N.
- For 3 phase ac supplies, the mains power cables should be connected to L1, L2, and L3. Phase sequence is not important. Neutral connection is not required.

For compliance with CE and C Tick EMC requirements, refer to section 4.13. EMC Compliant Installation on page 28.

- A fixed installation is required according to IEC61800-5-1 with a suitable disconnecting device installed between the Optidrive and the main Power Source. The disconnecting device must conform to the local safety code / regulations (e.g. within Europe, EN60204-1, Safety of machinery).
- The cables should be dimensioned according to any local codes or regulations. Maximum dimensions for each drive model are given in section 10.2. Input/Output Power and Current Ratings on page 72.

4.3.3. Fuse / Circuit Breaker Selection

- Suitable fuses to provide wiring protection of the input power cable should be installed in the incoming supply line, according to the data in section 10.2. Input/Output Power and Current Ratings on page 72.
- The fuses must comply with any local codes or regulations in place. In general, type gG (IEC 60269) or UL type J fuses are suitable (exception: Eaton Bussmann FWP series must be used for size 6A & 6B IP20 models); however in some cases type aR fuses may be required. The operating time of the fuses must be below 0.5 seconds.
- Where allowed by local regulations, suitably dimensioned type B MCB circuit breakers of equivalent rating may be utilised in place of fuses, providing that the clearing capacity is sufficient for the installation.
- The maximum permissible short circuit current at the Optidrive Power terminals as defined in IEC60439-1 is 100kA.
- The Optidrive provides thermal and short circuit protection for the connected motor and motor cable.

4.3.4. Input Choke

An optional Input Choke is recommended to be installed in the supply line for drives where any of the following conditions occur:

• The incoming supply impedance is low or the fault level / short circuit current is high.

NOTE For IP20 Frame Size 8 the input current level will vary according to supply impedance. At minimum a 1% line choke must be installed. Installing a 4% line choke further helps towards minimising harmonic current distortion and total current levels. 1% and 4% line chokes are available.

- The supply is prone to dips or brown outs.
- An unbalanced supply system is used (3 phase drives) where the voltage levels during on load operation exceed the designed 3% capacity of the Optidrive.
- The power supply to the drive is via a busbar and brush gear system (typically overhead Cranes).

In all other installations, an input choke is recommended to ensure protection of the drive against power supply faults.

4.4. Operation of 3 Phase drives from a Single Phase Supply

A special function of Optidrive P2 allows all drives designed for operation on 3 phase supplies to be operated on a single phase supply of the correct rated voltage at up to 50% of the nominal capacity.

For Example, Model Number ODP-2-64450-3KA4N can be operated on a single phase supply, 380 – 480 volts, with the maximum output current limited to 45 Amps.

The supply must be connected to the L1 and L2 terminals of the drive.

4.5. Operation with DC Power Supply or Common DC Bus

Optidrive P2 models provide terminals to directly connect to the DC Bus for applications which require this. For further information on using the DC Bus connections, please refer to your Invertek Drives sales Partner.

4.6. Motor Connection

- The drive inherently produces fast switching of the output voltage (PWM) to the motor compared with operation of the motor directly from the mains supply. Most modern industrial motors are wound for operation with a variable speed drive and will have insulation rated accordingly. However, on some motors the quality of insulation may be insufficient or unknown. In such cases the motor manufacturer should be consulted and preventative measures may be required prior to operating with the drive.
- The motor should be connected to the Optidrive U, V, and W terminals using a suitable 3 or 4 core cable. Where a 3 core cable is utilised, with the shield operating as an earth conductor, the shield must have a cross sectional area at least equal to the phase conductors when they are made from the same material. Where a 4 core cable is utilised, the earth conductor must be of at least equal cross sectional area and manufactured from the same material as the phase conductors.
- Automatic switchgear should not be installed between the drive output and the motor, opening and closing contacts in this circuit whilst the drive is energised will inevitably reduce the lifetime of the drive and could cause product failure. If an isolator is required to be placed between the drive and the motor in order to comply with local regulations, the device must not be operated when the drive is running.
- For compliance with the European EMC directive, a suitable screened (shielded) cable should be used. Braided or twisted type screened cable where the screen covers at least 85% of the cable surface area, designed with low impedance to HF signals are recommended as a minimum. Installation within a suitable steel or copper tube is generally also acceptable.

The motor earth must be connected to one of the Optidrive earth terminals to provide a low impedance path for common mode leakage current to return to the drive. This is best achieved in practice by using a cable with suitable shielding which provides a low impedance path at high frequencies, and ensuring correct, low impedance earth bonding of the motor cable at both ends. For further information, refer to section 4.13. EMC Compliant Installation on page 28.

4.7. Motor Terminal Box Connections

Most general purpose motors are wound for operation on dual voltage supplies. This is indicated on the nameplate of the motor. This operational voltage is normally selected when installing the motor by selecting either STAR or DELTA connection. STAR always gives the higher of the two voltage ratings.

Incoming Supply Voltage	Motor Nameplate Voltages		Connection
230	230 / 400		
400 / 460	400 / 690	Delta Δ	
575	575 / 1000		U V W
400	230 / 400	Star	
575	330 / 575	٨	

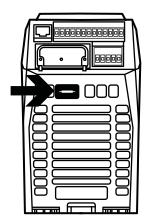
4.8. Connecting a Brake Resistor

Optidrive P2 units feature an internal brake transistor, fitted as standard for all models. The brake resistor should be connected to the DC+ and BR terminals of the drive. These terminals are shrouded, and the shrouding should be removed to access the terminals.

4.8.1. IP20 Drive Models

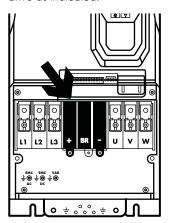
Frame Sizes 2, 3, 4 & 5

Remove the plastic cover from the base of the drive as indicated.



Frame Sizes 6A/6B

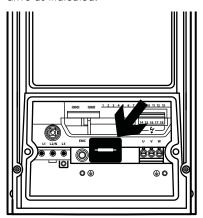
Remove the plastic cover from inside the drive as indicated.



4.8.2. IP55 & IP66

All frame sizes

Remove the plastic cover from inside the drive as indicated.

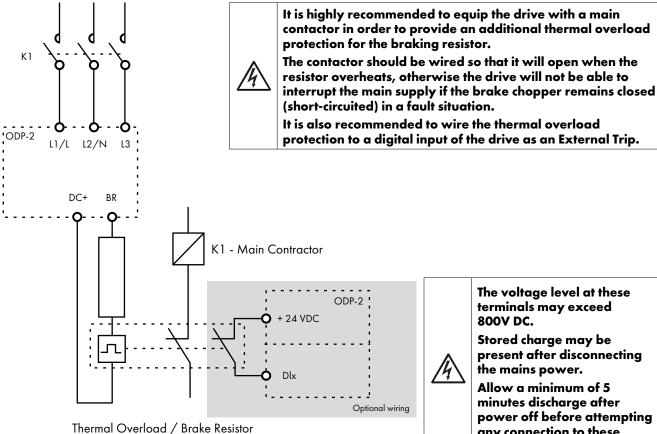


The brake transistor is enabled using P1-05 (Refer to section 6.2. Parameter Group 1 – Basic Parameters on page 37 for further

Software protection against brake resistor overload is carried out within the drive. For correct protection of the brake resistor, the following settings are required:

- Set P1-14 = 201 (where 201 is the default password setting for advanced parameter access).
- Enter the resistance of the brake resistor in P6-19 (Ohms).
- Enter the power of the brake resistor in P6-20 (kW).

Dynamic Brake Resistor with Thermal Overload Protection



The voltage level at these terminals may exceed 800V DC.



Stored charge may be present after disconnecting the mains power.

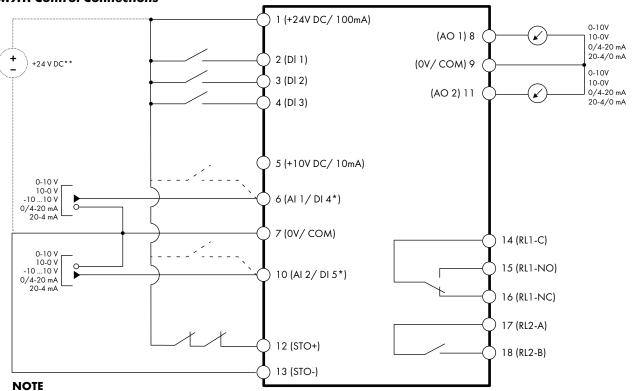
Allow a minimum of 5 minutes discharge after power off before attempting any connection to these terminals.

with internal Over Temperature switch

4.9. Control Terminal Wiring

- All analog signal cables should be suitably shielded. Twisted pair cables are recommended.
- Power and Control Signal cables should be routed separately where possible, and must not be routed parallel to each other.
- Signal levels of different voltages e.g. 24 Volt DC and 110 Volt AC, should not be routed in the same cable.
- Maximum control terminal tightening torque is 0.5Nm.
- Control Cable entry conductor size: 0.05 2.5mm² / 30 12 AWG.

4.9.1. Control Connections



* Dashed lines shows connection for analog inputs in digital mode

^{**} Optional external 24 V DC power supply

				, 2 с реже зарр.,		
		V	Default	Function	Sec.	D
		Кеу	Open	Open Closed		Page
1	1 +24V DC 24 Volt DC Input / Output			C Supply (100mA) 24V DC Input	4.10.1	26
2	DI 1	Digital Input 1 (Run Enable)	STOP	RUN	4.10.2	26
3	DI 2	Digital Input 2	FORWARD	REVERSE	4.10.2	26
4	DI 3	Digital Input 3	P1-12 Reference	Preset Speeds	4.10.2	26
5	+10V DC	+ 10Volt DC Output	On-board + 10V D	C Supply (10 mA)		
6	Al 1 / Dl 4	Analog Input 1 / Digital Input 4	Speed Refere	nce 1 (0-10V)	4.10.3	26
7	7 OV / COM O Volt Common		0V Common for AI/AO/DI/DO			
8	AO 1	Analog Output 1	Motor Speed (0-10V)		4.10.4	26
9	OV / COM	0 Volt Common	OV Common for	AI/AO/DI/DO		
10	Al 2 / Dl 5	Analog Input 2 / Digital Input 5	P2-01 Speed Ref.	P2-02 Speed Ref.	4.10.3	26
11	AO2	Analog Output 2	Motor Curr	ent (0-10V)	4.10.4	26
12	STO+	STO + 24V DC Connection	 InHibit	Run Permit	4.14	29
13	STO-	STO 0 Volt Connection	IIII IIOII	Kuii i eiiiiii	4.14	29
14	RL1-COM	Auxiliary Relay Output 1 Common			4.10.5	26
15	rl1-no	Auxiliary Relay Output 1 Normally Open	Drive Healthy	Drive Faulty	4.10.5	26
16	RL1-NC	Auxiliary Relay Output 2 Normally Closed	Drive Faulty	Drive Healthy	4.10.5	26
17	RL2-A	Auxiliary Relay Output 2	Drive Stanged	Drive Punning	4.10.5	26
18	RL2-B	Auxiliary Relay Output 2	Drive Stopped Drive Running		4.10.5	26

NOTE Digital Inputs: Logic High = 8-30V DC (30V DC max) Analog Outputs: 0-10 Volt / 4-20mA (20mA max) SAFE TORQUE OFF input: Logic High = 18-30V DC (Also refer to section 4.14. Safe Torque Off)

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4.10. Control Terminal Connections

Example connection schematics are provided in section 7.3. Example Connection Schematics on page 43.

4.10.1. +24V DC Input / Output

When the mains power is applied to the drive, terminal 1 provides a +24V DC output, maximum load 100mA. This may be used to activate digital inputs or provide power to sensors.

When no mains power is applied to the drive, the drive control electronics may be powered from an external +24V DC source. When powered in this way, all analog and digital I/O and communication functions remain operative, however the motor may not be operated, which allows safe testing and commissioning of the installation without risk of high voltage being present. When powered in this way, the drive requires up to 100mA.

4.10.2. Digital Inputs

Up to five digital inputs are available. The function of the inputs is defined by parameters P1-12 and P1-13, which are explained in section 7. Control Terminal Functions on page 40.

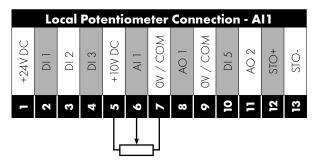
4.10.3. Analog Inputs

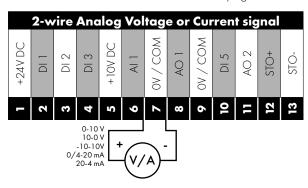
Two analog inputs are available, which may also be used as digital Inputs if required. The signal formats are selected by parameters as follows:

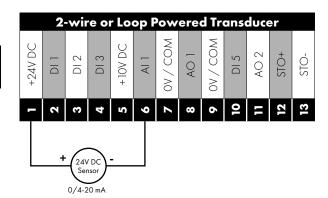
- Analog Input 1 Format Selection Parameter P2-30.
- Analog Input 2 Format Selection Parameter P2-33.

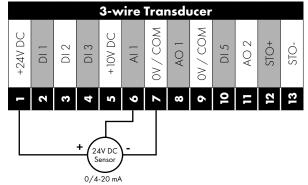
These parameters are described more fully in section 8.1. Parameter Group 2 - Extended Parameters on page 47.

The function of the analog input, e.g. for speed reference or PID feedback for example is defined by parameters P1-12 and P1-13. The function of these parameters and available options are described in section 7. Control Terminal Functions on page 40.









4.10.4. Analog Outputs

Two analog outputs are available, and may be used for 0 – 10 Volt Signal (max load 20mA), 0 – 20mA, 4 – 20mA or a digital +24Volt DC, 20mA output. The parameters to select function and format are as follows.

Analog Output	Function selected by	Format selected by
Analog Output 1	P2-11	P2-12
Analog Output 2	P2-13	P2-14

These parameters are described more fully in section 8.1. Parameter Group 2 - Extended Parameters on page 47.

4.10.5. Auxiliary Relay Outputs

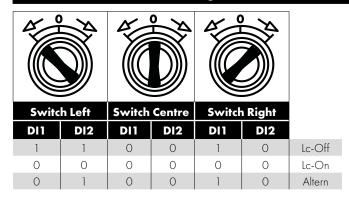
Two relay outputs are available, which are intended to be used to switch external resistive loads up to 5A at 230V AC or 30V DC. Relay 1 has both normally open and normally closed contacts available. Relay 2 provides a simple open or closed contact. The relay output function may be configured using parameters P2-15 and P2-18, which are described in section 8.1. Parameter Group 2 - Extended Parameters on page 47.

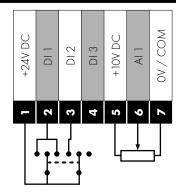
4.11. IP66 Switched Version Integrated Control Switch and Potentiometer Wiring

Optidrive P2 is optionally available with an integrated mains switch-disconnector and front mounted control switch and potentiometer. This allows the drive to be operated directly from the front control panel, whilst also providing for options such as Hand / Auto or Local / Remote Control etc.

The integrated switch in IP66 Outdoor models operates in parallel with drive terminal 2 (T2) and terminal 3 (T3) as digital input 1 and digital input 2. By default, the integrated switch is enabled.

Integrated Control Switch and Potentiometer Wiring





4.11.1. Disabling built-in switches

If required, the built-in control switch may be disabled using the following method:

- 1) Ensure the drive is stopped (Display shows "Stop").
- 2) Enable Advanced Parameter Access by setting the correct value in P1-14 (default: 201).
- 3) Scroll down to parameter PO-01 (Display shows PO-01).
- 4) Press and hold "STOP" button for >1s, drive will show:
 - IP66 Switch Setup
 - 2: Pos >>DI1, Pos<<DI2
 - 1: Switch disabled
 - O: Pos >>DI1, Pos <<DI1&2
- 5) Use "UP" or "DOWN" key to select the option:
 - **0:** Pos >>DI1, Pos <<DI1&2 means integrated switches are enabled.
 - 1: Switch disabled means the switches are locked/disabled.
 - 2: Pos >>DI1, Pos<<DI2 means that Revers direction is disabled via built-in switch (can be unlocked via external enable signal connected to DI1 - terminal 2).
- 6) Press the "STOP" button again to exit.

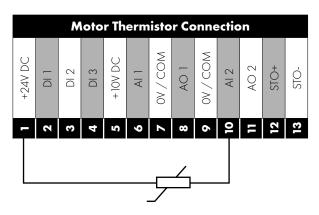
4.12. Motor Thermal Overload Protection

4.12.1. Internal Thermal Overload Protection

Optidrive P2 has internal motor overload protection (current limit) set at 150% of FLC. This level may be adjusted using P4-07. The drive has an in-built motor thermal overload function; this is in the form of an "I.t-trP" trip after delivering > 100% of the value set in P1-08 for a sustained period of time (e.g. 150% for 60 seconds).

4.12.2. Motor Thermistor Connection

Where a motor thermistor is to be used, it should be connected as follows:

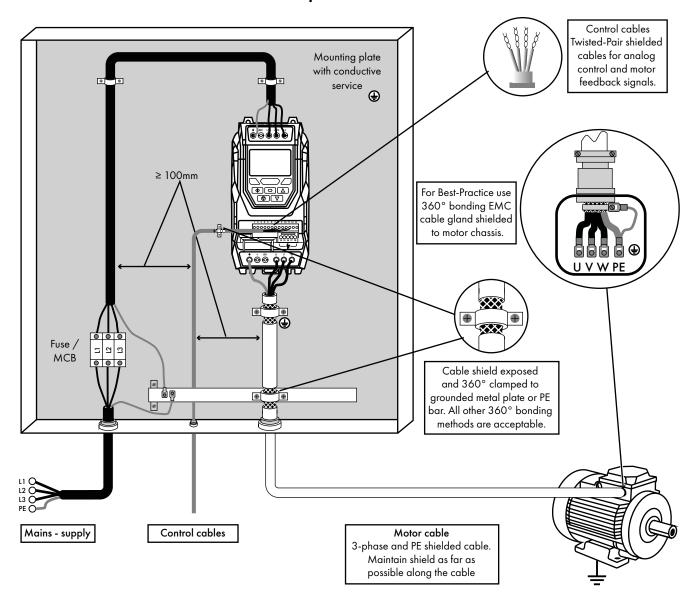


Additional Information

- Compatible Thermistor: PTC Type, 2.5kΩ trip level.
- Use a setting of P1-13 that has DI5/AI2 function as E-TRIP "External Trip", e.g. P1-13 = 6. Refer to section 7.2. Digital Input Configuration Parameter P1-13 on page 42 for further details.
- Enable the Motor PTC Thermistor Input function in parameter P2-33.

4.13. EMC Compliant Installation

4.13.1. Recommended Installation for EMC Compliance



4.13.2. Recommended Cable Types by EMC Category

Number of Input Phases	Rated Supply	Frame Size	IP rating	Maximum Motor Cable Length to Achieve			
	Voltage			C1 _{1, 2, 5, 6, 8}	C2 3, 5, 6, 8	C3 _{4, 7, 8}	
1	230	2	IP20, IP66	1 (5)	5 (25)	25 (100)	
		2, 3	IP20, IP66	1 (5)	5 (25)	25 (100)	
		4, 5	IP20, IP55	1 (5)	5 (25)	25 (100)	
3	230	4,5	IP55	-	-	25 (100)	
		6A, 6B	IP20	-	100	100	
		6,7	IP55	-	-	25 (100)	
	400	2, 3	IP20, IP66	1 (5)	5 (25)	25 (100)	
		4, 5	IP20, IP55	1 (5)	5 (25)	25 (100)	
3		4,5	IP55	-	-	25 (100)	
3		6A, 6B	IP20	-	100	100	
		6,7	IP55	-	-	25 (100)	
		8	IP20	-	-	25	

NOTE

- Data in brackets shows permissible cable length with additional external EMC filter.
- The 500 600V drives are not equipped with the internal EMC filter and are intended for use on second environment only.

General

Compliance with category C1 conducted emissions only is achieved.

Supply Cable

- ² A screened (shielded) cable suitable for fixed installation with the relevant mains voltage in use. Braided or twisted type screened cable where the screen covers at least 85% of the cable surface area, designed with low impedance to HF signals. Installation of a standard cable within a suitable steel or copper tube is also acceptable.
- A cable suitable for fixed installation with relevant mains voltage with a concentric protection wire. Installation of a standard cable within a suitable steel or copper tube is also acceptable in this case, ensure that metal tube is adequately grounded..
- ⁴ A cable suitable for fixed installation with relevant mains voltage. A shielded type cable is not necessary.

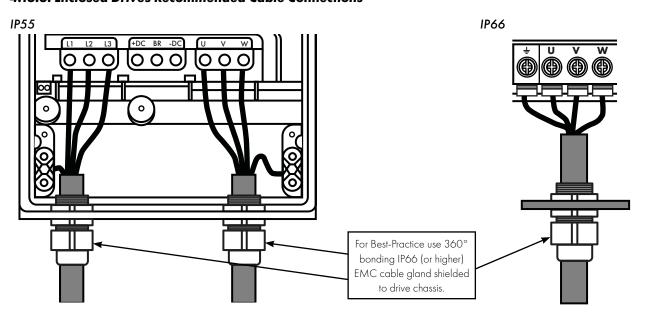
Motor Cable

- ⁵ A screened (shielded) cable suitable for fixed installation with the relevant voltage in use. Braided or twisted type screened cable where the screen covers at least 85% of the cable surface area, designed with low impedance to HF signals. Installation of a standard cable within a suitable steel or copper tube is also acceptable in this case, ensure that metal tube is adequately grounded.
- ⁶ The cable shield should be terminated at the motor end using an EMC type gland allowing connection to the motor body through the largest possible surface area. The shield must also be terminated at the drive end, as close as practically possible to the drive output terminals. Where drives are mounted in a steel control panel enclosure, the cable screen may be terminated directly to the control panel backplate using a suitable EMC clamp or gland fitted as close to the drive as possible. The drive earth terminal must also be connected directly to this point, using a suitable cable which provides low impedance to high frequency currents. For IP55 and IP66 drives, connect the motor cable shield to the gland plate or internal ground clamp.
- A cable suitable for fixed installation with relevant mains voltage with a concentric protection wire. Installation of a standard cable within a suitable steel or copper tube is also acceptable.

Control Cable

⁸ A shielded cable with low impedance shield. Twisted pair cable is recommended for analog signals.

4.13.3. Enclosed Drives Recommended Cable Connections



4.14. Safe Torque Off

Safe Torque OFF will be referred to as "STO" through the remainder of this section.

4.14.1. Responsibilities

The overall system designer is responsible for defining the requirements of the overall "Safety Control System" within which the drive will be incorporated; furthermore the system designer is responsible for ensuring that the complete system is risk assessed and that the "Safety control System" requirements have been entirely met and that the function is fully verified, this must include confirmation testing of the "STO" function before drive commissioning.

The system designer shall determine the possible risks and hazards within the system by carrying out a thorough risk and hazard analysis, the outcome of the analysis should provide an estimate of the possible hazards, furthermore determine the risk levels and identify any needs for risk reduction. The "STO" function should be evaluated to ensure it can sufficiently meet the risk level required.

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4.14.2. What STO Provides

The purpose of the "STO" function is to provide a method of preventing the drive from creating torque in the motor in the absence of the "STO" input signals (Terminal 12 with respect to Terminal 13), this allows the drive to be incorporated into a complete safety control system where "STO" requirements need to be fulfilled.1

The "STO" function can typically eliminate the need for electro-mechanical contactors with cross-checking auxiliary contacts as per normally required to provide safety functions.²

The drive has the "STO" function built-in as standard and complies with the definition of "Safe torque off" as defined by IEC 61800-5-2:2007.

The "STO" function also corresponds to an uncontrolled stop in accordance with category 0 (Emergency Off), of IEC 60204-1. This means that the motor will coast to a stop when the "STO" function is activated, this method of stopping should be confirmed as being acceptable to the system the motor is driving.

The "STO" function is recognised as a fail-safe method even in the case where the "STO" signal is absent and a single fault within the drive has occurred, the drive has been proven in respect of this by meeting the following safety standards:

	SIL (Safety Integrity Level)	PFHD (Probability of dangerous Failures per Hour)	SFF (Safe failure fraction %)	Lifetime assumed
EN 61800-5-2	2	1.23E-09 1/h (0.12 % of SIL 2)	50	20 Yrs
	ΡI	CCE (%)		

	PL (Performance Level)	CCF (%) (Common Cause Failure)	MTTFd	Category
EN ISO 13849-1	PL d	1	4525a	3
				-

	SILCL
EN 62061	SILCL 2

NOTE The values achieved above maybe jeopardised if the drive is installed outside of the Environmental limits detailed in section 10.1. Environmental.

4.14.3. What STO Does Not Provide

Disconnect and ISOLATE the drive before attempting any work on it. The "STO" function does not prevent high voltages from being present at the drive power terminals.

NOTE The "STO" function does not prevent the drive from an unexpected re-start. As soon as the "STO"inputs receive the relevant signal it is possible (subject to parameter settings) to restart automatically, Based on this, the function should not be used for carrying out short-term non-electrical machinery operations (such as cleaning or maintenance work).



² **NOTE** In some applications additional measures may be required to fulfil the systems safety function needs: the "STO" function does not provide motor braking. In the case where motor braking is required a time delay safety relay and/or a mechanical brake arrangement or similar method should be adopted, consideration should be made over the required safety function when braking as the drive braking circuit alone cannot be relied upon as a fail safe method.

When using permanent magnet motors and in the unlikely event of multiple output power devices failing then the motor could effectively rotate the motor shaft by 180/p degrees (Where p denotes number of motor pole pairs).

4.14.4. "STO" Operation

When the "STO" inputs are energised, the "STO" function is in a standby state, if the drive is then given a "Start signal/command" (as per the start source method selected in P1-13) then the drive will start and operate normally.

When the "STO" inputs are de-energised then the STO Function is activated and stops the drive (Motor will coast), the drive is now in "Safe Torque Off" mode.

To get the drive out of "Safe Torque Off" mode then any "Fault messages" need to be reset and the drive "STO" input needs to be re-energised.

4.14.5. "STO" Status and Monitoring

There are a number of methods for monitoring the status of the "STO" input, these are detailed below:

Drive Display

In Normal drive operation (Mains AC power applied), when the drives "STO" input is de-energised ("STO" Function activated) the drive will highlight this by displaying "InHibit".

NOTE If the drive is in a tripped condition then the relevant trip will be displayed and not "InHibit".

Drive Output Relay

- Drive relay 1: Setting P2-15 to a value of "13" will result in relay opening when the "STO" function is activated.
- Drive relay 2: Setting P2-18 to a value of "13" will result in relay opening when the "STO" function is activated.

"STO" Fault Codes

Fault Code	Code Number	Description	Corrective Action
"Sto-F"	29	A fault has been detected within either of the internal channels of the "STO" circuit.	Refer to your Invertek Sales Partner

4.14.6. "STO" Function Response Time

The total response time is the time from a safety related event occurring to the components (sum of) within the system responding and becoming safe. (Stop Category 0 in accordance with IEC 60204-1).

- The response time from the "STO" inputs being de-energised to the output of the drive being in a state that will not produce torque in the motor ("STO" active) is less than 1 ms.
- The response time from the "STO" inputs being de-energised to the "STO" monitoring status changing state is less than 20ms.
- The response time from the drive sensing a fault in the STO circuit to the drive displaying the fault on the display/Digital output showing drive not healthy is less than 20ms.

4.14.7. "STO" Electrical Installation

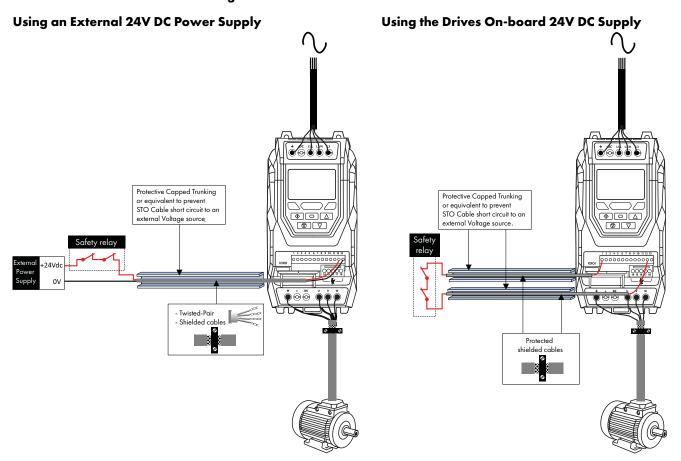


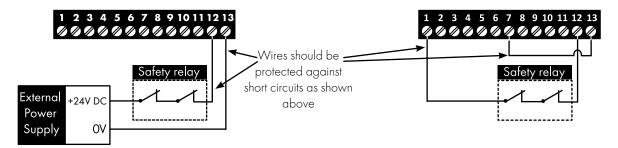
The "STO" wiring shall be protected from inadvertent short circuits or tampering which could lead to failure of the "STO" input signal, further guidance is given in the diagrams below.

In addition to the wiring guidelines for the "STO" circuit below, section 4.13.1. Recommended Installation for EMC Compliance on page 28 should also be followed.

The drive should be wired as illustrated below; the 24V DC signal source applied to the "STO" input can be either from the 24V DC on the drive or from an External 24V DC power supply.

4.14.8. Recommended "STO" Wiring





NOTE The Maximum cable length from Voltage source to the drive terminals should not exceed 25 mtrs.

4.14.9. External Power Supply Specification

Voltage Rating (Nominal)	24V DC
STO Logic High	18-30V DC (Safe torque off in standby)
Current Consumption (Maximum)	100mA

4.14.10. Safety Relay Specification

The safety relay should be chosen so that at minimum it meets the safety standards that the drive meets.

Standard Requirements	SIL2 or PLd SC3 or better (With Forcibly guided Contacts)
Number of Output Contacts	2 independent
Switching Voltage Rating	30V DC
Switching Current	100mA

4.14.11. Enabling the "STO" Function

The "STO" function is always enabled in the drive regardless of operating mode or parameter changes made by the user.

4.14.12. Testing the "STO" Function

Before commissioning the system the "STO" function should always be tested for correct operation, this should include the following tests:

- With the motor at standstill, and a stop command given to the drive (as per the start source method selected in P1-13):
 - o De-energise the "STO" inputs (Drive will display ""InHibit").
 - o Give a start command (as per the start source method selected in P1-13) and check that the drive still displays "Inhibit" and that the operation is in line with the section 4.14.4. "STO" Operation and section 4.14.5. "STO" Status and Monitoring.
- With the motor running normally (from the drive):
 - o De-energise the "STO" inputs.
 - o Check that the drive displays "Inhibt" and that the motor stops and that the operation is in line with the section and section 4.14.4. "STO" Operation and section 4.14.5. "STO" Status and Monitoring.

4.14.13. "STO" Function Maintenance

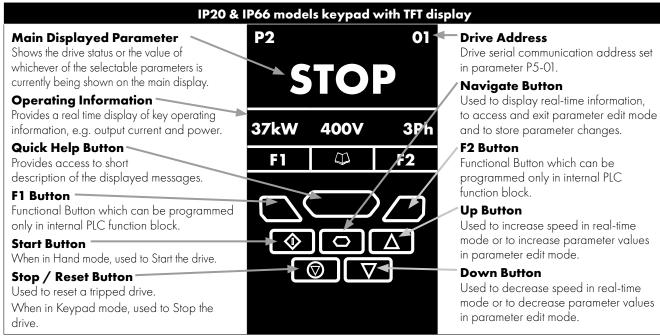
The "STO" function should be included within the control systems scheduled maintenance program so that the function is regularly tested for integrity (Minimum once per Year), furthermore the function should be integrity tested following any safety system modifications or maintenance work. If drive fault messages are observed refer to section 11.1. Fault Messages on page 78 for further guidance.

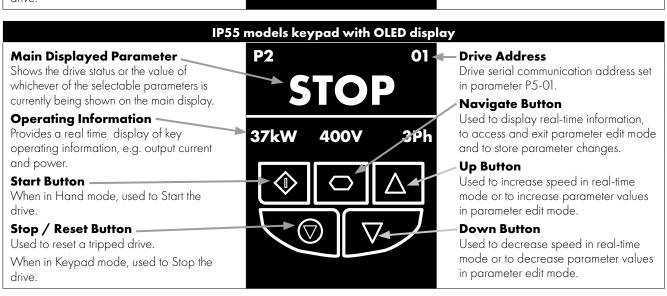
5. Keypad and Display Operation

The drive is configured and its operation monitored via the keypad and display.

5.1. Keypad and Display Layout

Control Keypad provides access to the drive parameters, and also allows control of the drive when Keypad Mode is selected in P1-12.





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5.2. Selecting the Language on the TFT and OLED Display

P2	01	Select Language	Select Language
STOP		Español Deutsch	Español Deutsch
15kW 400V	3Ph	English	English
Hold down the and Up keys for		Use the Up and Down arrows to select a language.	Press the Navigate button to select.

5.2.1. Operating Displays

Inhibit / STO Active	Drive Stopped	Drive Running Output Frequency Display	Drive Running Output Current Display	Drive Running Motor Power Display	Drive Running Motor Speed Display			
TFT and OLED Displ	TFT and OLED Display:							
P2 01	P2 01	Output Frequency 01	Motor Current 01	Motor Power 01	Motor Speed 01			
INHIBIT	STOP	23.7Hz	15.3A	6.9kW	7 18rpm			
15kW 400V 3Ph	15kW 400V 3Ph	15.3A 6.9kW	6.9kW 23.7Hz	23.7Hz 15.3A	23.7Hz 15.3A			
$\Diamond \bigcirc \triangle$	$\Diamond \circ \Delta$	\bigcirc \bigcirc \bigcirc	\bigcirc \bigcirc \bigcirc	\bigcirc \bigcirc \bigcirc	\bigcirc P \triangle			
Drive Inhibited. The STO connections are not made. Refer to section 4.14.8. Recommended "STO" Wiring on page 31.	Drive Stopped / Disabled.	Drive is enabled / running, display shows the output frequency (Hz). Press the Navigate key to select alternative displays.	Press the Navigate key for < 1 second. The display will show the motor current (Amps).	Press the Navigate key for < 1 second. The display will show the motor power (kW).	If P1-10 > 0, pressing the Navigate key for < 1 second will display the motor speed (RPM).			

5.3. Additional Display Messages

		_				
Auto Tuning in Progress	External 24V DC Supply	Overload	Switching Frequency Reduction	Mains Loss	Maintenance Time Elapsed	
TFT and OLED Disp	lay:					
	P2 01	P2 01	P2 01	P2 01	P2 01	
A uto-tuning	Ext 24V	OL 23.7Hz	sf↓ 23.7Hz	ML 23.7Hz	X 23.7Hz	
	External 24V mode	15.3A 6.9kW	15.3A 6.9kW	15.3A 6.9kW	15.3A 6.9kW	
Auto tune in progress. See parameter P4-02 information in section 8.2.3. Parameter Group 4 – High Performance Motor Control on page 53.	The drive control board is powered only from an external 24 Volt source, with no mains power applied.	Indicates an Overload condition. Output current exceeds the motor rated current entered in Parameter P1-08.	Switching frequency is reduced, due to high heatsink temperature.	The incoming mains power supply has been disconnected or is missing.	The user programmable maintenance reminder time has elapsed.	

5.4. Changing Parameters

TFT and OLED Dis	play:									
	P2	01	P2	01	P2	01	P2	01	P2	0
Stop	P1-0)1	P1-0	8	30.0)A ‡	P1-	80	S	top
15kW 400V 3PI	50.0Hz		30.0A		P1-08 13	0.0 ↓3.0	30.0A		15kW	400V 3P
			\bigcirc		\$ [₽			<u>r</u> _△
[© 4,,,]⊾			[<u>@</u> 4	יען			<u>[⊚</u> 4,	''עַ		4 }►1
Press and hold the	Use the up an		Press the Nav	0	Adjust the vo	0	Press for < 1			> 2 seconds
Navigate key > 2 seconds.	keys to select required para		key for < 1 se	cond.	the Up and keys. Drives		to return to t parameter n		to return	to the g display.
	Drives with OI display will sh				OLED displo					
	present param	neter			and minimu settings on t					
	line of the disp				line of the d					

5.5. Parameter Factory Reset / User Reset

Optidrive P2 provides a feature to allow the user to define their own default parameter set. After commissioning all required parameters, the user can save these as the default parameters by setting P6-29 = 1. If required, the User Default Parameters may be cleared by setting P6-29 = 2.

If the user wishes to reload the User Default Parameters from the drive memory, the following procedure is used.

Factory Pa	rameter	Reset, TFT ar	nd OLEI	Display:	•	User Parameter Reset, TFT and OLED Display:						
P2	01	P2	01	P2	01	P2	01	P2	01	P2	01	
Sto	p	P-De	ef	St	ор	S	top	U-Def		S	Stop	
15kW 400	OV 3Ph	50.0Hz		15kW 4	00V 3Ph	P1-08 1	30.0 ↓3.0	30.0A		15kW	400V 3PI	
		®				((\circ	
4, Just C			$\overline{\bigcirc}$		\Box	4		<u> </u>) 			
Press and hol Down, Start o keys for >2s.		The display sho P-Def. Briefly p Stop key.		The display Stop. All po are reset to defaults.	arameters		hold the Up, d Stop keys	The display U-Def. Brie the Stop ke	efly press	Stop. All	ay returns to parameters to Factory	

5.6. Resetting the Drive Following a Trip

Optidrive P2 has many protection features, designed to protect both the drive and motor from accidental damage. When any of these protection features are activated, the drive will trip, and display a fault message. The fault messages are listed in section 11.1. Fault Messages on page 78.

When a trip occurs, after the cause of the trip has been investigated and rectified, the user can reset the trip in one of the following ways:

- Press the keypad Stop key.
- Power off the drive completely, then power on again.
- If P1-13 > 0, switch off digital input 1, then back on again.
- If P1-12=4, reset via the fieldbus interface.
- If P1 12 = 6, reset via CAN.

5.7. Keypad Shortcuts

The following shortcuts can be used to speed up selecting and changing parameters when using the keypad.

5.7.1. Selecting the Parameter Groups

When extended or advanced parameter access is enabled (see section 8. Extended Parameters on page 47), additional parameter groups are visible, and may be selected quickly by the following method.

TFT and OLED Display:							
Maximum frequency/Speed limit	Preset frequency/Speed 1						
P1-01	P2-01						
50.0Hz	5.0Hz						
Whilst in the parameter selection menu, press the Navigate and Up or Navigate and Down keys simultaneously.	The next highest or lowest accessible parameter group will be selected.						

5.7.2. Selecting the Lowest Parameter in a Group

TFT and OLED Display:	
Motor rated current	Maximum frequency/Speed limit
P1-08	P1-01
9.5A	50.0Hz
Whilst in the parameter selection menu, press the Up and Down keys simultaneously.	The next lowest accessible parameter in the selected parameter group will be selected.

5.7.3. Setting a Parameter to the Minimum Value

TFT and OLED Display:	
Maximum frequency/Speed limit	Maximum frequency/Speed limit
1500 rpm	0 rpm
P1-01 ↑7500 rpm ↓0 rpm	P1-01 ↑7500 rpm ↓0 rpm
Whilst editing a parameter value, press the Up and Down keys simultaneously.	The parameter will be set to the lowest possible value.

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5.7.4. Adjusting Individual Digits

When editing parameter values and making large changes, e.g. setting the motor rated speed from 0 to 1500RPM, it is possible to directly select the parameter digits using the following method.

TFT and OLED Disple	ay:				
Extended menu access O	Extended menu access O	Extended menu access O	Extended menu access 100	Extended menu access	Extended menu access 100
P1-14 ↑30 000 ↓0	P1-14 ↑30 000 ↓0	P1-14 ↑30 000 ↓0	P1-14 ↑30 000 ↓0	P1-14 ↑30 000 ↓0	P1-14 ↑30 000 ↓0
Whilst editing a parameter value, press the Stop and Navigate keys simultaneously.	The cursor will step one digit to the left. Repeating the key press will move another digit to the left.	The individual digit value may be adjusted using the up and down keys.	Adjust the value using the Up and Down keys.	When the cursor reaches the highest accessible digit, pressing Stop and Navigate will return the cursor to the right most digit.	key to return to the

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6. Parameters

6.1. Parameter Set Overview

The Optidrive P2 Parameter set consists of 10 groups as follows:

- Group 0 Read Only Monitoring Parameters
- Group 1 Basic Configuration Parameters
- Group 2 Extended Parameters
- Group 3 PID Control Parameters
- Group 4 High Performance Motor Control Parameters
- Group 5 Field Bus Parameters
- Group 6 Advanced Options
- Group 7 Advanced Motor Control
- Group 8 Application Parameters
- Group 9 Advanced I/O Selection

When the Optidrive is reset to factory defaults, or is in its factory supplied state, only Group 1 Parameters can be accessed. In order to allow access to parameters from the higher level groups, the access code must be changed as follows.

P1-14 = P2-40 (Default setting = 101). With this setting, parameter groups 1-5 can be accessed, along with the first 50 parameters in Group 0.

P1-14 = P6-30 (Default setting = 201). With this setting, all parameters are accessible.

6.2. Parameter Group 1 - Basic Parameters

The basic parameter group allows the user to:

- Enter the motor nameplate information
 - o P1-07 = Motor Rated Voltage
 - o P1-08 = Motor Rated Current
 - o P1-09 = Motor Rated Frequency
 - o P1-10 = (Optionally) Motor Rated Speed
- Define the operating speed limits
 - o P1-01 = Maximum Frequency or Speed
 - o P1-O2 = Minimum Frequency or Speed
- Define the acceleration and deceleration times used when starting and stopping the motor, or changing speed
 - o P1-03 = Acceleration Time
 - o P1-04 = Deceleration Time
- Select where the drive should receive it's command signals from, and determine what functions are associated with the drive control terminal inputs
 - o P1-12 Selects the control source
 - o P1-13 Assigns the functions to the digital inputs

These parameters will often provide enough functions to allow the user to complete basic commissioning in simple applications. The parameters are described in more detail below.

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Par.	Des	cription		Minimum	Maximum	Default	Units		
P1-01	Ma	ximum Frequency / Spee	d Limit	P1-02	500.0	50.0 (60.0)	Hz / Rpm		
		ximum output frequency or moto -10 >0, the value entered / disp		pm.					
P1-02	Min	imum Frequency / Speed	Limit	0.0	P1-01	0.0	Hz / Rpm		
		imum speed limit – Hz or rpm. -10 >0, the value entered / disp	played is in Rpm.						
P1-03	Acc	eleration Ramp Time		See B	elow	5.0 / 10.0	Seconds		
	FS2	eleration ramp time from 0 to bo & FS3 : 5.0 Seconds Default Se – FS7 : 10.0 Seconds Default S	tting, 0.01 Seconds R	esolution, 600.0 Se					
P1-04	Dec	eleration Ramp Time		See B	5.0 / 10.0	Seconds			
	FS2	eleration ramp time from base s _l & FS3 : 5.0 Seconds Default Se – FS7 : 10.0 Seconds Default S	tting, 0.01 Seconds R	esolution, 600.0 Se	conds Maximum.		motor.		
P1-05	Sto	p Mode		0	4	0	-		
	0	Ramp	When the enable signal is removed, the drive will ramp to stop, with the rate controll P1-04 as described above. In this mode, the drive brake transistor (where fitted) is d						
	1	Coast	When the enable signal is removed, the drive output is immediately disabled, and the mot will coast (freewheel) to stop. If the load can continue to rotate due to inertia, and the driv may possibly be re-enabled whilst the motor is still rotating, the spin start function (P2-26) should be enabled. In this mode, the drive brake transistor (where fitted) is disabled.						
	2	Ramp, brake chopper enabled		signal is removed, t ed above. The Opti					
	3	Coast, brake chopper enabled	When the enable signal is removed, the drive output is immediately disabled, and the will coast (freewheel) to stop. If the load can continue to rotate due to inertia, and the may possibly be re-enabled whilst the motor is still rotating, the spin start function (Page) should be enabled. The drive brake chopper is enabled in this mode, however only activate when required during a change in the drive frequency setpoint, and was activate when stopping.						
	4	AC Flux Braking	As Option 0, but torque.	additionally, AC Flu	x braking is used to	o increase the avail	able braking		
D1 0/	Ene	rgy Optimiser		0	1	0			
P1-06							-		
P1-06	0	Disabled					-		
P1-06	1	Disabled Enabled	the drive and mot applied to the mo the drive may ope	ne Energy Optimiser or when operating of tor is reduced. The le erate for some period or variable torque.	at constant speeds Energy Optimiser i	and light loads. The s intended for appli	e output voltage cations where		
P1-06	1		the drive and mot applied to the mo the drive may ope	or when operating of tor is reduced. The learte for some pericon or variable torque.	at constant speeds Energy Optimiser i	and light loads. The s intended for appli astant speed and lig	e output voltage cations where		
	Mo	Enabled	the drive and mot applied to the mo the drive may ope whether constant	or when operating of tor is reduced. The learnte for some period or variable torque.	at constant speeds Energy Optimiser i ds of time with con	and light loads. The s intended for appli astant speed and lig	e output voltage cations where ght motor load,		
	Mo This	Enabled tor Rated Voltage / kE	the drive and mot applied to the mo the drive may ope whether constant	or when operating of tor is reduced. The learning of the period or variable torque. Drive	at constant speeds Energy Optimiser i ds of time with con	and light loads. The s intended for appli nstant speed and lig	e output voltage cations where ght motor load,		
P1-07	Mo This	Enabled For Rated Voltage / kE parameter should be set to the re	the drive and mot applied to the mo the drive may ope whether constant	or when operating of tor is reduced. The learner for some period or variable torque. Drive age of the motor. Drive	at constant speeds Energy Optimiser i ds of time with cor e Rating Depen	and light loads. The s intended for appli nstant speed and lig	e output voltage cations where ght motor load, Volts		

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ar.	Des	scription		Minimum	Maximum	Default	Units				
P1-10	Мо	tor Rated Speed		0	30000	0	RPM				
	relati nam spec	parameter can optionally be ted parameters are displayed teplate enables the slip comp ed related parameters, such co TE When the drive is operate teplate Rpm of the connected	I in Hz, and the slip comp ensation function, and the as Minimum and Maximu ed with the optional Enco	pensation for the m e Optidrive display m Speed, Preset S	otor is disabled. Ente will now show moto peeds etc. will also l	ering the value fron or speed in estimat oe displayed in Rp	n the motor ed rpm. All m.				
P1-11	Boo	ost Voltage		0.0	Drive Rating	Dependent	%				
	torq be r An c	age boost is used to increase ue. Excessive voltage boost l equired. automatic setting (AULa) is als ameters measured during an	evels may result in increas so possible, whereby the	sed motor current o	and temperature, and	d force ventilation	of the motor m				
P1-12	Prin	mary Command Source		0	6	0	-				
	0	Terminal Control	The drive responds	The drive responds directly to signals applied to the control terminals.							
	1	Keypad control - uni-directional	The drive can be o	The drive can be controlled in the forward direction only using an external or remote Keypad.							
	2	2 Keypad control - bi-directional The drive can be controlled in the forward and reverse directions using an expression of the keypad START button toggles between forward to the forward and reverse directions using an expression of the keypad START button toggles between forward to the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using an expression of the forward and reverse directions using a second of the forward and reverse directions using a second of the forward and reverse direction of									
	3	PID Control	The output frequer	vency is controlled by the internal PID controller.							
	4	Fieldbus Mode	Control via Modb the fieldbus option	us RTU if no fieldb module interface.	us interface option is	present, otherwise	e control is from				
	5	Slave Mode	The drive acts as a	Slave to a conne	cted Optidrive oper	ating in Master M	ode.				
	6	CANopen Mode	Control via CAN l	ous connected to t	he RJ45 serial interfo	ace connector.					
P1-13	Dig	ital Input Function		0	21	1	-				
		nes the function of the digital in eight and information.	nputs depending on the co	ontrol mode setting	in P1-12. See section	7.1. Control Source	ce Selection for				
P1-14	Ext	ended Menu Access		0	30000	0	-				
		ameter Access Control. The fo	0 0 11								
		14 = P6-30 = 201 = Allows a r Guide).	ccess to all parameter gr	oups (Intended for	experienced users (only, usage is not c	described in this				

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7. Control Terminal Functions

For standard applications and operation, the basic control of the drive and functions of all drive input terminals can be configured using just two parameters, P1-12 and P1-13. P1-12 is used to define the source of all control commands and the primary speed reference source. P1-13 then allows fast selection of Analog and Digital Input functions based on a selection table.

7.1. Control Source Selection

7.1.1. P1-12 Function

P1-12 is used to select the main control source of the drive and the main speed reference according to the following table:

P1-12	Function	Control Source	Main Speed Reference	Notes
0	Terminal Control	Terminals	Analog Input 1	All control signals are applied to the control terminals. Functions are determined by P1-13 Macro setting.
1	Keypad Control (Uni-directional)	Keypad / Terminals	Motorised Pot / Keypad	When keypad mode is selected, the default operation of the drive requires the keypad Start & Stop buttons are used to control the drive.
2	Keypad Control (Bi-directional)	Keypad / Terminals	Motorised Pot / Keypad	requires the keypad Start & Stop buttons are used to control the drive. This can be changed using P2-37 to allow the drive to be started from Digital Input 1 directly.
3	PID Control	Terminals	PID Output	Enable / Disable control of the drive is through the drive control terminal strip. Output frequency is set by the output of the PI Controller.
4	Fieldbus / Modbus RTU	Modbus RTU	Fieldbus / Modbus RTU	Control of the drive operation is through a fieldbus option module mounted in the drive option slot. If no option module is fitted, control is through the Modbus RTU interface. Digital Input 1 must be closed to allow operation.
5	Slave Mode	Master Drive	From Master	Optidrive P2 provides an inbuilt Master / Slave function. A single drive acts as the Master, and connected Slave drives will mimic the starting and stopping, along with following the output frequency, with any scaling applied. Digital Input 1 must be closed to allow operation.
6	CANopen	CAN bus	CAN bus	Control of the drive operation is through the CAN Open Interface. Digital Input 1 must be closed to allow operation.

7.1.2. Overview

Optidrive P2 uses a Macro approach to simplify the configuration of the Analog and Digital Inputs. There are two key parameters which determine the input functions and drive behaviour:

- P1-12 Selects the main drive control source and determines how the output frequency of the drive is primarily controlled.
- P1-13 Assigns the Macro function to the analog and digital inputs.

Additional parameters can then be used to further adapt the settings, e.g.

- P2-30 Used to select the format of the analog signal to be connected to analog input 1, e.g. 0 10 Volt, 4 20mA.
- P2-33 Used to select the format of the analog signal to be connected to analog input 2, e.g. 0 10 Volt, 4 20mA.
- P2-36 Determines whether the drive should automatically start following a power on if the Enable Input is present.
- P2-37 When Keypad Mode is selected, determines at what output frequency / speed the drive should start, following the enable command, and also whether the keypad start key must be pressed or if the Enable input alone should start the drive.

The following diagrams and tables provide an overview of the functions of each terminal macro function, and a simplified connection diagram for each.

7.1.3. Macro Function Guide

Function	Explanation
STOP	Latched Input, Open the contact to STOP the drive.
run	Latched input, Close the contact to Start, the drive will operate as long as the input is maintained.
FWD U	Latched Input, selects the direction of motor rotation FORWARD.
REV び	Latched Input, selects the direction of motor rotation REVERSE.
run fwd u	Latched Input, Close to Run in the FORWARD direction, Open to STOP.
run rev u	Latched Input, Close to Run in the REVERSE direction, Open to STOP.
ENABLE	Hardware Enable Input. In Keypad Mode, P2-37 determines whether the drive immediately starts, or the keypad start key must be pressed. In other modes, this input must be present before the start command is applied via the fieldbus interface.
START 1	Normally Open, Rising Edge, Close momentarily to START the drive (NC STOP Input must be maintained).
^- START -^	Simultaneously applying both inputs momentarily will START the drive (NC STOP Input must be maintained).
STOPI	Normally Closed, Falling Edge, Open momentarily to STOP the drive.
START 1 FWD 0	Normally Open, Rising Edge, Close momentarily to START the drive in the forward direction (NC STOP Input must be maintained).
START 1 REV	Normally Open, Rising Edge, Close momentarily to START the drive in the reverse direction (NC STOP Input must be maintained).
^-FAST STOP (P2-25)-^	When both inputs are momentarily active simultaneously, the drive stops using Fast Stop Ramp Time P2-25.
FAST STOP₃ (P2-25)	Normally Closed, Falling Edge, Open momentarily to FAST STOP the drive using Fast Stop Ramp Time P2-25.
E-TRIP	Normally Closed, External Trip input. When the input opens momentarily, the drive trips showing <i>E-Lr iP</i> or <i>PLc-Lh</i> depending on P2-33 setting. See section 4.12.2. Motor Thermistor Connection on page 27 for further information.
Analog Input Al 1	Analog Input 1, signal format selected using P2-30.
Analog Input AI2	Analog Input 2, signal format selected using P2-33.
All REF	Analog Input 1 provides the speed reference.
AI2 REF	Analog Input 2 provides the speed reference.
P2-OX REF	Speed reference from the selected preset speed.
PR-REF	Preset speeds P2-01 – P2-08 are used for the speed reference, selected according to other digital input status.
PI-REF	PI Control Speed Reference.
PI FB	Analog Input used to provide a Feedback signal to the internal PI controller.
KPD REF	Keypad Speed Reference selected.
INC SPD↑	Normally Open, Close the input to Increase the motor speed.
DEC SPD↓	Normally Open, Close input to Decrease motor speed.
FB REF	Selected speed reference from Fieldbus (Modbus RTU / CAN Open / Master depending on P1-12 setting).
(NO)	Input is Normally Open, Close momentarily to activate the function.
(NC)	Input is Normally Closed, Open momentarily to activate the function.
DECEL P1-04	During deceleration and stopping, Deceleration Ramp 1 (P1-O4) is used.
DECEL P8-11	During deceleration and stopping, Deceleration Ramp 2 (P8-11) is used (Requires Advanced Parameter Access, see section 6.1. Parameter Set Overview on page 37.

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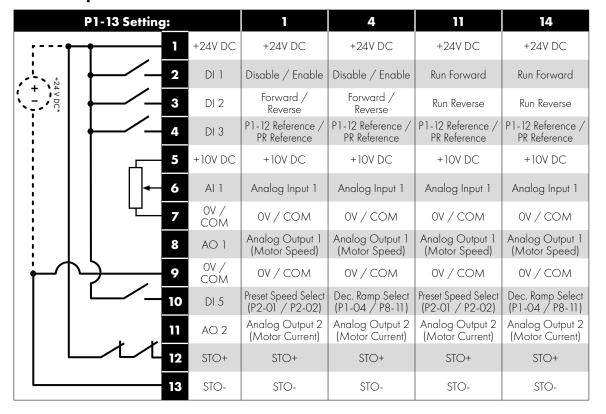
7.2. Digital Input Configuration Parameter P1-13

P1-13		DII		DI2	Б	013		AI1 / DI4	A12	/ DI5
State	0	1	0	1	0	1		1	0	1
0						Jser defined		·		
1	STOP	RUN	FWD ひ	REV び	P1-12 REF	P2-01	An	alog Input Al 1	P2-01	P2-02
2	STOP	RUN	FWD ひ	REV O	DI3	DI4		DI5		Speed
					0	0		0		1 REF
					1	0		0	P2-0	 2 REF
					0	1		0	P2-0	3 REF
					1	1		0	 	4 REF
					0	0		1	P2-0	5 REF
					1	0		1	P2-0	5 REF
					0	1		1	P2-0	7 REF
					1	1		1	P2-0	8 REF
3	STOP	RUN	FWD ひ	REV 🗸	P1-12 REF	P2-01 REF	An	alog Input Al 1	Analog I	nput Al2
4	STOP	RUN	FWD ひ	REV 🗸	P1-12 REF	P2-01 REF	An	alog Input Al 1	DECEL P1-04	DECEL P8-11
5	STOP	RUN	FWD ひ	REV 🗸	P1-12 REF	AI2 REF		alog Input Al 1	Analog I	nput Al2
6	STOP	RUN	FWD ひ	REV 🗸	P1-12 REF	P2-01 REF		alog Input Al 1	E-TRIP	OK
7	STOP	RUN	FWD ひ	REV 🗸	D	13	DI4	Preset Speed	E-TRIP	OK
					(Off	Off	P2-O1 REF		
					(On .	Off	P2-02 REF		
						Off	On	P2-03 REF		
					(On	On	P2-04 REF		
8	STOP	RUN	FWD ひ	REV 🗸	D	13	DI4	Preset Speed	DECEL P1-04	DECEL P8-11
					(Off	Off	P2-01 REF		
					(On	Off	P2-02 REF		
						Off	On	P2-03 REF		
					(On	On	P2-04 REF		
9	STOP	RUN	FWD ひ	REV 🗸	D	13	DI4	Preset Speed	P1-12 REF	PR-REF
						Off	Off	P2-01 REF	_	
						On .	Off	P2-O2 REF		
					(Off	On	P2-03 REF	-	
						On I	On	P2-04 REF		
10	STOP	RUN	び DW7	REV 🗸	(NO)	INC SPD 1	(NO)	DEC SPD ↓	P1-12 REF1	P2-01-REF
11	STOP	RUN FWD &	STOP	RUN REV o	P1-12 REF	PR-REF		alog Input Al 1	P2-01 REF	P2-02 REF
12	STOP	RUN FWD &	STOP	RUN REV 🗸		13	DI4	DI5		Speed
						Off	Off	Off		1 REF
						On	Off	Off		2 REF
						Off	On	Off		3 REF
						On	On	Off		4 REF
						Off	Off	On	-	5 REF
						On	Off	On	-	5 REF
						Off	On	On		7 REF
	0=1	B. II	0==	B. W		On	On	On	<u> </u>	8 REF
13	STOP	RUN FWD O	STOP	RUN REV O	P1-12 REF	P2-01 REF		alog Input Al 1		nput AI2
14	STOP	RUN FWD &	STOP	RUN REV O	P1-12 REF	P2-01 REF		alog Input AI 1	DECEL P1-04	DECEL P8-11
15	STOP	RUN FWD 🖔	STOP	RUN REV 🗸	P1-12 REF	AI2-REF	An	alog Input Al 1	Analog I	nput Al2

P1-13		DII		DI2		013		Al1 / DI4	Al2	/ DI5
State	0	1	0	1	0	1	(1	0	1
16	STOP	RUN FWD 🖔	STOP	RUN REV 🗸	P1-12 REF	P2-01 REF	An	alog Input Al 1	E-TRIP	OK
17	STOP	RUN FWD 🖔	STOP	RUN REV 🗸		013	DI4	Preset Speed	E-TRIP	OK
					(Off	Off	P2-01 REF		
					(On	Off	P2-02 REF		
					(Off	On	P2-03 REF		
					(On	On	P2-04 REF		
18	STOP	RUN FWD ひ	STOP	RUN REV 🗸		013	DI4	Preset Speed	DECEL P1-04	DECEL P8-11
					(Off	Off	P2-O1 REF		
					(On	Off	P2-02 REF		
					(Off	On	P2-03 REF		
					(On	On	P2-04 REF		
19	STOP	RUN FWD ひ	STOP	RUN REV 🗸	<u> </u>	013	DI4	Preset Speed	P1-12 REF	PR-REF
					(Off	Off	P2-O1 REF		
					(On	Off	P2-02 REF		
					(Off	On	P2-03 REF		
					(On	On	P2-04 REF		
20	STOP	RUN FWD &	STOP	RUN REV 🗸	(NO)	INC SPD †	(NO)	DEC SPD ↓	P1-12 REF1	P2-01-REF
21	(NO)	START 1 FWD U	STOP 7	(NC)	(NO)	START J REV U	An	alog Input AI 1	P1-12 REF	P2-01-REF

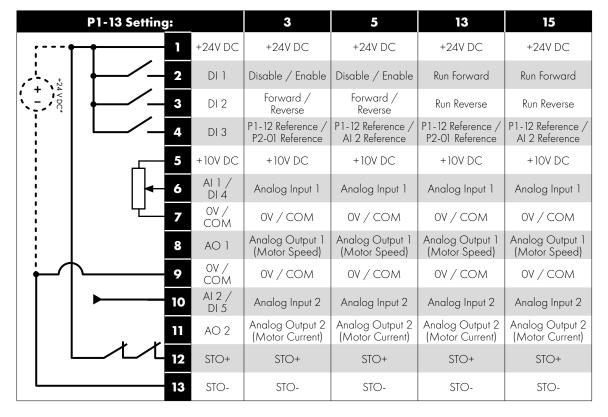
¹⁾ When P1-12 = 0 and P1-13 = 10 or 20, the Motorised Pot / Keypad reference is automatically selected to be the Selected Speed Reference.

7.3. Example Connection Schematics

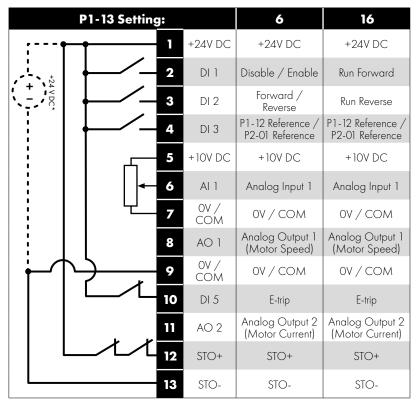


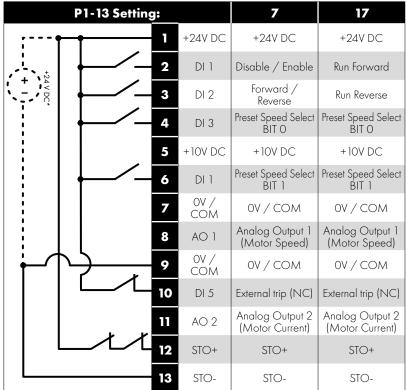
NOTE * Optional external 24V DC power supply

P	1-13 Setting:		2	8	9	12	18	19
;	1	+24V DC	+24V DC	+24V DC	+24V DC	+24V DC	+24V DC	+24V DC
, , , ,		DI 1	Disable / Enable	Disable / Enable	Disable / Enable	Run Forward	Run Forward	Run Forward
4 V DC *	3	DI 2	Forward / Reverse	Forward / Reverse	Forward / Reverse	Run Reverse	Run Reverse	Run Reverse
	4	DI 3	Preset Speed Select BIT O	Preset Speed Select BIT O	Preset Speed Select BIT O	Preset Speed Select BIT O	Preset Speed Select BIT O	Preset Speed Select BIT O
	5	+10V DC	+10V DC	+10V DC	+10V DC	+10V DC	+10V DC	+10V DC
	6	DI 4	Preset Speed Select BIT 1	Preset Speed Select BIT 1	Preset Speed Select BIT 1	Preset Speed Select BIT 1	Preset Speed Select BIT 1	Preset Speed Select BIT 1
	7	OV / COM	OV / COM	OV / COM	OV / COM	OV / COM	OV / COM	OV / COM
	8	AO 1	Analog Output 1 (Motor Speed)	Analog Output 1 (Motor Speed)	Analog Output 1 (Motor Speed)	Analog Output 1 (Motor Speed)	Analog Output 1 (Motor Speed)	Analog Output 1 (Motor Speed)
 	9	OV / COM	OV / COM	OV / COM	OV / COM	OV / COM	OV / COM	OV / COM
	10	DI 5	Preset Speed Select BIT 2	Dec. Ramp Select (P1-04 / P8-11)	P1-12 Reference / Preset Ref	Dec. Ramp Select (P1-04 / P8-11)	Dec. Ramp Select (P1-04 / P8-11)	P1-12 Reference / Preset Ref
	11	AO 2	Analog Output 2 (Motor Current)	Analog Output 2 (Motor Current)	Analog Output 2 (Motor Current)	Analog Output 2 (Motor Current)	Analog Output 2 (Motor Current)	Analog Output 2 (Motor Current)
		STO+	STO+	STO+	STO+	STO+	STO+	STO+
	13	STO-	STO-	STO-	STO-	STO-	STO-	STO-



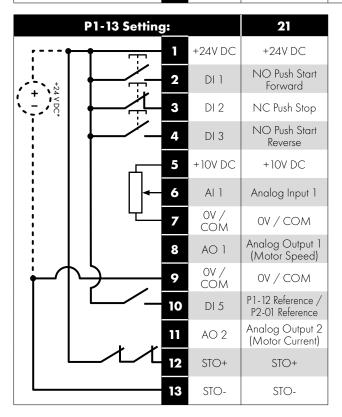
NOTE * Optional external 24V DC power supply





NOTE * Optional external 24V DC power supply

	P1-13 Setting	j :		10	20
; 		1	+24V DC	+24V DC	+24V DC
, , , ,		2	DI 1	Disable / Enable	Run Forward
+ - 24 V DC*		3	DI 2	Forward / Reverse	Run Reverse
		4	DI 3	Increase Speed	Increase Speed
		5	+10V DC	+10V DC	+10V DC
		6	DI 4	Decrease Speed	Decrease Speed
		7	OV / COM	OV / COM	OV / COM
		8	AO 1	Analog Output 1 (Motor Speed)	Analog Output 1 (Motor Speed)
┾─↑	\rightarrow	9	OV / COM	OV / COM	OV / COM
		10	DI 5	P1-12 Reference / P2-01 Reference	P1-12 Reference / P2-01 Reference
	I. 14	111	AO 2	Analog Output 2 (Motor Current)	Analog Output 2 (Motor Current)
L	_/\/	12	STO+	STO+	STO+
		13	STO-	STO-	STO-



NOTE * Optional external 24V DC power supply

8. Extended Parameters

8.1. Parameter Group 2 - Extended Parameters

Par		Parameter Nan	ne	Minimum	Maximum	Default	Units		
P2-01	Preset	Jog Frequency / Speed 1		P1-02	P1-01	5.0	Hz / Rpm		
P2-02	Preset	Jog Frequency / Speed 2		P1-02	P1-01	10.0	Hz / Rpm		
P2-03	Preset	Jog Frequency / Speed 3		P1-02	P1-01	25.0	Hz / Rpm		
P2-04	Preset	Jog Frequency / Speed 4		P1-02	P1-01	50.0 (60.0)	Hz / Rpm		
P2-05	Preset	Jog Frequency / Speed 5		P1-02	P1-01	0.0	Hz / Rpm		
P2-06	Preset	Jog Frequency / Speed 6		P1-02	P1-01	0.0	Hz / Rpm		
P2-07	Preset	Jog Frequency / Speed 7		P1-02	P1-01	0.0	Hz / Rpm		
P2-08	Preset	Jog Frequency / Speed 8	P1-02	P1-01	0.0	Hz / Rpm			
	If P1-10	peeds / Frequencies selected by = 0, the values are entered as Hz a negative value will reverse the d	z. If $P1-10 > 0$, the values	-					
P2-09	Skip Fr	Skip Frequency Center Point			P1-01	0.0	Hz / Rpm		
P2-10	Skip Frequency Band Width			0.0	P1-01	0.0	Hz / Rpm		
	causes n used con respectiv	The Skip Frequency function is used to avoid the Optidrive operating at a certain output frequency, for example at a frequency we causes mechanical resonance in a particular machine. Parameter P2-09 defines the centre point of the skip frequency band, and used conjunction with P2-10. The Optidrive output frequency will ramp through the defined band at the rates set in P1-03 and P1 respectively, and will not hold any output frequency within the defined band. If the frequency reference applied to the drive is with the band, the Optidrive output frequency will remain at the upper or lower limit of the band.							
P2-11	Analog Output 1 Function (Terminal 8)			0	12	8	-		
	Digital Output Mode. Logic 1 = +24V DC								
	0	Drive running	Logic 1 when the Optidrive is enabled (Running).						
	1	Drive healthy	Logic 1 When no Fault condition exists on the drive.						
	2	At speed	Logic 1 when the output frequency matches the setpoint frequency.						
	3	Motor speed > 0	Logic 1 when the moto	otor runs above zero speed.					
	4	Motor speed >= limit	Logic 1 when the moto	otor speed exceeds the adjustable limit.					
	5	Motor current >=limit	Logic 1 when the moto	otor current exceeds the adjustable limit.					
	6	Motor torque >= Limit	Logic when the motor to	orque exceeds th	e adjustable limit.				
	7	Analog input 2 >=limit	Logic when the signal c	applied to the And	alog Input 2 exce	eds the adjustable	e limit.		
	to Logic	When using settings 4 – 7, parame 1 when the selected signal excee ogrammed in P2-17.	eters P2-16 and P2-17 mudeters P2-16 and P2-17 mudeters the value programmed	ust be used togeth d in P2-16, and re	ner to control the l eturn to Logic 0 w	pehaviour. The out hen the signal falls	tput will switch s below the		
	Analog	Output Mode							
	8	Motor speed	O to P1-01.						
	9	Motor current	0 to 200% of P1-08.						
	10	Motor torque	0 to 200% of motor rat	ted torque.					
	11	Motor power	0 to 150% of drive rate	d power.					
	12	PID Output	Output from the interna	l PID Controller, () – 100%.				
P2-12	Analog	Output 1 Format		See I	Below	U 0- 10	-		
	U 0-10	0 to 10V							
	U 10-0	U 10-0 10 to 0V							
	A 0-50	0 to 20mA							
	A 50-0	20 to 0mA		·					
	A 4-50	4 to 20mA							
	R 20-4	20 to 4mA	<u> </u>	<u> </u>					

2-13		Parameter Nar	ne	Minimum	Maximum	Default	Units			
	Analog	Output 2 Function (Termi	nal 11)	0	12	9	-			
	Digital	Output Mode. Logic 1 = +2	4V DC							
	0	Drive running	Logic 1 when the Option	drive is enabled (I	Running).					
	1	Drive healthy	Logic 1 When no Fault	condition exists o	n the drive.					
	2	At speed	Logic 1 when the outpu	ut frequency matc	hes the setpoint fro	equency.				
	3	Motor speed > 0	Logic 1 when the moto		· · · · · · · · · · · · · · · · · · ·	1 /				
	4	Motor speed >= limit	Logic 1 when the moto		· ·	 it.				
	5	Motor current >= limit	Logic 1 when the moto	<u> </u>						
	6	Motor torque >= limit	Logic when the motor t		· · · · · · · · · · · · · · · · · · ·					
	7	Analog input 2 >= limit	Logic when the signal of	•	· · · · · · · · · · · · · · · · · · ·	ads the adjustable	o limit			
				• • • • • • • • • • • • • • • • • • • •		· · · · · · · · · · · · · · · · · · ·				
	to Logic	Vhen using settings 4 – 7, param 1 when the selected signal exce ogrammed in P2-20.	eters P2-19 and P2-20 mi eds the value programmed	ust be used togett d in P2-19, and re	ner to control the b turn to Logic 0 wh	en the signal falls	tput will swit s below the			
	Analog	Output Mode								
	8	Motor speed	O to P1-01.							
	9	Notor current 0 to 200% of P1-08.								
	10	Motor torque	0 to 200% of motor rated torque.							
	11	Motor power	0 to 150% of drive rate	ed power.						
	12	PID output	Output from the interno	ıl PID Controller, C) – 100%.					
2-14	Analog	Output 2 Format		See E	Below	U 0- 10	-			
	U 0- 10	0 to 10V								
	U 10-0	10 to 0V								
	R 0-20	0 to 20mA								
	R 20-0	20 to 0mA								
	A 4-50	4 to 20mA								
	R 20-4									
2-15		Function		0	14	1	_			
2- 15				0	14	•	-			
	Setting		Logic 1 when	1/0 . 1						
	0	Drive running	The Optidrive is enable	ed (Kunning).						
	1	Drive healthy								
		-		on exists on the dr						
	2	At speed	Output frequency mate	ches the setpoint fr						
	3	At speed Motor speed > 0	Output frequency mate	ches the setpoint fr zero speed.	equency.					
	-	At speed Motor speed > 0 Motor speed >= limit	Output frequency mate. The motor runs above 2. The motor speed excee	ches the setpoint fr zero speed. eds the adjustable	equency.					
	3	At speed Motor speed > 0	Output frequency mate	ches the setpoint fr zero speed. eds the adjustable	equency.					
	3	At speed Motor speed > 0 Motor speed >= limit	Output frequency mate. The motor runs above 2. The motor speed excee	ches the setpoint fr zero speed. eds the adjustable eds the adjustable	equency. limit. limit.					
	3 4 5	At speed Motor speed > 0 Motor speed >= limit Motor current >= limit	Output frequency mate. The motor runs above at the motor speed exceed. The motor current exce	ches the setpoint fr zero speed. eds the adjustable eds the adjustable	equency. limit. limit. limit.	stable limit.				
	3 4 5 6	At speed Motor speed > 0 Motor speed >= limit Motor current >= limit Motor torque >= limit	Output frequency materials The motor runs above at The motor speed exceed The motor current exceed The motor torque exceeds the	ches the setpoint fr zero speed. eds the adjustable eds the adjustable	equency. limit. limit. limit.	stable limit.				
	3 4 5 6 7	At speed Motor speed > 0 Motor speed >= limit Motor current >= limit Motor torque >= limit Analog input 2 >= limit	Output frequency materials The motor runs above at the motor speed exceed. The motor current exceed The motor torque exceed. The signal applied to the motor torque to the motor torque with the signal applied to the motor torque with the signal applied to the motor torque exceed.	ches the setpoint fr zero speed. eds the adjustable eds the adjustable	equency. limit. limit. limit.	istable limit.				
	3 4 5 6 7 8	At speed Motor speed > 0 Motor speed >= limit Motor current >= limit Motor torque >= limit Analog input 2 >= limit Reserved	Output frequency materials and the motor runs above at the motor speed exceed the motor current exceed the motor torque exceed the signal applied to the No Function.	ches the setpoint from the set of the adjustable eds the adjustable eds the adjustable eds the adjustable and Analog Input 2	equency. limit. e limit. b limit. exceeds the adju					
	3 4 5 6 7 8 9	At speed Motor speed > 0 Motor speed >= limit Motor current >= limit Motor torque >= limit Analog input 2 >= limit Reserved Reserved	Output frequency materials and the motor runs above at the motor speed exceed. The motor current exceed the motor torque exceed. The signal applied to the No Function.	ches the setpoint fr zero speed. eds the adjustable eds the adjustable eds the adjustable ne Analog Input 2	equency. limit. e limit. b limit. exceeds the adju					
	3 4 5 6 7 8 9	At speed Motor speed > 0 Motor speed >= limit Motor current >= limit Motor torque >= limit Analog input 2 >= limit Reserved Reserved Maintenance due	Output frequency materials and the motor runs above at the motor speed exceed. The motor current exceed the motor torque exceed. The signal applied to the No Function. No Function. The internally programs	ches the setpoint frozero speed. eds the adjustable eds the adjustable eds the adjustable eds the adjustable he Analog Input 2 mable maintenanced power. the STO circuit is	equency. Ilimit. Ilimit. Ilimit. Ilimit. Exceeds the adjuncted timer has elaps closed, the mains	sed. s supply is presen	t and the			
	3 4 5 6 7 8 9 10	At speed Motor speed > 0 Motor speed >= limit Motor current >= limit Motor torque >= limit Analog input 2 >= limit Reserved Reserved Maintenance due Drive ready to run	Output frequency mate. The motor runs above 2. The motor speed excee. The motor current exce. The motor torque excee. The signal applied to the No Function. No Function. The internally programs. O to 150% of drive rate. The drive is not tripped.	ches the setpoint frozero speed. eds the adjustable eds the adjustable eds the adjustable he Analog Input 2 mable maintenanced power. the STO circuit is to present (Digital I	equency. Ilimit. Ilimit. Ilimit. Ilimit. Exceeds the adjunct the selaps closed, the mains input 1 unless chains	sed. s supply is presen nged by the user)	it and the			
	3 4 5 6 7 8 9 10 11	At speed Motor speed > 0 Motor speed >= limit Motor current >= limit Motor torque >= limit Analog input 2 >= limit Reserved Reserved Maintenance due Drive ready to run Drive tripped	Output frequency materials and the motor runs above at the motor speed exceeds the motor current exceeds and the motor torque exceeds the signal applied to the No Function. No Function. The internally programs of the drive is not tripped hardware enable input.	ches the setpoint frozero speed. eds the adjustable eds the adjustable eds the adjustable eds the adjustable he Analog Input 2 has been adjustable eds the set adjustable he Analog Input 2 has been adjustable eds the adjustable has been adjustable eds to power. The STO circuit is the present (Digital I are present and	equency. Ilimit. Ilimit. Ilimit. Ilimit. Exceeds the adjunct of the discount of the disco	sed. s supply is presen nged by the user) o be operated.).			

Par		Parameter N	lame	Minimum	Maximum	Default	Units				
P2-17	Relay	1 / Analog Output 1 Lo	wer Limit	0.0	P2-16	0.0	%				
	Used in	conjunction with some setting	s of Parameters P2-11 & P2-13	5.			_				
P2-18	Relay	2 Function		0	14	0	-				
	Setting	Function	Logic 1 when								
	0	Drive running	The Optidrive is enable	ed (Running).							
	1	Drive healthy	No fault or trip condition	on exists on the dr	ive.						
	2	At speed	Output frequency matc	thes the setpoint fr	equency.						
	3	Motor speed > 0	The motor runs above z	zero speed.							
	4	Motor speed >= limit	The motor speed excee	eds the adjustable	limit.						
	5	Motor current >= limit	The motor current exce	eds the adjustable	e limit.						
	6	Motor torque >= limit	The motor torque excee	e exceeds the adjustable limit.							
	7	Analog input 2 >= limi	The signal applied to the	ignal applied to the Analog Input 2 exceeds the adjustable limit.							
	8	Hoist brake control	Enables Hoist Mode. T Refer to your Invertek D	The Output relay n Prives Sales Partne	nay be used to co er for further inform	ontrol the motor nation.	holding brake.				
	9	Reserved	No Function.								
	10	Maintenance due	The internally programm	mable maintenan	ce timer has elaps	ied.					
	11	Drive ready to run	0 to 150% of drive rate	ed power.							
	12 Drive tripped The drive is not tripped, the STO circuit is closed, the mains supply is hardware enable input present (Digital Input 1 unless changed by the state of the property of the p										
	13	STO status	When both STO inputs	When both STO inputs are present and the drive is able to be operated.							
	14	PID error >= limit	The PID Error (difference programmed limit.	e between setpo	int and feedback)	is greater than	or equal to the				
	will swite	When using settings 4 – 7 and th to Logic 1 when the selecte ne value programmed in P2-1.	d 14, parameters P2-16 and F ed signal exceeds the value pr 7.	22-17 must be use ogrammed in P2-	d together to con 16, and return to	trol the behavio Logic 0 when th	ur. The output ne signal falls				
P2-19	Relay	2 / Analog Output 2 Up	pper Limit	P2-20	200.0	100.0	%				
P2-20	Relay	2 / Analog Output 2 Lo	wer Limit	0.0	P2-19	0.0	%				
	Used in	conjunction with some setting	s of Parameters P2-13 & P2-1	8.							
P2-21	Displa	y Scaling Factor		-30.000	30.000	0.000	-				
P2-22	Display	y Scaling Source		0 3 0 -							
	display of	conveyer speed in metres per	gram the Optidrive to display of second based on the output d in P2-22 is multiplied by the led units.	frequency. This fur	nction is disabled	if P2-21 is set to	0.				
	P2-22	Options	Scaled Value is								
	0	Motor Speed	'	If P1-10 = 0, Output Frequency (Hz) x Scaling Factor If P1-10 > 0, Motor RPM x Scaling Factor							
	1	Motor Current	Motor Amps x Scaling	Factor							
	2	Analog Input 2	Analog Input 2 % (PO-0	D2) x Scaling Fact	tor						
	3	PO-80 Value	PO-80 Value x Scaling	Factor							
P2-23	Zero S	peed Holding Time		0.0	60.0	0.2	Seconds				
	Determin	nes the time for which the drive	output frequency is held at zer	o when stopping,	before the drive o	utput is disabled	l.				
P2-24		ve Switching Frequency			Rating Deper	<u>'</u>	kHz				
	Effective power a	power stage switching freque nd voltage rating. Higher frequ	ncy. The range of settings avail uencies reduce the audible 'rin	lable and factory	default parameter	setting depend	on the drive current wavefor				
P2-25		pense of increased drive losse ecel Ramp Time	··S.	0.00	240.0	0.00	Seconds				
r Z-23	rast De		deceleration ramp down time								

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Par		Parameter Nan	ne	Minimum	Maximum	Default	Units		
P2-26	Spin St	tart Enable		0	2	0	-		
	0	Disabled		Spin Start is not active. This setting should be used for all applications where the motor is always stationary before the drive is enabled.					
	1	Enabled	When enabled, on start up the drive will attempt to determine if the motor is already rotating, and will begin to control the motor from its current speed. A short delay may be observed when starting motors which are not turning.						
	2	Enabled on trip, brown out, coast	Spin start is active only	/ following the liste	ed conditions, oth	nerwise spin start	is disabled.		
P2-27	Stand	oy Mode Timer		0.0	250.0	0.0	Seconds		
	This pard for grea P2-27 =	ameter defines the time period, whater than the set time period, the O : 0.0.	nereby if the drive operate ptidrive output will be dis	es at the frequenc abled, and the dis	y / speed set in splay will show 5	P3-14 (Standby : Endby . The func	speed threshold tion is disabled		
P2-28	Slave	Speed Scaling Control		0	3	0	-		
		Keypad mode (P1-12 = 1 or 2) or adjusted using an analog trim or		5) only. The keyp	ad reference car	n be multiplied by	/ a preset scalin		
	0	Disabled (No Scaling)							
	1	Master Speed * P2-29							
	2	(Master Speed * P2-29) +	analog input 1						
	3	(Master Speed * P2-29) *	analog input 1						
P2-29	Slave S	Speed Scaling Factor	-500.0	500.0	100.0	%			
	Used in	conjunction with P2-28.							
P2-30	Analog	g Input 1 (Terminal 6) Form	at	See	Below	U 0- 10	-		
	Setting	Signal Format							
	U 0- 10	O to 10 Volt Signal (Uni-polar)							
	U 10-0	10 to 0 Volt Signal (Uni-polar)							
	- 10- 10	- 10 to + 10 Volt Signal (Bi-polar	-)						
	A 0-50	1							
	£ 4-20	The Zenn Cenghan, me ephanic							
	r 4-20								
	£ 20-4	,	· · · · · · · · · · · · · · · · · · ·	ault code 4-20 F if the signal level falls below 3mA					
		20 to 4mA Signal, the Optidrive	e will ramp to Preset Spee		1				
P2-31		g Input 1 Scaling		0.0	2000.0	100.0	%		
	Scales to the drive	he analog input by this factor, e.g. e running at maximum speed (P1-0	. it P2-30 is set for 0 – 1C 01).)V, and the scaling	tactor is set to 2	!00.0%, a 5 volt i	nput will result i		
P2-32	Analog	g Input 1 Offset		-500.0	500.0	0.0	%		
	Sets an	offset, as a percentage of the full :	scale range of the input, v	which is applied to	o the analog inp	ut signal.			
P2-33	Analog	g Input 2 (Terminal 10) Forn	mat	See	Below	U 0- 10	-		
	Setting	Signal Format							
	U 0-10	0 to 10 Volt Signal (Uni-polar)							
	U 10-0	10 to 0 Volt Signal (Uni-polar)							
	Ptc-th	Motor PTC Thermistor Input							
	A 0-50	0 to 20mA Signal							
	F 4-50	4 to 20mA Signal, the Optidrive	e will trip and show the fo	ult code 4-20F i	f the signal level	falls below 3mA			
	r 4-20	4 to 20mA Signal, the Optidrive	e will ramp to Preset Spee	ed 8 (P2-08) if the	e signal level falls	s below 3mA			
	£ 20-4	20 to 4mA Signal, the Optidrive	e will trip and show the fo	ault code <mark>4-20F</mark> i	f the signal level	falls below 3mA			
		4 to 20mA Signal, the Optidrive	e will ramp to Preset Spece e will trip and show the fo	ed 8 (P2-08) if the ault code 4-20 F i	e signal level falls f the signal level	s below 3mA falls below 3mA			

ar		Parameter Nan	ne	Minimum	Maximum	Default	Units				
2-34	Analog	Input 2 Scaling		0.0	2000.0	100.0	%				
	Scales the	ne analog input by this factor, e.g. running at maximum speed (P1-C	if P2-30 is set for 0 – 10° 01).	V, and the scaling	factor is set to 20	00.0%, a 5 volt in	put will result ir				
2-35	Analog	Input 2 Offset		-500.0	500.0	0.0	%				
	Sets an a	offset, as a percentage of the full	scale range of the input, v	vhich is applied to	the analog inpu	t signal.					
2-36	Start M	Node Select / Automatic Re	start	See E	elow	AULo-O	%				
	Defines t	the behaviour of the drive relating	to the enable digital inpu	it and also config	ures the Automati	c Restart function.					
	Ed9E-r	Following Power on or reset, the on or reset to start the drive.	e drive will not start if Digit	al Input 1 remain	s closed. The Inpu	it must be closed	after a power				
	ANFO-0	Following a Power On or Reset	, the drive will automatica	lly start if Digital Ir	nput 1 is closed.						
	AUE0-1										
	ANFO-5	labil will, and will require the user to manually reservice the labil.									
	ANFO-3										
	RUE0-4										
	RUE5	RUEo-5									
	M DA	ANGER! "AULo" modes all afety needs to be considere	ow the drive to Auto ed.	-start, therefo	re the impact o	on system/Pe	rsonnel				
2-37		d Start Mode	· - ·	0	7	1	-				
		ameter is only active when P1-12	= 1 or 2. When settinas 0	to 3 are used, the	e drive must be st	arted by pressina	the Start kev				
	on the ke	eypad. When settings 4 – 7 are u	ontrolled by the e	nable digital inpu	t.						
	0	Minimum speed, keypad start	Following a stop and restart, the drive will always initially run at the minimum spe								
	1	Previous speed, keypad start	Following a stop and reprior to stopping.	estart, the drive w	ill return to the las	t keypad setpoint	speed used				
	2	Current speed, keypad start	Where the Optidrive is control or Local / Remodrive will continue to o	rences (typically bad mode by a d	Hand / Auto igital input, the						
	3	Preset speed 8, keypad start	Following a stop and re	estart, the Optidrive	e will always initia	lly run at Preset Sp	peed 8 (P2-08				
	4	Minimum speed, terminal start	Following a stop and re	and restart, the drive will always initially run at the minimum speed P1-0							
	5	Previous speed, terminal start	Following a stop and reprior to stopping.	t keypad setpoint	rpad setpoint speed used						
	6	Current speed, terminal start	Where the Optidrive is configured for multiple speed references (typically Hand / Autcontrol or Local / Remote control), when switched to keypad mode by a digital input, the drive will continue to operate at the last operating speed.								
	7	Preset speed 8, terminal start	Following a stop and re	estart, the Optidrive	e will always initia	lly run at Preset Sp	peed 8 (P2-08				
2-38	Mains	Loss Stop / Ride Through		0	3	0	-				
	0	Mains Loss Ride Through	motor. Providing that the	mpt to continue operating by recovering energy from the load he mains loss period is short, and sufficient energy can be recovere ol electronics power off, the drive will automatically restart on return							
	1	Coast To Stop	The Optidrive will imme or free wheel. When us 26) may need to be er	sing this setting wi	ne output to the m th high inertia loa	otor, allowing the ds, the Spin Start	load to coas function (P2-				
			The drive will ramp to s	stop at the rate programmed in the 2nd deceleration time P2-25.							
	2	Fast Ramp To Stop	1110 41110 11111 14111 10 0	to be used when the drive is powered directly via the +DC and –DC r to your Invertek Sales Partner for further details.							
	3	Past Ramp To Stop DC bus supply mode	This mode is intended to				+DC and –DC				
2-39	3		This mode is intended to				+DC and -DC				
2-39	3	DC bus supply mode	This mode is intended to	to your Invertek So	ales Partner for fur 1	ther details.	+DC and -DC				
2-39	3 Param	DC bus supply mode	This mode is intended to Bus connections. Refer to	to your Invertek So o accessed and ch	ales Partner for fur 1 anged.	ther details.	+DC and -D(-				

8.2. Parameter Group 3 - PID Control

8.2.1. Overview

Optidrive P2 provides an internal PID controller. Parameters for configuration of the PID controller are located together in Group 3. For simple applications, the user needs to only define the setpoint source (P3-05 to select the source or P3-06 for a fixed setpoint), feedback source (P3-10) and adjust the P Gain (P3-01), I time (P3-02) and optionally the differential time (P3-03).

The PID operation is uni-directional, and all signals are treated as 0 – 100% to provide a simple, intuitive operating format.

8.2.2. Parameter List

ar		Parameter Nam	е	Minimum	Maximum	Default	Units			
P3-01	PID	Proportional Gain		0.0	30.0	1.0	-			
	PID (in the	Controller Proportional Gain. Higher vo feedback signal. Too high a value co	alues provide a greater c an cause instability.	change in the driv	e output frequenc	ry in response to si	mall chang			
P3-02	PID	Integral Time Constant		0.0	30.0	1.0	S			
	PID C	Controller Integral Time. Larger values	provide a more damped	response for sys	tems where the ov	erall process resp	onds slowl			
P3-03	PID	Differential Time Constant		0.00	1.00	0.00	s			
	PID E	Differential Time Constant.				, L				
P3-04	PID	Operating Mode		0	1	0	-			
	0	Direct	Use this mode if an incr feedback signal.	rease in the moto	r speed should res	sult in an increase	in the			
	1	Inverse	Use this mode if an incr feedback signal.	rease in the moto	r speed should res	sult in a decrease	in the			
P3-05	PID	Reference Select		0	2	0	-			
	0	Digital preset	P3-06 is used.							
	1	Analog Input 1	Analog Input 1 as disp	layed in PO-01 is	used.					
	2	Analog Input 2	Analog Input 2 as disp	played in PO-02 is used.						
P3-06	PID	Digital Reference Value		0.0	100.0	0.0	%			
	When P3-05 = 0, this parameter sets the preset digital reference (setpoint) used for the PID Controller. Where the feedba from a transducer such as a pressure transducer or level measurement, this represents the percentage of the pressure range 10 Bar transducer, 4 bar = 40%) or the level.									
		Output Upper Limit		P3-08	100.0	100.0	%			
	Limits	the maximum value output from the PI								
P3-08	PID	Output Lower Limit		0.0	P3-07	0.0	%			
	Limits	Limits the minimum output from the PID controller.								
P3-09	PID	Output Limit Select		0	3	0	-			
	0	Digital Output Limits	The output range of the	PID controller is	limited by the valu	es of P3-07 & P3	-08.			
	1	Upper limit set by analog input 1	The output range of the applied to Analog Inpu		limited by the valu	es of P3-08 & the	signal			
	2	Lower limit set by analog input 1	The output range of the the value of P3-07.	PID controller is	limited by the sign	al applied to Ana	log Input 1			
	3	PID output added to analog input 1	The output value from the Analog Input 1.	ne PID Controller	is added to the sp	peed reference ap	plied to the			
P3-10	PID	Feedback Select		0	5	0	-			
	0	Analog Input 2								
	1	Analog Input 1								
	2	Motor Current								
	3	DC Bus Voltage								
	4	Differential : Analog Input 1 – Analog Input 2								
			1 4 1 1 10							
	5	Largest Value : Analog Input	I or Analog Input 2	<u> </u>						

change of motor speed on large PID errors, and react quickly to small errors.

Setting to 0.0 means that the drive ramps are always enabled. This parameter is intended to allow the user to disable the drive internal ramps where a fast reaction to the PID control is required, however by only disabling the ramps when a small PID error exists, the risk of possible over current or over voltage trips being generated are reduced.

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Par		Parameter Nam	Minimum	Maximum	Default	Units			
P3-12	PID	PID Feedback Display Scaling			50.000	0.000	-		
		Applies a scaling factor to the displayed PID feedback, allowing the user to display the actual signal level from a transducer, e.g. 0 – 10 Bar etc.							
P3-13	PID	Error Wake Level		0.0	100.0	5.0	%		
	Sets a programmable level whereby if the drive enters standby motor whilst operating under PID control, the selected feedback signal must fall below this threshold before the drive will return to normal operation.								
P3-18	PID	Reset Control		0	1	1	-		
	O Continuous operation In this operating mode, the PID controller operates continuously, regardless of whether the drive is enabled or disabled. This can result in the output of the PID controller reaching the maximum level prior to the drive enable signal being applied.								
	1	Operate only when the drive is enabled	In this operating mode, hence will always start	the PID controlle from zero when t	r only operates w he drive is enable	when the drive is e	nabled, and		

8.2.3. Parameter Group 4 - High Performance Motor Control

Overview

Parameters relating to the motor control are located together in Group 4. These parameters allow the user to:

- Select the motor type to match the connected motor.
- Carry out an autotune.
- Define the torque limits and setpoint source for control methods that support this (vector control methods only).

Optidrive P2 can operate with both Asynchronous Induction Motors, the type most commonly seen today, and also some synchronous motors. The sections below provide basic guidance on how to adjust the parameters to operate with the required motor type.

8.2.4. Asynchronous IM Motors

IM Motor Control Methods

IM Motors may be operated in the following modes:

- V/F Speed Control (Default Mode)
 - o This mode provides the simplest control, and is suitable for a wide range of applications.
- Sensorless Vector Torque Control
 - o This method is suitable for specific applications only, which require the motor torque to be the primary control function, rather than speed, and should be used with extreme care only in specific applications.
- Sensorless Vector Speed Control
 - o This method provides increased starting torque compared to V/F mode, along with improved motor speed regulation with changing load conditions. This method is suitable for more demanding applications.

Operating in Sensorless Vector Speed Control Mode

Optidrive P2 can be programmed by the user to operate in Sensorless Vector mode, which provides enhanced low speed torque, optimum motor speed regulation regardless of load and accurate control of the motor torque. In most applications, the default Voltage Vector control mode will provide adequate performance, however if Sensorless Vector operation is required, use the following procedure.

- Ensure advanced parameter access is enabled by setting P1-14 = 101.
- Enter the motor nameplate details into the relevant parameters as follows:
 - o P1-07 Motor Rated Voltage
 - o P1-08 Motor Rated Current
 - o P1-09 Motor Rated Frequency
 - o (Optional) P1-10 Motor Rated Speed (Rpm)
 - o P4-05 Motor Power Factor.
- Select Sensorless Vector Speed Control mode by setting P4-01 = 0.
- Ensure that the motor is correctly connected to the drive.
- Carry out a motor data Autotune by setting P4-02 = 1.



The Autotune will begin immediately when P4-O2 is set regardless of the status of the drive enable signal. Whilst the autotune procedure does not drive or spin the motor, the motor shaft may still turn slightly. It is not normally necessary to uncouple the load from the motor; however the user should ensure that no risk arises from the possible movement of the motor shaft.

It is essential that the correct motor data is entered into the relevant drive parameters. Incorrect parameter settings can result in poor or even dangerous performance.

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8.2.5. Synchronous Motors

Overview

Optidrive P2 provides open loop vector control of the following synchronous motor types.

Permanent Magnet AC (PM AC) Motors and Brushless DC (BLDC) Motors

Optidrive P2 can be used to control Permanent Magnet AC or Brushless DC motors without a feedback encoder or resolver. These motors operate synchronously, and a vector control strategy is used to maintain correct operation. In general, the motor can be operated between 10% - 100% of rated speed with a correctly selected and configured drive. Optimum control is achieved when the motor back EMF / Rated speed ratio is >= 1V/Hz. Motors with Back EMF / Rated frequency ratio below this level may not operate correctly, or may operate only with reduced speed range.

PM AC and BLDC motor control employs the same strategy, and the same commissioning method is applied.



Permanent Magnet motors (including BLDC) produce an output voltage known as the Back EMF when the shaft is rotated. The user must ensure that the motor shaft cannot rotate at a speed where this Back EMF exceeds the voltage limit for the drive, otherwise damage can occur.

The following parameter settings are necessary before attempting to operate the motor.

- Ensure advanced parameter access is enabled by setting P1-14 = 101 (default value for security access).
- Enter the motor nameplate details into the relevant parameters as follows:
 - o P1-07 Back EMF at Rated Frequency / Speed (kE)

This is the voltage imposed by the magnets at the drive output terminals when the motor operates at rated frequency or speed. Some motors may provide a value for volts per thousand RPM, and it may be necessary to calculate the correct value for P1-07.

- o P1-08 Motor Rated Current.
- o P1-09 Motor Rated Frequency.
- o (Optional) P1-10 Motor Rated Speed (Rpm).
- Select PM Motor Speed control mode by setting P4-01 = 3 or BLDC Motor Speed Control by setting P4-01 = 5.
- Ensure that the motor is correctly connected to the drive.
- Carry out a motor data Autotune by setting P4-02 = 1.
 - o The autotune measures the electrical data required from the motor to ensure good control.
- To improve motor starting and low speed operation, the following parameters may require adjustment:
 - o P7-14: Low Frequency Torque Boost Current: Injects additional current into the motor to help rotor alignment at low output frequency. Set as % of P1-08.
 - o P7-15: Low Frequency Torque Boost Frequency Limit: Defines the frequency range where the torque boost is applied. Set as % of P1-09

Following the steps above, it should be possible to operate the motor. Further parameter settings are possible to enhance the performance if required, please refer to your Invertek Drives Sales Partner for more information.

8.2.6. Synchronous Reluctance (Syn RM) Motors

When operating with Synchronous Reluctance motors, carry out the following steps:

- Ensure advanced parameter access is enabled by setting P1-14 = 101 (default value for security access).
- Enter the motor nameplate details into the relevant parameters as follows:
 - o P1-07 Motor Rated Voltage.
 - o P1-08 Motor Rated Current.
 - o P1-09 Motor Rated Frequency.
 - o (Optional) P1-10 Motor Rated Speed (Rpm).
 - o P4-05 Motor Power Factor.
- Select Synchronous Reluctance Motor Control mode by setting P4-01 = 6.
- Ensure that the motor is correctly connected to the drive.
- Carry out a motor data Autotune by setting P4-02 = 1.

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8.2.7. Group 4 Parameter Listing



Incorrect adjustment of parameters in menu group 4 can cause unexpected behaviour of the motor and any connected machinery. It is recommended that these parameters are only adjusted by experienced users.

Par		Par	ameter No	ame	Minimum	Maximum	Default	Units			
P4-01	Motor Co	ntrol Mode				0	6	2	-		
	Setting	Motor Type	Primary Control	Control Method	Additiona	l Information					
	0	IM	Speed	Vector	Speed contr	ol with Torque Lir	mit. Torque Limit S	ource selected by	/ P4-06.		
	1	IM	Torque	Vector	Torque Cont Speed Limit	rol with Speed Li defined by the Sp	mit. Torque refere peed Reference.	nce selected by f	P4-06.		
	2	IM	Speed	V/F	V/F control	for simple applic	ations with stando	ard IM Motors.			
	3	AC PM	Speed	Vector	Vector For speed control of AC PM motors with Sinusoidal back EMF.						
	4 AC PM Torque		Vector	Vector For torque control of AC PM motors with Sinusoidal back EMF.							
	5	5 BLDC Speed Vector For speed co				ontrol of BLDC m	otors with Trapez	oidal back EMF.			
	6	Syn RM	Speed	Vector	ontrol of Synchro	nous Reluctance r	motors.				
4-02	Motor Au	to-tune Enal	ole		0	1	0	-			
	When set to efficiency. F	o 1, the drive imp	mediately ca letion of the c	rries out a non autotune, the p	une to measure t matically returns	ne motor parame to 0.	ters for optimum c	control and			
4-03	Vector Sp	eed Control	er Proport	ional Gain		0.1	400.0	50.0	%		
4-04	Vector Sp	ed. peed Control	er Integra	l Time Cons	tant	0.010	2.000	0.050	S		
	Sets the integral time for the speed controller. Smaller values provide a introducing instability. For best dynamic performance, the value should					be adjusted to s	uit the connected	load.	di me risk oi		
4-05	Motor Power Factor cos Ø					0.50	0.99	-	-		
	When oper	When operating in Vector Speed motor control modes, this parameter must be set to the motor nameplate power factor.									
4-06	Torque Co	ontrol Refere	ence / Limi	t Source		0	5	0	-		
	0	Maximum limit P4-07		The torque o	controller refere	ence / limit is set	in P4-07.				
	1	Analog Inp	out 1					o Analog Input 1, mited by the value			
	2	Analog Inp	out 2	The output torque is controlled based on the signal applied to Analog Input 2, whereby 10 input signal level will result in the drive output torque being limited by the value set in P4-07							
	3	Fieldbus			10% input signa			communications F torque being limi			
	4						ntrolled based on the signal from the Invertek Master / Slave, whereb I will result in the drive output torque being limited by the value set in				
	5										
4-07	Maximur	m Torque / C	urrent Lim	it		P4-08	500	150	%		
	limit or refe	rence used by t	ne drive in co	njunction with	P4-06.		•	ter defines the mo	·		

before reducing the output frequency to attempt to limit the current.

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Par		Pa	rameter Name	Minimum	Maximum	Default	Units				
P4-08	Minim	um Torque Lim	it	P4-08	150	0	%				
	Active o	only in Vector Spee ve is enabled, it wi	ed or Vector Torque motor control mo Il always attempt to maintain this torqu	des (P4-01 = 0 or 1). S ue on the motor at all ti	(P4-01 = 0 or 1). Sets a minimum torque limit, whereby when the on the motor at all times whilst operating.						
	<u></u>	NOTE This parameter should be used with extreme care, as the drive output frequency will increase to achieve the torque level, and may exceed the selected speed reference.									
P4-09	Regen	erative Torque	Limit	0.0	500	100	%				
	Active of the Opt		ed or Vector Torque motor control mo	des (P4-01 = 0 or 1). S	ets the maximum	regenerating tord	que allowed by				
P4-10	V/F C	haracteristic Ac	ljustment Frequency	0.0	P1-09	0.0	Hz				
	When o	pperating in V/F m applied to the mo	ode (P4-01 = 2), this parameter in co tor. Care must be taken to avoid ove	onjunction with P4-11 se rheating and damaging	ets a frequency po g the motor when	oint at which the vusing this feature	voltage set in				
P4-11	V/F C	haracteristic Ac	ljustment Voltage	0	P1-07	0	٧				
	Used in	conjunction with p	parameter P4-10.								
P4-12	Therm	al Overload Re	etention	0	1	1	-				
	0	Disabled									
	'	Enabled	All Optidrives feature electronic the the motor against damage. An inter and will trip the drive if the usage essupply from the drive and re-applyivalue is retained during power off.	rnal overload accumulo xceeds the thermal limit	ator monitors the r . When P4-12 is a	motor output curre disabled, removir	ent over time, ng the power				
P4-13	Outpu	t Phase Seque	nce	0	1	0	-				
	0	U,V,W	Stand motor phase sequence. Typically, this provides clockwise rotation of the motor.								
	1	U,W,V	Reverse motor phase sequence. Typ	pically this provides cou	ally this provides counter-clockwise rotation of the motor.						
P4-14	Therm	al Overload Re	eaction	0	1	0	-				
	0	Trip	When the overload accumulator reaches the limit, the drive will trip on lt.trp to prevent damage to the motor.								
	1	Current Limit Reduction	When the overload accumulator reaches 90% of, the output current limit is internally reduced to 100% of P1-08 in order to avoid an lt.trp. The current limit will return to the setting in P4-07 when the overload accumulator reaches 10%.								
P4-15	Maste	r Mode Config	uration (Master-Slave Mode)	0	1	0	-				
	8	Motor speed & torque reference	In this mode, when the drive functions as a Master in Master-Slave Mode, the data broadcast on the drive network is the Master Actual Speed and the Master Torque Reference. This mode is suitable for Master-Slave applications which required speed following.								
	r	opeed reference & motor torque	network is the Master Speed Refere	In this mode, when the drive functions as a Master in Master-Slave Mode, the data broadcast on the drive network is the Master Speed Reference and the Master Actual Torque. This mode is suitable for Master-Slave applications which required load sharing between multiple drives.							

8.3. Parameter Group 5 – Communication Parameters

8.3.1. Overview

Optidrive P2 provides many methods to allow the user to connect to a variety of fieldbus networks. In addition, connection to options such as external keypads, PC and Optistick are possible. Parameter Group 5 provides the parameters required to configure the various fieldbus interfaces and connection points.

8.3.2. Connecting Invertek Drives Options

All Invertek Drives options which require communication with the drive, such as the Optiport and Optipad remote keypads and Optistick connect to the Optidrive P2 using the built in RJ45 connection point. The pin connections on these options are already matched, such that a simple pin to pin plug in cable can be used to connect these options without any special requirements. For further information on connecting and using these optional items, refer to the specific option User guide.

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8.3.3. Connecting to a PC

Optidrive P2 may be connected to a PC with Microsoft Windows operating system to allow use of the Optitools Studio PC software for commissioning and monitoring. There are two possible methods of connection as follows:

- Wired Connection. Requires the optional PC connection kit OPT-2-USB485-OBUS which provides a USB to RS485 serial port conversion and premanufactured RJ45 connection.
- Bluetooth Wireless Connection. Requires the optional Optistick OPT-3-STICK. The PC must have Bluetooth onboard or a suitable Bluetooth dongle which can support a Bluetooth serial connection.

With either communication method, the steps to establish a connection between the PC and drive are as follows:

- Download and install the Optitools Studio PC software to the PC.
- Start the software, and select the Parameter Editor function.
- If the drive address has been changed in parameter P5-01, ensure that in the Optitools Studio software the Network Scan Limit setting in the lower left corner of the screen is set to the same or higher value.
- In Optitools Studio select Tools > Communication Type.
 - o If using the Optistick, Select BlueTooth.
 - o If using the wired PC connection kit, select RS485.
- In Optitools Studio select Tools > Select COM Port > Select the COM port associated with the connection.
- Click the Scan Drive Network button in the lower left corner of the screen.

8.3.4. Modbus RTU Connection

Optidrive P2 supports Modbus RTU communication. Connection is made through the RJ45 connector. For further information refer to section 9.2. Modbus RTU Communications on page 65.

8.3.5. CAN Open Connection

Optidrive P2 supports CAN Open communication. Connection is made through the RJ45 connector. For further information refer to section 9.3. CAN Open Communication on page 67.

8.3.6. Other Fieldbus Networks

Additional fieldbus network protocols are supported using optional interfaces. Refer to the Invertek Drives website for a list of supported protocols and the required interface option modules.

8.3.7. Communication Parameters

Par	Name		Minimum	Maximum	Default	Units			
P5-01	Drive F	ieldbus Address	1	63	1	-			
	When us	Fieldbus address for the Optidrive. Sing Modbus RTU, this parameter sets the Node Address. R ion. Please note that if a higher Modbus address than 63 is ameter also determines the Optibus address of the drive for	required, P5-16 c	an be used – see					
P5-02	CAN B	aud Rate	125	1000	500	kbps			
	Sets the	baud rate when CAN Open communications are used.							
P5-03	Modbu	s RTU Baud rate	9.6	115.2	115.2	kbps			
	Sets the	baud rate when Modbus RTU communications are used.							
P5-04	Modbu	s RTU Data Format	-	-	n-1	-			
	Sets the	expected Modbus telegram data format as follows:							
	n- 1	No Parity, 1 stop bit							
	u-5	No parity, 2 stop bits							
	D- 1	Odd parity, 1 stop bit							
	E- 1	E-1 Even parity, 1 stop bit							
P5-05	Comm	unications Loss Timeout	0.0	5.0	1.0	Seconds			
	Sets the watchdog time period for the communications channel. If a valid telegram is not received by the Optidrive within this time period, the drive will assume a loss of communications has occurred and react as selected below. Setting to zero disables the function.								
P5-06	Comm	unications Loss Action	0	3	0	-			
	0	Trip & Coast To Stop							
	1	Ramp to Stop Then Trip							
	2	Ramp to Stop Only (No Trip)							
	3	Run at Preset Speed 8							

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Par	Name				Minimum	Maximum	Default	Units		
P5-07	Fieldb	us Ramp Cor	ntrol		0	1	0	-		
	0	Disabled	Ramps are controll	ed from internal drive p	arameters P1-03	and P1-04.		'		
	1	Enabled	Ramps are controll	ed directly by the Fieldl	ous PDI4 Data W	ord.				
P5-08	Fieldb	us PDO-4 Da	ita Select		0	7	0	-		
	0	Motor tore	ļue	0 to 2000 = 0 to 2	200.0%			1		
	1	Motor pov	ver	Output power in k	W to two decima	l places, e.g. 400	= 4.00kW			
	2	Digital Inp	ut Status	Bit 0 indicates digi	tal input 1 status,	bit 1 indicates digi	ital input 2 status	etc		
	3	Analog In	out 2	0 to 1000 = 0 to 1	00.0%					
	4	Heatsink T	emperature	0 to 100 = 0 to 10	0°C					
	5	User regis	ter 1	User Defined Regi	ster 1 Value					
	6	User regis	ter 2	User Defined Regi	ster 1 Value					
	7	P0-80 valu	Je	User Selected date	a value					
P5-12	Fieldb	us PDO-3 Da	ita Select		0	7	0	-		
	0	Motor curi	rent	Output current to 1	decimal place,	e.g. 100 = 10.0 Ar	mps	'		
	1	Motor pov	ver	Output power in k	W to two decima	l places, e.g. 400	= 4.00kW			
	2	Digital inp	ut status	Bit 0 indicates digi	tal input 1 status,	bit 1 indicates digi	ital input 2 status	etc		
	3	Analog In	out 2	0 to 1000 = 0 to 100.0%						
	4	Heatsink T	emperature	0 to 100 = 0 to 10	0°C					
	5	User regis	ter 1	User Defined Regi	ster 1 Value					
	6	User regis	ter 2	User Defined Regi	ster 2 Value					
	7	P0-80 valu	Je	User Selected date	a value					
P5-13	Fieldbus PDI-4 Function Select			0	1	0	-			
	0	Fieldbus ro	amps	This option must be be controlled from						
	1	User regis	ter 4	allows the function	ed by the drive in PDI 4 is transferred to User Register 4. This option on of the process data word to be defined in Parameter Group 9. Register 4 should not be written to within any PLC function code, e can be read.					
P5-14	Fieldb	us PDI-3 Fun	ction Select		0	2	0	-		
	0	Torque ref	erence / limit	This option must be from the fieldbus. T	be selected if the drive output torque limit $/$ setpoint is to be controlle. This also requires setting P4-06 = 3.					
	1	PID refere	nce	order for this optio	s the setpoint to the PID controller to be received from the Fieldbus. In on to be used, P9-38 must be set to 1, and the PID User setpoint mus thin the PLC function.					
	2	User regis	ter 3	allows the function	ed by the drive in PDI 3 is transferred to User Register 3. This option on of the process data word to be defined in Parameter Group 9. Register 3 should not be written to within any PLC function code, use can be read.					
P5-15	Modb	us Response	Delay		0	16	0	Chr		
	reply. Th	e value enterec	gure an additional de I represents the delay number of additional	lay between the drive re in addition to the minim characters.	eceiving a reques um delay permissi	t via the Modbus R ble according to th	TU interface, and ne Modbus RTU	transmitting a specification,		
P5-16	Drive I	Modbus Add	ress		0	273	0	-		
	larger no If this pa	etwork, it can b	e set in this parameter a value greater than	eet in P5-01 which has a O, this address will bec		-		·		

8.4. Advanced Parameters

For Advanced Parameters, basic information only is provided in this guide. The parameter functions are described more fully in Optitools Studio PC software.

8.4.1. Parameter Group 6 – Advanced Configuration

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Par.	Function		Setting Range	Default	Notes
P6-01	Firmware Upgrade Enable	0	Disabled	0	This parameter should not be
		1	Update I/O & P/S		adjusted by the user.
		2	Update I/O		
		3	Update P/S		
P6-02	Thermal Overload Management	4 -	- 32kHz (Model Dependent)	4 kHz	Minimum Effective Switching Frequency.
P6-03	Auto Reset Time Delay	1 -	- 60 Seconds	20s	
P6-04	Relay Output Hysteresis	0.0) – 25.0%	0.3%	
P6-05	Encoder Feedback Enable	0	Disabled	0	
		1	Enabled		
P6-06	Encoder PPR	0 -	65535	0	
P6-07	Speed Error Trip Threshold	0.0) - 100.0%	5.0%	
P6-08	Max Speed Reference Frequency	0 -	- 20kHz	0 kHz	
P6-09	Speed Droop Control	0.0) – 25.0%	0.0%	
P6-10	Function Block Program Enable	0	Disabled	0	
		1	Enabled		
P6-11	Speed Hold Time on Enable	0 -	- 250s	Os	
P6-12	Speed Hold / DC Injection Time on Disable	0 -	- 250s	Os	
P6-13	Hoist Brake Release Time	0.0) – 5.0s	0.2s	
P6-14	Hoist Brake Apply Time	0.0) – 5.0s	0.3s	
P6-15	Hoist Brake Pre-Torque Level	0.0) – 200.0%	8.0%	
P6-16	Hoist Pre-Torque Time Limit) – 25.0s	5.0s	
P6-17	Maximum Torque Time Limit	0.0) – 25.0s	0.0s	
P6-18	DC Injection Braking Current	0.0) – 100.0%	0.0%	This function is active only for Induction Motors (IM) and Synchronous Reluctance Motor (SyncRM).
P6-19	Brake Resistor Resistance		Model Dependent		
P6-20	Brake Resistor Power		Model Dependent		
P6-21	Brake Chopper Ut Duty	0.0) – 20.0%	2.0%	
P6-22	Reset Fan Run Time	0	No Reset	0	
		1	Reset		
P6-23	Reset Energy Meters	0	No Reset	0	
		1	Reset		
P6-24	Maintenance Time Interval	0 -	- 60000 Hours	0 Hours	
P6-25	Reset Maintenance Indicator	0	No Reset	0	
		1	Reset		
P6-26	Analog Output 1 Scaling	0.0) – 500.0%	100.0%	
P6-27	Analog Output 1 Offset	_	00.0 – 500.0%	0.0%	
P6-28	PO-80 Display Index		200	0	
P6-29	User Default Parameters	0	No Function	0	
		1	Save user parameters		
			Clear user parameters		
P6-30	Level 3 (Advanced) Access Code	2	- 9999	201	

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8.4.2. Parameter Group 7 - Motor Control

Par.	Function		Setting Range	Default	Notes	
P7-01	Motor Stator Resistance	0.0	00 – 65.535	Drive	Motor data, measured or calculated during	
P7-02	Motor Rotor Resistance	0.0	00 – 65.535	Dependent	the autotune. P7-04 is not used for PM & BLDC Motors.	
P7-03	Motor Stator Inductance (d)	0.0000 - 1.0000			P7-06 is used only for PM motors.	
P7-04	Magnetising Current (id)	Driv	ve Dependent			
P7-05	Motor Leakage Coefficient (Sigma)	0.0	00 – 0.250			
P7-06	Motor Q Axis Inuctance (Lsq)	0.0	000 – 1.0000			
P7-07	Enhanced Generator Mode	0	Disable Enable	0	Improves motor control in applications with high regenerative power requirement.	
P7-08	Motor Parameter Adaptation	0	Disabled Enable	0	Enables motor parameter adaptation, intended to compensate for changes in the motor temperature during operation.	
P7-09	Over Voltage Current Limit	0.0 - 100.0%		5.0%		
P7-10	Load Inertia Constant	0 -	600	10		
P <i>7</i> -11	Pulse Width Minimum Limit	0 - 500		150		
P7-12	V/F Mode Magnetising Delay Time	0 – 5000ms		Drive Dependent	Sets the motor magnetising period in V/F Mode. Sets the motor alignment time in PM modes.	
P7-13	Vector Speed Controller Differential Gain	0.0	- 400%	0.00	Derivative speed loop gain applied in Vector control modes.	
P7-14	Low Frequency Torque Boost	0.0	- 100.0%	0.0%	For PM Motors, applies a torque boost current at low frequency, % x P1-08.	
P <i>7</i> -15	Torque Boost Frequency Limit	0.0	- 50.0%	0.0%	For PM motors, determines the frequency, % x P1-09 when the boost current is removed.	
P7-16	16 PM Motor Signal Injection		Disabled Signal Injection During Magnetizing Period Signal Injection at Low Speed Signal Injection During Magnetizing Period	0		
P7-17	Signal Injection Level	0 -	and at Low Speed	10		
P7-18	Over Modulation	0	Disabled			
F7-10	Over Modulation	1	Enable	0		
P7-19	Modulation Mode	0	3-Phase Modulation 2-Phase Modulation	0		

8.4.3. Parameter Group 8 - Additional Ramps and Functions

Daw	Function	Satting Dance	Default Notes
Par.		Setting Range 0.00 – 600.0 / 0.0 – 6000.0s	
P8-01	Acceleration Ramp 2	·	5.0s
P8-02	Ramp 1 → 2 Speed Boundary	0.0 - P1-01 Hz / Rpm	0.0
P8-03	Acceleration Ramp 3	0.00 - 600.0 / 0.0 - 6000.0s	5.0s
P8-04	Ramp 2 → 3 Speed Boundary	0.0 - P1-01 Hz / Rpm	0.0
P8-05	Acceleration Ramp 4	0.00 - 600.0 / 0.0 - 6000.0s	5.Os
P8-06	Ramp 3 → 4 Speed Boundary	0.0 - P1-01 Hz / Rpm	0.0
P8-07	Deceleration Ramp 4	0.00 - 600.0 / 0.0 - 6000.0s	5.0s
P8-08	Ramp 4 → 3 Speed Boundary	0.0 - P1-01 Hz / Rpm	0.0
P8-09	Deceleration Ramp 3	0.00 - 600.0 / 0.0 - 6000.0s	5.0s
P8-10	Ramp 3 → 2 Speed Boundary	0.0 - P1-01 Hz / Rpm	0.0
P8-11	Deceleration Ramp 2	0.00 - 600.0 / 0.0 - 6000.0s	5.0s
P8-12	Ramp 2 → 1 Speed Boundary	0.0 - P1-01 Hz / Rpm	0.0
P8-13	Ramp Select Control	O Digital input selection	0
		1 Speed based selection	

8.4.4. Parameter Group 9 – User Inputs and Output Programming

	Function				Notes
Par.			Setting Range	Default	
P9-01	Enable Input Source				the source of the various command points. Illows complete flexibility over the drive control
P9-02	Fast Stop Input Source		ctions, and interaction with the interr		
P9-03	Run Forward Input Source	-			
P9-04	Run Reverse Input Select				I
P9-05	Latch Function Enable	0	OFF	0	
P9-06	Reverse Input Source		ON e above		
P9-07	Reset Input Source	Joee	e above		
P9-07	External Trip Input Source	-			
P9-09	Terminal Control Select Source	1			
P9-10	Speed Reference Source 1	ln c	combination with PO-18 - PO-20, al	low selection	on of several speed reference sources for common
P9-11	Speed Reference Source 2		olications.	iow selection	on of several speed reference sources for common
P9-12	Speed Reference Source 3	1			
P9-13	Speed Reference Source 4	1			
P9-14	Speed Reference Source 5				
P9-15	Speed Reference Source 6	1			
P9-16	Speed Reference Source 7	1			
P9-17	Speed Reference Source 8				
P9-18	Speed Reference Select Input 0	See	e above		
P9-19	Speed Reference Select Input 1	1			
P9-20	Speed Reference Select Input 2				
P9-21	Preset Speed Select Input 0				
P9-22	Preset Speed Select Input 1]			
P9-23	Preset Speed Select Input 2]			
P9-24	Acceleration Ramp Select Bit O				
P9-25	Acceleration Ramp Select Bit 1				
P9-26	Deceleration Ramp Bit O				
P9-27	Deceleration Ramp Bit 1				
P9-28	Motorised Pot Up Input Source				
P9-29	Motorised Pot Down Input Source				
P9-30	Speed Limit Switch Forward				
P9-31	Speed Limit Switch Reverse		1	1	1
P9-33	Analog Output 1 Source	0	Defined by P2-11	0	These parameters allow the user to override the normal parameter control source for the
		1	Function block program - digital		associated function, allowing interaction
		2	Function block program - analog		with the internal Function Block programming
P9-34	Analog Output 2 Source	0	Defined by P2-13	0	environment.
		1	Function block program - digital		
DO 25	Polon 1 Control Com	2	Function block program - analog		-
P9-35	Relay 1 Control Source	0	Defined by P2-15	0	
P9-36	Relay 2 Control Source	0	Function block program - digital Defined by P2-18	0	-
F-30	Kelay Z Colliloi Soulce	1	Function block program - digital	-	
P9-37	Display Scaling Source Control	0	Defined by P2-21	0	-
1 7-37	Display Scaling Source Corllor	1	Function block program - digital		
P9-38	PID Reference Source	0	Defined by P3-05	0	-
. , 00	TID ROIGIONGE JOUICE	1	Function block program - digital		
P9-39	PID Feedback Source	0	Defined by P3-10	0	-
		1	Function block program - digital	Ĭ	
P9-40	Torque Reference Source	0	Defined by P4-06	0	-
	11	1	Function block program - digital	_	
P9-41	Relay 3,4,5 Function	0	Healthy: Tripped: Running	0	1
	, ., ,	1	Function block program - digital	-	
		1			i e

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8.5. Parameter Group 0 - Monitoring Parameters (Read Only)

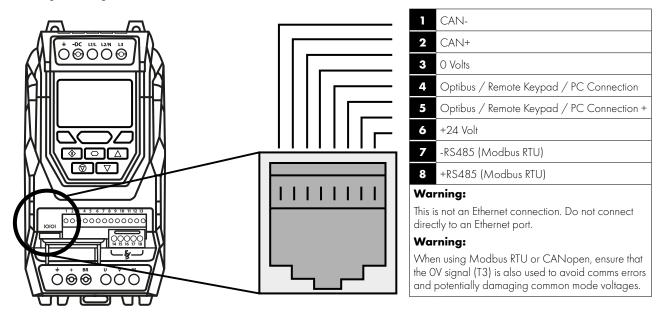
Par.	Function	Units
PO-01	Analog Input 1 Value	%
P0-02	Analog Input 2 Value	%
PO-03	Digital Input Status – Bit representation (O or 1) where the left most digit indicates the status of Digital Input 1	N/A
P0-04	Speed Controller Reference	Hz / RPM
PO-05	Torque Controller Reference	%
P0-06	Digital Speed Reference	Hz / RPM
PO-07	Fieldbus Speed Reference	Hz / RPM
PO-08	PID Reference (Setpoint)	%
P0-09	PID Feedback	%
PO-10	PID Output	%
PO-11	Motor Voltage	V
PO-12	Output Torque	%
PO-13	Trip Log – Last 4 Trips	N/A
PO-14	Magnetising Current (id)	А
PO-15	Rotor Current (iq)	А
P0-16	DC Bus Voltage Ripple	V
PO-17	Motor Stator Resistance Rs	Ω
PO-18	Motor Stator Inductance Ls	Н
PO-19	Motor Rotor Resistance Rr	Ω
P0-20	DC Bus Voltage	V
PO-21	Heatsink Temperature	°C
P0-22	Time Left To Next Service	Hours
P0-23	Time Heatsink > 85°C	HH:MM:SS
P0-24	Time Internal > 80°C	HH:MM:SS
P0-25	Estimated Rotor Speed	Hz / RPM
P0-26	kWh Meter	kWh
P0-27	MWh Meter	MWh
PO-28	Software Version	N/A
P0-29	Drive type	N/A
PO-30	Drive serial number	N/A
PO-31	Total Run Time	HH:MM:SS
P0-32	Run Time Since Last Trip 1	HH:MM:SS
P0-33	Run Time Since Last Trip	HH:MM:SS
P0-34	Run Time Since Last Enable	HH:MM:SS
PO-35	Cooling fan operating time	Hours
P0-36	DC Bus Voltage Log: 8 samples, 256ms	V
P0-37	DC Bus Voltage Ripple Log: 8 samples 20ms	V
P0-38	Heatsink Temperature Log: 8 samples, 30s	°C
P0-39	Internal Temperature Log: 8 samples, 30s	°C
P0-40	Motor Current Log: 8 samples 256ms	А
P0-41	O-I Fault Counter	N/A
P0-42	O-Volts Fault Counter	N/A
PO-43	U-Volts Fault Counter	N/A

Par.	Function	Units
P0-44	Heatsink O-Temp Counter	N/A
P0-45	Brake resistor over current trip counter	N/A
P0-46	Internal over temperature trip count	N/A
P0-47	I/O Comms Fault Counter	N/A
P0-48	DSP Comms Fault Counter	N/A
P0-49	Modbus RTU Fault Counter	N/A
PO-50	CAN Fault Counter	N/A
PO-51	PDI cyclic data	N/A
P0-52	PDO cyclic data	N/A
P0-53	Phase U Current Offset and Reference	N/A
P0-54	Phase V Current Offset and Reference	N/A
P0-55	Reserved	N/A
P0-56	Brake Max On Time / Duty	N/A
P0-57	Ud / Uq	N/A
P0-58	Encoder Feedback Speed	Hz / RPM
P0-59	Frequency Input Speed	Hz / RPM
P0-60	Calculated Slip Speed	Hz / RPM
P0-61	Relay Speed Hysteresis	Hz / RPM
P0-62	Droop speed	Hz / RPM
P0-63	Post ramp speed reference	Hz / RPM
P0-64	Actual Eff. Switching Frequency	kHz
P0-65	Drive Total Life Time	HH:MM:S
P0-66	Function block program ID	N/A
P0-67	Overload Integration Level	%
P0-68	User ramp value	S
P0-69	I2C Error Counter	N/A
P0-70	Option Module ID	N/A
PO-71	Fieldbus Module ID	N/A
P0-72	Internal Temperature	°C
P0-73	24 Hour Timer Value	Minute
PO-74	L1 Input Voltage	V
PO-75	L2 Input Voltage	V
P0-76	L3 Input Voltage	V
PO-77	Encoder Pulse Count	N/A
PO-78	Test parameter	N/A
P0-79	Boot-Loader and Motor Control Version	N/A
PO-80	P6-28 Selected Parameter	N/A

9. Serial Communications

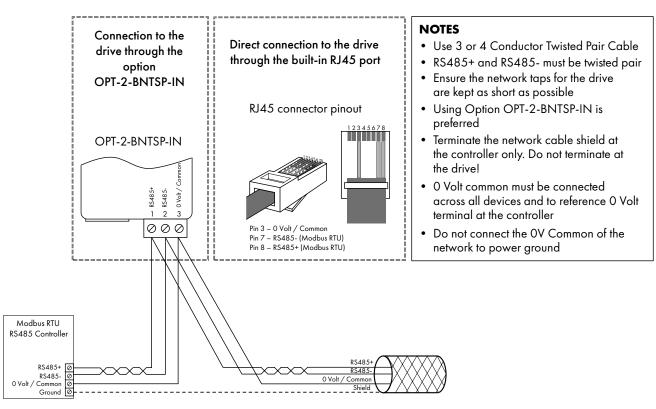
9.1. RS-485 Communications

Optidrive P2 has an RJ45 connector located within the wiring enclosure of the drive. This connector allows the user to set up a drive network via a wired connection. The connector contains two independent RS485 connections, one for Invertek's Optibus Protocol and one for Modbus RTU / CANBus. Both connections can be used simultaneously. The Optibus connection is always available, and can be used simultaneously with other interfaces, however only one other interface may be used, e.g. If Modbus RTU is in use, CAN is disabled. If a Fieldbus Option Module (E.g. Profibus) is inserted into the drive, both Modbus and CAN are disabled. The electrical signal arrangement of the RJ45 connector is shown as follows:



- The Optibus data link is only used for connection of Invertek peripherals and inter-drive communication.
- The Modbus interface allows connection to a Modbus RTU network as described in section 9.2. Modbus RTU Communications.

9.1.1. RS-485 Communications Electrical Connections



Modbus RTU and CANbus connection should be made via the RJ45 connector. The pin assignments are as shown above, in section 9.1. RS-485 Communications.

- Modbus RTU and CANbus networks require three conductors for best operation and to eliminate common mode voltages on the drive terminals:
 - o RS485+
 - o RS485-
 - o O Volt Common
- Connection should be made using a suitable dual twisted pair, shielded cable, with a wave impedance of 120 Ohms.
- Use one of the twisted pairs to connect to the RS485+ and RS485- of each drive.
- Use one conductor of the remaining pair to connect together all the 0 volt common connection terminals.
- The cable shield should be connected to a suitable clean ground point to prevent interference with the screen maintained as close as possible to the cable terminations.
- Do not connect the O Volt Common, RS485- or RS485+ to ground at any point.
- Network terminating resistor (120 Ohms) should be used at the end of the network to reduce noise.

9.2. Modbus RTU Communications

9.2.1. Modbus Telegram Structure

The Optidrive P2 supports Master / Slave Modbus RTU communications, using the O3 Read Multiple Holding Registers and O6 Write Single Holding Register commands and 16 Write Multiple Holding Registers (Supported for registers 1 – 4 only). Many Master devices treat the first Register address as Register O; therefore it may be necessary to convert the Register Numbers detailed in section 9.2.2. Modbus Control & Monitoring Registers by subtracting 1 to obtain the correct Register address.

9.2.2. Modbus Control & Monitoring Registers

The following is a list of accessible Modbus Registers available in the Optidrive P2.

- When Modbus RTU is configured as the Fieldbus option, all of the listed registers can be accessed.
- Registers 1 and 2 can be used to control the drive provided that Modbus RTU is selected as the primary command source (P1-12=4) and no Fieldbus Option Module is installed in the drive Option Slot.
- Register 4 can be used to control the acceleration and deceleration rate of the drive providing that Fieldbus Ramp Control is enabled (P5-07 = 1).
- Registers 6 to 24 can be read regardless of the setting of P1-12.

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Register	Upper Byte	Lower Byte	Read	Notes
Number	Command Con		Write R/W	Command control word used to control the Optidrive when operating with Modbus RTU. The Control Word bit functions are as follows: Bit 0: Run/Stop command. Set to 1 to enable the drive. Set to 0 to stop the drive. Bit 1: Fast stop request. Set to 1 to enable drive to stop with 2nd deceleration ramp. Bit 2: Reset request. Set to 1 in order to reset any active faults or trips on the drive. This bit must be reset to zero once the fault has been cleared. Bit 3: Coast stop request. Set to 1 to issue a coast stop command.
2	Command Spee	ed Reference	R/W	Setpoint must be sent to the drive in Hz to one decimal place, e.g. 500 = 50.0Hz.
3	Command Torq		R/W	Setpoint must be sent to the drive in % to one decimal place, e.g. 2000 = 200.0%.
4	Command Ram		R/W	This register specifies the drive acceleration and deceleration ramp times used when Fieldbus Ramp Control is selected (P5-08 = 1) irrespective of the setting of P1-12. The input data range is from 0 to 60000 (0.00s to 600.00s).
6	Error code	Drive status	R	This register contains 2 bytes. The Lower Byte contains an 8 bit drive status word as follows: Bit 0: 0 = Drive Disabled (Stopped), 1 = Drive Enabled (Running). Bit 1: 0 = Drive Healthy, 1 = Drive Tripped. Bit 2: No Function. Bit 3: 0 = Drive Ready (STO Input Closed), 1 = Drive Inhibit (STO Input Open). Bit 4: Maintenance Time Not Reached, 1 = Maintenance Time Reached. Bit 5: 0 = Not In Standby (Sleep), 1 = Standby (Sleep) mode active. Bit 6: 0 = Drive Not Ready, 1 = Drive Ready (Mains Power applied, No Inhibit, No Trip, Enable Input Present). Bit 7: No Function. The Upper Byte will contain the relevant fault number in the event of a drive trip. Refer to section 11.1. Fault Messages for a list of fault codes and diagnostic information.
7	Output Frequen	су	R	Output frequency of the drive to one decimal place, e.g.123 = 12.3 Hz.
8	Output Current		R	Output current of the drive to one decimal place, e.g.105 = 10.5 Amps.
9	Output Torque		R	Motor output torque level to one decimal place, e.g. 474 = 47.4 %.
10	Output Power		R	Output power of the drive to two decimal places, e.g.1100 = 11.00 kW.
11	Digital Input Sta	itus	R	Represents the status of the drive inputs where Bit O = Digital Input 1 etc.
20	Analog 1 Level		R	Analog Input 1 Applied Signal level in % to one decimal place, e.g. 1000 = 100.0%.
21	Analog 2 Level		R	Analog Input 2 Applied Signal level in % to one decimal place, e.g. 1000 = 100.0%.
22	Pre Ramp Speed	d Reference	R	Internal drive frequency setpoint.
23	DC bus voltage	es .	R	Measured DC Bus Voltage in Volts.
24	Drive temperatu	ire	R	Measured Heatsink Temperature in °C.

9.2.3. Modbus Parameter Access

All User Adjustable parameters (Groups 1 to 5) are accessible by Modbus, except those that would directly affect the Modbus communications, e.g.

- P5-01 Drive Fieldbus Address see also P5-16 Drive Modbus Address.
- P5-03 Modbus RTU Baud Rate.
- P5-04 Modbus RTU Data Format.

All parameter values can be read from the drive and written to, depending on the operating mode of the drive – some parameters cannot be changed whilst the drive is enabled for example.

When accessing a drive parameter via Modbus, the Register number for the parameter is the same as the parameter number, e.g. Parameter P1-01 = Modbus Register 101.

Modbus RTU supports sixteen bit integer values, hence where a decimal point is used in the drive parameter, the register value will be multiplied by a factor of ten,

e.g. Read Value of P1-O1 = 500, therefore this is 50.0Hz.

For further details on communicating with Optidrives using Modbus RTU, please refer to your local Invertek Sales Partner.

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9.3. CAN Open Communication

9.3.1. Overview

The CANopen communication profile in the P2 drive is implemented according to the specification DS301 version 4.02 of CAN in automation (www.can-cia.de). Specific device profiles such as DS402 are not supported.

9.3.2. Basic Operation Setup

The CANopen communication function is enabled by default after power up however in order to use any control functions through CANopen, Parameter P1-12 must be set to 6.

The CAN communication baud rate can is selected by parameter P5-02. Available baud rates are 125kbps, 250kbps, 500kbps, 1 Mbps. Default settings is 500kbps.

The Node ID is set up through drive address parameter P5-01 with a default value of 1.

9.3.3. COB ID and Functions

Optidrive P2 provides the following default COB-ID and functions:

	Table 1 : Messages and COB-IDs									
Туре	COB-ID	Function								
NMT	000h	Network management.								
Sync	080h	Synchronous message. COB-ID can be configured to other value.								
Emergency	080h + Node address	Emergency message. COB-ID can be configured to other value.								
PDO1 (TX)	180h + Node address	Process data object.								
PDO1 (RX)	200h + Node address	PDO1 is pre-mapped and enabled by default.								
PDO2 (TX)	280h + Node address	PDO2 is pre-mapped and disabled by default. Transmission mode, COB-ID and mapping can be configured.								
PDO2 (RX)	300h + Node address	Indistribution mode, COB 12 and mapping can be configured.								
SDO (TX)	580h + Node address	SDO channel can be used for drive parameter access.								
SDO (RX)	600h + Node address									
Error Control	700h + Node address	Guarding and Heartbeat function are supported. COB-ID can be configured to other value.								

NOTE

- 1. The Optidrive P2 SDO channel only supports expedited transmission.
- 2. The Optidrive P2 can only support up to 2 Process Data Objects (PDO). All PDOs are pre-mapped, however PDO2 is disabled by default. Table 2 gives the default PDO mapping information.
- 3. Customer configuration (mapping) will **NOT** be saved during power down. This means that the CANopen configuration will restore to its default condition each time the drive is powered up.

9.3.4. Default PDO Mapping

		Tal	ole 2: PDO Defaul	t Mapping				
Туре	Objects No.	Mapped Object	Length	Mapped Function	Transmission			
	1	2000h	Unsigned 16	Control command register				
RX PDO 1	2	2001 h	Integer 16	Speed reference	254			
PDO I	3	2002h	Integer 16	Torque reference	Valid immediately			
	4	2003h	Unsigned 16	User ramp reference				
	1	200Ah	Unsigned 16	Drive status register				
TX	2	200Bh	Integer 16	Motor speed Hz	254			
PDO1	3	200Dh	Unsigned 16	Motor current	Send after receiving RX PDO 1			
	4	200Eh	Integer 16	Motor torque				
	1	0006h	Unsigned 16	Dummy				
SDO (RX)	2	0006h	Unsigned 16	Dummy	054			
Error Control	3	0006h	Unsigned 16	Dummy	254			
	4	0006h	Unsigned 16	Dummy				
	1	200Fh	Unsigned 16	Motor power				
TX	2	2010h	Integer 16	Drive temperature	054			
PDO2	3	2011h	Unsigned 16	DC bus value	254			
	4	200Ch	Integer 16	Motor speed (Internal data format)				

 $^{^{\}star}$ Drive control can only be achieved when P1-12=6

9.3.5. Supported PDO Transmission Types

Various transmission modes can be selected for each PDO.

For RX PDO, the following modes are supported:

	Table 3: RX PDO Transmission Mode										
Transmission Type	Mode	Description									
0 – 240	Synchronous	The received data will be transferred to the drive active control register when the next sync message is received.									
254, 255	Asynchronous	The received data will be transferred to the drive active control register immediately without delay.									

For TX PDO, the following modes are supported:

	Table 4: TX PDO Transmission Mode										
Transmission Type	Mode	Description									
0	Acyclic synchronous	TX PDO will only be sent out if the PDO data has changed and PDO will be transmitted on reception of SYNC object.									
1 - 240	Cyclic synchronous	TX PDO will be transmitted synchronously and cyclically. The transmission type indicates the number of SYNC object that are necessary to trigger TX PDO.									
254	Asynchronous	TX PDO will only be transferred once corresponding RX PDO has been received.									
255	Asynchronous	TX PDO will be transferred at anytime following a PDO data value change.									

9.3.6. CAN Open Specific Object Table

Index	Sub index	Function	Access	Туре	PDO Map	Default value
1000h	0	Device type	RO	Unsigned 32	N	0
1001h	0	Error register	RO	Unsigned 8	N	0
1002h	0	Manufacturer status register	RO	Unsigned 16	N	0
1005h	0	COB-ID Sync	RW	Unsigned 32	N	00000080h
1008h	0	Manufacturer device name	RO	String	N	ODP2
1009h	0	Manufacturer hardware version	RO	String	N	x.xx
100Ah	0	Manufacturer software version	RO	String	N	x.xx
100Ch	0	Guard time [1 ms]	RW	Unsigned 16	N	0
100Dh	0	Life time factor	RW	Unsigned 8	N	0
1014h	0	COB-ID EMCY	RW	Unsigned 32	N	00000080h+Node ID
1015h	0	Inhibit time emergency [100us]	RW	Unsigned 16	N	0
1017h	0	Producer heart beat time [1 ms]	RW	Unsigned 16	N	0
	0	Identity object No. of entries	RO	Unsigned 8	N	4
	1	Vendor ID	RO	Unsigned 32	N	0x0000031A
1018h	2	Product code	RO	Unsigned 32	N	Drive depended
	3	Revision number	RO	Unsigned 32	N	x.xx
	4	Serial number	RO	Unsigned 32	N	e.g. 1234/56/789
	0	SDO parameter No. of entries	RO	Unsigned 8	N	2
1200h	1	COB-ID client -> server (RX)	RO	Unsigned 32	N	00000600h+Node ID
	2	COB-ID server -> client (TX)	RO	Unsigned 32	N	00000580h+Node ID
	0	RX PDO1 comms param No. of entries	RO	Unsigned 8	N	2
1400h	1	RX PDO1 COB-ID	RW	Unsigned 32	N	40000200h+Node ID
	2	RX PDO 1 transmission type	RW	Unsigned 8	N	254
	0	RX PDO2 comms param No. of entries	RO	Unsigned 8	N	2
1401 h	1	RX PDO2 COB-ID	RW	Unsigned 32	N	C0000300h+Node ID
	2	RX PDO2 transmission type	RW	Unsigned 8	N	0
	0	RX PDO 1 mapping / No. of entries	RW	Unsigned 8	N	4
	1	RX PDO 1 1st mapped object	RVV	Unsigned 32	N	20000010h
1600h	2	RX PDO1 2nd mapped object	RVV	Unsigned 32	N	20010010h
	3	RX PDO 1 3rd mapped object	RW	Unsigned 32	N	20020010h
	4	RX PDO 1 4th mapped object	RW	Unsigned 32	N	20030010h
	0	RX PDO2 mapping / No. of entries	RW	Unsigned 8	N	4
	1	RX PDO2 1st mapped object	RW	Unsigned 32	N	00060010h
1601h	2	RX PDO2 2nd mapped object	RW	Unsigned 32	N	00060010h
	3	RX PDO2 3rd mapped object	RW	Unsigned 32	N	00060010h
	4	RX PDO2 4th mapped object	RW	Unsigned 32	N	00060010h
	0	TX PDO1 comms param No. of entries	RO	Unsigned 8	N	3
1800h	1	TX PDO1 COB-ID	RW	Unsigned 32	N	40000180h+Node ID
1600h	2	TX PDO1 transmission type	RW	Unsigned 8	N	254
	3	TX PDO 1 Inhibit time [100us]	RW	Unsigned 16	N	0
	0	TX PDO2 comms param No. of entries	RO	Unsigned 8	N	3
1801h	1	TX PDO2 COB-ID	RW	Unsigned 32	N	C0000280h+Node ID
1001h	2	TX PDO2 transmission type	RW	Unsigned 8	N	0
	3	TX PDO2 Inhibit time [100us]	RW	Unsigned 16	N	0

Index	Sub index	Function	Access	Туре	PDO Map	Default value
	0	TX PDO1 mapping / No. of entries	RVV	Unsigned 8	N	4
	1	TX PDO 1 1st mapped object	RVV	Unsigned 32	N	200A0010h
1A00h	2 TX PDO1 2nd mapped object		RVV	Unsigned 32	N	200B0010h
	3 TX PDO1 3rd mapped object		RVV	Unsigned 32	N	200D0010h
	4	TX PDO 1 4th mapped object	RVV	Unsigned 32	N	200E0010h
	0	TX PDO2 mapping / No. of entries	RVV	Unsigned 8	N	4
	1	TX PDO2 1st mapped object	RVV	Unsigned 32	N	200F0010h
1A01h	2	TX PDO2 2nd mapped object	RVV	Unsigned 32	N	20100010h
	3	TX PDO2 3rd mapped object	RVV	Unsigned 32	N	20110010h
	4	TX PDO2 4th mapped object	RVV	Unsigned 32	N	200C0010h

9.3.7. Manufacturer Specific Object Table

The following table shows some of the manufacturer specific object dictionary for Optidrive P2. For a complete list, refer to the Optidrive P2 CAN Open Application Note.

Index	Sub index	Function	Access	Туре	PDO Map	Remark
2000h	0	Control command register	RVV	Unsigned 16	Y	See Note Below
2001h	0	Speed reference	RVV	Integer 16	Y	500 = 50.0Hz
2002h	0	Torque reference	RW	Integer 16	Υ	1000 = 100.0%
2003h	0	User ramp reference	RW	Unsigned 16	Y	500 = 5.00s
200Ah	0	Drive status register	RO	Unsigned 16	Υ	See Note Below
200Bh	0	Motor speed Hz	RO	Unsigned 16	Υ	500 = 50.0Hz
200Dh	0	Motor current	RO	Unsigned 16	Υ	123 = 12.3A
200Eh	0	Motor torque	RO	Integer 16	Υ	4096 = 100.0%
200Fh	0	Motor power	RO	Unsigned 16	Υ	1234 = 12.34kW
2010h	0	Drive temperature	RO	Integer 16	Υ	30 = 30°C
2011h	0	DC bus value	RO	Unsigned 16	Υ	
2012h	0	Digital input status	RO	Unsigned 16	Υ	
2013h	0	Analog input 1 (percentage)	RO	Unsigned 16	Υ	
2014h	0	Analog input 2 (percentage)	RO	Unsigned 16	Υ	
2015h	0	Analog output 1	RO	Unsigned 16	Υ	
2016h	0	Analog output 2	RO	Unsigned 16	Υ	
2017h	0	relay output 1	RO	Unsigned 16	Υ	
2018h	0	relay output 2	RO	Unsigned 16	Υ	
2019h	0	relay output 3 (extension card)	RO	Unsigned 16	Υ	
201Ah	0	relay output 4 (extension card)	RO	Unsigned 16	Υ	
201Bh	0	relay output 5 (extension card)	RO	Unsigned 16	Υ	
203Ah	0	Kilowatt hours (Can be reset by user)	RO	Unsigned 16	Υ	
203Bh	0	Megawatt hours (Can be reset by user)	RO	Unsigned 16	Υ	
203Ch	0	KWh meter	RO	Unsigned 16	Υ	
203Dh	0	MWh meter	RO	Unsigned 16	Υ	
203Eh	0	Total run hours	RO	Unsigned 16	Υ	
203Fh	0	Total run minute/second	RO	Unsigned 16	Υ	
2040h	0	Current run hours (Since last enable)	RO	Unsigned 16	Υ	
2041h	0	Current run minute/second	RO	Unsigned 16	Υ	
2042h	0	Time to next service	RO	Unsigned 16	Υ	
2043h	0	Room Temperature	RO	Unsigned 16	Y	
2044h	0	Speed controller reference	RO	Unsigned 16	Υ	
2045h	0	Torque controller reference	RO	Unsigned 16	Υ	
2046h	0	Digital pot speed reference	RO	Unsigned 16	Υ	

Object 2000h: Control Command Register

Status / Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0													Norn	nal Opei	ration	Stop
1													Coast Stop	Reset	Fast Stop	Run

Object 200Ah : Drive Status Register

Status / Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	D: T: C				No						Drive Healthy	Drive Disabled				
1	Drive Trip Code				Fund	ction	In Standby	Maintenance Time reached	Inhibit	No Function	Drive Tripped	Drive Enabled				

10. Technical Data

10.1. Environmental

Ambient	Storage and Transportation	All Units	-40 60°C / -40 140°F	
Temperature	Operating	IP20 Units	-10 50°C / 14 122°F	
		IP55 Units	- 10 40°C / 14 104°F	UL Approved
			40 50°C / 104 122°F	With derating (refer to section 10.5.1. Derating for Ambient Temperature on page 76)
		IP66 Units	- 10 40°C / 14 104°F	UL Approved
			40 50°C / 104 122°F	With derating (refer to section 10.5.1. Derating for Ambient Temperature on page 76)
Altitude	Operating	All Units	=<1000m	With UL approval
			=<4000m	With derating (refer to section 10.5.2. Derating for Altitude on page 76)
Relative Humidity	Operating	All Units	< 95%	Non-condensing, frost and moisture free

10.2. Input/Output Power and Current Ratings

The following tables provide the output current rating information for the various Optidrive P2 models. Invertek Drives always recommend that selection of the correct Optidrive is based upon the motor full load current at the incoming supply voltage.

Please note that the maximum cable length stated in the following tables indicate the maximum permissible cable length for the drive hardware and does not take into consideration EMC compliance.

10.2.1. 200 - 240 Volt (+/- 10%),1 Phase Input, 3 Phase Output

Frame Size			Input Current	Fuse or (Type		Мах	imum Cable Size	Rated Output Current		mum Cable gth	Recommended Brake Resistance
	kW	HP	Α	Non UL	UL	mm	AWG/kcmil	A	m	ft	Ω
2	0.75	1	8.6	16	15	8	8	4.3	100	330	100
2	1.5	1.5	12.9	16	17.5	8	8	7	100	330	50
2	2.2	3	19.2	25	25	8	8	10.5	100	330	35

10.2.2. 200 - 240 Volt (+/- 10%), 3 Phase Input, 3 Phase Output

Frame Size							imum Cable Size	Rated Output Current	Motor	mum Cable gth	Recommended Brake Resistance
	kW	HP	Α	Non UL	UL	mm	AWG/kcmil	Α	m	ft	Ω
2	0.75	1	5.7	10	10	8	8	4.3	100	330	100
2	1.5	2	10.5	16	15	8	8	7	100	330	50
2	2.2	3	13.2	16	17.5	8	8	10.5	100	330	35
3	4	5	20.9	32	30	8	8	18	100	330	20
3	5.5	7.5	26.4	32	35	8	8	24	100	330	20
4	7.5	10	33.3	40	40	16	5	30	100	330	22
4	11	15	50.1	63	70	16	5	46	100	330	22
5	15	20	63.9	80	80	35	2	61	100	330	12

Frame Size		wer ting			imum Cable Size	Rated Output Current		imum Cable gth	Recommended Brake Resistance		
	kW	HP	A	Non UL	UL	mm	AWG/kcmil	A	m	ft	Ω
5	18.5	25	<i>7</i> 4.0	100	90	35	2	72	100	330	12
6	22	30	99.1	125	125	150	300MCM	90	100	330	6
6A	22	30	80.6	100	100	150	300MCM	90	100	330	6
6	30	40	121.0	160	150	150	300MCM	110	100	330	6
6B	30	40	97.8	125	125	150	300MCM	110	100	330	6
6	37	50	159.7	200	200	150	300MCM	150	100	330	6
6B	37	50	139.7	200	175	150	300MCM	150	100	330	6
6	45	50	187.5	250	225	150	300MCM	180	100	330	6
6B	45	60	163.4	200	200	150	300MCM	180	100	330	6
6B	55	75	185.9	250	225	150	300MCM	202	100	330	6
7	55	50	206.5	250	250	150	300MCM	202	100	330	6
7	<i>7</i> 5	50	246.3	315	300	150	300MCM	248	100	330	6

10.2.3. 380 - 480 Volt (+ / - 10%), 3 Phase Input, 3 Phase Output

Frame Size			Input Fuse or MCB Current (Type B)		Мах	imum Cable Size	Rated Output Current	Motor	imum Cable igth	Recommendec Brake Resistance	
	kW	HP	A	Non UL	UL	mm	AWG/kcmil	A	m	ft	Ω
2	0.75	1	3.5	6	6	8	8	2.2	100	330	400
2	1.5	2	5.6	10	10	8	8	4.1	100	330	200
2	2.2	3	7.5	10	10	8	8	5.8	100	330	150
2	4	5	11.5	16	15	8	8	9.5	100	330	100
3	5.5	7.5	17.2	25	25	8	8	14	100	330	75
3	7.5	10	21.8	32	30	8	8	18	100	330	50
3	11	15	27.5	40	35	8	8	24	100	330	40
4	15	20	34.2	50	45	16	5	30	100	330	22
4	18.5	25	44.1	63	60	16	5	39	100	330	22
4	22	30	51.9	63	70	16	5	46	100	330	22
5	30	40	66.1	80	80	35	2	61	100	330	12
5	37	50	77.3	100	100	35	2	72	100	330	12
6	45	60	102.7	125	125	150	300MCM	90	100	330	6
6A	45	60	83.5	125	110	150	300MCM	90	100	330	6
6	55	75	126.4	125	175	150	300MCM	110	100	330	6
6A	55	75	102.2	125	125	150	300MCM	110	100	330	6
6	75	100	164.7	200	200	150	300MCM	150	100	330	6
6B	75	100	144.1	200	175	150	300MCM	150	100	330	6
6	90	150	192.1	250	250	150	300MCM	180	100	330	6
6B	90	150	167.4	250	225	150	300MCM	180	100	330	6
6B	110	175	189.8	250	250	150	300MCM	202	100	330	6
7	110	175	210.8	250	300	150	300MCM	202	100	330	6
7	132	200	241.0	315	300	150	300MCM	240	100	330	6
7	160	250	299.0	400	400	150	300MCM	302	100	330	6
8	200	300	377.2	500	500	240	450MCM	370	100	330	3
8	250	350	458.7	600	600	240	450MCM	450	100	330	3

10.2.4. 480 - 525 Volt (+/- 10%), 3 phase Input, 3 Phase Output

Frame Size			Input Current	Fuse or MCB (Type B)		Maximum Cable Size		Rated Output Current		mum Cable gth	Recommended Brake Resistance
	kW	HP	A	Non UL	UL	mm	AWG/kcmil	A	m	ft	Ω
7	132		192	250		150	300MCM	185	100	330	7
7	160		215	315		150	300MCM	205	100	330	7
7	185		262	315		150	300MCM	255	100	330	7
7	200		275	400		150	300MCM	275	100	330	7

10.2.5. 500 - 600 Volt (+ / - 10%), 3 Phase Input, 3 Phase Output

Frame Size			Input Current	Fuse or MCB (Type B)		Max	Maximum Cable Size		Maximum Motor Cable Length		Recommended Brake Resistance
	kW	HP	Α	Non UL	UL	mm	AWG/kcmil	A	m	ft	Ω
2	0.75	1	2.5	10	6	8	8	2.1	100	330	600
2	1.5	2	3.7	10	6	8	8	3.1	100	330	300
2	2.2	3	4.9	10	10	8	8	4.1	100	330	200
2	4	5	7.8	10	10	8	8	6.5	100	330	150
2	5.5	7.5	10.8	16	15	8	8	9	100	330	100
3	7.5	10	14.4	16	20	8	8	12	100	330	80
3	11	15	20.6	25	30	8	8	17	100	330	50
3	15	20	26.7	32	35	8	8	22	100	330	33
4	18.5	25	34	40	45	16	5	28	100	330	33
4	22	30	41.2	50	60	16	5	34	100	330	22
4	30	40	49.5	63	70	16	5	43	100	330	22
5	37	50	62.2	80	80	35	2	54	100	330	16
5	45	60	75.8	100	100	35	2	65	100	330	12
6	55	75	90.9	125	125	150	300MCM	<i>7</i> 8	100	330	12
6	75	100	108.2	125	150	150	300MCM	105	100	330	8
6	90	125	127.7	160	175	150	300MCM	130	100	330	8
6	110	150	160	200	200	150	300MCM	150	100	330	8

NOTE

• Ratings shown above apply to 40°C Ambient temperature. For derating information, refer to section 10.5.1. Derating for Ambient Temperature

- The drive is protected against short-circuit from power output to protective earth for all rated cable lengths, cable sizes and cable types.
- 3 phase drive can be connected to single phase supply when the output current is 50% derated.
- The maximum cable lengths stated here are based on hardware limitations and do NOT take into consideration any requirements for compliance to any EMC standards. Please see section 4.13. EMC Compliant Installation for further information.
- The maximum motor cable length stated applies to using a shielded motor cable. When using an unshielded cable, the maximum cable length limit may be increased by 50%. When using the Invertek Drives recommended output choke, the maximum cable length may be increased by 100%.
- The PWM output switching from any inverter when used with a long motor cable length can cause an increase in the voltage at the motor terminals, depending on the motor cable length and inductance. The rise time and peak voltage can affect the service life of the motor. Invertek Drives recommend using an output choke for motor cable lengths of 50m or more to ensure good motor service life.
- For IP20 Frame Size 8 the Vector Speed and Torque control modes may not operate correctly with long motor cables and output filters. It is recommended to operate in V/F mode only for cable lengths exceeding 50m.
- Supply and motor cable sizes should be dimensioned according to local codes or regulations in the country or area of installation.
- For UL compliant installation, use Copper wire with a minimum insulation temperature rating of 70°C, UL Class CC or Class J Fuses (exception: Eaton Bussmann FWP series must be used for size 6A & 6B IP20 models).

10.3. Input Power Supply Requirements

Supply Voltage	200 – 240 RMS Volts for 230 Volt rated units, + /- 10% variation allowed.
	380 – 480 Volts for 400 Volt rated units, + / - 10% variation allowed.
	500 – 600 Volts for 600 Volt rated units, + / - 10% variation allowed.
Imbalance	Maximum 3% voltage variation between phase – phase voltages allowed.
	All Optidrive P2 units have phase imbalance monitoring. A phase imbalance of > 3% will result in the drive tripping. For input supplies which have supply imbalance greater than 3% (typically the Indian sub- continent & parts of Asia Pacific including China) Invertek Drives recommends the installation of input line reactors. Alternatively, the drives can be operated as a single phase supply drive with 50% derating.
Frequency	50 - 60Hz + / - 5% Variation.

10.4. Additional Information for UL Approved Installations

Optidrive P2 is designed to meet the UL requirements. In order to ensure full compliance, the following must be fully observed.

Input Power Supply Requirements											
Short Circuit Capacity	Voltage Rating	Min kW (HP)	Max kW (HP)	Maximum supply short-circuit current							
	All	All	All	100kA rms (AC)							
	All the drives in the above tab maximum short-circuit Ampere		cuit capable of delivering not m d maximum supply voltage.	ore than the above specified							

Incoming power supply connection must be according to section 4.3. Incoming Power Connection.

All Optidrive P2 units are intended for indoor installation within controlled environments which meet the condition limits shown in section 10.1. Environmental.

Branch circuit protection must be installed according to the relevant national codes. Fuse ratings and types are shown in section 10.2. Input/ Output Power and Current Ratings.

Suitable Power and motor cables should be selected according to the data shown in section 10.2. Input/Output Power and Current Ratings.

Power cable connections and tightening torques are shown in section 3.4. Installation Following a Period of Storage.

Optidrive P2 provides motor overload protection in accordance with the National Electrical Code (US).

- Where a motor thermistor is not fitted, or not utilised, Thermal Overload Memory Retention must be enabled by setting P4-12 = 1.
- Where a motor thermistor is fitted and connected to the drive, connection must be carried out according to the information shown in section 4.7. Motor Terminal Box Connections.

For Canadian Installations: transient surge suppression shall be installed on the line side of this equipment and shall be rated as shown below, suitable for over voltage category III and shall provide protection for a rated impulse withstand voltage peak of 2.5kV.

Supply Voltage Rating of the Drive	Phase-Phase Surge Protection Voltage Rating	Phase-Ground Surge Protection Voltage Rating
200 - 240V AC + / - 10%	230V AC	230V AC
380 - 480V AC + / - 10%	480V AC	480V AC
500 - 600V AC + / - 10%	600V AC	600V AC

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10.5. Derating Information

Derating of the drive maximum continuous output current capacity is require when:

- Operating at ambient temperature in excess of 40°C / 104°F for enclosed drives (Non UL Approved).
- Operating at Altitude in excess of 1000m/3281 ft.
- Operation with Effective Switching Frequency higher than 8kHz for IP20 models and 4kHz for IP55/IP66 models.

The following derating factors should be applied when operating drives outside of these conditions.

10.5.1. Derating for Ambient Temperature

Enclosure Type	Maximum Temperature Without Derating (UL Approved)	Derate by	Maximum Permissible Operating Ambient Temperature with Derating (Non UL Approved)
IP20	50°C / 122°F	N/A	50°C
IP55	40°C / 104°F	1.5% per °C (1.8°F)	50°C
IP66	40°C / 104°F	2.5% per °C (1.8°F)	50°C

10.5.2. Derating for Altitude

Enclosure Type	Maximum Altitude Without Derating	Derate by	Maximum Permissible (UL Approved)	Maximum Permissible (Non-UL Approved)
IP20	1000m / 3281ft	1% per 100m / 328 ft	2000m / 6562 ft	4000m / 13123 ft
IP55	1000m / 3281ft	1% per 100m / 328 ft	2000m / 6562 ft	4000m / 13123 ft
IP66	1000m / 3281ft	1% per 100m / 328 ft	2000m / 6562 ft	4000m / 13123 ft

10.5.3. Derating for Switching Frequency

Enclosure		Switching Frequency (Where available)										
Туре	4kHz	8kHz	12kHz	16kHz	24kHz	32kHz						
IP20	N/A	N/A	20%	30%	40%	50%						
IP55	N/A	10%	10%	15%	25%	N/A						
IP66	N/A	10%	25%	35%	50%	50%						

10.5.4. Example of applying Derating Factors

A 4kW, IP66 drive is to be used at an altitude of 2000 metres above sea level, with 12kHz switching frequency and 45°C ambient temperature.

From the table above, we can see that the rated current of the drive is 9.5 Amps at 40°C,

Firstly, apply the switching frequency derating, 12kHz, 25% derating

 $9.5 \text{ Amps} \times 75\% = 7.1 \text{ Amps}$

Now, apply the derating for higher ambient temperature, 2.5% per °C above 40 °C = $5 \times 2.5\%$ = 12.5% 7.1 Amps \times 87.5% = 6.2 Amps

Now apply the derating for altitude above 1000 metres, 1% per 100m above $1000m = 10 \times 1\% = 10\%$ 7.9 Amps \times 90% = 5.5 Amps continuous current available.

If the required motor current exceeds this level, it will be necessary to either:

- Reduce the switching frequency selected.
- Use a higher power rated drive and repeat the calculation to ensure sufficient output current is available.

10.6. Internal EMC Filter and Varistors - Disconnection Procedure

10.6.1. IP20 Drive Models

All Optidrive P2 models provide a simple method to disconnect the internal EMC filter and surge protection varistors by fully removing the screws shown below. This should only be carried out where necessary, for example in cases such as IT or ungrounded supplies, where the phase to ground voltage can exceed the phase to phase voltage.

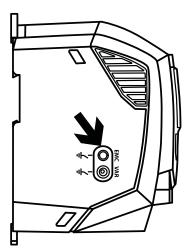
The EMC filter disconnect screw is labelled "EMC".

The surge protection varistors disconnect screw is clearly labelled "VAR".

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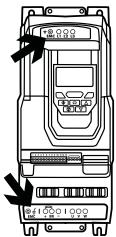
Frame Sizes 2 & 3

The EMC Filter and Varistor disconnect screws are located on the left side of the product when viewed from the front. Remove both screws completely



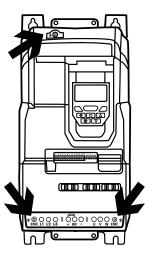
Frame Size 4

Frame Size 4 units have EMC Filter disconnection points only located on the front face of the unit as shown.



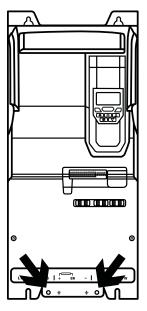
Frame Size 5

Frame Size 5 units have EMC Filter disconnection points only located on the front face of the unit as shown.



Frame Size 6A/6B

Frame Size 6A/6B units have EMC Filter disconnection points only located on the front face of the unit as shown.



10.6.2. IP55 & IP66 Models

These models require disassembly in order to disconnect the EMC filter. Disconnection should be carried out only by Invertek Drives Approved Service Partners.

11. Troubleshooting

11.1. Fault Messages

11.1. I u	UII <i>1</i> 4	iessages	
Fault Code	No.	OLED Message Description	Corrective Action
no-FLE	00	No Fault	Displayed in PO-13 if no faults are recorded in the log.
01-6	01	Brake channel over current	Ensure the connected brake resistor is above the minimum permissible level for the drive – refer to the ratings shown in section 10.2. Input/Output Power and Current Ratings. Check the brake resistor and wiring for possible short circuits.
OL-br	02	Brake resistor overload	The drive software has determined that the brake resistor is overloaded, and trips to protect the resistor. Always ensure the brake resistor is being operated within its designed parameter before making any parameter or system changes. To reduce the load on the resistor, increase the deceleration time, reduce the load inertia or add further brake resistors in parallel, observing the minimum resistance value for the drive in use.
0-1	03	Over current trip	Fault Occurs on Drive Enable Check the motor and motor connection cable for phase – phase and phase – earth short circuits. Check the load mechanically for a jam, blockage or stalled condition. Ensure the motor nameplate parameters are correctly entered, P1-07, P1-08, P1-09. If operating in Vector mode (P4-01 – 0 or 1), also check the motor power factor in P4-05 and ensure an autotune has been successfully completed for the connected motor. Reduced the Boost voltage setting in P1-11. Increase the ramp up time in P1-03. If the connected motor has a holding brake, ensure the brake is correctly connected and controlled, and is releasing correctly. Fault Occurs When Running If operating in Vector mode (P4-01 – 0 or 1), reduce the speed loop gain in P4-03.
I.E-ErP	04	Drive has tripped on overload after delivering >100% of value in P1-08 for a period of time.	Check to see when the decimal points are flashing (drive in overload) and either increase acceleration rate or reduce the load. Check motor cable length is within the limit specified for the relevant drive in section 10.2. Ensure the motor nameplate parameters are correctly entered in P1-07, P1-08, and P1-09. If operating in Vector mode (P4-01 – 0 or 1), also check the motor power factor in P4-05 and ensure an autotune has been successfully completed for the connected motor. Check the load mechanically to ensure it is free, and that no jams, blockages or other mechanical faults exist.
PS-ErP	05	Hardware Over Current	Check the wiring to motor and the motor for phase to phase and phase to earth short circuits. Disconnect the motor and motor cable and retest. If the drive trips with no motor connected, it must be replaced and the system fully checked and retested before a replacement unit is installed.
0-vort	06	Over voltage on DC bus	The value of the DC Bus Voltage can be displayed in PO-20. A historical log is stored at 256ms intervals prior to a trip in parameter PO-36. This fault is generally caused by excessive regenerative energy being transferred from the load back to the drive. When a high inertia or over hauling type load is connected. If the fault occurs on stopping or during deceleration, increase the deceleration ramp time P1-04 or connect a suitable brake resistor to the drive. If operating in Vector Mode, reduce the speed loop gain P4-03. If operating in PID control, ensure that ramps are active by reducing P3-11.
U-uort	07	Under voltage on DC bus	This occurs routinely when power is switched off. If it occurs during running, check the incoming supply voltage, and all connections into the drive, fuses, contactors etc.
D-E	08	Heatsink over temperature	The heatsink temperature can be displayed in PO-21. A historical log is stored at 30 second intervals prior to a trip in parameter PO-38. Check the drive ambient temperature. Ensure the drive internal cooling fan is operating. Ensure that the required space around the drive as shown in sections 3.5. Mechanical Dimensions and Weight to 3.9. Guidelines for Mounting (IP66 Units) has been observed, and that the cooling airflow path to and from the drive is not restricted. Reduce the effective switching frequency setting in parameter P2-24. Reduce the load on the motor / drive.
U-F	09	Under temperature	Trip occurs when ambient temperature is less than - 10°C. The temperature must be raised over - 10°C in order to start the drive.
P-dEF	10	Factory Default parameters have been loaded	Press STOP key, the drive is now ready to be configured for the required application.

Fault Code	No.	OLED Message Description	Corrective Action
E-Er iP	11	External trip	E-trip requested on control input terminals. Some settings of P1-13 require a normally closed contact to provide an external means of tripping the drive in the event that an external device develops a fault. If a motor thermistor is connected check if the motor is too hot.
50-065	12	Communications Fault	Communications lost with PC or remote keypad. Check the cables and connections to external devices.
FLE-dc	13	Excessive DC ripple	The DC Bus Ripple Voltage level can be displayed in parameter PO-16. A historical log is stored at 20ms intervals prior to a trip in parameter PO-37. Check all three supply phases are present and within the 3% supply voltage level imbalance tolerance. Reduce the motor load. If the fault persists, contact your local Invertek Drives Sales Partner.
P-Lo55	14	Input phase loss	Drive intended for use with a 3 phase supply, one input phase has been disconnected or lost.
h D-1	15	Instantaneous over current on drive output	Refer to fault 3 above.
Eh-FLE	16	Faulty thermistor on heatsink	Refer to your Invertek Sales Partner.
dALA-F	17	Internal memory fault	Parameters not saved, defaults reloaded. Try again. If problem recurs, refer to your IDL Authorised Distributor.
4-20F	18	4-20mA Signal Lost	The reference signal on Analog Input 1 or 2 (Terminals 6 or 10) has dropped below the minimum threshold of 3mA. Check the signal source and wiring to the Optidrive terminals.
dALA-E	19	Internal memory fault	Parameters not saved, defaults reloaded. Try again. If problem recurs, refer to your IDL Authorised Distributor.
U-dEF	20	User Parameter Default	User Parameter defaults have been loaded. Press the Stop key.
F-PLc	21	Motor PTC Over Temperature	The connected motor PTC device has caused the drive to trip.
FAn-F	22	Cooling Fan Fault	Check and if necessary, replace the drive internal cooling fan.
O-HEAL	23	Ambient Temperature High	The measured temperature around the drive is above the operating limit of the drive. Ensure the drive internal cooling fan is operating. Ensure that the required space around the drive as shown in sections 3.5. Mechanical Dimensions and Weight to 3.9. Guidelines for Mounting (IP66 Units) has been observed, and that the cooling airflow path to and from the drive is not restricted. Increase the cooling airflow to the drive. Reduce the effective switching frequency setting in parameter P2-24. Reduce the load on the motor / drive.
O-tor9	24	Maximum Torque Limit Exceeded	The output torque limit has exceeded the drive capacity or trip threshold. Reduce the motor load, or increase the acceleration time.
U-Eor9	25	Output Torque Too Low	Active only when hoist brake control is enabled P2-18 = 8. The torque developed prior to releasing the motor holding brake is below the preset threshold. Contact your local Invertek Sales Partner for further information on using the Optidrive P2 in hoist applications.
OUL-F	26	Drive output fault	Drive output fault.
Sto-F	29	Internal STO circuit Error	Refer to your Invertek Sales Partner.
Enc-D1	30	Encoder Feedback Fault	Encoder communication /data loss.
SP-Err	31	Speed Error	Speed Error. The error between the measured encoder feedback speed or the estimated rotor speed is greater than the pre-set limit allowed. In Hoist Mode Operation, this protection is always active even if no encoder is fitted. The motor speed deviates from the intended motor speed by an error greater than that set in the limit parameter P6-07.
Enc-03	32	Encoder Feedback Fault	Incorrect Encoder PPR count set in parameter P6-06.
Enc-04	33	Encoder Feedback Fault	Encoder Channel A Fault.
Enc-05	34	Encoder Feedback Fault	Encoder Channel B Fault.
Enc-06	35	Encoder Feedback Fault	Encoder Channels A & B Fault.

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Fault Code	No.	OLED Message Description	Corrective Action
ALF-DI	40	Autotune Failed	Measured motor stator resistance varies between phases. Ensure the motor is correctly connected and free from faults. Check the windings for correct resistance and balance.
AFE-05	41		Measured motor stator resistance is too large. Ensure the motor is correctly connected and free from faults. Check that the power rating corresponds to the power rating of the connected drive.
ALF-03	42		Measured motor inductance is too low. Ensure the motor is correctly connected and free from faults.
ALF-O4	43		Measured motor inductance is too large. Ensure the motor is correctly connected and free from faults. Check that the power rating corresponds to the power rating of the connected drive.
ALF-OS	44		Measured motor parameters are not convergent. Ensure the motor is correctly connected and free from faults. Check that the power rating corresponds to the power rating of the connected drive.
Ph-SE9	45	Incorrect Supply Phase Sequence	Applies to Frame Size 8 drives only, indicates that the incoming power supply phase sequence is incorrect. Any 2 phases may be swapped.
OUL-Ph	49	Output Phase Loss	One of the motor output phases is not connected to the drive.
5c-F01	50	Modbus Comms fault	A valid Modbus telegram has not been received within the watchdog time limit set in P5-05. Check the network master / PLC is still operating. Check the connection cables. Increase the value of P5-05 to a suitable level.
5c-F02	51	CAN Open comms trip	A valid CAN open telegram has not been received within the watchdog time limit set in P5-05. Check the network master / PLC is still operating. Check the connection cables. Increase the value of P5-05 to a suitable level.
5c-F03	52	Communications Option Module Fault	Internal communication to the inserted Communication Option Module has been lost. Check the module is correctly inserted.
5c-F04	53	IO card comms trip	Internal communication to the inserted Option Module has been lost. Check the module is correctly inserted.



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