

Illuminated Selector Switches (Assembled)



Assembled Illuminated Selector Switches

A **SL** **W** **2** **(2)** **99** **11** **(D)** **(N)** - **(103)** - **R** - **(24V)**

Function

SL: Illuminated Selector Switch

Series Designation

W: TW series

Number of Positions

2: 2-Position
3: 3-Position

Spring Return Action

Blank: Maintained
1: Spring return from Right
2: Spring return from Left
3: Two-Way spring return from Left and Right

Illumination Circuit

99: Full Voltage (lamp determines voltage)
126: 120V AC Step Down Transformer
246: 240V AC Step Down Transformer
486: 480V AC Step Down Transformer

Lamp Voltage

(Full Voltage Units Only)

6V: 6V AC/DC
12V: 12V AC/DC
24V: 24V AC/DC
120V: 120V AC (LED only)
240V: 240V AC (LED only)

Lens Color Code

A: Amber
G: Green
R: Red
S: Blue
W: White
Y: Yellow

Contact Circuit Number

Standard circuits are listed on the following pages and 585.

Contact Terminal Style

Blank: Standard
N: Fingersafe

Lamp Type

Blank: Incandescent Lamp
D: LED Lamp

Contact Arrangement

10: 1NO	01: 1NC
20: 2NO	02: 2NC
40: 4NO	04: 4NC
11: 1NO-1NC	22: 2NO-2NC



1. Use only when interpreting part numbers. Do not use for developing part numbers.
2. All transformers step down to 6V (use 6V lamp).

Illuminated Selector Switches(Assembled) continued

Illuminated 2-Position Selector Switches

Style					Part Number		
Contact	Mounting	Operator Position		Lamp Circuit Type	Maintained	Spring Return from Right	Spring Return from Left
		L	R				
1NO	1	0	X	Transformer	ASLW2 ① 11④-②	ASLW21 ① 11④-②	ASLW22 ① 11④-②
1NC	2	X	0	Full Voltage	ASLW29911④-②-③	ASLW219911④-②-③	ASLW229911④-②-③
2NO	1	0	X	Transformer	ASLW2 ① 20④-②	ASLW21 ① 20④-②	ASLW22 ① 20④-②
	2	0	X	Full Voltage	ASLW29920④-②-③	ASLW219920④-②-③	ASLW229920④-②-③
2NC	1	X	0	Transformer	ASLW2 ① 02④-104-②	ASLW21 ① 02④-104-②	ASLW22 ① 02④-104-②
	2	X	0	Full Voltage	ASLW29902④-104-②-③	ASLW219902④-104-②-③	ASLW229902④-104-②-③
2NO	1	0	X	Transformer	ASLW2 ① 22④-②	ASLW21 ① 22④-②	ASLW22 ① 22④-②
2NC	2	X	0	Full Voltage	ASLW29922④-②-③	ASLW219922④-②-③	ASLW229922④-②-③
	3	0	X				
	4	X	0				

① Transformer Voltage Codes

Voltage	Code
120VAC	126
240VAC	246
480VAC	486



Transformers step down to 6V (use 6V lamp).

② LED/Lens Color Codes

Color	Code
Amber	A
Green	G
Red	R
Blue	S
White	W
Yellow	Y

Illuminated 3-Position Selector Switches, Maintained and Spring Return from Right

Style					Part Number				
Contact	Mounting	Operator Position			Lamp Circuit Type	Maintained	Spring Return From Right	Spring Return from Left	Spring Return Two-Way
		L	C	R					
2NO	1	X	0	0	Transformer	ASLW3 ① 20④-②	ASLW31 ① 20④-②	ASLW32 ① 20④-②	ASLW33 ① 20④-②
	2	0	0	X	Full Voltage	ASLW39920④-②-③	ASLW319920④-②-③	ASLW329920④-②-③	ASLW339920④-②-③
2NC	1	0	X	X	Transformer	ASLW3 ① 02④-②	ASLW31 ① 02④-②	ASLW32 ① 02④-②	ASLW33 ① 02④-②
	2	X	X	0	Full Voltage	ASLW39902④-②-③	ASLW319902④-②-③	ASLW329902④-②-③	ASLW339902④-②-③
2NO	1	X	0	0	Transformer	ASLW3 ① 22④-②	ASLW31 ① 22④-②	ASLW32 ① 22④-②	ASLW33 ① 22④-②
2NC	2	0	0	X	Full Voltage	ASLW39922④-②-③	ASLW319922④-②-③	ASLW329922④-②-③	ASLW339922④-②-③
	3	0	X	X					
	4	X	X	0					
2NO	1	X	0	X	Transformer	ASLW3 ① 22④-309-②	ASLW31 ① 22④-309-②	ASLW32 ① 22④-309-②	ASLW33 ① 22④-309-②
2NC	2	X	X	0	Full Voltage	ASLW39922④-309-②-③	ASLW319922④-309-②-③	ASLW329922④-309-②-③	ASLW339922④-309-②-③
	3	0	X	0					
	4	0	0	X					
2NO	1	0	X	0	Transformer	ASLW3 ① 22④-310-②	ASLW31 ① 22④-310-②	ASLW32 ① 22④-310-②	ASLW33 ① 22④-310-②
2NC	2	0	0	X	Full Voltage	ASLW39922④-310-②-③	ASLW319922④-310-②-③	ASLW329922④-310-②-③	ASLW339922④-310-②-③
	3	0	X	0					
	4	0	0	X					
4NO	1	X	0	0	Transformer	ASLW3 ① 40④-②	ASLW31 ① 40④-②	ASLW32 ① 40④-②	ASLW33 ① 40④-②
	2	0	0	X	Full Voltage	ASLW39940④-②-③	ASLW319940④-②-③	ASLW329940④-②-③	ASLW339940④-②-③
	3	X	0	0					
	4	0	0	X					
4NC	1	0	X	X	Transformer	ASLW3 ① 04④-②	ASLW31 ① 04④-②	ASLW32 ① 04④-②	ASLW33 ① 04④-②
	2	X	X	0	Full Voltage	ASLW39904④-②-③	ASLW319904④-②-③	ASLW329904④-②-③	ASLW339904④-②-③
	3	0	X	X					
	4	X	X	0					



- In place of ①, specify the Transformer Voltage Code.
- In place of ②, specify the Lens/LED Color Code.
- In place of ③, specify the Full Voltage Code.
- In place of ④ specify Lamp Type Code
- For custom contact configurations, see page 585.
- Light is independent of switch position.
- Yellow selector switch comes with white LED.

③ Full Voltage Codes

Voltage	Code
6V AC/DC	6V
12V AC/DC	12V
24V AC/DC	24V
120V AC	120V (LED only)
240V AC	240V (LED only)

④ Lamp Type Codes

Lamp	Code
Incandescent	Blank
LED	D

Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

Terminal Blocks

Circuit Breakers

Illuminated Selector Switches (Sub-Assembled)

Transformer* + Contact Block + Operator + Lamp/Lead Holder† + Lamp + Lens = Complete Part



*Full voltage units use a full voltage adaptor (TW-DA1B) instead of a transformer.
 †Lamp holder is not included with operators, order separately.
 Lead holder is used when using 3 or more contact blocks. Order separately.

Operators

Style	Positions	Description	Part Number
	2	Maintained	ASLW200
		Spring return from right	ASLW2100
		Spring return from left	ASLW2200
	3	Maintained, cam 1	ASLW300-1
		Maintained, cam 2	ASLW300-2
		Maintained, cam 3	ASLW300-3
	Spring return from right, cam 1	ASLW3100-1	
	Spring return from right, cam 2	ASLW3100-2	
	Spring return from left, cam 1	ASLW3200-1	
	Spring return from left, cam 2	ASLW3200-2	
	Spring return from left/right, cam 1	ASLW3300-1	
Spring return from left/right, cam 2	ASLW3300-2		

Different cams produce different contact action. For details, see Contact Arrangements on page 585.

Lenses (Knobs)

Description	Part Number
Knob	ASLWLU-Ⓢ

In place of Ⓢ, specify the lens color code from table.

Lamps

Style	Voltage	Part Number
	6V AC/DC	LSTD-6Ⓢ
	12V AC/DC	LSTD-1Ⓢ
	24V AC/DC	LSTD-2Ⓢ
	120V AC	LSTD-H2Ⓢ
	240V AC	LSTD-M4Ⓢ
	6V AC/DC	IS-6
	12V AC/DC	IS-12
	24V AC/DC	IS-24

1. In place of Ⓢ, specify the LED color code.
 2. The LED contains a current-limiting resistor and a protection diode.




Ⓢ LED/Lens Color Codes


Color	Code
Amber	A
Green	G
Red	R
Blue	S
White	W
Yellow	Y

Yellow LED not available. Use white LED




Illuminated Selector Switches (Sub-Assembled) continued

Contact Blocks

Style	Part Number	
	1NO	1NC
Standard Exposed Screw 	HW-C10 HW-C10R (early make)	HW-C01 HW-C01R (late break)
Fingersafe (IP20), CE marked 	HW-F10 HW-F10R (early make)	HW-F01 HW-F01R (late break)
Dummy Block 	TW-DB	

-  1. Dummy blocks (no contacts) are used with an odd number of contact blocks.
- 2. Use of early and late break contacts creates a make before break function

Lamp Circuit Components

Style	Application	Part Number
Short Lamp Holder 	Used with a Half-size Transformer and one contact block	TW-LH1
Long Lamp Holder 	Used with Full-size Transformer and two contact blocks Used with Half-size Transformer and three contact blocks Used with Full Voltage Adaptor and two contact blocks	TW-LH2
Lead Holder 	Used with TW-LH2 holder when using four contact blocks	HW-LH3

Transformers/Full Voltage Modules

Style	Description	Part Number	
Full Size Transformer 	120V AC	TW-T126B	
	Standard	240V AC	TW-T246B
		480V AC	TW-T486B
		120V AC	TW-F126B
	Fingersafe	240V AC	TW-F246B
480V AC		TW-F486B	
Half Size Transformer 	120V AC	TW-T126SB	
	240V AC	TW-T246SB	
Full voltage model (use with even number of contacts) 	Standard	TW-DA1B	
	Fingersafe	TW-DA1FB	
Full voltage model (use with odd number of contacts) 	Standard	HW-DA1B	
	Fingersafe	HW-DA1FB	

-  All Transformers step down to 6V (use 6V lamp).

Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

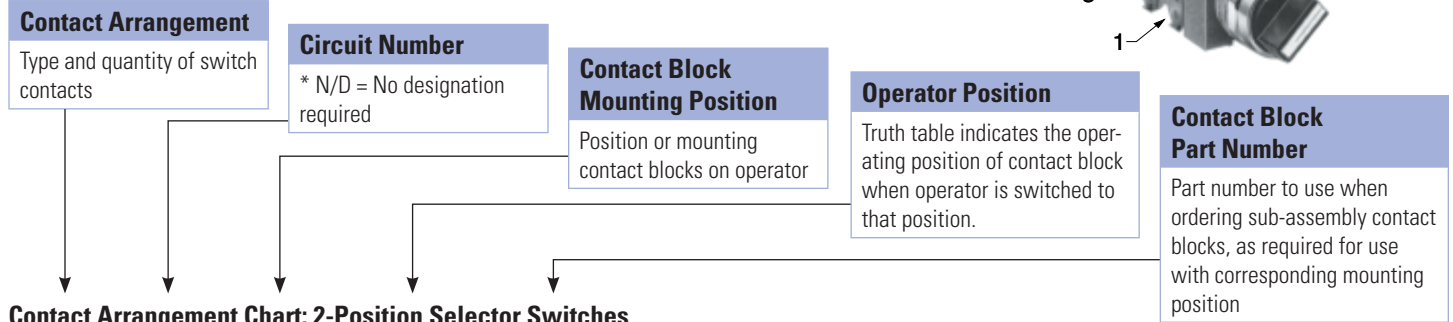
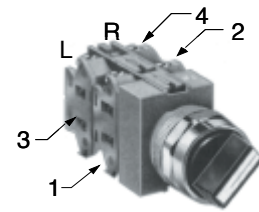
Terminal Blocks

Circuit Breakers

Contact Arrangement Charts

How to Read Contact Arrangement Charts

To determine contact block mounting position, first make sure the selector switch is oriented as shown on the right



Contact Arrangement Chart: 2-Position Selector Switches

Style		Mounting Position	Operator Position		Contact Block Part Number	Description	Operator Part Number		
Contact	Circuit Number		L	R			Maintained	Spring Ret. from Rt.	Spring Ret. from Lt.
1NO	N/D	1	0	X	HW-C10	Knob/Lever Key	ASW200	ASW2100	ASW2200
		2	0	0	TW-DB		ASW2K00	ASW21K00	ASW22K00
1NC	116	1	X	0	HW-C01	Knob/Lever Key	ASW200	ASW2100	ASW2200
		2	0	0	TW-DB		ASW2K00	ASW21K00	ASW22K00
1NO 1NC	N/D	1	0	X	HW-C10	Knob/Lever Key	ASW200	ASW2100	ASW2200
		2	X	0	HW-C01		ASW2K00	ASW21K00	ASW22K00
	103	1	X	0	HW-C01	Knob/Lever Key	ASW200	ASW2100	ASW2200
		2	0	X	HW-C10		ASW2K00	ASW21K00	ASW22K00
1NO-EM 1NC-LB	600	1	0	X	HW-C10R	Knob/Lever Key	ASW200	ASW2100	ASW2200
		2	X	0	HW-C01R		ASW2K00	ASW21K00	ASW22K00
	601	1	X	0	HW-C01R	Knob/Lever Key	ASW200	ASW2100	ASW2200
		2	0	X	HW-C10R		ASW2K00	ASW21K00	ASW22K00
2NO	N/D	1	0	X	HW-C10	Knob/Lever Key	ASW200	ASW2100	ASW2200
		2	0	X	HW-C10		ASW2K00	ASW21K00	ASW22K00
2NC	104	1	X	0	HW-C01	Knob/Lever Key	ASW200	ASW2100	ASW2200
		2	X	0	HW-C01		ASW2K00	ASW21K00	ASW22K00
2NO 2NC	N/D	1	0	X	HW-C10	Knob/Lever Key	ASW200 ASW2K00 ASLW200	ASW2100 ASW21K00 ASLW2100	ASW2200 ASW22K00 ASLW2200
		2	X	0	HW-C01				
		3	0	X	HW-C10				
		4	X	0	HW-C01				
	111	1	0	X	HW-C10	Knob/Lever Key	ASW200 ASW2K00 ASLW200	ASW2100 ASW21K00 ASLW2100	ASW2200 ASW22K00 ASLW2200
		2	0	X	HW-C10				
		3	X	0	HW-C01				
		4	X	0	HW-C01				

1. NO-EM, NC-LB = Early Make, Late Break.
 N/D = No circuit number designation required in assembled selector switch part number.
 2. X = On (closed contacts) 0 = Off (Open contacts)

Switches & Pilot Lights
Display Lights
Relays & Sockets
Timers
Terminal Blocks
Circuit Breakers

Contact Arrangement Chart: 3-Position Selector Switches

Style	Contact	Circuit Number	Mounting Position	Operator Position			Contact Block Part Number	Description	Operator Part Number			
				L	C	R			Maintained	Spring Return from Right	Spring Return from Left	Two-Way
1NO 1NC	202	1	X	0	0	HW-C10	Knob/Lever Key	ASW300-1 ASW3K00-1 ASLW300-1	ASW3100-1 ASW31K00-1 ASLW3100-1	ASW3200-1 ASW32K00-1 ASLW3200-1	ASW3300-1 ASW33K00-1 ASLW3300-1	
		2	X	X	0	HW-C01	Illuminated Knob					
	203	1	0	X	X	HW-C01	Knob/Lever Key	ASW300-1 ASW3K00-1 ASLW300-1	ASW3100-1 ASW31K00-1 ASLW3100-1	ASW3200-1 ASW32K00-1 ASLW3200-1	ASW3300-1 ASW33K00-1 ASLW3300-1	
		2	0	0	X	HW-C10	Illuminated Knob					
	302	1	X	0	X	HW-C10	Knob/Lever Key	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2	
		2	X	X	0	HW-C01	Illuminated Knob					
	303	1	0	X	0	HW-C01	Knob/Lever Key	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2	
		2	0	0	X	HW-C10	Illuminated Knob					
	2NO	N/D	1	X	0	0	HW-C10	Knob/Lever Key	ASW300-1 ASW3K00-1 ASLW300-1	ASW3100-1 ASW31K00-1 ASLW3100-1	ASW3200-1 ASW32K00-1 ASLW3200-1	ASW3300-1 ASW33K00-1 ASLW3300-1
			2	0	0	X	HW-C10	Illuminated Knob				
		301	1	X	0	X	HW-C10	Knob/Lever Key	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2
			2	0	0	X	HW-C10	Illuminated Knob				
2NC	304	1	0	X	0	HW-C01	Knob/Lever Key	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2	
		2	X	X	0	HW-C01	Illuminated Knob					
	N/D	1	0	X	X	HW-C01	Knob/Lever Key	ASW300-1 ASW3K00-1 ASLW300-1	ASW3100-1 ASW31K00-1 ASLW3100-1	ASW3200-1 ASW32K00-1 ASLW3200-1	ASW3300-1 ASW33K00-1 ASLW3300-1	
		2	X	X	0	HW-C01	Illuminated Knob					
2NO 2NC	N/D	1	X	0	0	HW-C10	Knob/Lever Key Illuminated Knob	ASW300-1 ASW3K00-1 ASLW300-1	ASW3100-1 ASW31K00-1 ASLW3100-1	ASW3200-1 ASW32K00-1 ASLW3200-1	ASW3300-1 ASW33K00-1 ASLW3300-1	
		2	0	0	X	HW-C10						
		3	0	X	X	HW-C01						
		4	X	X	0	HW-C01						
	210	1	0	X	X	HW-C01	Knob/Lever Key Illuminated Knob	ASW300-1 ASW3K00-1 ASLW300-1	ASW3100-1 ASW31K00-1 ASLW3100-1	ASW3200-1 ASW32K00-1 ASLW3200-1	ASW3300-1 ASW33K00-1 ASLW3300-1	
		2	0	0	X	HW-C10						
		3	0	X	X	HW-C01						
		4	0	0	X	HW-C10						
	308	1	X	0	X	HW-C10	Knob/Lever Key Illuminated Knob	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2	
		2	X	X	0	HW-C01						
		3	X	0	X	HW-C10						
		4	X	X	0	HW-C01						
	309	1	X	0	X	HW-C10	Knob/Lever Key Illuminated Knob	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2	
		2	X	X	0	HW-C01						
		3	0	X	0	HW-C01						
		4	0	0	X	HW-C10						
310	1	0	X	0	HW-C01	Knob/Lever Key Illuminated Knob	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2		
	2	0	0	X	HW-C10							
	3	0	X	0	HW-C01							
	4	0	0	X	HW-C10							

Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

Terminal Blocks

Circuit Breakers

- Each operator sub-assembly is available as a "-1" and a "-2" for 3-position selector switches. The internal cam of a "-1" is different from that of a "-2". This results in designated combinations of open and closed contacts in the various operator positions.
- N/D = No circuit number designation required in assembled part number.
- X = On (closed contacts) 0 = Off (open contacts). X X Overlapping contacts remain on (closed) when switch is moved between these two positions.

Contact Arrangement Chart: 3-Position Selector Switches

Style		Mounting Position	Operator Position			Contact Block Part Number	Description	Operator Part Number			
Contact	Circuit Number		L	C	R			Maintained	Spring Return from Right	Spring Return from Left	Two-Way
4NO	N/D	1	X	0	0	HW-C10	Knob/Lever Key Illuminated Knob	ASW300-1 ASW3K00-1 ASLW300-1	ASW3100-1 ASW31K00-1 ASLW3100-1	ASW3200-1 ASW32K00-1 ASLW3200-1	ASW3300-1 ASW33K00-1 ASLW3300-1
		2	0	0	X	HW-C10					
		3	X	0	0	HW-C10					
		4	0	0	X	HW-C10					
	305	1	X	0	X	HW-C10	Knob/Lever Key Illuminated Knob	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2
		2	0	0	X	HW-C10					
		3	X	0	X	HW-C10					
		4	0	0	X	HW-C10					
4NC	N/D	1	0	X	X	HW-C01	Knob/Lever Key Illuminated Knob	ASW300-1 ASW3K00-1 ASLW300-1	ASW3100-1 ASW31K00-1 ASLW3100-1	ASW3200-1 ASW32K00-1 ASLW3200-1	ASW3300-1 ASW33K00-1 ASLW3300-1
		2	X	X	0	HW-C01					
		3	0	X	X	HW-C01					
		4	X	X	0	HW-C01					
	314	1	0	X	0	HW-C01	Knob/Lever Key Illuminated Knob	ASW300-2 ASW3K00-2 ASLW300-2	ASW3100-2 ASW31K00-2 ASLW3100-2	ASW3200-2 ASW32K00-2 ASLW3200-2	ASW3300-2 ASW33K00-2 ASLW3300-2
		2	X	X	0	HW-C01					
		3	0	X	0	HW-C01					
		4	X	X	0	HW-C01					

- 1. Each operator sub-assembly is available as a "-1" and a "-2" for 3-position selector switches. The internal cam of a "-1" is different from that of a "-2". This results in designated combinations of open and closed contacts in the various operator positions.
- 2. N/D = No circuit number designation required in assembled part number.
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Switches & Pilot Lights

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Custom Selector Switch Building Guide

To build a custom selector switch, follow these steps.

Step 1

How many positions of the switch are needed?

of positions
(2, 3, 4, 5)

Step 2

How many contacts should there be?

of isolated contacts
(maximum 6)

Step 3

Fill in the Truth Table

(X = closed, 0 = open)

		Knob Position				
		1	2	3	4	5
Contacts	1					
	2					
	3					
	4					
	5					
	6					

Step 4

If building a 2 position selector, skip this step. (2 position selectors have only one cam)

If building a 3, 4, or 5 position selector, determine appropriate cam as follows:

- Look at Row 1 from above table and locate an identical row in the operator truth tables (See next page).
- Repeat for all rows. The user must find one operator that contains all rows from above table.
- Record the operator cam version.

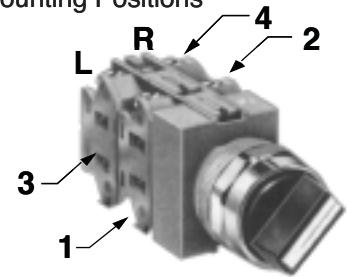
Step 5

Build by placing appropriate contact in appropriate mounting position for each desired row on operator cam truth table. "L" and "R" refer to mounting on left or right side of operator as viewed from the front of the panel.

Step 6

Develop an assembly part number (if necessary) as follows: follow standard numbering nomenclature for selector switches (see pages 577 or 581. In place of the "Circuit Number" indicate the cam number and contact arrangement as such ASW322-3-OELCSS, where "3" is the cam number, and contact arrangement "OELCXX" calls out individual contact mounting locations in order (see diagram above). O=NO, C=NC, E=NO-EM, L=NC-LB, X= no contact. Part number must designate all 6 possible mounting locations.

Mounting Positions



Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

Terminal Blocks

Circuit Breakers



Caution: Before putting any custom selector switch into use, the user should use an ohmmeter to test for desired performance.
1. For Operator Truth Tables, see next page.

Operator Truth Tables

Use the following tables to build custom selector switches.

2 Position Selector Switches

	Contact	Mounting Position	Operator Position	
			Left	Right
			ASW200 ASLW200 ASW2K00	HW-C10 (NO)
R	0	X		
HW-C01 (NC)	L	X		0
	R	X		0
HW-C10R (NO-EM)	L	0		X
	R	0		X
HW-C01R (NC-LB)	L	X	0	
	R	X	0	

3 Position Selector Switches

	Contact	Mounting Position	Operator Position		
			Left	Center	Right
			ASW300-1 ASW3K00-1 ASLW300-1	HW-C10 (NO)	L
R	0	0			X
HW-C01 (NC)	L	0		X	X
	R	X		X	0
HW-C10R (NO-EM)	L	X		0	0
	R	0		0	X
HW-C01R (NC-LB)	L	0	X	X	
	R	X	X	0	

	Contact	Mounting Position	Operator Position		
			Left	Center	Right
			ASW300-2 ASW3K00-2 ASLW300-2	HW-C10 (NO)	L
R	0	0			X
HW-C01 (NC)	L	0		X	0
	R	X		X	0
HW-C10R (NO-EM)	L	X		0	X
	R	0		0	X
HW-C01R (NC-LB)	L	0	X	0	
	R	X	X	0	

	Contact	Mounting Position	Operator Position		
			Left	Center	Right
			ASW300-3 ASW3K00-3 ASLW300-3	HW-C10 (NO)	L
R	0	0			X
HW-C01 (NC)	L	0		X	0
	R	0		X	0
HW-C10R (NO-EM)	L	X		0	X
	R	X		0	X
HW-C01R (NC-LB)	L	0	X	X	
	R	X	X	0	

4 Position Selector Switches

	Contact	Mounting Position	Operator Position			
			1	2	3	4
			ASW400	HW-C10 (NO)	L	X
R	0	X			0	0
HW-C01 (NC)	L	0		X	X	X
	R	X		0	X	X
HW-C10R (NO-EM)	L	X		0	0	0
	R	0		X	0	0
HW-C01R (NC-LB)	L	0	X	X	X	
	R	X	0	X	X	

	Contact	Mounting Position	Operator Position			
			1	2	3	4
			ASW400-1	HW-C10 (NO)	L	X
R	0	0			0	X
HW-C01 (NC)	L	0		0	X	0
	R	0		X	0	0
HW-C10R (NO-EM)	L	X		X	0	X
	R	X		0	X	X
HW-C01R (NC-LB)	L	0	X	X	X	
	R	X	X	X	0	

5 Position Selector Switches

	Contact	Mounting Position	Operator Position				
			1	2	3	4	5
			ASW500	HW-C10 (NO)	L	X	0
R	0	X			0	0	0
HW-C01 (NC)	L	0		0	X	X	X
	R	0		0	0	X	X
HW-C10R (NO-EM)	L	X		0	0	0	0
	R	0		X	0	0	0
HW-C01R (NC-LB)	L	0	X	X	X	X	
	R	X	0	X	X	X	

	Contact	Mounting Position	Operator Position				
			1	2	3	4	5
			ASW500-1	HW-C10 (NO)	L	X	0
R	0	0			0	0	X
HW-C01 (NC)	L	0		0	0	X	0
	R	0		X	0	0	0
HW-C10R (NO-EM)	L	X		X	X	0	X
	R	X		0	X	X	X
HW-C01R (NC-LB)	L	0	X	X	X	X	
	R	X	X	X	X	0	

Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

Terminal Blocks

Circuit Breakers

Nameplates – TW Series

Faceplates

	NWAL	NWAQL	NWAS	EMERGENCY STOP
	Part Number			
Nameplate (blank)	NWAL-OB (black) NWAL-OR (red)	NWAQL-OB (black) NWAQL-OR (red)	NWAS-OB	NWAR-0
Nameplate (engraved)	NWAL-⓪	NWAQL-⓪	NWAS-⓪	NWAR-27†

- 1. In place of ⓪, insert either the Standard Legend Code from table below or custom engraving delimited by “ ”.
- 2. Standard engravings are available at no charge.
- 3. NWAR-27 comes marked “Emergency Stop” as shown in drawing.

Standard Legend Codes

Pushbuttons				Pushbuttons/Selector Switches				Selector Switches	
Legend	Code	Legend	Code	Legend	Code	Legend	Code	Legend	Code
AUTO	101	OPEN	116	AUTO-MAN	201			AUTO-MAN-OFF	301
CLOSE	102	OUT	117	CLOSE-OPEN	202			AUTO-OFF-MAN	302
DOWN	103	RAISE	118	DOWN-UP	203			CLOSE-OFF-OPEN	303
EMERG.STOP	104	RESET	119	FAST-SLOW	204			DOWN-OFF-SLOW	304
FAST	105	REVERSE	120	FOR-REV	205	REV-FOR	216	FAST-OFF-SLOW	305
FORWARD	106	RUN	121	HAND-AUTO	206	RUN-JOG	217	FOR-OFF-REV	306
HAND	107	SLOW	122	HIGH-LOW	207	RUN-SAFE	218	LEFT-OFF-RIGHT	307
HIGH	108	START	123	JOG-RUN	208	SAFE-RUN	219	LOWER-OFF-RAISE	308
IN	109	STOP	124	LEFT-RIGHT	209	SLOW-FAST	220	OFF-MAN-AUTO	309
INCH	110	STOP	125	LOWER-RAISE	210	START-STOP	221	OFF-SLOW-FAST	310
JOG	111	TEST	126	MAN-AUTO	211	STOP-START	222	OFF-1-2	311
LOW	112	UP	127	OFF-ON	212	UP-DOWN	223	OPEN-OFF-CLOSE	312
LOWER	113	I (Int'l On)	150	ON-OFF	213			SLOW-OFF-FAST	313
OFF	114	O (Int'l Off)	151	OPEN-CLOSE	214			SUMMER-OFF-WINTER	314
ON	115	EMO	152	RAISE-LOWER	215			UP-OFF-DOWN	315
								1-OFF-2	316
								HAND-OFF-AUTO	317

- 1. To order engraved nameplates, add legend code to nameplate part number. Character height based on the number of characters and size of nameplate. Standard character size is 3/16".
- 2. Nameplates with standard legends are the same list price as blank nameplates.

Nameplate Order Form on next page.

Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

Terminal Blocks

Circuit Breakers

Switch Engraving Order Form – TW Series

Copy this order form and use it to specify Letter Height, Maximum Number of Lines and Text to be engraved.

To insure engraving accuracy, fax it to your IDEC representative or Distributor.

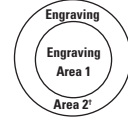
Your Company: _____
 Name: _____
 Address: _____
 PO: _____

Telephone: _____
 Fax: _____
 Email: _____
 Part Number to be Engraved: _____

Please check one of the boxes below to indicate your choice of engraving options:



ø29mm, ø40mm Mushroom Head



	# of Lines	Letter Height	Max. Characters Per Line
<input type="checkbox"/>	1	5/32	6
<input type="checkbox"/>		1/8	6
<input type="checkbox"/>	2	5/32	6
<input type="checkbox"/>		1/8	5
<input type="checkbox"/>	3	1/8	6
<input type="checkbox"/>	4	3/32	5

	# of Lines	Letter Height	Max. Characters Per Line
<input type="checkbox"/>	1	5/32	5
<input type="checkbox"/>		1/8	6
<input type="checkbox"/>	2	5/32	5
<input type="checkbox"/>		1/8	6
<input type="checkbox"/>	3	1/8	5
<input type="checkbox"/>	4	3/32	5

		# of Lines	Letter Height	Max. Characters Per Line
<input type="checkbox"/>	Engraving Area 1	1	5/32	5
<input type="checkbox"/>			1/8	5
<input type="checkbox"/>	Engraving Area 2	1	5/32	7
<input type="checkbox"/>			1/8	7



- Above mentioned specifications hold true for standard size pushbuttons (round and square).
- *Engraving Area 2 can be engraved for 40mm mushroom Head non-Illuminated push button only.
- Engraving is done on the button itself for non-Illuminated push buttons and on marking plate for illuminated push buttons and pilot lights.
- Please enter text exactly how you want it engraved, take care to emphasize capital or small letters.

Enter text to be engraved:

Line 1: _____
 Line 2: _____
 Line 3: _____
 Line 4: _____

Sample Letter Sizes

1/8 Letters: **OPEN**

5/32 Letters: **OPEN**

For IDEC Internal Use Only:

Work Order #: _____

Accessories

TW Series Accessories

Appearance	Description/Usage	Part Number
 Lamp Removal Tool	Rubber tool used to install or remove LED's and incandescent lamps	OR-55
 Contact Block Remover	Used to remove contact blocks, transformers, lenses, and adaptors. Can also be used to determine panel thickness adjustment.	TW-KC1
 Nut Locking Wrench	Used in OR-14 locking wrench to tighten locking nuts inside square bezel	TW-KQ2
 Metal Bezel	Chrome plated bezels tighten onto operator (replacement for damaged bezels)	Standard octagonal units (chrome-pl.) AW-R8
		Full shroud octagonal units (chrome-pl.) AW-RF8
		Full shroud mushroom head units Ø 40mm AW-G4
 Plastic Bezel	Black plastic bezels for square buttons (replacement for damaged bezels)	Round flush units (black plastic) AW-RP1B
		Round extended units (black plastic) AW-FP1B
		Square units (black plastic) AW-Q1B
		Square units with full shroud (black plastic) AW-QF1B
 Boot/Cover	Used to cover and protect pushbuttons	Waterproof lens cover for square pilot lights APW00LN
		Waterproof lens cover for square illuminated buttons APW00L
		Clear boot for round flush units OC-31
		Clear boot for round extended units OC-32
		In place of asterisk, specify Rubber Boot color: B (black), G (green), R (red), Y (yellow) - (nitril rubber) OCW-11
 Anti-Rotation Ring	Ring to prevent operator base from rotating in the mounting hole. Used when nameplate is not used	OGL-31
 Mounting Hole Plug	Black rubber plug fills unused mounting holes in panel.	OB-31
 Metallic Mounting Hole Plug	For plugging unused mounting holes in the panel. Tighten the attached locking ring to a torque of 12 kfg-cm maximum Degree of protection: IP66	LW9Z-BM
 Replacement Keys	Pair of keys (#0)	TW-SK
 Replacement Black Sleeve for Keyswitch		AKW2B-B
 Metal Button Guard	Used on flush buttons to prevent inadvertent actuation	OLW-C

Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

Terminal Blocks

Circuit Breakers




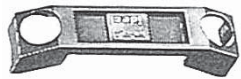


Switches & Pilot Lights

Appearance	Description/Usage	Part Number	
 <p>Terminal Tab Adaptor</p>	Quick-connect terminals	#250 (17/64" x 3/64") single tab TW-FA1	
 <p>Lock-out Adaptor</p>	Used to provide lock-out protection for pushbuttons and knob selector switches: • Up to Ø 40mm mushroom head size (Padlock not included.)	HW9Z-KL1	
 <p>TW to TWTD Adaptor</p>	Used to mount TW series control unit (except square units) Ø 7/8" (22mm) into a Ø 1-13/64" (30mm) panel cut-out.	TWN-A1R8	
 <p>Replacement Marking Plates</p>	White plastic engraving plate for use on all illuminated units (included in each lens). May be used to capture printed mylar insert (not supplied by IDEC) under lens face.	Round Pushbutton (Ø14mm)	ALW2B
		Round Pilot Light (Ø 14mm)	APW2B
		Mushroom Pushbutton (Ø 14mm)	ALW3B
		Square Pilot Light (q 21mm)	APQW1B
		Square Pushbutton (q 21mm)	ALQW2B

Display Lights

Relays & Sockets

Fingersafe Covers for TW Series

Appearance	Description	Used with	Part Number
	Fingersafe terminal cover, adds 6mm to overall depth	APW and UPQW full voltage pilot lights	APS-PVL
	Fingersafe terminal cover, adds 3.5mm to overall depth. One required for each contact, only for rear-most terminals	Non-illuminated pushbuttons and selectors	HW-VL2
	Fingersafe terminal cover, adds 3mm to overall depth	APW and UPQW transformer pilot lights, and illuminated pushbuttons and illuminated selectors	HW-VL3
	Fingersafe terminal cover for contacts.	Full voltage illuminated pushbuttons and selectors	HW-VL4
	Fingersafe terminal cover for full voltage adaptor, adds 3 mm to depth	Full voltage illuminated pushbuttons and selectors	HW-VL5
	Fingersafe terminal cover for half size transformer adaptor, adds 3 mm to depth	Illuminated pushbuttons and selectors	HW-VL6

Timers

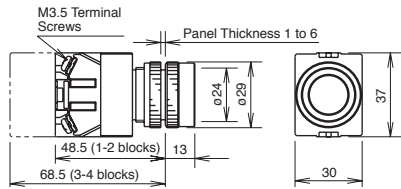
Terminal Blocks

Circuit Breakers

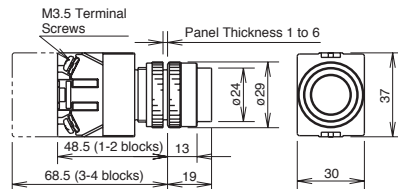
Dimensions

Pushbuttons

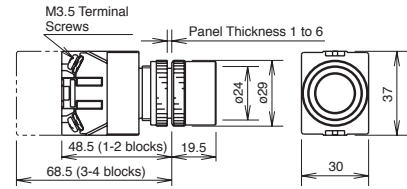
Flush



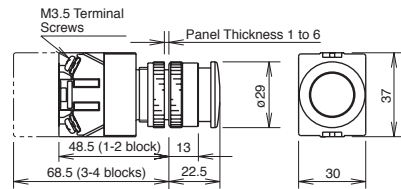
Extended



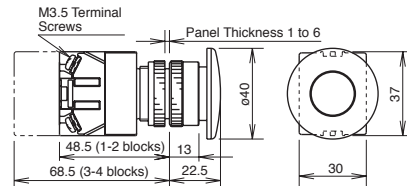
Extended with Full Shroud



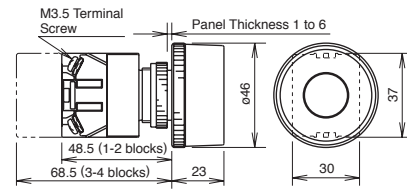
29mm Mushroom



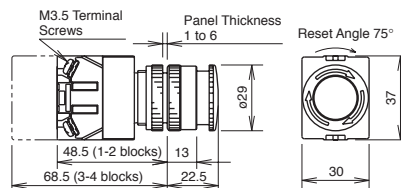
40mm Mushroom



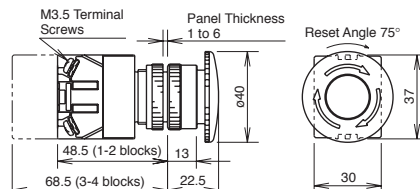
Mushroom with Full Shroud



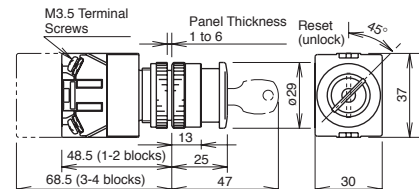
29mm Push-Lock-Turn-Reset



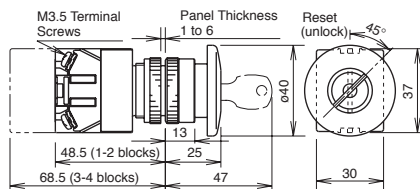
40mm Push-Lock-Turn-Reset



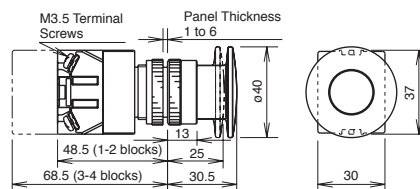
Keylock Push On/Off



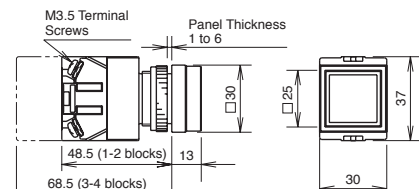
40mm Pushlock Key reset



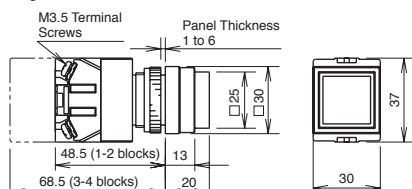
40mm Push-Pull



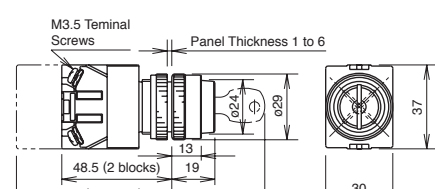
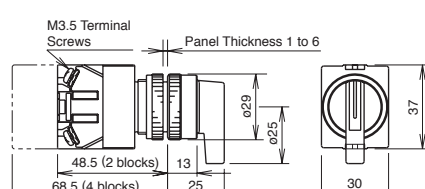
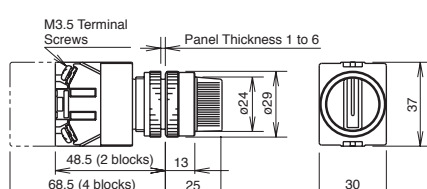
Square Flush



Square Extended



Selector Switches



Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

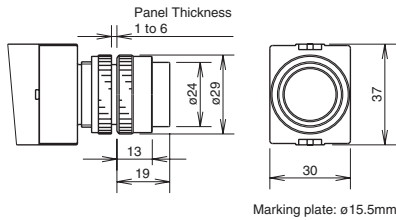
Terminal Blocks

Circuit Breakers

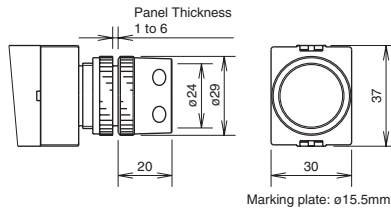
Dimensions continued

Illuminated Pushbuttons

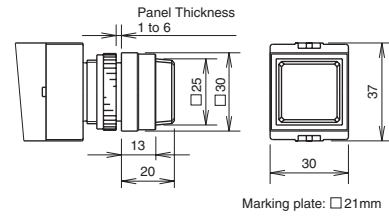
Extended



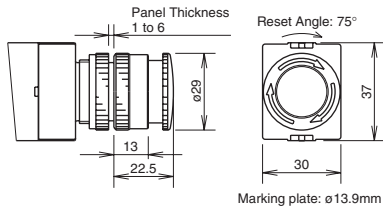
Extended with Full Shroud



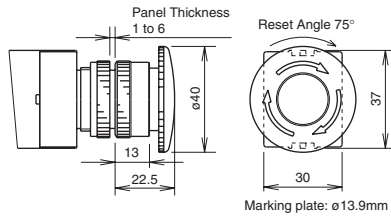
Square Extended



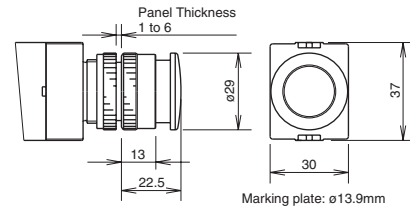
29mm Push-Turn-Reset



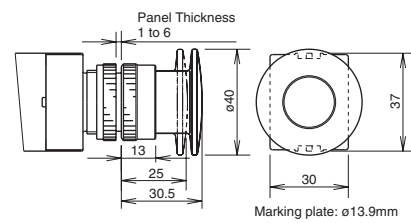
40mm Push-Turn-Reset



Mushroom

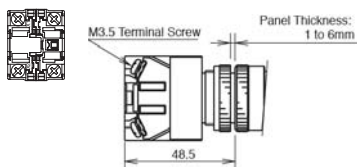


Push-Pull

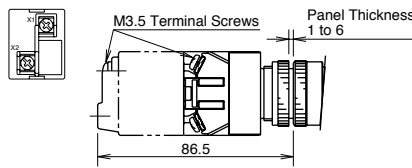


Illuminated Selector Switches

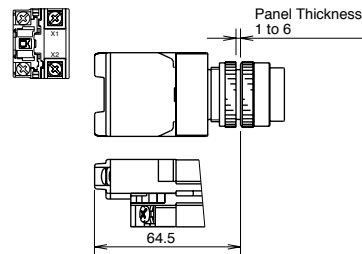
1 Contact Block with Full Voltage Adaptor



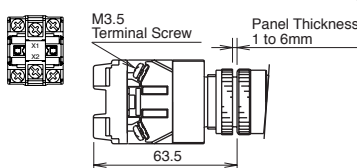
Transformer (2 blocks)



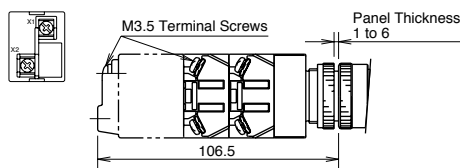
1 Contact Block with Half Size Transformer



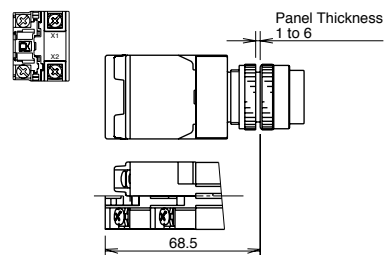
2 Contact Blocks with Full Voltage Adaptor



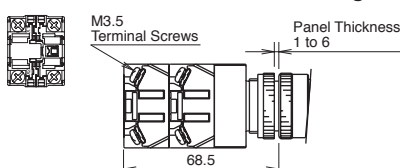
Transformer (4 blocks)



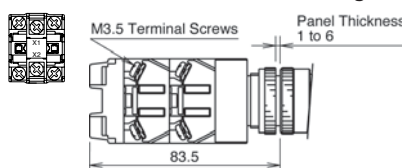
2 Contact Blocks with Half Size Transformer



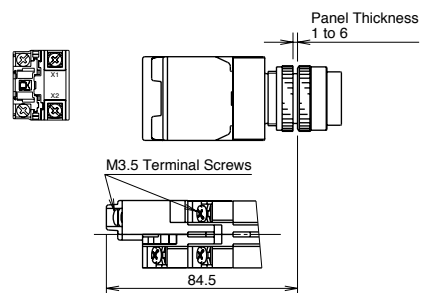
3 Contact Blocks with Full Voltage Adaptor



4 Contact Blocks with Full Voltage Adaptor



3 Contact Blocks with Half Size Transformer



Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

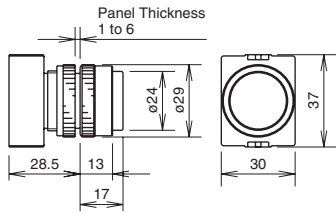
Terminal Blocks

Circuit Breakers

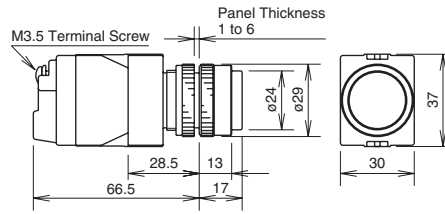
Dimensions continued

Pilot Lights

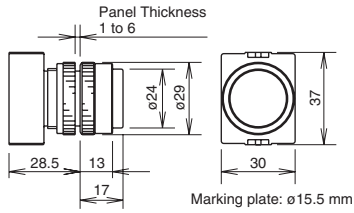
Round Flush APW1 Full Voltage



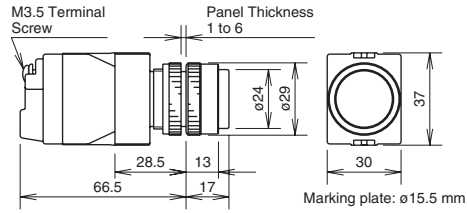
Round Flush APW1 Transformer



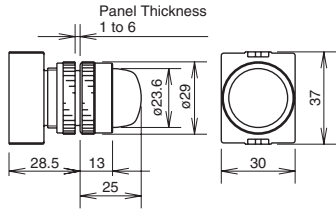
Round Flush Marking Type APW1B Full Voltage



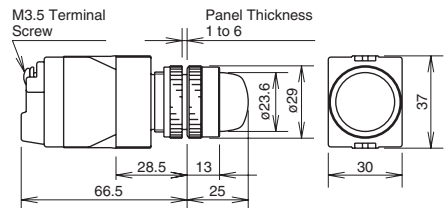
Round Flush Marking Type APW1B Transformer



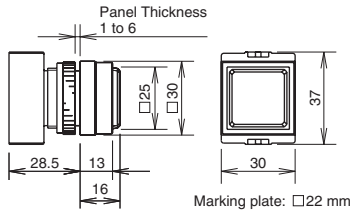
Dome APW2 Full Voltage



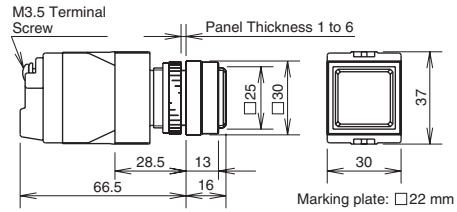
Dome APW2 Transformer



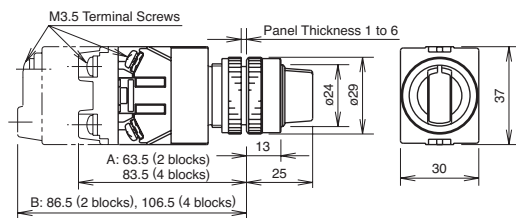
Square Flush Marking Type APQW1B Full Voltage



Square Flush Marking Type APQW1B Transformer



Illuminated Selector Switches



Switches & Pilot Lights

Display Lights

Relays & Sockets

Timers

Terminal Blocks

Circuit Breakers

Dimensions continued

Panel Cut-Out

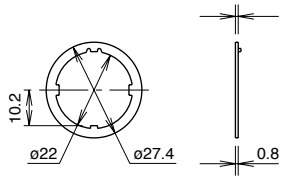
Diagram	Part	Dimension			
		A	B	C	D
	Pushbuttons	$\varnothing 0.137"$ (3.5mm)	1.95" (50mm); 1.76" (45mm) minimum	$\varnothing 0.878"$ (22.3mm)	1.17" (30mm) Std. Octagonal > 1.56" (40mm) Large Mushroom
	Pilot Light				
	Illuminated Pushbuttons				
	Selector Switches				
	Illuminated Selector Switches				1.17" (30mm) *See note.

1. The $\varnothing 0.137"$ ($\varnothing 3.5\text{mm}$) recess is necessary when either the nameplate or anti-rotation ring is used.
2. * $>1.404"$ (36mm) for 2- or 3-position.
 $>1.95"$ (50mm) for 4- or 5-position.

Accessory Dimensions

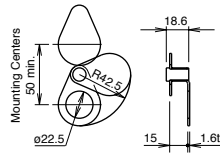
OGL-31

Anti-Rotation Ring



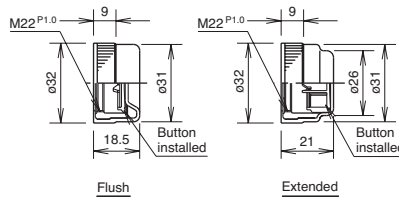
OLW-C

Metal Button Guard



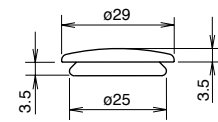
OCW-11

Pushbutton Rubber Boot



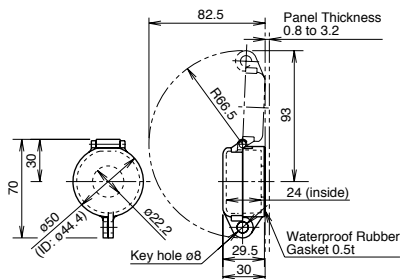
OB-31

Mounting Hole Rubber Plug



HW9Z-KL1

Lock-out Adaptor



AW-RP1B

Round Plastic Bezel



AW-FP1B

Round Plastic w/Full Shroud



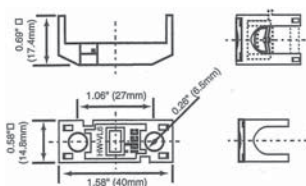
AW-QF1B

Square Full Shroud

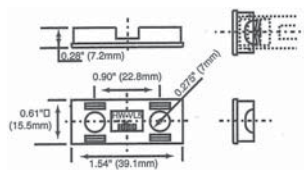


Finger-Safe Cover Dimensions

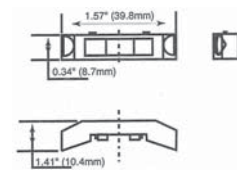
HW-VL6



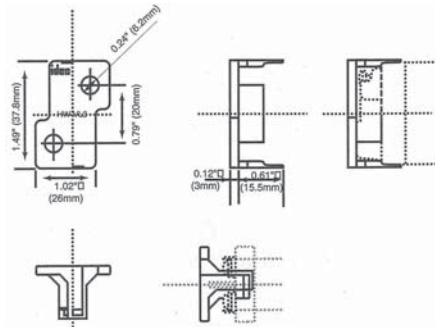
HW-VL5



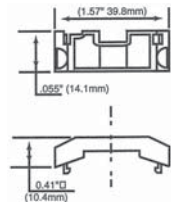
HW-VL4



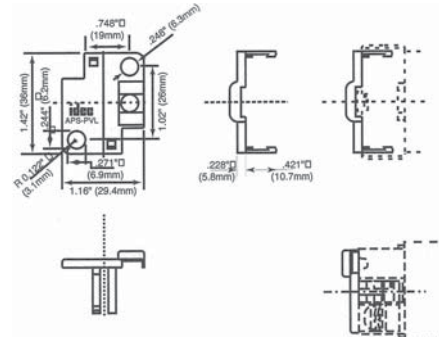
HW-VL3



HW-VL2



APS-PVL



Switches & Pilot Lights

Display Lights

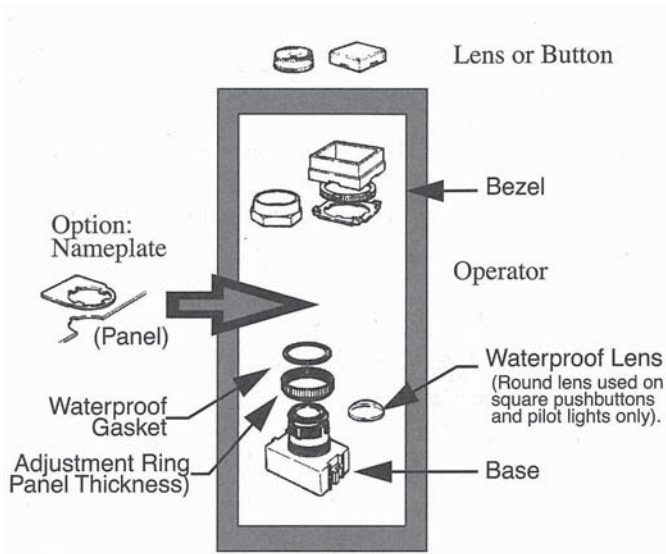
Relays & Sockets

Timers

Terminal Blocks

Circuit Breakers

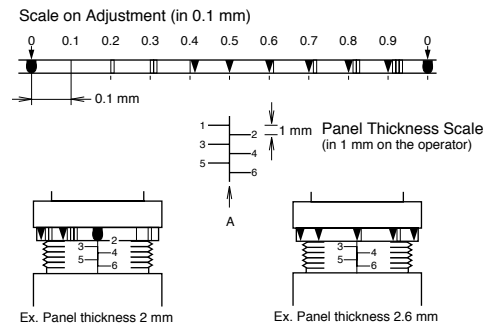
Component Construction and General Instructions – TW Series



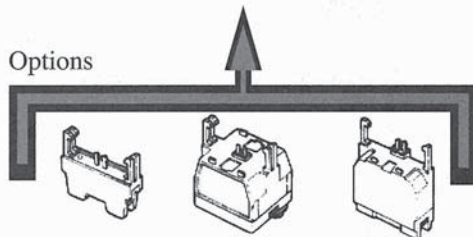
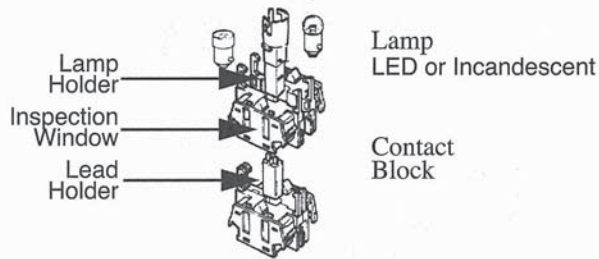
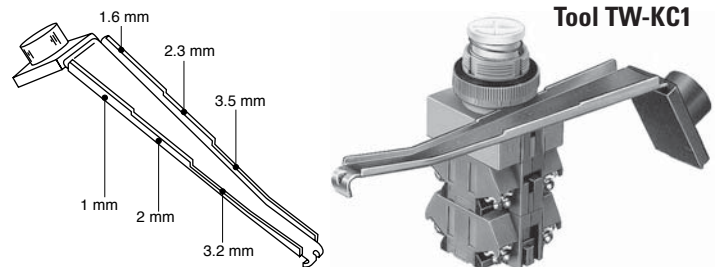
Instructions for Switches and Pilot Devices

TW Series: Adjustment for Panel Thickness

The panel thickness ring provides adjustment from 0.04" to 0.24" (1 to 6mm) in 0.004" (0.1mm) increments. Rotate the ring until the markings around the periphery are aligned for the desired thickness, as shown below.



An adjustment for panel thicknesses shown below can be made quickly by using the contact block remover tool.



- Full Voltage Adaptor:**
Used with full voltage LED or incandescent.
- Full-Size Transformer:**
Used with incandescent/LED – even number of contact blocks.
- Half-Size Transformer:**
Used with incandescent – odd number of contact blocks.

Instructions continued

Pilot Lights and Pushbuttons

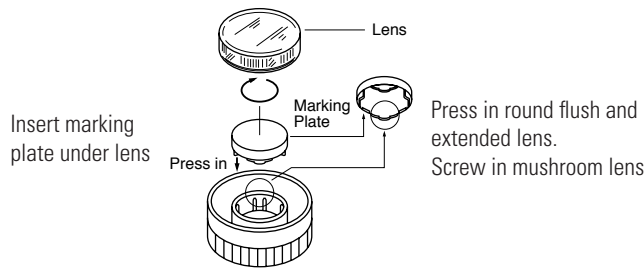
IMPORTANT: Install the body of the TW control unit with the panel thickness scale facing up.

Octagonal and Round Bezels

Octagonal and round bezels screw into the operator. Use a locking ring wrench (optional) for secure tightening and easy removal. Round flush and extended buttons snap onto the operator base. Mushroom buttons screw onto the operator base.

Every round lens can be used with or without legend markings. Engraving can be done on a white translucent plate which is placed in the lens, or clear mylar can be printed and placed in the lens.

Round Marking Unit

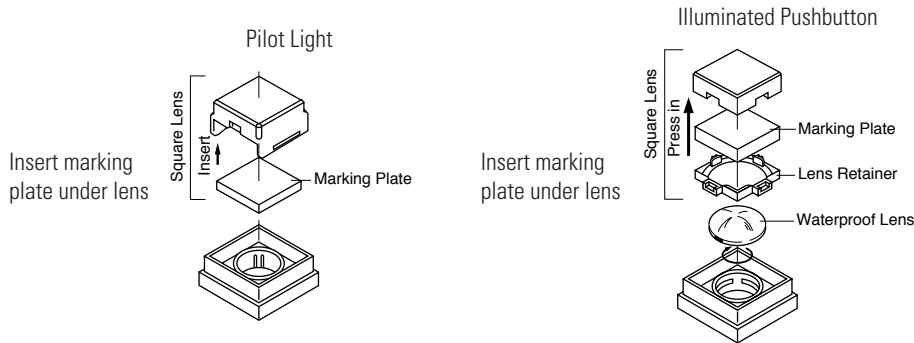


Square Bezels

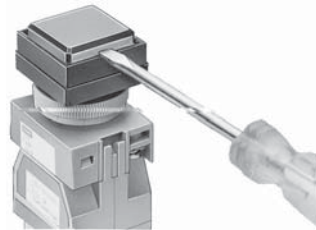
Square bezels are installed in a 3-step procedure. First install the base plate from the front. Then install the lock nut using the nut locking wrench (optional). Finally, install the square bezel, which snap-fits onto the base plate. Square buttons also snap onto the operator base.

Every square lens can be used with or without legend markings. Engraving can be done on a white translucent plate which is placed in the lens, or clear mylar can be printed and placed in the lens. Square units include a round waterproof lens which screws into the operator. The square outer lens snaps on.

Square Marking Units



To remove square lens from operator, place a screwdriver under the indentation on the side of the lens. To remove the marking plate, place a screwdriver under the indentation and lift out the plate. The lens retainer can be removed by pressing a 3/16" screwdriver into one of the recesses.



Marking Plate Engraving Area

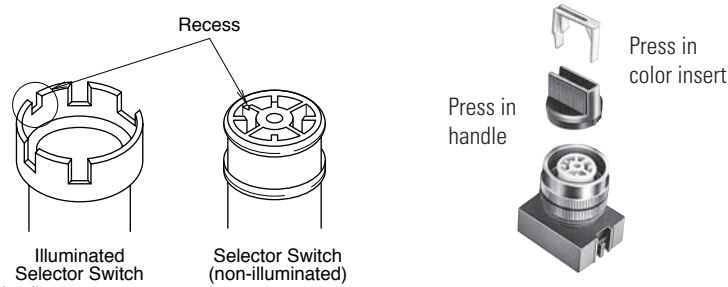
Shape	Engraving Area	Used With	Part Number
Round	Ø 0.55" (14mm)	Illuminated pushbuttons	ALW2B
	Ø 0.55" (14mm)	Pilot lights	APW2B
Mushroom	Ø 0.55" (14mm)	Illuminated mushroom	ALW3B
Square	□ 0.83" (21mm)	Square pilot lights	APQW1B
Square	□ 0.83" (21mm)	Square illuminated pushbuttons	ALQW2B

Switches & Pilot Lights
Display Lights
Relays & Sockets
Timers
Terminal Blocks
Circuit Breakers

Instructions continued

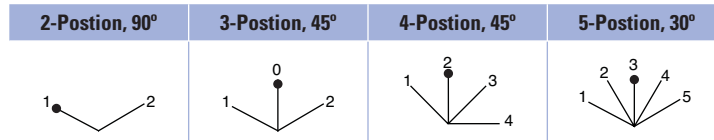
Selector Switches

The operator shaft of each unit has a recess to identify in which direction to install the handle. Align the handle with the recess. Press color insert (TW-HC1) into the handle and then press handle into the operator, as shown below.

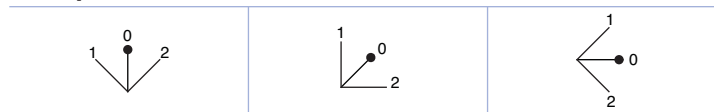


Remove color insert before pulling out the handle.

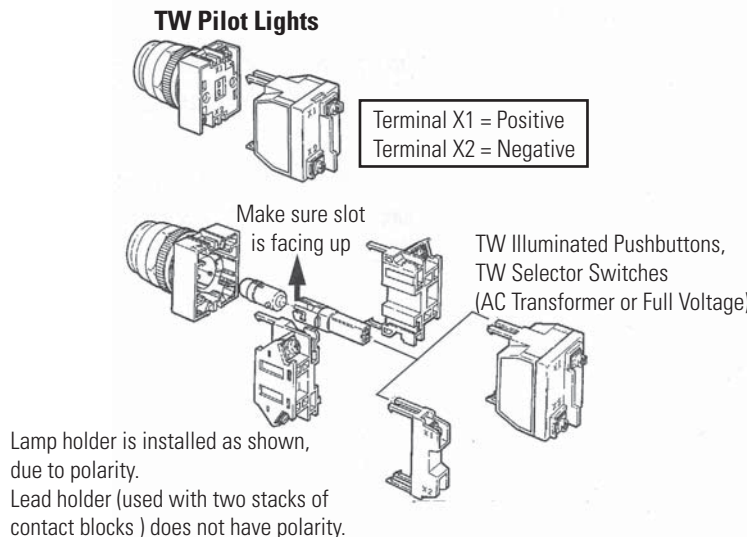
Standard Operating Positions



Positions: Non-Illuminated 3-Position Operators

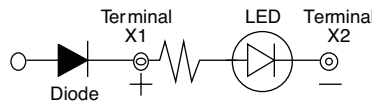


Installation



Installation of LED Illuminated Units

AC transformers are recommended for use in areas subjected to inductive noise. When using full voltage types, install a protection diode as shown below. (Diode with DC power supply to protect against surges and noise.)



Make sure that LED illuminated units are installed with correct polarity, as indicated at the terminals.