

FRENIC-MEGA



General Specifications

1. Standard Specifications

1) Three-phase 230 V series

HD mode - designed for heavy duty load applications

		e designed for		-y aa	<u>iy</u> 100	ia ap	onout	10110												
		Item									Specif	cations								
Type (I	FRN□	□□G1S-2U)	F50	001	002	003	005	007	010	015	020	025	030	040	050	060	075	100	125	150
Nomina phase		lied motor ^{*1} for three	1/2	1	2	3	5	7.5	7.5	10	15	20	25	30	40	50	60	75	100	125
	al appl	lied motor ^{*1} for single	1/4	1/2	1	1.5	3	3	3	5	7.5	10	10	15	20	25	30	30	40	40
	Three	Rated capacity ^{*2} [kVA]	1.2	2.0	3.2	4.4	7.2	11	11	15	20	25	30	36	47	58	72	86	113	138
p i sbu	ohase input	Rated current [A]	3	5	8	11	18	27	27	37	49	63	76	90	119	146	180	215	283	346
	Single	Rated capacity ^{*2} [kVA]	0.8	1.3	1.9	2.6	4.4	6.8	6.8	9.2	10	13	15	18	24	30	37	38	44	52
-	input	Rated current [A]	1.9	3.1	4.7	6.3	11	17	17	23	26	33	38	45	61	75	93	95	109	131
R	ated vo	oltage ^{*3} [V]	Three	e-phase	e, 200 to	o 240 V	' (with A	VR fur	iction)						Three-	phase	200 to 2	230 V(v	vith AV	R funct
0	verloa	d capability	150%	6 -1 mir	n, 200%	-3.0 s														
		Voltage, frequency	Three	Three-phase, 200 to 240 V, 50/60 Hz													e, 200 to e, 200 to			
г	Three	Voltage, frequency variations	Volta	ge: +10) to -15	% (Inte	rphase	voltage	unbala	ance: 2	% or les	ss) ^{*4} , Fi	equend	cy: +5 t	o -5%					
р	ohase input	Input current with DCR	1.5	3	5.5	7.7	13	18.5	18.5	25.1	37.6	50.2	62.7	75.3	100	120	145	178	246	291
	input	Input current without DCR	2.8	4.7	8.5	11.9	20	28.4	28.4	38.6	54.8	72.4	87.7	101	136	167	203		-	
Input ratings		Required capacity with DCR ^{*5} [kVA]	0.6	1.2	2.2	3.1	5.2	7.4	7.4	10	15	20	25	30	40	48	58	71	98	116
Input		Voltage, frequency	Singl	e-phas	e , 200	to 240	V, 50/6	0Hz									e, 200 t e, 200 t			
s	Single	Voltage, frequency variations	Volta	ge: +10) to -10	%, Fre	equency	/: +5 to	-5%			-			-	-			-	
	ohase input	Input current with DCR	2.0	3.5	6.6	9.5	17.2	25.1	25.1	33.1	41.8	56.1	67.7	79	114	143	172	181	218	252
		Input current without DCR Required capacity	3.1	5.3	9.5	13.2	22.2	31.5	31.5	42.7	60.7	80.1	97	112	151	185	225	228		-
		with DCR ^{*5} [kVA]	0.5	0.9	1.6	2.2	4.0	5.8	5.8	7.7	9.7	13	16	18	26	33	40	42	50	58
Тс	orque*	⁶ [%]	15	0%			10	0%				20)%				10 to	15%		
දි Bi	raking	transistor						Bui	lt-in								-			-
Braking 110	uilt-in t	oraking resister	Built-in -																	
В		Braking time [s]				5	S									-				
		%ED	5	3	5	3	2	3	3	2						-				
DC rea	actor (E	DCR)								Optio	n							Sta	andard	(*7)
KEY P.	AD		Multi	-functio	n keypa	ad as s	tandaro	l, Rem	ote key	pad wit	th USE	3 (Opti	on)							
Applica	able sa	afety standards	UL50	8C, C2	2.2 No.	.14, EN	V61800	-5-1:20	07											
		EC60529)		UL op											IP00,	UL op	en type	, NEM	A1(Opt	ion)
Cooling	g meth	od	Natu	ral cool	ing	Fan	cooling													
Weight	t/Mass	[lbs(kg)]	3.8 (1.7)	4.4 (2.0)	6.2 (2.8)	6.6 (3.0)	6.6 (3.0)	14.3 (6.5)	14.3 (6.5)	14.3 (6.5)	12.8 (5.8)	20.9 (9.5)	20.9 (9.5)	22 (10)	55.1 (25)	70.6 (32)	92.6 (42)	94.8 (43)	137 (62)	231 (105)
(*4) E.			. /	. /	. /	. /	. /	. /	. /	. /	. /	. /		. /	. /	. /	/	/	. /	. /

(*1) Fuji 4-pole standard motor

(*2) Rated capacity is calculated by assuming the output rated voltage as 230 V for 230 V series and 460 V for 460 V series.

(*3) Output voltage cannot exceed the power supply voltage. At single-phase input use, the output voltage may be lower than three-phase input.

(*4) Voltage unbalance [%] = (Max. voltage [V] - Min. voltage [V])/Three-phase average voltage [V]×67(See IEC61800-3.)

If this value is 2 to 3%, use an optional AC reactor (ACR).

(*5) Required when a DC reactor (DCR) is used.

(*6) Without external braking resistor condition. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.)

LD mode - designed for light duty load applications

	- mou	Item	ngin	uuty	louu	аррп	callo	113			Specifi	cations								
Type		□□G1S-2U)	F50	001	002	003	005	007	010	015	020	025	030	040	050	060	075	100	125	150
		lied motor ^{*1} for three		001	002	003	005	007	010	015	020	025	030	040	050	000	075	100	125	150
phas	se input	[HP]	1/2	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	125	150
	ninal appl se input		1/4	1/2	1	1.5	3	3	5	7.5	10	10	15	20	25	30	30	30	40	50
	Three	Rated capacity ^{*2} [kVA]	1.2	2.0	3.2	4.4	7.2	11	13	18	24	30	35	46	58	72	86	113	138	165
sbu	phase input	Rated current ^{*4} [A]	3	5	8	11	18	27	31.8 (29)	46.2 (42)	59.4 (55)	74.8 (68)	88 (80)	115 (107)	146	180	215	283	346	415
Output ratings	Single phase	Rated capacity ^{*2} [kVA]	0.8	1.3	1.9	2.6	4.4	6.8	9.2	12	13	16	18	23	30	37	38	41	52	59
	input	Rated current [A]	1.9	3.1	4.7	6.3	11	17	23	30	32	39	44	58	74	93	95	102	131	149
	Rated v	oltage ^{*3} [V]	Three	e-phase	e, 200 to	o 240 V	' (with A	VR fur	nction)						Three-p	hase 2	200 to 23	30 V (wit	th AVR f	unction)
	Overloa	d capability	150%	-1 min,	200% -:	3.0 s			120%	-1 min										
		Voltage, frequency	Three	e-phase	e, 200 to	o 240 V	, 50/60	Hz	•								e, 200 to e, 200 to			
		Voltage, frequency variations	Volta	ge: +10) to -15	% (Inte	rphase	voltage	unbala	ance: 29	% or les	ss) ^{*5} , Fr	equenc	:y: +5 t	o -5%					
	Three phase input	Input current with DCR	1.5	3	5.5	7.7	13	18.5	25.1	37.6	50.2	62.7	75.3	100	120	145	178	246	291	358
	input	Input current without DCR	2.8	4.7	8.5	11.9	20	28.4	38.6	54.8	72.4	87.7	101	136	167	203	244		-	
atings		Required capacity with DCR ^{*6} [kVA]	0.6	1.2	2.2	3.1	5.2	7.4	10.0	15.0	20.0	25.0	30.0	40.0	48.0	58.0	71.0	98.0	116	143
Input ratings		Voltage, frequency	Single	e-phase	e, 200 t	o 240 \	/, 50/60) Hz									e, 200 t e, 200 t			
	Single	Voltage, frequency variations	Volta	ge: +10) to -10	% , Fre	quency	: +5 to	-5%											
	phase	Input current with DCR	2.0	3.5	6.6	9.5	17.2	25.1	34.0	47.0	55.1	67.9	78.1	107	140	173	179	202	258	293
	mpar	Input current without DCR	3.1	5.3	9.5	13.2	22.2	31.5	42.7	60.7	80.1	97	112	151	185	225	233		-	1
		Required capacity with DCR ^{*6} [kVA]	0.5	0.9	1.6	2.2	4.0	5.8	7.9	11	13	16	18	25	32	40	41	47	59	67
	Torque	⁷ [%]	150	0%		100%			70%			15	5%				7 to	12%		
b	Braking	transistor						Bui	lt-in								-			-
Braking	Built-in I	oraking resister				Bui	lt-in									-				
B		Braking time [s]			5 s			3.7 s	3.7 s	3.4 s						-				
		%ED	5	3	5	3	2	2.2	2.2	1.4						-				
DC r	reactor (I	DCR)								Optior	1							As	standar	d *8
KEY	PAD		Multi-	functio	n keypa	ad as s	tandarc	l, Rem	ote key	pad wit	h USE	B (Optio	on)							
Appl	icable sa	afety standards	UL50	8C, C2	2.2 No.	14, EN	161800-	5-1:20	0 7											
Encl	osure (IE	EC60529)	IP20,	UL ope	en type	, NEM/	A1(Opti	on)							IP00,	UL ope	en type	, NEMA	A1(Opti	on)
Cool	ling meth	od	Natur	al cooli	ing	Fan o	cooling	-							L					-
Weię	ght/Mass	[lbs(kg)]	3.8 (1.7)	4.4 (2.0)	6.2 (2.8)	6.6 (3.0)	6.6 (3.0)	14.3 (6.5)	14.3 (6.5)	14.3 (6.5)	12.8 (5.8)	20.9 (9.5)	20.9 (9.5)	22 (10)	55.1 (25)	70.6 (32)	92.6 (42)	94.8 (43)	137 (62)	231 (105)

(*1) Fuji 4-pole standard motor

(*2) Rated capacity is calculated by assuming the output rated voltage as 230 V for 230 V series and 460 V for 460 V series.

(*3) Output voltage cannot exceed the power supply voltage. At single-phase input use, the output voltage may be lower than three-phase input.

(*4) To use the inverter with the carrier frequency of 3 kHz or more at the surrounding temperature of 40°C(104°F) or higher, manage the

load so that the current comes to be within the rated ones enclosed in parentheses () in continuous running.

(*5) Voltage unbalance [%] = (Max. voltage [V] - Min. voltage [V])/Three-phase average voltage [V]×67(See IEC61800-3.)

If this value is 2 to 3%, use an optional AC reactor (ACR).

(*6) Required when a DC reactor (DCR) is used.

(*7) Without external braking resistor condition. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.)

2) Three-phase 460 V series

HD mode - designed for heavy duty load applications

		e - designed for		- j uu	.,															1
		Item									Specifi	cations								
Туре	e (FRN□	□□G1S-4U)	F50	001	002	003	005	007	010	015	020	025	030	040	050	060	075	100	-	-
	inal appl e input	ied motor ^{*1} for three [HP]	1/2	1	2	3	5	7.5	7.5	10	15	20	25	30	40	50	60	75	-	-
	inal appl e input	ied motor ^{*1} for single [HP]	1/4	1/2	1	1.5	3	3	3	5	7.5	10	10	15	20	25	30	30	-	-
	Three	Rated capacity ^{*2} [kVA]	1.2	2.0	3.2	4.4	7.2	11	11	15	20	25	31	36	48	60	73	89	-	-
ings	phase input	Rated current [A]	1.5	2.5	4	5.5	9	13.5	13.5	18.5	24.5	32	39	45	60	75	91	112	-	-
Output ratings		Rated capacity ^{*2} [kVA]	0.8	1.2	2.0	2.4	4.5	6.4	6.4	9.6	10	14	16	18	24	30	36	44	-	-
Out		Rated current [A]	0.9	1.5	2.4	3.0	5.6	8.0	8.0	12	13	17	20	23	30	38	45	55	-	-
	Rated v	oltage ^{*3} [V]	Three	e-phase	e, 380 to	o 480 V	' (with A	VR fur	iction)											
	Overloa	d capability	150%	5 -1 min	n, 200%	-3.0 s														
		Voltage, frequency	Three-phase, 380 to 480 V, 50/60 Hz Voltage: +10 to -15% (Interphase voltage unbalance: 2% or less) ^{*4} , Frequency: +5 to -5%																	
	Three	Voltage, frequency variations	Volta	ge: +10) to -15	% (Inte	rphase	voltage	unbala	ance: 2ª	% or les	ss) ^{*4} , Fi	requend	cy: +5 t	o -5%	1	1	1	1	
	phase	Input current with DCR	0.7	1.5	2.6	4	6.6	9.2	9.2	12.4	18.8	25	31	36	50	60	72	89	-	-
	input	Input current without DCR	1.4	2.6	5.1	7.1	11.3	15	15	20.1	28.6	38	45.4	52.6	67.7	82	99.1	-	-	-
Input ratings		Required capacity with DCR ^{*5} [kVA]	0.6	1.2	2.1	3.2	5.3	7.4	7.4	9.9	15.0	20.0	25.0	29.0	40.0	48.0	58.0	71.0	-	-
nput r		Voltage, frequency	Single	e-phase	e, 380 t	o 480 \	/, 50/60) Hz												
-	Single	Voltage, frequency variations	Volta	ge: +10) to -10	% , Fre	quency	: +5 to	-5%											
	phase	Input current with DCR	1.0	1.8	3.5	4.7	8.5	11.7	11.7	16.8	21.5	29	34.5	41.6	57.1	69.7	84.5	106	-	-
	input	Input current without DCR	1.7	3.1	5.9	8.2	13.0	17.3	17.3	23.2	33	43.8	52.3	60.6	77.9	94.3	114	140	-	-
		Required capacity with DCR ^{*5} [kVA]	0.5	0.9	1.7	2.2	4.0	5.4	5.4	7.8	9.9	13	16	19	26	32	39	49	-	-
	Torque ^{*6}	³ [%]	15	0%			10	0%				20)%			10 to	15%		-	-
Ð	Braking	transistor						Bui	lt-in								-		-	-
Braking	Built-in t	oraking resister				Bui	lt-in								-				-	-
ā		Braking time [s]	5s -										-	-						
		%ED	5	3	5	3	2	3	3	2					-				-	-
DC r	eactor (D	DCR)								Option								As sta	ndard *	7
KEY	PAD		Multi-	functio	n keypa	ad as s	tandaro	l, Rem	ote key	pad wit	h USE	3 (Opti	on)							
Appl	icable sa	fety standards	UL50	8C, C2	2.2 No.	14, EN	161800-	-5-1:20)7											
Encl	osure (IE	C60529)	IP20,	UL ope	en type	, NEM	A1(Opti	ion)							IP00	UL op	en type	, NEM	A1(Opt	ion)
Cool	ing meth	od	Natur	al cooli	ing	Fan d	cooling													
Weig	ght/Mass	[lbs(kg)]	3.8 (1.7)	4.4 (2.0)	5.7 (2.6)	6.0 (2.7)	6.6 (3.0)	14.3 (6.5)	14.3 (6.5)	14.3 (6.5)	12.8 (5.8)	20.9 (9.5)	20.9 (9.5)	22 (10)	55.1 (25)	57.3 (26)	68.3 (31)	72.8 (33)	-	-

(*1) Fuji 4-pole standard motor

(*2) Rated capacity is calculated by assuming the output rated voltage as 230 V for 230 V series and 460 V for 460 V series.

(*3) Output voltage cannot exceed the power supply voltage. At single-phase input use, the output voltage may be lower than three-phase input.

(*4) Voltage unbalance [%] = (Max. voltage [V] - Min. voltage [V])/Three-phase average voltage [V]×67(See IEC61800-3.)

If this value is 2 to 3%, use an optional AC reactor (ACR).

(*5) Required when a DC reactor (DCR) is used.

(*6) Without external braking resistor condition. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.)

HD mode - designed for heavy duty load applications

	5 11100	ie - designed tor	nea	. y aa	<u>i</u> y 100	ia ap	pinout	10110									
		Item							Spe	ecificati	ons						
Туре	e (FRN⊡	I□□G1S-4U)	125	150	200	250	300	350	450	500	600	700	800	900	1000	-	-
phas	se input		100	125	150	200	250	300	350	400	450	500	600	800	900	-	-
Nom phas	ninal app se input		40	50	60	60	75	100	100	125	150	150	200	250	300	-	-
		Rated capacity ^{*2} /kVA1	120	140	167	202	242	300	330	414	466	518	590	765	932	-	-
sb	phase input	Rated current [A]	150	176	210	253	304	377	415	520	585	650	740	960	1170	-	-
Output ratings	Single phase	Rated capacity ^{*2} [kVA]	48	57	68	82	97	118	133	162	184	206	236	305	373	-	-
Outpu	input	Rated current [A]	61	72	86	103	122	149	167	204	231	259	297	384	469	-	-
	Rated v	oltage ^{*3} [V]	Three	e-phase	e, 380 to	o 480 V	' (with A	VR fur	iction)								
	Overloa	d capability	150%	-1 min	, 200%	-3.0 s											
		Voltage, frequency					′, 50 Hz ′, 60 Hz										
	Three phase	Voltage, frequency variations	Volta	ge: +10	to -15%	(Interp	hase vo	ltage ur	balance	: 2% or	less) ^{*4} ,	Freque	ncy: +5	to -5%			-
	input	Input current with DCR	120	143	176	207	250	311	340	436	487	547	614	767	970	-	-
tings		Required capacity with DCR ^{*5} [kVA]	96	114	140	165	199	248	271	347	388	436	489	611	773	-	-
Input ratings		Voltage, frequency	•		,		/, 50 Hz /, 60 Hz										
-	Single phase	Voltage, frequency variations	Volta	ge: +10	to -10%	, Freq	uency: +	-5 to -5	%								
	input	Input current with DCR	113	137	164	192	234	286	319	395	446	512	575	707	892	-	-
		Required capacity with DCR ^{*5} [kVA]	53	63	76	89	108	132	147	182	206	236	265	325	410	-	-
ing	Torque	⁶ [%]	10 to	15 %													
Braking	-	transistor			-							-					
DC I	reactor (I	DCR)	As st	andard [,]	∗7												
KEY	PAD		Multi-	functio	n keypa	id as s	tandard	, Rem	ote key	pad wit	h USB	(Optio	on)				
Арр	licable sa	afety standards	UL50	8C, C2	2.2 No.	14, EN	161800-	5-1:200)7								
Encl	osure (IE	EC60529)	IP00,	UL ope	en type	, NEM	IA1(Opt	ion)									
Coo	ling meth	nod	Fan o	cooling													
Wei	ght/Mass	[lbs(kg)]	93 (42)	137 (62)	141 (64)	207 (94)	216 (98)	284 (129)	309 (140)	540 (245)	540 (245)	805 (365)	805 (365)	1170 (530)	1170 (530)	-	-
(+ 4)		le standard motor															

(*1) Fuji 4-pole standard motor

(*2) Rated capacity is calculated by assuming the output rated voltage as 230 V for 230 V series and 460 V for 460 V series.

(*3) Output voltage cannot exceed the power supply voltage. At single-phase input use, the output voltage may be lower than three-phase input.

(*4) Voltage unbalance [%] = (Max. voltage [V] - Min. voltage [V])/Three-phase average voltage [V]×67(See IEC61800-3.)

If this value is 2 to 3%, use an optional AC reactor (ACR).

(*5) Required when a DC reactor (DCR) is used.

(*6) Without external braking resistor condition. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.)

MD mode - designed for middle duty load applications

		Item					101000			ecificati	ons						
Туре	e (FRN⊏]□□G1S-4U)	150	200	250	300	350	450	500	600	700	800	-	-	-	-	-
	ninal app se input	lied motor ^{*1} for three [HP]	150	200	250	300	350	350	450	500	600	700	-	-	-	-	-
	ninal app se input		I	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Three phase	Rated capacity ^{*2} [kVA]	167	202	242	300	331	373	466	518	590	669	-	-	-	-	-
s		Rated current [A]	210	253	304	377	415	468	585	650	740	840	-	-	-	-	-
Output ratings	Single phase	Rated capacity ^{*2} [kVA]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Output	input	Rated current [A]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ũ	Rated v	oltage ^{*3} [V]	Three	e-phase	e, 380 to	o 480 V	(with A	VR fun	ction)								
	Overloa	d capability	150%	5 -1 min													
		Voltage, frequency		e-phase e-phase													
	Three phase	Voltage, frequency variations	Volta	ge: +10	to -15%	(Interp	hase vo	ltage ur	balance	e: 2% or	less) ^{*4} ,	Freque	ncy: +5	to -5%			
s	input	Input current with DCR	175	207	249	311	340	386	486	547	613	686	-	-	-	-	-
nput ratings		Required capacity with DCR ^{*5} [kVA]	140	165	199	248	271	308	388	436	489	547	-	-	-	-	-
Input		Voltage, frequency	0	e-phase e-phase	,		,										
	onigio	Voltage, frequency variations	Volta	ge: +10	to -10%	, Freq	uency: +	⊦5 to -5	%								
	phase input	Input current with DCR	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		Required capacity with DCR ^{*5} [kVA]	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Braking	Torque	⁶ [%]	7 to 1	12%													
र्के Braking transistor -												-					
DC r	reactor (I	DCR)	As st	andard [,]	∗7												
KEY	PAD		Multi	-functio	n keypa	ad as s	tandarc	l, Rem	ote key	pad wit	h USE	B (Optio	on)				
Appl	licable sa	afety standards	UL50	8C, C2	2.2 No.	.14, EN	161800·	-5-1:20	07								
Encl	osure (IE	EC60529)	IP00,	UL ope	en type	, NEN	/A1(Op	tion)									
Cool	ling meth	nod	Fan o	cooling													
Weię	ght/Mass	s [lbs(kg)]	137 (62)	141 (64)	207 (94)	216 (98)	284 (129)	309 (140)	540 (245)	540 (245)	805 (365)	805 (365)	-	-	-	-	-

(*1) Fuji 4-pole standard motor

(*2) Rated capacity is calculated by assuming the output rated voltage as 230 V for 230 V series and 460 V for 460 V series.

(*3) Output voltage cannot exceed the power supply voltage.

(*4) Voltage unbalance [%] = (Max. voltage [V] - Min. voltage [V])/Three-phase average voltage [V]×67(See IEC61800-3.)

If this value is 2 to 3%, use an optional AC reactor (ACR).

(*5) Required when a DC reactor (DCR) is used.

(*6) Without external braking resistor condition. Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)

LD mode - designed for light duty load applications

		Item	- ngn	t aatj	Tout	upp	ilouti	0110			Specifi	cations								
Type	⊳ (FRN□		F50	001	002	003	005	007	010	015	020	025	030	040	050	060	075	100	_	-
51	`	lied motor ^{*1} for three																	-	-
phas	se input	[HP]	1/2	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	-	-
	se input		1/4	1/2	1	1.5	3	3	5	7.5	10	10	15	20	25	30	30	40	-	-
	Three phase	Rated capacity ^{*2} /kVA1	1.2	2.0	3.2	4.4	7.2	11	13.1	18.3	24	29	36	48	60	73	89	120	-	-
sbu	input	Rated current [A]	1.5	2.5	4	5.5	9	13.5	16.5	23	30.5	37	45	60	75	91	112	150	-	-
Output ratings		Rated capacity ^{*2} [kVA]	0.8	1.2	2.0	2.4	4.5	6.4	8.8	12	14	16	18	23	30	37	43	47	-	-
Outp	input	Rated current [A]	0.9	1.5	2.4	3.0	5.6	8.0	11	15	17	20	23	29	37	46	54	59	-	-
	Rated v	oltage ^{*3} [V]	Three	e-phase	e, 380 to	o 480 V	' (with A	VR fur	iction)											
	Overloa	d capability	150%	-1 min,	200% –:	3.0 s			120%	-1 min										
		Voltage, frequency	Three-phase, 380 to 480 V, 50/60 Hz																	
		Voltage, frequency variations	Voltage: +10 to -15% (Interphase voltage unbalance: 2% or less) ^{*4} , Frequency: +5 to -5%																	
	Three phase	Input current with DCR	0.7	1.5	2.6	4	6.6	9.2	12.5	18.8	25.1	31.3	36.3	50.2	60.2	72.7	89.1	120	-	-
	input	Input current without DCR	1.4	2.6	5.1	7.1	11.3	15	20.1	28.6	38	45.4	52.6	67.7	82	99.1	121	-	-	-
Input ratings		Required capacity with DCR ^{*5} [kVA]	0.6	1.2	2.2	3.1	5.2	7.4	10	15	20	25	29	40	48	58	71	96	-	-
nput r		Voltage, frequency	Singl	e-phase	e, 380 t	o 480 \	/, 50/60) Hz												
-	Cinala	Voltage, frequency variations	Volta	ge: +10) to -10	%, Fr	equenc	y: +5 to	-5%											
	Single phase input	Input current with DCR	1.0	1.8	3.5	4.7	8.5	11.7	15.7	24	28.6	34.6	40	53.4	69.1	84.3	99.7	110	-	-
	input	Input current without DCR	1.7	3.1	5.9	8.2	13.0	17.3	23.2	33	43.8	52.3	60.6	77.9	94.3	114	134	-	-	-
		Required capacity with DCR ^{*5} [kVA]	0.5	0.9	1.7	2.2	4.0	5.4	7.3	11	13	16	18	25	32	39	46	51	-	-
	Torque	⁶ [%]	15	0%		100%			70%			15	5%			7 to	12%		-	-
bc	Braking	transistor						Bui	lt-in								-		-	-
Braking	Built-in I	braking resister				Bui	lt-in													
ā		Braking time [s]	_		5 s			3.7s	3.7s	3.4s										
_		%ED	5	3	5	3	2	2.2	2.2	1.4										
	reactor (I	JCR)								Optior								As st	andard	*7
KEY	' PAD		Multi-	functio	n keypa	id as s	tandard	, Rem	ote key	pad wit	h USB	B (Optio	on)							
Appl	licable sa	afety standards	UL50	8C, C2	2.2 No.	14, EN	161800-	5-1:20)7											
Encl	osure (IE	EC60529)	IP20,	UL ope	en type	, NEM	A1(Opt	ion)							IP00 I	UL oper	n type	, NEMA	1(Optio	on)
Coo	ling meth	nod	Natu	al cooli	ng	Fan d	ooling													
Wei	ght/Mass	[lbs(kg)]	3.8 (1.7)	4.4 (2.0)	5.7 (2.6)	6.0 (2.7)	6.6 (3.0)	14.3 (6.5)	14.3 (6.5)	14.3 (6.5)	12.8 (5.8)	20.9 (9.5)	20.9 (9.5)	22 (10)	55.1 (25)	57.3 (26)	68.3 (31)	72.8 (33)	-	-
																				-

(*1) Fuji 4-pole standard motor

(*2) Rated capacity is calculated by assuming the output rated voltage as 230 V for 230 V series and 460 V for 460 V series.

(*3) Output voltage cannot exceed the power supply voltage. At single-phase input use, the output voltage may be lower than three-phase input.

(*4) Voltage unbalance [%] = (Max. voltage [V] - Min. voltage [V])/Three-phase average voltage [V]×67(See IEC61800-3.)

If this value is 2 to 3%, use an optional AC reactor (ACR).

(*5) Required when a DC reactor (DCR) is used.

(*6)Without external braking resistor condition. Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)

LD mode - designed for light duty load applications

al appl input al appl	Item G1S-4U) ied motor ^{*1} for three	125	150					Spe	ecificati	ons						
al appl input al appl	,	125	150													
input al appl	ied motor ^{*1} for three		150	200	250	300	350	450	500	600	700	800	900	1000	-	-
	[HP]	125	150	200	250	300	350	450	500	600	700	800	900	1000	-	-
	ied motor ^{*1} for single [HP]	50	50	60	75	100	100	125	150	200	200	250	300	400	-	-
hree	Rated capacity ^{*2} [kVA]	140	167	202	242	300	331	414	518	590	669	765	932	1092	-	-
nput	Rated current [A]	176	210	253	304	377	415	520	650	740	840	960	1170	1370	-	-
Single	Rated capacity ^{*2} [kVA]	55	65	78	96	116	128	160	198	229	259	305	368	461	-	-
nput	Rated current [A]	70	82	99	121	146	161	202	250	288	326	384	462	579	-	-
ated vo	oltage ^{*3} [V]	Three	e-phase	e, 380 to	o 480 V	(with A	VR fur	ction)								
verloa	d capability	120%	-1 min													
	Voltage, frequency															
hree	Voltage, frequency variations	Volta	ge: +10	to -15%	(Interp	hase vo	ltage ur	balance	: 2% or	less) ^{*4} ,	Freque	ncy: +5	to -5%			
nnut		143	175	207	249	311	340	435	547	613	686	766	970	1093	-	-
		114	140	165	199	248	271	347	436	489	547	611	773	871	-	-
	Voltage, frequency	•		,		,										
		Volta	ge: +10	to -10%	, Freq	uency: +	-5 to -5	%								
nput		132	158	188	226	283	309	392	492	558	633	717	878	1060	-	-
	Required capacity	61	73	87	105	130	143	181	227	257	291	330	404	488	-	-
orque ^{*®}	° [%]	7 to 1	2%													
Forque ¹⁶ [%] 7 to 12% Braking transistor -																
ictor (E	DCR)	As st	andard *	⊧7												
AD		Multi-	functior	n keypa	id as s	andard	, Rem	ote key	oad wit	h USB	(Optio	on)				
able sa	fety standards	UL50	8C, C2	2.2 No.	14, EN	61800-	5-1:200)7								
ure (IE	C60529)	IP00,	UL ope	en type	, NEM	IA1(Op	tion)									
g meth	od	Fan o	cooling													
/Mass	[lbs(kg)]	93 (42)	137 (62)	141 (64)	207 (94)	216 (98)	284 (129)	309 (140)	540 (245)	540 (245)	805 (365)	805 (365)	1170 (530)	1170 (530)	-	-
	ngle nase pput ted vo erloaa nree nase nput ngle nase nput ngle nase nput ngle nase nase nput	Inse IkVA1 Input Rated current [A] Ingle Rated capacity ² IkVA1 Rated capacity ² IkVA1 Rated current [A] reaction Rated current [A] ted voltage ³ [V] Itel voltage, 's [V] erload capability Voltage, frequency Voltage, frequency Variations Input Required capacity with DCR ⁵ [kVA] Voltage, frequency Variations Input current with DCR DCR Required capacity with DCR ⁵ [kVA] Voltage, frequency variations Input current with DCR ⁵ [kVA] make Voltage, frequency variations Input current with DCR ⁵ [kVA] make Required capacity with DCR ⁵ [kVA] Required capacity with DCR ⁵ [kVA] Required capacity	Name IkVAI nput Rated current [A] 176 ngle Rated capacity ² 55 nase IkVAI 70 ted voltage ^{*3} [V] Three put Rated current [A] 70 ted voltage ^{*3} [V] Three voltage, frequency Three Voltage, frequency Voltage nase Input current with DCR Required capacity with DCR ⁵ [kVA] 114 Voltage, frequency Voltage variations Notage Input current with 143 DCR Singl Voltage, frequency Voltage variations Voltage Input current with 132 Required capacity 61 rque ^{*6} [%] 7 to 1 aking transistor 2 tor (DCR) As st D Multi- ole safety standards UL50 ire (IEC60529) IP00, method Fan of	masse IkVAI masse IkVAI pput Rated current [A] 176 210 ngle Rated capacity ² 55 65 masse IkVAI 70 82 ted voltage ^{*3} [V] Three-phase ted voltage, frequency 120% -1 min Voltage, frequency Three-phase Voltage, frequency Voltage: +10 Input 143 175 Required capacity 143 175 Required capacity 114 140 Voltage, frequency Voltage: +10 Input Single-phase Voltage, frequency Voltage: +10 Input current with 143 175 Required capacity 114 140 Voltage, frequency Voltage: +10 Single-phase Input current with 132 158 Required capacity 61 73 rque ^{*6} [%] 7 to 12% aking transistor Sitor (DCR) As standard * D Multi-function Die safety standards UL508C, C2:	mase putIkVAImase Rated current [A]176210253ngle nase lkVAIRated capacity ² 556578mase lkVAIRated capacity ² 556578read readRated current [A]708299ted voltage "3 [V]Three-phase, 380 to Three-phase, 380 to Voltage, frequency variationsVoltage, frequency variationsVoltage: +10 to -15% Single-phase, 380 to Single-phase, 380 to Single-phase, 380 to Voltage, frequency variationsVoltage, frequency variationsSingle-phase, 380 to Single-phase, 380 to Voltage: +10 to -15% Single-phase, 380 to Voltage, frequency variationsVoltage, frequency variationsVoltage: +10 to -10% Single-phase, 380 to Single-phase, 380 to Single-phase, 380 to Single-phase, 380 to Voltage: +10 to -10%Input CR Required capacity with DCR ⁵ [kVA]112158188Required capacity with DCR ⁵ [kVA]617387Tque'o [%]7 to 12%As standard *7DDMulti-function keypaDel safety standardsUL508C, C22.2 No. IPO0, UL open typemethodFan coolingMase [lbc/(n)]93137141	Insert IkVAI IkVII to -15% (Interp IkVII to -11% IkVII to -11% IkVII to -10% IkVII to -10%	Insert If VAI If VAI <thif th="" vai<=""> <thif th="" vai<=""> <thif td="" th<="" vai<=""><td>Insert If VAI If VAI<</td><td>Insert Invariant <thinvariant< th=""> <thinvariant< th=""> <thinva< td=""><td>Inspective Invertigination Invertigination</td><td>Investigation Investigation Investig</td><td>Investigation Investigation Investigatigatigatigation Investigatigation</td><td>Item Item <th< td=""><td>IkVA1 Cho Cho<!--</td--><td>Inspective Inspective <thinspective< th=""> Inspective Inspecti</thinspective<></td><td>Invase Invasion <thinvasion< th=""> <thinvasion< th=""> <th< td=""></th<></thinvasion<></thinvasion<></td></td></th<></td></thinva<></thinvariant<></thinvariant<></td></thif></thif></thif>	Insert If VAI If VAI<	Insert Invariant Invariant <thinvariant< th=""> <thinvariant< th=""> <thinva< td=""><td>Inspective Invertigination Invertigination</td><td>Investigation Investigation Investig</td><td>Investigation Investigation Investigatigatigatigation Investigatigation</td><td>Item Item <th< td=""><td>IkVA1 Cho Cho<!--</td--><td>Inspective Inspective 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td=""></th<></thinvasion<></thinvasion<>

(*1) Fuji 4-pole standard motor

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If this value is 2 to 3%, use an optional AC reactor (ACR).

(*5) Required when a DC reactor (DCR) is used.

(*6) Without external braking resistor condition. Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)

2. Common specifications

		Item	Specifications	Remarks
			25 to 500 Hz (HD mode, V/f control *1,*2,*3)	
		Maximum frequency	25 to 200 Hz (HD mode, V/f control w/PG/vector control w/PG*4,*5,*7)	
			25 to 120 Hz (HD mode, sensorless vector control *6, LD and MD mode, various controls,*1 to 7)	
		Base frequency	25 to 500 Hz variable setting (LD (FRN007G1) or above) and MD mode : 120Hz)	
	e	Starting frequency	0.1 to 60.0 Hz variable setting (sensorless vector contro*6/ vector control w/PG, 0.0 Hz for *7)	
	Setting range		• 0.75 to 16 kHz variable setting (HD mode: FRNF50 to 100G1□, LD mode:FRNF50 to 040G1□)	
	ting		• 0.75 to 10 kHz variable setting (HD mode: FRN125 to 800G1 , LD mode: FRN050 to 100G1)	
	Sett	Carrier frequency	• 0.75 to 6 kHz variable setting (HD mode: FRN900 to 1000G1□, LD mode: FRN125 to 900G1□)	
			• 0.75 to 4 kHz variable setting (LD mode: FRN1000G1□)	
			• 0.75 to 2kHz variable setting (MD mode:FRN150 to 800G1	
			NOTE: Frequency drops automatically to protect the inverter depending on environmental temperature and output current. (This auto drop function can be canceled.)	
	Outo	ut frequency Accuracy	Analog setting: ±0.2% of max. frequency (at 25 ±10 °C)*1	
Output	(Stab		• Digital setting: ±0.01% of max. frequency (at -10 to +50 °C)	
no			Analog setting : Analog setting: 1/3000 of max. frequency (1/1500 with V2 input) The resolution can be set in the function code. (0.01 to 500Hz)	
	Settir	ng resolution	• Keypad setting: 0.01Hz (99.99Hz or less), 0.1Hz (100.0 to 500Hz)	
			Link setting : 1/20000 of max. frequency or 0.01 Hz (fixed)	
			•Min. speed: Base speed 1:1500 (4P 1r/min to 1500r/min) *7	
			•Min. speed: Base speed 1:200 (4P 7.5r/min to 1500r/min) *6	
	Spee	ed control range	•Min. speed: Base speed 1:100 1:200 (4P 15r/min to 1500r/min, 1024p/r) *4, *5	
			•Min. speed: Base speed 1:4 *7	
			•Min. speed: Base speed 1:2 *4 ,*5 ,*6	
			 Analog setting: ±0.2% of max. frequency (at 25±10°C) *4,*5,*7 	
	Cnoo	ad control convironv	•Digital setting: ±0.01% of max. frequency (at -10 to +50°C)	
	Spee	ed control accuracy	 Analog setting: ±0.5% or below of base speed (at 25±10°C) *6 	
			•Digital setting: ±0.5% or below of base speed (at -10 to +50°C)	
			•V/f control *1	
			Dynamic torque vector control *2	
			•V/f control, the slip compensation is available. *3	
	Cont	rol method	 V/f control with speed sensor (with an optional PG interface card mounted) *4 	
			Dynamic torque vector control with speed sensor (with an optional PG interface card mounted) *5	
			•Vector control without speed sensor *6	
			•Vector control with speed sensor (with an optional PG interface card mounted) *7	
			Base frequency and max. output frequency can be set to 80 to 240V in common.	
			230 V series The AVR control ON/OFF can be selected. *1, *4	
	Volta	ge/freq. characteristic	•Non-linear V/f setting (3 points): Free voltage (0 to 240V) and frequency (0 to 500Hz) can be set. *1, *4	
	. 0/10	- <u></u>	+Base frequency and max. output frequency can be set to 160 to 500V in common.	
			series • The AVR control ON/OFF can be selected. *1, *4	
0			•Non-linear V/f setting (3 points): Free voltage (0 to 500V) and frequency (0 to 500Hz) can be set. *1, *4	
Control			Auto torque boost (for constant torque load) *1 to *4	
	Torqu	ue boost	•Manual torque boost: Desired torque boost (0.0 to 20.0%) can be set. *1,*4	
			•Select application load with function code F37. (Variable torque load or constant torque load) *1,*4	
			•FRN040G1□ or below: 200% or higher, FRN050G1□ or above: 180% or higher/set frequency: 0.3Hz *6	
	Starti	ing torque (HD mode)	•FRN040G1□ or below: 200% or higher, FRN050G1□ or above: 180% or higher/set frequency: 0.3Hz :Base frequency 50Hz, slip compensation and auto torque boost operation *1 to*4	
			Keypad (Option) •Remote keypad: Start and stop with RUN and STOP keys •Multi-function keypad: Start and stop with FWD, REV, and STOP keys	*8
	Start	/stop operation	External signals (digital inputs): Forward (Reverse) rotation, stop command (capable of 3-wire operation), coast-to-stop command, external alarm, alarm reset, etc.	
			Link operation: Operation through RS-485 or field bus (option) communications, or USB $^{^{18}}$ (provided in remote keypad)	
			Switching operation command: Remote/Local switching, link switching	1

	ltem	Specifications	Remarks
	Enable input(Safety stop function)	Opening the circuit between terminals [EN] and [PLC] stops the inverter's output transistor (coast-to-stop). (Compliant with EN954-1 Cat.3)	
	Frequency setting	 Keypad (Option) : Can be set with UP and DOWN keys ^{*8} External Volume : Can be Set with external potentiometer (1 to 5kΩ 1/2W) Analog input : 0 to ±10 VDC (±5 VDC)/0 to ±100% (Terminals [12] and [V2]) 0 to +10 VDC (±5 VDC)/0 to +100% (Terminals [12] and [V2]) +4 to +20 mA DC/0 to 100% (Terminal [C1]) UP/DOWN operation : Frequency can be increased or decreased while the digital input signal is ON. Multi-frequency : Selectable from 16 steps (step 0 to 15) Digital signal : 16bit parallel (binary, BCD) Link operation : Frequency can be set througt RS-485 (Standard setting) Switching frequency setting : Frequency setting can be switched (2 settings) with external signal (digital input). 	"DC+1 to +5V" can be adjusted with bias and analog input gain
		Remote/local switching, link switching • Auxiliary frequency setting : Terminal [12], [C1], or [V2] input can be selected respectively as an additional input. • Operation at a specified ratio : The ratio can be set by analog input signal. • Inverse operation : The setting "0 to +10V DC/0 to 100%" can be switched to "+10 to 0V DC/0 to 100%" by external command. : The setting "4 to +20mA DC/0 to 100%" can be switched to "+2 • Pulse train input : Pulse input = X7 terminal, rotational direction = general terminal Complementary output: Max. 100kHz, Open collector output: Max. 30kHz • Pulse train input t : PG interface option CW/CCW pulse, pulse + rotational direction Complementary output: Max. 100kHz, Open collector output: Max. 25kHz	
Control	Acceleration/deceleration time	Setting range: From 0.00 to 6000 s Switch: The four types of accel./decel. time can be set or selected individually (switchable during operation). Acceleration/deceleration pattern: Linear accel./decel., S-shape accel./decel. (weak, free, (strong)), curvilinear accel./decel. (accel./decel. max. capacity of constant output) Deceleration mode (coast-to-stop): Coast-to-stop at the operation command OFF. Forcible stop decel. time: Deceleration stop by the forcible stop (STOP) Auto tuning by shortest accel./decel. mode and optimal accel./decel. Mode	
Cor	Frequency limiter (Upper limit and lower limit frequencies)	 Both upper and lower limit frequencies can be variably set in hertz. It is possible to choose the operation done when the set frequency drops below the lower limit from between continuous operation at lower limit frequency and operation stop. 	
	Bias frequency	 Bias of set reference frequency and PID command can be independently set (setting range: 0 to ±100%). 	
	Analog input	 Gain : Setting in the range from 0 to 200% Off-set : Setting in the range from -5.0 to +5.0% Filter : Setting in the range from 0.00s to 5.00s 	
	Jump frequency	 Actuation points (3 points) and their common jump widths (0 to 30.0Hz) can be set. 	
	Jogging operation	Operation with RUN key(remote keypad),FWD, or REV key(multifunction keypad), or digital contact input ,FWD, or REV (Exclusive accel/decel time setting, exclusive frequency setting)	
	Auto-restart after momentary power failure	 Trip at power failure: The inverter trips immediately after power failure. Trip at power recovery: Coast-to-stop at power failure and trip at power recovery Deceleration stop: Deceleration stop at power failure, and trip after stoppage Continuous operation: Operation is continued using the load inertia energy. Start at the frequency selected before momentary stop: Coast-to-stop at power failure and start after power recovery at the frequency selected before momentary stop. *1 to *3 Start at starting frequency: Coast-to-stop at power failure and start at the starting frequency after power recovery. *1 to *3 	
	Current limit by hardware	 Limiting the current by hardware to prevent overcurrent trip due to sharp load change or momentary power failure which cannot be controlled by software current limit (This function can be cancelled.) 	
	Operation by commercial power supply	•With commercial power selection command, the inverter outputs 50/60Hz (SW50, SW60). *1 to *3 •The inverter has the commercial power supply selection sequence.	
	Slip compensation	 Compensates for decrease in speed according to the load. *1 to *3 	
	Droop control	Decrease the speed according to the load torque.	
	Torque limiter	•Switchable between 1st or 2nd torque limit values •Torque limit, torque current limit, and power limit are set for each quadrant. *6, *7 •Analog torque limit input	
	Current control (software current limit)	•Automatically reduces the frequency so that the output current becomes lower than the preset operation level. *1 to *5	

	Item	Specifications	Remarks
		 PID adjuster for process control and that for dancer control Switchable between forward and reverse operations Low liquid level stop function (pressurized operation possible before low liquid level stop) 	
	PID control	 PID command: Keypad, analog input (from terminals [12], C1, V2), RS-485 communications PID feedback value: Analog input (from terminals [12], C1, V2) Alarm output (absolute value alarm, deviation alarm) PID output limiter Integration reset/ho 	
	Auto search for idling motor speed	 Estimates the speed of the motor running under no load and starts the motor without stopping it. (Motor electric constant needs tuning: Offline tuning) *1 to * 3 and *6 	
	Automatic deceleration	•If the DC link bus voltage or calculated torque exceeds the automatic deceleration level during deceleration, the inverter automatically prolongs the deceleration time to avoid overvoltage trip. (It is possible to select forcible deceleration actuated wh	
		 If the calculated torque exceeds automatic deceleration level during constant speed operation, the inverter avoids overvoltage trip by increasing the frequency. 	
	Deceleration characteristic (improving braking ability)	•The motor loss is increased during deceleration to reduce the regenerative energy in the inverter to avoid overvoltage trip. *1, *4	
	Automatic energy saving operation	• The output voltage is controlled to minimize the total sum of the motor loss and inverter loss at a constant speed. (With digital input signal, automatic energy saving mode can be turned ON or OFF by an external device.)	
	Overload prevention control	 If the ambient temperature or IGBT joint temperature increases due to overload, the inverter lowers the output frequency to avoid overload. 	
	Off-line tuning	 Rotary type and non-rotary type are available for tuning the motor constant. 	
	On-line tuning	·Used as a motor constant for compensating the temperature change	
Control	Cooling fan ON/OFF control	Detects inverter internal temperature of the inverter and stops the cooling fan when the temperature is low. The fan control signal can be output to an external device.	
		Switchable among the four motors	
	Setting 2nd to 4th motors	 Code data for four kinds of specific functions can be switched (even during operation). It is possible to set the base frequency, rated current, torque boost, and electronic thermal slip compensation as the data for 1st to 4th motors. 	
	Universal DI	 The status of external digital signal connected with the universal digital input terminal is transferred to the host controller. 	
	Universal DO	•Digital command signal from the host controller is output to the universal digital output terminal.	
	Universal AO	The analog command signal from the host controller is output to the analog output terminal.	
	Overload stop function	•When the torque or the current exceeds the set value, the inverter slows down and stop or coast-to-stop the motor. When the motor is stopped by hitting, the inverter controls the current to secure the holding torque. *1 to *5	
	Speed control	 Notch filter for vibration control, vibration suppressing observer. *7 Estimates the GD² value applied to the motor shaft from the load, and automatically controls the ASR system constant. *6 and *7 	
	Preliminary excitation	•Excitation is carried out to create the motor flux before starting the motor. *6 and*7	
	Zero speed control	The motor speed is held to zero by forcibly zeroing the speed command. *7	
	Servo lock	Stops the inverter and holds the motor in stop position. *7	
	Torque control *6, *7	 Analog torque command input Speed limit function is provided to prevent the motor from becoming out of control. 	
	Rotation direction control	Preventing reverse rotation Preventing forward rotation	
	Preventing condensation in motor	•When the inverter is stopped, current is automatically supplied to the motor to keep the motor warm and avoid condensation.	
	Customized logic interface	Available in 10 steps with the functions of 2-input, 1-output, logical operation, and timer function	
	Run/stop	Speed monitor (set frequency, output frequency, motor speed, load shaft speed, line speed, and speed indication with percent) Output current [A], output voltage [V], calculated torque, input power [HP], PID reference value, PID feedback value, PID output	
y *8	Inverter life warning	 Life judgment of the main circuit capacitor, electrolytic capacitor on printed circuit board, and cooling fan Life warning information can be output to an external device. Ambient temperature: 40° C, Load rate: inverter rated current 100% (LD type: 80%) 	
Display	Cumulative running hours	•Displays the inverter cumulative running hours, integrated power, cumulative motor running hours, and the number of operation start times (of each motor). •Outputs the warning when the maintenance time or the number of start times has exceeded the preset	
	Trip mode	•Displays the cause of trip.	
	Light-alarm	*Shows the light-alarm display [L-AL].	
	Running or trip mode	 Trip history: Saves and displays the cause of the last four trips (with a code). Also saves and displays the detailed data recorded on occurrence of the last four trips. 	

		ltem	Specifications	Remarks
	Over	current protection	The inverter is stopped for protection against overcurrent.	
	Short	t-circuit protection	The inverter is stopped for protection against overcurrent caused by a short circuit in the output circuit.	0C1,0C2,0C3
	Grou	nd fault protection	 The inverter is stopped for protection against overcurrent caused by a grounding fault in the output circuit. (FRN040G1□ or below) 	001,002,003
	Ciou		•Detecting zero-phase current of output current, the inverter is stopped for protection against overcurrent caused by a grounding fault in the output circuit. (FRN050G1□ or above)	EF
	Over	voltage protection	An excessive voltage (200V series: 400V DC, 400V series: 800V DC) in the DC link circuit is detected and the inverter is stopped. If an excessive voltage is applied by mistake, the protection can not be guaranteed.	OU1,OU2,OU3
	Unde	ervoltage protection	The voltage drop (200V series: 200V DC, 400V series: 400V DC) in the DC link circuit is detected to stop the inverter.	LU
	Input	phase loss protection	 The input phase loss is detected to shut off the inverter output. This function protects the inverter. When the load to be connected is small or DC REACTOR is connected a phase loss is not detected. 	Lin
	Outpu	ut phase loss detection	Detects breaks in inverter output wiring at the start of running and during running, stopping the inverter output.	OPL
	Over	host protostion	•Stop the inverter output detecting excess cooling fan temperature in case of a cooling fan fault or overload. •Stop the inverter output detecting a fault of inner agitating fan. (FRN075G1□-2U, FRN125G1□-4U or above)	OH1
	Oven	heat protection	•Stop the inverter output detecting inner temperature of the inverter unit for a cooling fan fault or overload.	OH3
			 Protect the braking resistor from over heat by setting the braking resistor electronic thermal function. 	dbH
	Over	load protection	 Stop the inverter output detecting a cooling unit temperature of the inverter cooling fan and a switching element temperature calculated with the output current. 	OLU
	Exter	rnal alarm input	 With the digital input signal (THR) opened, the inverter is stopped with an alarm. 	OH2
	Fuse	breaking	•Stop the inverter output detecting the fuse breaking of the main circuit in the inverter. (FRN125G1□-2U,	FUS
		ging circuit abnormality	FRN150G1□-4U or above) •Stop the inverter output detecting the charge circuit abnormality in the inverter. (FRN060G1□-2U, FRN125G1□-4U or above)	PbF
	Brake	e transistor abnormality	• Stop the inverter detecting the brake transistor abnormality. (DB transistor built-in type only)	dbAL
	Over	-speed protection *4 to *7	 Stop the inverter when the detected speed exceeds 120% of max. output frequency. 	OS
	PG b	oreakwire *4 *5 *7	•Stop the inverter detecting the PG breaking.	Pg
ction	ц	Electronic thermal	•The inverter is stopped with an electronic thermal function set to protect the motor. Protects the general-purpose motor inverter over all frequency range.(The running level and thermal time constant (0.5 to 75.0 min) can be set.)	OL1 to OL4
Protective function	Motor protection	PTC thermistor	•A PTC thermistor input stops the inverter to protect the motor. Connect a PTC thermistor between terminal V2 and 11 and set the switch on control print board and the function code.	OH4
Prote	Motor	NTC thermistor	•The NTC thermistor detects a motor temperature. Connect a NTC thermistor between terminal V2 and 11 and set the switch on control print board and the function code.	
		NTC thermistor broken	 Stop the inverter output detecting the built-in motor NTC breaking. 	nrb
		Overload early warning	Warning signal is output at the predetermined level before stopping the inverter with electronic thermal function.	-
	Mem	ory error	Data is checked upon power-on and data writing to detect any fault in the memory and to stop the inverter if any.	Er1
	Keyp detec	ad communications error ction	The keypad is used to detect a communication fault between the keypad and inverter main body during operation and to stop the inverter.	Er2
	CPU	error	 Stop the invert detecting a CPU error or LSI error caused by noise. 	Er3
	Optio	on communications error	When each option is used, a fault of communication with the inverter main body is detected to stop the inverter.	Er4
	Optio	on error	When each option is used, the option detects a fault to stop the inverter.	Er5
	Opera	ation error	•STOP key priority Pressing the STOP key on the keypad or entering the digital input signal will forcibly decelerate and stop the motor even if the operation command through signal input or communication is selected. Er6 will be displayed after the stop.	Er6
			•Start check: If the running command is being ordered when switching the running command method from power-on, alarm reset, or the linked operation, the operation starts suddenly. This function bans running and displays Er6.	
	Tunin	ng error	Stop the inverter output when tuning failure, interruption, or any fault as a result of tuning is detected during tuning for motor constant.	Er7
	RS-4 (port1	85 communicationserror 1)	When the connection port of the keypad connected via RS485 communication port to detect a communication error, the inverter is stopped and displays an error.	Er8
	Spee	ed deviation excess *4 to *7	 Stop the inverter output when the speed deviation excesses the specified value (difference between speed command and feedback). 	ErE
	Data	save error upon undervoltage	•When the undervoltage protection function works, an alarm is displayed if the data is not properly saved.	ErF
	RS-4 (port2	85 communicationserror 2)	•Stop the inverter output detecting the communication error between the inverter main unit and a mate when the RS- 485 connection port of the touch panel is used to configure the network.	ErP
	Hard	ware error	•Stop the inverter output detecting the communication error between the inverter main unit and a mate when the RS- 485 connection port of the touch panel is used to configure the network	ErH
	Simu	lation error	•Simulated alarm is output by the keypad operation.	Err
			•The circuit to detect EN terminal status is broken (Single fault) *9	ECF

	Item	Specifications	Remarks
	PID feedback breaking detection	•Stop the inverter output detecting a breaking when the input current is allocated to the PID control feedback. (Select valid/invalid.)	CoF
	Alarm relay output (for any fault)	 The inverter outputs a relay contact signal when the inverter issues an alarm and stops the inverter output. The alarm stop state is reset by pressing the PRG/RESET key or by the digital input signal RST. 	
	Alarm relay output (for any fault)	 The relay signal is output when the inverter stops upon an alarm. PRG/RESET key is used to reset the alarm stop state. 	
Protective function	Light-alarm (warning)	Below items can be registered as minor errors Alarm detection: Overheating of the heatsink (OH1), External alarm (OH2), Inverter overheat (OH3), Overheating of braking resistor (dbH), Motor overload (OL1 to OL4), Optional communication error (Er4), Option error (Er5), RS-485(port1) communication error (Er8), Inconsistent speed (excessive speed deviation) (ErE), RS-485 (port2) communication error (ErP), Warning output: DC fan lock detected, Overload early warning (for motor), heatsink overheat early warning, Life early warning (DC link bus capacitor, electrolytic capacitor on printed circuit board, cooling fan), Reference command loss detected, PID warning output, Low torque detected, Thermistor detection (PTC), Machine life (cumulative motor run time error), Machine life (number of startups error),	L-AL
	Stall prevention	 Operates when the inverter output goes beyond the instantaneous overcurrent limiting level, and avoids tripping, during acceleration and constant speed operation. 	
	Retry function	•When the motor is tripped and stopped, this function automatically resets the tripping state and restarts operation.	
	Surge protection	•The inverter is protected against surge voltage intruding between the main circuit power line and ground.	
	Command loss detected	 A loss (breaking, etc.) of the frequency command is detected to output an alarm and the operation is continued at the preset frequency (set at a ratio to the frequency before detection). 	
	Momentary power failure protection	 A protective function (inverter stoppage) is activated upon a momentary power failure for 15msec or longer. If restart upon momentary power failure is selected, the inverter restarts upon recovery of the voltage within the set time. 	
	Installation location	Shall be free from corrosive gases, flammable gases, oil mist, dusts, direct sunlight.(Pollution degree 2 (IEC60664- 1)). Indoor use only.	
	Ambient temperature	•Open type: -10 to +50°C (14 to 122°F) (-10 to +40°C(14 to 104°F) when installed side-by-side without clearance (30HP or below)) •NEMA1/NEMA12/NEMA4: -10 to +40°C(14 to 104°F)	
ъ	Ambient humidity	5 to 95% RH (without condensation)	
nme	Altitude	•Lower than 3300ft (1,000m)	
Environment	Atmospheric pressure	86 to 106kPa	
En	Vibration	FRN100G1□-2U, FRN125G1□-4U or below FRN125G1□-2U, FRN150G1□-4U or above 3 mm: 2 to less than 9 Hz, 3 mm: 2 to less than 9 Hz 9.8 m/s2: 9 to less than 20 Hz, 2 m/s2: 9 to less than 55 Hz 2 m/s2: 20 to less than 55 Hz, 1 m/s2 : 55	
	Storage temperature	-25 to +65°C (-13 to 149°F)	
	Storange humidity	• 5 to 95% RH (without condensation)	

*1 Effective function in V/f control

*2 Effective function in dynamic torque vector control

*3 Effective function when the slip compensation is made active under V/f control

*4 Effective function under the V/f control with speed sensor (PG option is necessary.)

*5 Effective function in dynamic torque vector control with speed sensor. (PG option is necessary.)

*6 Effective function in vector control without speed sensor

*7 Effective function in vector control with speed sensor (PG option is necessary.)

*8 These function can be used by using keypad(option).

*9 This specification does not gurantee that all single fault cases are surely detected (EN954-1, Cat.3)

3. Terminal functions

	erminal lu			
Classifi- cation	Symbol	Name	Functions	Remarks
	L1/R, L2/S L3/T	Main circuit power inputs	Connect the three-phase input power lines.	
s	R0, T0	Auxiliary power input for the control circuit	Connect AC power lines.	
Main circult terminals	R1,T1	Auxiliary power input for the fans	Normally, no need to use these terminals. Use these terminals for an auxiliary power input of the fans in a power system using a power regenerative PWM converter.	(FRN060G1□-2U or above) (FRN125G1□-4U or above)
circu	U,V,W	Inverter outputs	Connect a three-phase motor.	
ain	P(+),P1	DC reactor connection	Connect a DC reactor (DCR).	
Σ	P(+),N(-)	DC link bus	Terminal for DC bus link system.	
	P(+),DB	Braking resistor	Connect an external braking resistor (option).	
	€G	Grounding for inverter	Grounding terminals for the inverter.	
	[13]	Power supply for the potentiometer	Power supply (+10 VDC) for frequency command potentiometer (Variable resistor: 1 to $5k\Omega$) The potentiometer of 1/2 W rating or more should be connected. (10 VDC, 10 mADC max.)	
		Analog setting voltage input	 External input voltage to be used as a frequency command. 0 to +10 VDC/ 0% to 100% (0 to +5 VDC/ 0% to 100%) 0 to ±10 VDC/ 0% to ±100% (0 to ±5 VDC/ 0% to ±100%) 	Input impedance: 22kΩ Maximum input ±15 VDC
			++10 to 0 VDC/ 0 to100% Used as PID command value or PID feedback signal.	Gain: 200%
1	[12]	(Auxiliary frequency	Used as additional auxiliary setting to various frequency settings.	Offset: ±5%
	[12]	settina)		
		(Gain setting)	Used as gain for the frequency command. 0% to 100% for 0 to 10 V Analog torque limit value	Setting filter: 5 s
		(Analog input monitor)	 Analog torque command value Enables peripheral analog signals to be displayed on the keypad. (Display coefficient valid) 	
		Analog setting current input	External input voltage to be used as a frequency command. 4 to 20 mADC/ 0% to 100%	Input impedance: 250 Ω Maximum input 30 mADC
		(Inverse operation)	• 20 to 4 mADC/ 0% to 100%	
Ħ			Used as PID command value or PID feedback signal.	Gain: 200%
Analog intput		(PTC/NTC thermistor connection)	Connect a PTC/NTC thermistor for motor protection. (Switchable)	Offset: ±5%
alog	[C1]	(Auxiliary frequency	 Used as additional auxiliary setting to various frequency settings. 	Setting filter: 5 s
Ana		(Gain setting)	Used as gain for the frequency command. 0% to 100% for 4 to 20 mA	
		(Torque limit value)	Analog torque limit value	
		monitor)	Analog torque command value ^{*6-7} Enables peripheral analog signals to be displayed on the keypad. (Display coefficient valid)	
		Analog setting voltage input	• External input voltage to be used as a frequency command.	Input impedance: 22kΩ
		input	0 to +10 VDC/ 0 to 100% (0 to +5 VDC/ 0 to100%) 0 to ±10 VDC/ 0 to ±100% (0 to ±5 VDC/ 0 to ±100%)	Maximum input ±15 VDC
		(Inverse operation)	• +10 to 0 VDC/ 0 to100%	
		(PID control)	Used as PID command value or PID feedback signal.	Gain: 200%
	[V2]	(Auxiliary frequency		Offset: ±5%
		(Gain setting)	Used as gain for the frequency command. 0% to 100% for 0 to 10 V Analog torque limit value	Setting filter: 5 s
1		(Torque command)	Analog torque command value *6*7	
			 Enables peripheral analog signals to be displayed on the keypad. (Display 	
	[11] (2 terminals)	monitor) Analog common	coefficient valid) Common terminals for frequency command signals (12, 13, C1, V2, FM1,FM2).	These terminals are electrically isolated from terminals [CM]s and [CMY]s.
	[X1]	Digital input 1	The following functions can be assigned to terminals [X1] to [X7], [FWD], and [REV].	Operation current at ON Source current: 2.5 to 5 mA
1	[X2]	Digital input 2	<common functions=""></common>	Source current: 11 to 16 mA
1	[X3]	Digital input 3	 SINK/SOURCE is changeable by using the internal slide switch. 	(terminal [X7])
ŧ	[X4]	Digital input 4	These function codes may also switch the logic system between normal and	Voltage level: 2 V
Digital input	[X5]	Digital input 5	negative to define how the inverter logic interprets either ON or OFF status of each terminal.	
gital	[X6]	Digital input 6		Operation current at OFF
Ō	[X7]	Digital input 7	Terminal [X7] can receive a pulse rate input. (Using the SY disables [X7].)	Allowable leakage current:
1	[K/] [FWD]	Run forward commands		0.5 mA or less Voltage: 22 to 27 V
1	[FWD] [REV]	Run reverse commands		VUILAYE. 22 10 21 V
1	[EN]	Enable Input	•This terminal stops output transister (making coast-to-stop) when the terminal	Source current at Turn-on
	וריאן	Enable Input	EN-PLC is turned off. This terimail is dedicted for source input.	: 5-10mA

Classifi- cation	Symbol	Name	Functions	Remarks
	[CM]	Digital input common	Common terminals for digital input signals.	This terminal is electrically isolated from terminals [CM]s and
	[PLC] (2 terminals)	PLC signal power	Connect to PLC output signal power supply. This terminal also serves as 24 V power supply.	+24 V (22 to 27 V), Max. 100 mA
	(FWD)	Run forward	Turning the (FWD) ON runs the motor in the forward direction; turning it OFF decelerates it to a stop.	These terminal commands can be assigned only to terminals [FWD] and [REV]. The negative logic system never applies to those terminals.
		Run reverse	Turning the (REV) ON runs the motor in the reverse direction; turning it OFF decelerates it to a stop.	Same as above.
	(SS1) (SS2) (SS4) (SS8)	Select multi-frequency	The combination of the ON/OFF states of digital input signals (SS1), (SS2), (SS4) and (SS8) provides 16 different frequency choices.	
	(RT1)	Select ACC/DEC time (2 steps) Select ACC/DEC time	The combination of the ON/OFF states of (RT1) and (RT2) provides four choices of acceleration/deceleration settings.	
	(RT2)	(4 steps)	Used as a self-hold signal for 3-wire inverter operation. Turning the (HLD) ON	
	(HLD)	Enable 3-wire operation	self-holds the (FWD) or (REV) command; turning it OFF releases the self- holding.	
		Coast to a stop	Turning the (BX) ON immediately shuts down the inverter output so that the motor coasts to a stop without issuing any alarms.	
	(RST)	Reset alarm	Turning the (RST) ON clears the alarm state.	Signal of 0.1 s or more
	(THR)	Enable external alarm trip	Turning the (THR) OFF immediately shuts down the inverter output so that the motor coasts to a stop, issuing OH2 if (ALM) is enabled.	
	(JOG)	Ready for jogging	Turning the (JOG) ON readies the inverter for jogging. Turning the (FWD) or (REV) ON starts jogging in the rotation direction specified by the jogging frequency.	
put	(Hz2/Hz1)	Select frequency command 2/1	Turning the (H22/H21) ON selects Frequency command 2. (If the PID control is enabled, this terminal command switches the PID command.)	
Digital input		Select motor 2 Select motor 3	The combination of the ON/OFF states of (M2), (M3) and (M4) provides four choices of Motors 1 to 4. (Setting all of (M2), (M3) and (M4) OFF selects Motor	
		Select motor 4 Enable DC braking	1.) Turning the (DCBRK) ON activates DC braking.	
	(TL2/TL1)	Select torque limiter	The (TL2/TL1) switches between torque limiters 1 and 2.	
	(SW50)	Switch to commercial power (50 Hz)	Turning the (SW50) OFF switches to commercial power, 50 Hz.*1~*3	
	(SW60)	Switch to commercial power (60 Hz)	Turning the (SW60) OFF switches to commercial power, 60 Hz. ^{*1~*3}	
	(UP)	UP (Increase output frequency)	While the (UP) is ON, the output frequency increases.	
	(DOWN)	DOWN (Decrease	While the (UP) is ON, the output frequency decreases.	
	(WE-KP)	output frequency) Enable data change	Only when the (WE-KP) is ON, function code data can be changed with the	
	(Hz/PID)	with keypad Cancel PID control	keypad. Turning the (Hz/PID) ON disables the PID control so that the inverter runs the motor with a reference frequency specified by any of the multi-frequency, keypad, analog input, etc.	
	(IVS)	Switch normal/inverse operation	The (INV) switches the output frequency control between normal (proportional to the input value) and inverse in PID process control and manual frequency command. Turning the (INV) ON selects the inverse operation.	
	(IL)	Interlock	In a configuration where a magnetic contactor (MC) is inserted between the inverter and motor, connecting the auxiliary contact to this terminal enables the input of the (IL) when a power failure occurs, activating the momentary power failure detection fu	
	(LE)	Enable communications link via RS-485 or field bus	Turning the (LE) ON gives priority to commands received via the RS-485 communications link or the field bus option.	
	(U-DI)	Universal DI	Using the (U-DI) enables the inverter to monitor arbitrary digital input signals sent from the perioheral equipment, telling the signal status to the bost	
	(STM)	Enable auto search for idling motor speed at starting	The (STM) enables auto search for idling motor speed at the start of operation.	
	(STOP)	Force to stop	Turning the (STOP) OFF causes the motor to decelerate to a stop forcedly in accordance with the specified deceleration time.	

Classifi- cation	Symbol	Name	Functions	Remarks
	(PID-RST)	Reset PID integral and differential components	Turning the (PID-RST) ON resets PID integral and differential components.	
	(PID-HLD)	Hold PID integral component	Turning this terminal command ON holds the integral components of the PID processor.	
	(EXITE) (LOC)	Pre-excitation Select local (keypad) operation	When this (EXITE)signal comes ON, preliminary excitation starts. ^{16*7} Turning the (LOC) ON gives priority to run/frequency commands entered from the keypad.	
	(DWP)	Protect motor from dew condensation	Turning the (DWP) ON supplies a DC current to the motor that is on halt, in order to generate heat, preventing dew condensation.	
	(ISW50)	Enable integrated sequence to switch to commercial power (50	Turning the (ISW50) OFF switches inverter operation to commercial-power operation in accordance with the inverter internal switching sequence (for 50 Hz).	
	(ISW60)	Hz) Enable integrated sequence to switch to commercial power (60 Hz)	Turning the (ISW50) OFF switches inverter operation to commercial-power operation in accordance with the inverter internal switching sequence (for 60 Hz).	
	(OLS)	Enable/disable overload stop function	Turning (OLS) enables the overload stop function. *1	
	(PIN)	Pulse train input	Frequency command by pulse rate input.	Available only on terminal [X7] (E07)
Digital input	(SIGN)	Pulse train sign	Rotational direction command for pulse rate input. OFF: Forward, ON: Reverse	Available only on terminal [X7] (E07)
	(CRUN-M1)	Count the run time of commercial power- driven motor 1	Turning the (CRUN-M1) ON accumulates the run time of motor 1 in commercial- power operation. (independent of run/stop and motor selected)	
	(CRUN-M2)	Count the run time of commercial power- driven motor 2	Turning the (CRUN-M2) ON accumulates the run time of motor 2 in commercial- power operation. (independent of run/stop and motor selected)	
	(CRUN-M3)	Count the run time of commercial power- driven motor 3	Turning the (CRUN-M3) ON accumulates the run time of motor 3 in commercial- power operation. (independent of run/stop and motor selected)	
	(CRUN-M4)	Count the run time of commercial power- driven motor 4	Turning the (CRUN-M4) ON accumulates the run time of motor 4 in commercial- power operation. (independent of run/stop and motor selected)	
	(DROOP)	Select droop control	Turning the(DROOP) ON enables the droop control.	
	(PG-CCL)	Cancel PG alarm	Turning the(PG-CCL) ON cancels PG alarm. ^{*4*5*7}	
	(LOCK)	Servo-lock command	Turning the(LOCK) ON enables the servo-lock control. ^{*7}	
	(NONE)	No function	No function assigned. Can be used as a temporary input of the customized logic interface.	
	(PLC)	Transistor output power	Transistor output load power. (24 VDC, 100 mA DC max.) (Note: Shared by the digital input PLC terminal.)	Short-circuit terminals [CM] and [CMY].
	[Y1]	Transistor output 1	Out of the following signals, the selected one will be issued. • These function codes may also switch the logic system between normal and negative to define how the inverter logic interprets either ON or OFF status of each terminal.	Maximum voltage 27 VDC Maximum current 50 mADC
nt	[Y2]	Transistor output 2	Applicable to SINK and SOURCE. (No switching is required.)	Leakage current
- outp	[Y3]	Transistor output 3		0.1 mA or less
Transistor output	[Y4] [CMY]	Transistor output 4 Transistor output common	Common terminal for transistor output signal terminals.	ON voltage: Max. 2V (50 mA) This terminal is electrically isolated from terminals [CM]s and [11]s.
	(RUN)	Inverter running	This signal is ON when the inverter is running with the starting frequency or	L - 10,
	(RUN2)	Inverter output on	higher. This signal is ON when the inverter is running with the starting frequency or higher, or when the DC braking is activated.	
	(DNZS)	Speed valid	This signal is turned ON when the speed command/actual speed exceeds the stop frequency; it is turned OFF when it is below the stop frequency. (Speed command and actual speed selectable.)	

Classifi- cation	Symbol	Name	Functions	Remarks
	(FRUN)	Running forward	ON-signal is generated at forward rotation.	
	(RRUN)	Running reverse	ON-sigal is generated at reverse rotation	
	(FAR)	Frequency (speed) arrival signal	ON-signal is generated when frequeny / speed reaches at set-value.	
	(FAR3)	Frequency (speed) arrival signal 3	ON-signal is generated when frequency / speed reaches at set-value. When the run command is OFF, the frequency command is interpreted as zeo and frequency arrival is judged under the premise.	
	(FDT)	Frequency (speed) detected		
	(FDT2)	Frequency (speed)	This output signal comes ON when the output frequency exceeds the frequency detection level , and it goes OFF when the output frequency drops below the	
	(FDT3)	detected 2 Frequency (speed)	"Frequency detection level - Hysteresis width."	
	(FD13)	detected 3		
	(LU)	Undervoltage detected (Inverter stopped)	This signal is ON when the undervoltage protection function is activated so that the motor is in an abnormal stop state.	
	(B/D)	Torque polarity detected	This signal comes ON when the inverter is driving the motor; it comes OFF when the inverter is braking the motor or on halt.	
	(IOL)	Inverter output limiting	This signal comes ON when the inverter is activating the current limiter, torque limiter, or anti-regenerative control (automatic deceleration).	
	(IOL2)	Inverter output limiting with delay	This signal comes ON when the inverter has been activated the current limiter, torque limiter, or anti-regenerative control (automatic deceleration) for at least 20 ms.	
	(IPF)	Auto-restarting after momentary power failure	This signal is kept ON during the period from when the inverter shuts down its output due to a momentary power failure until the restart is completed.	
	(OL)	Motor overload early warning	This signal comes ON when the value calculated by the electronic thermal overload protection exceeds the predetermined detection level. (applicable to Motor 1 only)	
tput	(KP)	Keypad operation enabled	This signal is ON when the inverter is in keypad operation.	
or ou	(RDY)	Inverter ready to run	This signal comes ON when the inverter is ready to run.	
Transistor output	(SW88)	Switch motor drive source between commercial power and inverter output (For MC	This controls the magnetic contactor located at the commercial power line side, for switching the motor drive source from the commercial power line to inverter output.	
		on commercial line) Switch motor drive source between commercial power and inverter output (For	This controls the magnetic contactor located at the inverter output side (secondary side), for switching the motor drive source from the commercial power line to inverter output.	
		secondary side) Switch motor drive		
	(SW52-1)	source between commercial power and inverter output (For primary side)	This controls the magnetic contactor located at the inverter input side (primary side), for switching the motor drive source from the commercial power line to inverter output.	
		Motor 1 selected	This signal comes ON when motor 1 is selected.	
		Motor 2 selected	This signal comes ON when motor 2 is selected.	
		Motor 3 selected Motor 4 selected	This signal comes ON when motor 3 is selected. This signal comes ON when motor 4 is selected.	
		Select AX terminal function (For MC on primary side)	This signal controls the magnetic contactor located at the inverter input side (primary side).	
	(FAN)	Cooling fan in operation	This signal tells the ON/OFF state of the cooling fan.	
	(TRY)	Auto-resetting	This output signal comes ON when auto-resetting is in progress.	
	(U-DO)	Universal DO	This signal commands a peripheral apparatus according to signal sent from the host controller.	
	(ID2)	Current detected Current detected 2 Current detected 3	This signal comes ON when the output current of the inverter has exceeded the detection level for the time longer than the specified timer period.	
	(TD1)	Torque detected 3 Torque detected 1 Torque detected 2	This signal comes ON when the output torque of the inverter has exceeded the detection level for the time longer than the specified timer period.	
	(OH)	Heat sink overheat early warning	This outputs a heat sink overheat early warning before an overheat trip actually happens. It is also used to detect an internal air circulation fan failure. (Applicable to inverters with FRN075G1□-2U, FRN125G1□-4U or above.)	

Classifi- cation	Symbol	Name	Functions	Remarks
	(LIFE)	Lifetime alarm	This outputs a service lifetime alarm according to the internal lifetime criteria. It is also used to detect an internal air circulation fan failure. (Applicable to inverters with FRN075G1□-2U, FRN125G1□-4U or above.)	
	(PID-ALM)	PID alarm	This outputs an absolute-value alarm and deviation alarm when the PID control is enabled.	
	(PID-CTL)	Under PID control	This signal comes ON when the PID control is enabled.]
	(PID-STP)	Motor stopped due to slow flowrate under PID control	This signal is ON when the inverter is in a stopped state by the slow flowrate stopping function under the PID control. (The inverter is stopped even if a run command is entered.)	
	(REF OFF)	Reference loss detected	This signal comes ON when an analog frequency command is missed due to wire breaks.	
	(IDL)	Low current detected	This signal comes ON when the current has been below the preset current detection level for the time longer than the specified timer period.	
	(U-TL)	Low output torque detected	This signal comes ON when the torque value has been below the preset detection level for the time longer than the specified timer period.	
out	(OLP)	Overload prevention control	This output signal comes ON when the overload prevention control is activated.	
outp		In remote operation	This signal comes ON when the inverter is in the remote mode.	
tore	(BRKS)	Brake signal	Signal for Brake Control. Turn ON when the brake is released.	
Fransistor output	(MNT)	Maintenance timer	Alarm signal is generated when time passes or start-up exceeds over the preset value	
T	(THM)	Motor overheat detected by thermistor	This signal comes ON when the motor overheat is detected with the PTC/NTC thermistor.	
	(C1OFF)	Terminal [C1] wire break	When Input current to C1 terminal become less than 2mA, this is interpreted as wire brake and then ON-singal is generated.	
	(DSAG)	Speed agreement	This output signal comes ON when the difference between the detected speed and the commanded speed (frequency) has been within the specified range for the time specified by the agreement timer.	
	(PG-ERR)	PG error detected	Speed Deflection is greater than the certain value, ON-signal is generated.	J
	(DECF)	Enable circuit failure detected	This signal comes ON when the circuit detecting the status of [EN] terminal is defective.(at single failure)	
	(ENOFF)	Enable input OFF	On-signal is generated when Enabe Input is turned off.	
	(DBAL)	Braking transistor broken	This signal comes ON when the DBTr defective is detected.	
	(PSET)	Positioning completion signal	This signal comes ON when the inverter has been servo-locked so that the motor is held within the positioning completion range.	
	(L-ALM)	Light alarm	When Alarm or warning, which is set as "light failure", is generated, inverter indicates "Light failure" on the display and generates this light failure signal.	
	(ALM)	Alarm output (for any alarm)	This is an alarm relay output as a transistor output.	
	[Y5A], [Y5C]	General purpose relay	 As a general-purpose relay output, the same functions as Y1 to Y4 can be assigned. 	Contact rating: 250 VAC, 0.3 A
tput	n ave - a	output	•The logic value is switchable between "[Y5A] and [Y5C] are excited" and "non-excited."	cosφ=0.3
Relay output	[30A], [30B],		• This outputs a non-voltage contact signal (1c) when the inverter is stopped with the protective function.	48 VDC, 0.5A
R¢	[30C]	Alarm relay output (for any error)	 As a general-purpose relay output, the same functions as Y1 to Y4 can be assigned. 	
			•The logic value is switchable between "[Y5A] and [Y5C] are excited" and "non-excited."	

Classifi- cation	Symbol	Name	Functions	Remarks
Analog output	[FM1] [FM2]	Analog monitor 1 Analog monitor 2	The output can be either analog DC voltage (0 to 10 V) or analog DC current (4 to 20 mA). Any one of the following items can be output with the selected analog form. • Output frequency (before slip compensation, after slip compensation) • Output current • Output voltage • Dutput torque • Load factor • Input power • PID feedback amount • DC link bus voltage • Universal AO • Motor output • Analog output test • PID command • PID output • Speed detection (PG feedback value) *When the terminal is outputting 0 to 10 VDC, it is capable of driving up to two meters with 10k Ω impedance. *When the terminal is outputting current, it is capable of connecting a maximum of 500 Ω to the meter. Adjustable gain range: 0% to 300%	
	[11]	Analog common		
	RJ-45 connector for the keypad	communications port 1	Out of the following protocols, the desired one can be selected. • Modbus RTU • Fuji general-purpose inverter protocol • FRENIC Loader protocol (SX)	With power supply to the keypad
Communication	[DX+]/[DX-]/[SD]	RS-485 communications port 2(Terminalson control PCB)	Modbus RTU Fuji general-purpose inverter protocol	
0	USBconnec-tor	USB port (On the keypad)	A USB port connector (Mini-B) that connects an inverter to a personal computer. FRENIC Loader.	Mounted on Remote Keypad (option)

*1 Effective function in V/f control

*2 Effective function in dynamic torque vector control

*3 Effective function when the slip compensation is made active under V/f control

*4 Effective function under the V/f control with speed sensor (PG option is necessary.)

*5 Effective function in dynamic torque vector control with speed sensor. (PG option is necessary.)

*6 Effective function in vector control without speed sensor

*7 Effective function in vector control with speed sensor (PG option is necessary.)

Standard models

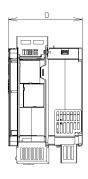
Inverte							imensi nch (m						40 HP or below				
230 V	460 V	W	W1	W2	Н	H1	H2	D	D1	D2	D3	ØA	- <u>D1 - D2 -</u> D3				
0.5	0.5	4.33 (110)	3.78					5.2 (132)		0.75 (19)							
1	1	(110) (90	10) (96)		(96)	0.24		9.69	0.28		4.45		0.12	0.24			
2	2	5.91	5.35	(6)		(246)	(7)	5.71	(113)	1.26	(3)	(6)					
3	3		(136)		10.24			(145)		(32)							
5	5	` ´	Ì,		(260)												
7.5	7.5																
10	10	8.66	7.72			9.37											
15	15	(220)	(196)			(238)	0.42	7 (0	4.12	254	0.20						
20	20						0.43 (11)	7.68 (195)	4.13 (105)	3.54 (90)	0.39 (10)		<u>W2</u>				
25	25	9.84			15 75	14.88	Ì Í	(/	(,	(<i>)</i>	× - /						
30	30	9.84 (250)	8.9 (226)			14.88 (378)											
40	40	(/	· · ·	0.39		(,	()						0.39				
50	50	12.6	9.45					10.04		5.51		(10)					
50	60	(320)	(240)		(550)	(530)	ļ	(255)		(140)							
60	75								24.21 (615)	23.43 (595)			4.53				
_	100		10.83 (275)			26.57 (675)	25.79 (655)	(12)	10.63 (270)		· · ·	6.1 (155)			50 HP or above		
75	125										29.13						
100	125					28.35							- W - D1 - D2 -				
125	_	20.87 (530)			29.53 (750)	(720)		11.22 (285)	5.71 (145)	5.51 (140)	0.16 (4)						
150	-	24.8 (630)	11.42 (290)			33.46 (850)		14.17 (360)		0) 1							
	150					27.95		12.4	5.31								
	200	20.87			(740)	(710)		(315)	(135)								
	250	(530)	(430)														
	300			0.59	39.37 (1000)	38.19	0.61	(0.00)	7.09	7.09		0.59					
	350			(15)	(1000)	(970)	(15.5)	(360)	(180)	(180)		(15)	8 8 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4				
	450	26.77					Į	<u> </u>									
	500	(680)	(290)														
	600					53.94			10.24								
	700	34.65	10.24		(1400)	(1370)		(440)	(260)		0.25						
	800	(880)	(260)		61.02 59.84 (1550)(1520)	ļ	<u> </u>			(6.4)							
	900	39.37				59.84			12.33	7.35							
_	1000	(1000)	(300)		(1550)	(1520)		(500)	(313.2)	(186.8)							

Standard models with NEMA1 kit (option)

	er type G1S-2U/4U	Dimensions inch (mm)						
230 V	460 V	W	Н	D				
0.5	0.5	4.45		5.26 (133.5)				
1	1	(113)		5.76 (146.3)				
2	2		12.2 (310)					
3	3	5.87 (149)		5.76 (146.2)				
5	5							
7.5	7.5							
10	10	8.66	13.24					
15	15	(220)	(336.2)					
20	20			7.68				
25	25		19.27	(195)				
30	30	9.84	(490)					
40	-	(250)	22.05 (560)					
-	40		19.27 (490)					
50	50	12.73 (323.4)	26.97 (685)	10.04 (255)				
60	_	14.11	29.92	10.63				
_	60	(358.4) 12.73	(760) 26.97	(270) 10.04				
75	_	(323.4) (685) 34.84	34.84	(255) 10.63 (270)				
_	75	_	(885) 29.92					
	13	14.11 (358.4)	(760) 34.84					
100	_		(885)					
-	100		(820)					
125	_	21 (533.4)	37.8 (960)	11.22 (285)				
_	125	14.11 (358.4)	34.84 (885)	10.63 (270)				
150	_	26.91 (683.4)	46.46 (1180)	14.17 (360)				
-	150		35.43	12.4				
_	200	21	(900)	(315)				
_	250	(533.4)	49.61					
-	300	ļ	(1260)	14.17				
_	350 450	26.91 (683.4)	51.18 (1300)	(360)				
_	500	26.94	63.78					
_	600	(684.2)	(1620)	17.39				
_	700	34.81	64.17	(441.6)				
_	800	(884.2)	(1630)					
-	900	39.54	64.57	19.75				
	1000	(1004.2)	(1640)	(501.6)				

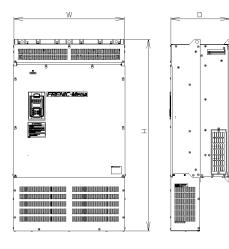
40 HP or below

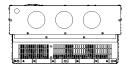




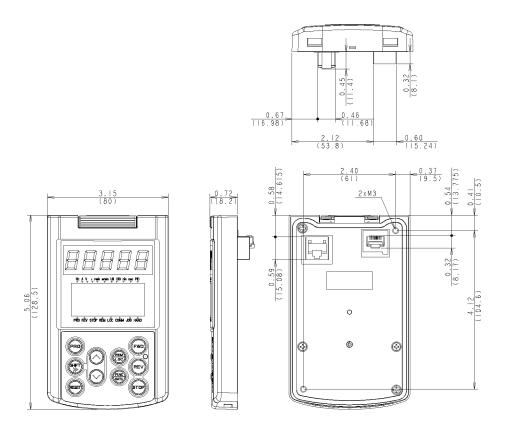


50 HP or above

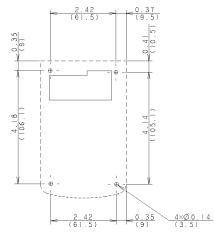




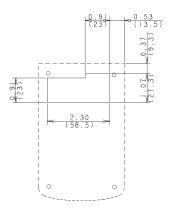
Note: Standard models with NEMA1 kit cannot employ external cooling.



Drill four screw holes and cut a square hole in a panel as specified below.



Location of Screw Holes in Panel (viewed from back)



Dimensions of Panel Cutting