Autonics

Refrigeration Temperature Controller TF3 SERIES

INSTRUCTION MAUAL





Thank you for choosing our Autonics product. Please read the following safety considerations before use.

■ Safety Considerations

*Please observe all safety considerations for safe and proper product operation to avoid hazards

×Safety considerations are categorized as follows:

▲Warning Failure to follow these instructions may result in serious injury or death

▲Caution Failure to follow these instructions may result in personal injury or product damage

he symbols used on the product and instruction manual represent the following

A symbol represents caution due to special circumstances in which hazards may occur

⚠ Warning

- 1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)
 Failure to follow this instruction may result in personal injury, fire, or economic loss.
- 2. The unit must be installed on a device panel before use.
- Failure to follow this instruction may result in electric shock.

 3. Do not connect, repair, or inspect the unit while connected to a power source. Failure to follow this instruction may result in electric shock.
- Check the terminal numbers before connecting the power source
 Failure to follow this instruction may result in fire.
- 5. Do not disassemble or modify the unit. Please contact us if necessary. Failure to follow this instruction may result in electric shock or fire.

⚠ Caution

- 1. Do not use the unit outdoors.
- Failure to follow this instruction may result in shortening the life cycle of the unit, or electric shock.
- When connecting the power input and relay output cables, use AWG 12 to 28 cables. (use the appropriate wire by the rated output specification.) Make sure to tighten the relay output terminal screw holt 0.5N·m and the others communication and power terminal screw holt 0.4N·m When connecting the sensor input cables, use AWG 14 to 30 cables and make sure to tighten the terminal screw bolt 0.2N·m.
- Failure to follow this instruction may result in fire due to contact failure.
- 3. Use the unit within the rated specifications. Failure to follow this instruction may result in shortening the life cycle of the unit, or fire
- Failure to follow this instruction may result in shortening the lite cycle of the unit, of life.

 4. Do not use loads beyond the rated switching capacity of the relay contact.

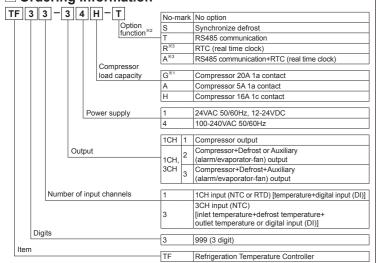
 Failure to follow this instruction may result in insulation failure, contact melt, contact failure, relay broken, or fire.

 5. Do not use water or oil-based detergent when cleaning the unit. Use dry cloth to clean the unit.

 Failure to follow this instruction may result in electric shock or fire.

 6. Do not use the unit where flammable or explosive gas, humidity, direct sunlight, radiant heat,
- vibration, or impact may be present.
- Failure to follow this instruction may result in fire or explosion 7. Keep dust and wire residue from flowing into the unit.
- Failure to follow this instruction may result in fire or product damage

Ordering Information



※1: Only for 1CH input, compressor output model (TF31-1□G).

x2: Only for 3CH input model (1F33). Option function is varied by compressor load capacity and contact.								
	Synchronize	RS485 communication	RTC function	RS485 communi- cation+RTC function	No option			
Compressor 5A 1a contact	● (TF33-□□A-S)	● (TF33-□□A-T)	_	● (TF33-3□A-A)	_			
Compressor 16A 1c contact	_	_	● (TF33-3□H-R)	_	● (TF33-□□H)			
3: Except compressor+defrost or auxiliany (alarm/ayanorator-fan) output model (TE32-2004)								

※ Only for 3CH input, compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF33-3□□□)

*The above specifications are subject to change and some models may be discontinued without notice

Specifications

O TF3 Series
 Number of channels
 1CH

 Power
 AC power

 supply
 AC/DC power

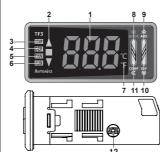
 Allowable voltage range
 90 to 110% of rated voltage
 | Power | AC power | Max. 8VA (100-240VAC ~ 50/60Hz) | consumption | AC/DC power | Max. 5VA (24VAC ~ 50/60Hz), Max. 3W (12-24VDC....) Display method 7 Segment LED method (red)
Character size (W×H) 9.4×19.3mm Input type RTD 5kO/10kO DPt100Ω Display accuracy Air room temp. (23°C±5°C): ±1°C±1 digit -Out of room temp. range: ±2°C±1 digit Control Compressor (COMP) 250VAC~ 5A 1a, 16A 1c, 20A 1a Defrost (DEF) 250VAC~ 10A 1a Auxiliary (AUX) 250VAC~ 5A 1a Sampling period 500ms Communication output (Modbus RTU) Contact input: ON Max. 1kQ . OFF Min. 100kQ No contact input: ON residual voltage: Max. 1V, OFF leakage current: Max. 1mA, outflow current: 4µA Digital input 0.5 to 5.0°C, 2 to 10°F variable | SA 1a | Mechanical: 5,000,000 operations, Electrical: 50,000 operations (250VAC 5A) | (COMP) | 16A 1c | Mechanical: 20,000,000 operations, Electrical: 30,000 operations (250VAC 16A) | (COMP) 2004 ta Mechanical: 10,000,000 operations, Electrical: 100,000 operations (250VAC 20A)
DEF) Mechanical: 20,000,000 operations, Electrical: 100,000 operations (250VAC 20A) Auxiliary (AUX) Mechanical: 5,000,000 operations, Electrical: 50,000 operations (250VAC 5A) Approx. 10 years (non-volatile memory method)
te Min. 100MΩ (at 500VDC megger) Dielectric AC power 3000VAC 50/60Hz for 1 min (between all terminals and case, power and input circuit) strength AC/DC power 1000VAC 50/60Hz for 1 min (between all terminals and case, power and input circuit) Square-wave noise by the noise simulator (pulse width: 1µs) ±2kV R-phase and S-phase 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours Environment Ambient temp. -10 to 50°C, storage: -20 to 60°C Ambient humi. 35 to 85%RH, storage: 35 to 85%RH Accessories
Protection structure Bracket: 2, NTC sensor (5kΩ): 1 IP65 (front case) ox. 207g (approx. 105c Remote display unit [TFD, sold separately]

TFD-5 1.5mm amplitude at frequency of 10 to 55Hz

Power supply	3.3VDC			(for 1 min) in each X, Y, Z direction for 2 nours			
Power consumption	Max. 1W	Enviorn-	Ambient temp.	-10 to 50°C, storage: -20 to 60°C			
Display method	7 Segment LED	ment	Ambient humi.	35 to 85%RH, storage: 35 to 85%RH			
Comm. method	Serial (TTL Leve	Protection structure		IP67			
Comm. cycle	100ms	Approval		CEE			
Cable	Ø2.5mm, 3m Ø2.5mm, 5m		Weight ^{**1}		Approx. 77g (approx. 48g)		

※1. The weight includes packaging. The weight in parentheses is for unit only. The weight is varied by model opti ※Environment resistance is rated at no freezing or condensation.

Part Description



- Present value (PV) display component (red):
- esent value (rv) display component (red):

 JN mode: Displays present value (PV).

 etting mode: Displays parameter and setting value.

 eviation indicator (∎: green, ▼/▲: red): Displays deviation of present value (PV) based on

	setting value (SV).						
	PV deviation	Deviation display					
	temperature	Deviation display					
	More than 1.8°C	▲ indicator turns ON					
	Within ±1.8°C	indicator turns ON					
	Less than -1.8°C	▼ indicator turns ON					
•	0	OMD)					

- Compressor (COMP) output indicator (green): Turns ON for compressor output. In case of compressor protection operation and output does not turn ON, it flashes. When operating compressor continuously, it turns ON for 2 sec, and turns OFF for 1 sec.
- Defrost (DEF) output indicator (green):
 Turns ON for defrost output. Flashes for defrost delay operation.
 Turns ON for 2 sec and OFF for 1 sec for manual defrost or Power ON defrost.
- . Evaporator-fan (FAN) output indicator (green): Turns ON for evaporator-fan output. Flashes for delay operation of evaporator-fan output.

- Tum's ON for evaporator-fan output. Flashes for delay operation of evaporator-fan output.

 6. Auxiliary (AUX) output indicator (green):

 Turns ON for alarm output. Flashes for delay operation of alarm output.

 7. Unit indicator (red): Displays temperature unit set at temperature unit [Unit] of parameter 1 group.

 8. (MODE) key: Used for entering parameter setting group, returning RUN mode, moving parameter or saving SV.

 9. (AUX) key: Used for entering SV setting group or changing setting value.

 Hold the key over 3 sec to select active/inactive auxiliary output in RUN mode.

 10. (PEF) key: Used for entering SV setting group or changing setting value.

 Hold the key over 3 sec to execute/stop manual defrost in RUN mode.

 11. (COMP) key: Used for entering SV setting group, changing setting value, moving digits.

 Hold the key over 3 sec to active/inactive compressor output in RUN mode.

 When buzzer alarm occurs, press the key once to stop the sound. (Only for 3CH input, compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF33-3□□+□) supports buzzer.

 Buzzer [b U²] to fparameter 1 group is set as [a n])
- Buzzer [b# =] of parameter 1 group is set as [an]) Bluzzer [bull of parameter in group a section of the state of the stat

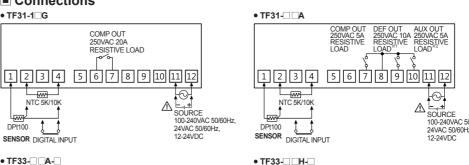
Input Type and Temperature Range

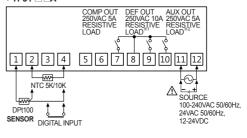
Input type		Decimal point Display method		Temperature range (°C)	Temperature range (°F)
		1	n 5.H	-40 to 99	-40 to 212
Thermistor	NTC 5kΩ	0.1	n 5.L	-40 to -20 -19.9 to 99.9	-40 to -20 -19.9 to 99.9 100 to 212
(NTC)	NTC 10kΩ	1	n LH	-40 to 99	-40 to 212
		0.1	n IL	-40 to -20 -19.9 to 99.9	-40 to -20 -19.9 to 99.9 100 to 212
	DPt 100Ω	1	дР.Н	-99 to 99	-148 to 212
RTD ^{**1}		0.1	dP.L	-99 to -20 -19.9 to 99.9**2	-148 to 212

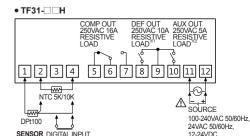
XTF3 Series displays only 3 digits. If PV decimal number of shaded temperature range is out of 3 digit. TF3 does not display the numbers below decimal point. You can check it at the comprehensive de management program (DAQMaster) by communicating via PC.

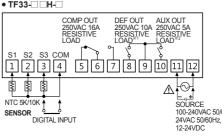
X1: Only for 1CH input model (TF31-*2: If PV with "-" sign is over 3 digits (e.g.: -99.9), the numbers below decimal point does not display. You can check it at the comprehensive device management program (DAQMaster) by communicating via PC

Connections









- 💥 1: Only for compressor+defrost or auxiliary (alarm/evaporator-fan) output model (TF3🗀 2🗆 🗘 🖂 , compressor+defrost+auxiliary (alarm/evaporator-fan) output model(TF3🗀 3 🗎 🖂 🖂
- X2: Only for compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF3□-3□-□).
 X3: Only for synchronize defrost function model (TF33-□-A-T/A).

12-24VDC

100-240VAC 50/60Hz, 24VAC 50/60Hz,

AUX OUT

V t⊕t

5 6 7 8 9 10 11 12

SYNCHRONIZE /RS485^{**3}

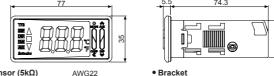
Dimensions

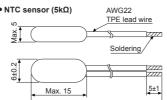
DIGITAL INPUT

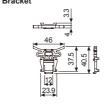
NTC 5K/10K

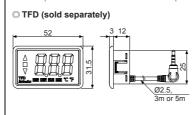
SENSOR

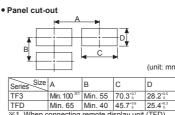












Remote Display Unit (TFD) [sold separately]



Remote display unit (TFD) displays current temperature or output status of TF3 at remote place. TFD cable is TFD-3: 3m. TFD-5: 5m. Connect the phone-jack of remote display unit (TFD) to the data loader port of TF3. This unit is dedicated for TF3 Series and it does not directly communicate with upper devices (PC, PLC, etc.) If TFD communication with TF3 error occurs, TFD flashes display component for 1 sec. Check the connection with TF3.

*When connecting TFD to the data loader port of TF3, you cannot connect Autonics SCM-US (USB to Serial converter, sold separately) for communication. Use SCM-US48I(USB to RS485 converter, sold separately), SCM-38I(RS232C to RS485 converter, sold separately).

■ SV Settings

You can set the temperature to control with **(**€), **(**€), **(**€) keys. Set range is within SV low-limit value [${}_{L}5_{u}$] to SV high-limit value [${}_{H}5_{u}$]. E.g.) In case of changing SV from 19°C to 10°C



Press any key among (). I in RUN mode to enter into SV setting mode. Last digit (10° digit) on SV display part flashes.



Press , key to raise





If there is no additional key operations in 3 sec, the changed SV is automatically saved.

Comprehensive Device Management Program [DAQMaster]

DAQMaster is comprehensive device management program. It is available for parameter setting, monitoring, and user parameter group setting, parameter mask setting for only TF3 Series. DAQMaster can be downloaded from our web site at www.autonics.com.

Item	Minimum specifications			
System	BM PC compatible computer with Pentium III or above			
Operations	Windows 98/NT/XP/Vista/7/8/10			
Memory	256MB+			
Hard disk	1GB+ of available hard disk space			
VGA	Resolution: 1024×768 or higher			
Others	RS232C serial port (9-pin), USB port			

Parameter Mask

This function is able to hide unnecessary parameters to user environment or less frequently used parameters in parameter group. You can set this in the comprehensive device management program (DAQmaster). Masked parameters are only not displayed. The setting value of masked parameters are applied. For more information, refer to DAQMaster user manual.

Visit our web site (www.autonics.com) to download DAQmaster program and the user manual Before applying mask PRI Int 52 53 July Unt ...

After applying mask PR! > ! nE > 52 > uE.r ··· The above is masking input sensor 3 selection [53], temperature unit [Unb] of parameter 1 group for 3CH input model (TF33-

■ Parameter User Group [PRU]

This function is able to set the frequently used parameters to the user parameter group. You can quickly and easily set parameter settings. User parameter group can have up to 30 parameters in the compre management program (DAQMaster).

For more information, refer to the DAQMaster user manual

Visit our web site (www.autonics.com) to download the DAQMaster program and the user manual

RUN mode



The above is setting user parameter group in the DAQMaster with delay display period [45] of parameter 1 group, hysteresis [HS5], night mode hysteresis [AHS] of parameter 2 group, defrost method [JEF], defrost time [JEE] of parameter 3 group, alarm output hysteresis [RHS] of parameter 4 group.

■ Virtual Temperature Rate [□ ₺.~]

(only for 3CH input model: TF33-

n case of 3CH input model (TF33-🗆 🗀), input sensor 3 selection [53] of parameter 1 group is set as outlet temperature [£5]. You can set virtual temperature rate.

If the temperature of inlet and outlet is significantly different at freezer, virtual temperature helps to control

temperature efficiently.

Virtual temperature is designated by the rate of input sensor 1 (inlet temperature) and input sensor 3 (outlet

temperature). There is virtual temperature calculation formula.

[{100-virtual temperature rate} × input sensor 1 temperature] Virtual temperature (PV)= + [virtual temperature rate × input sensor 2 temperature]

If virtual temperature rate [u.t.r.] is set as [0], virtual temperature (PV)= input sensor 1. If virtual temperature rate [u Ł.r.] is set as [100], virtual temperature (PV)= input sensor 3

E.g.) If inlet temperature of input sensor 1 is 0°C, and outlet temperature of input sensor 3 is 10°C, set virtual temperature rate [u.t.r.] as [50] and virtual temperature is 5°C to control temperature.

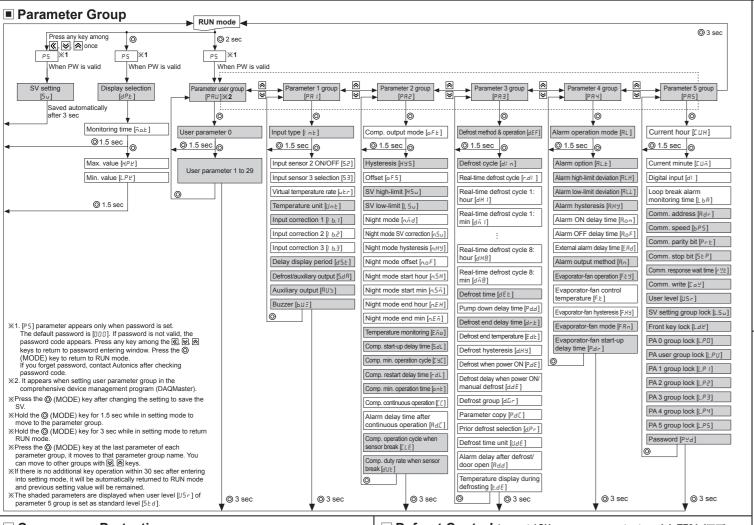
5= [{100-50}×0]+ [50×10]

Setting range of virtual temperature rate: 0 to 100 (%)

■ Display Selection [dP.Ł]

□5 Displays virtual temperature.

You can select input sensor to display at present value (PV) display component in RUN mode Parameter Description 5 | Displays PV of input sensor 1 (inlet temperature). 52 Displays PV of input sensor 2 (defrost temperature). 53 Displays PV of input sensor 3 (outlet temperature).



■ Compressor Protection

This function is for preventing compressor from life cycle shortening or malfunction by overload and frequent ON/OFF of compressor. As compressor protection settings, when compressor output does not ON, the front compressor (COMP) output indicator (green) is flashing.

Compressor start-up delay time [5 dt]

If power turns ON instantly from break-down or power OFF, it delays start-up during the set time of compressor Setting range: 0 to 60 (min)

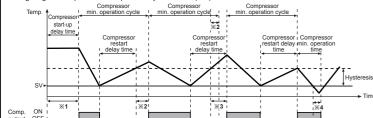
• Compressor restart delay time [rdL]

To prevent frequent compressor ON/OFF, set compressor ON time after compressor turns OFF. Setting range: 0 to 60 (min)

• Compressor min. operation time [ant], Compressor min. operation cycle [[46]

To prevent frequent compressor ON/OFF, set min. operation time and min. operation cycle

Setting range of compressor min. operation time: 0 to 60 (min), Setting range of compressor min. operation cycle: 0 to 60 (min)



- X1. When starting compressor, if present value (PV) is out of hysteresis range, compressor output does not turn ON and the compressor (COMP) output indicator is flashing during compressor start-up delay time
- *22. When compressor delay is completed and it is within compressor min. operation cycle, compressor output does not turn ON and the compressor (COMP) output indicator is flashing. (The latest one has priority between compressor restart delay time and compressor min. operation cycle.)
- X3. When present value (PV) is out of hysteresis, compressor output does not turn ON and the
- compressor (COMP) output indicator is flashing during compressor restart delay time.

 **44. If present value (PV) is below the SV, compressor output maintains ON status during compressor
- min. operation time. After compressor min. operation time, it turns OFF.

 XIf compressor output does not turn ON due to compressor output condition or parameter settings for compressor protection, the compressor (COMP) output indicator is flashing.

★For more information about parameters for compressor prevention, refer to user manual

■ Compressor Control When Sensor Break

If normal temperature control is impossible due to sensor break, it controls compressor output by the set operatio cycle and duty ratio to protect control object. Until error is cleared, operation cycle and duty ratio are applied repeatedly. When error is cleared, the compressor operates after completing the currently applied operation cycle and compressor restart delay time.

• Compressor operation cycle when sensor break [ELE]

Set compressor operation cycle when sensor break.

Set as [2] and compressor output turns OFF when sensor break.

Compressor duty ratio when sensor break [dU₺]

Set compressor ON duty ratio when sensor break

Setting range: 0 to 100 (%) E.g.) When compressor operation cycle when sensor break [ELE] is set as 60 min and compressor duty ratio when sensor break [dut] is set as 50%, compressor output has 60 min cycle and C turns ON for 30 min and turns OFF for 30 min.



■ **Defrost Control** (except 1CH, compressor output model: TF31-1□□)

When operating a compressor for a long time, an evaporator and a freezer are freezing and thermal efficiency of compressor is decreased. For increasing thermal efficiency, defrost operation helps to remove frost or ice around of evaporator

Set defrost cycle, time, and end temperature, etc to operate defrost (heater/hot-gas defrost).

The front defrost (DEF) output indicator (green) turns ON during defrost output and it flashes during defrost

In case of compressor+defrost or auxiliary (alarm/evaporator-fan) output model (TF3 -2 -2 -), defrost operation is available when defrost/auxiliary output [5,4A] of parameter 1 group is set as defrost [4EF].

Defrost method and operation [dEF]

Parameter	Defrost method	Defrost operation				
HĿñ	Heater defrost	Operates during the set defrost cycle/time				
űŁň	Hot-gas defrost	Operates during the set deliost cycle/time				
HEE	heater defrost	Operates when PV is lower than defrost end temperature during the set				
ű.t. t	Hot-gas defrost	defrost cycle/time (only for 3CH input model (TF33-\(\square\))				

Defrost cycle [d! □1. Defrost time [dE t 1

Set defrost cycle and time to operate defrost at every set cycle and during the set time. Defrost cycle setting range: 0 to 24 (hour)/0 to 100 (min)

Defrost time setting range: 1 to 100 (min/sec)

*Compressor operation during defrost is varied by defrost method. In case of heater defrost, compressor output turns OFF, and in case of hot-gas defrost, compressor output turns ON. Evaporator-fan operation is varied by evaporator-fan operation mode setting.

Kin case of RTC function model (TF33-3□□-R/A), defrost operates at every specific time. Set real-time defros cycle [-,d+] of parameter 3 group as [o-n] and 8 real-time defrost times are available to set.

 Defrost end temperature [E d E], Defrost hysteresis [dHY] (only for 3CH input model: TF33-□□□□□ Set defrost end temperature and defrost hysteresis from input sensor 2 (defrost temperature). When the measured temperature of defrost sensor is same as the set defrost end temperature, defrost operation is stopped. It is available when input sensor 2 ON/OFF [52] is set as [aa] and defrost method and operation [dEF] is set as [HEE] or [GEE].

rost end temperature setting range: -40 to 99 (°C) / -40 to 212 (°F) Defrost hysteresis setting range: 1 to 5 (1.0 to 5.0) (°C) / 2 to 10 (°F)

Manual defrost

Execute defrost manually regardless of the set defrost cycle which consists of defrost method and operation setting. Hold the front \mathbb{Z} key over 3 sec or, turn ON) the digital input when digital input $\mathbb{Z}^{[d]}$ of parameter 5 group is set as $\mathbb{Z}^{[d]}$ to operate defrost during the set defrost time. The front defrost (DEE) output indicator turns ON for 2 sec and turns OEE for 1 sec during manual defrost. Hold

the front ⊠ key over 3 sec or turn OFF the digital input during manual defrost, and the set do

Defrost synchronization (only for synchronize defrost function model: TF33-□□A-S, RS485 communication model: TE33- \(\Delta \text{-T/A} \)

When connecting over 2 units of TF3, defrost and compressor operation is able to synchronize via synchronize erminal/RS485 communication. It is available for synchronize defrost function model (TF33- A-S), or RS485 communication model (TF33-

[Setting Order]

- . Connect each other synchronize terminals or RS485 communication terminals of the units which are synchronized for defrost.
- 2. Set defrost cycle [dl n] same as among the units, (if error occurs, defrost cycle is the setting of each unit) 3. Set defrost group [d£r] as 1 master unit [ñ85] and slave unit(s) (up to 5 units) [5£8].
 4. According to defrost operation of Master, the defrost operation of slave(s) executes. (when changing the
- defrost parameters of master, defrost operations of slave(s) are also changed forcibly as same as the defrost operation of master via connected terminals. The defrost parameters of slave(s) are not changed.) XDefrost operation by real-time defrost cycle is not able to synchronize.
- ※Defrost operation of master is prior to the compressor operation of slave.
 ★For more information about parameters for defrost operations, refer to user manual

■ Alarm (except 1CH, compressor output model: TF31-1□□)

Set both alarm operation and alarm option by combining. Alarm function is available for compressor+defrost or auxiliary (alarm/evaporator-fan) output model (TF3D-2D-D). Also defrost/auxiliary output [5,4] of parameter 1 group should be set as auxiliary [8,0], and auxiliary output [8,0] should be set as alarm [8,1,5]. In case of compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF3D-3D-D), auxiliary output [AU5] of parameter 1 group should be set as alarm [AL 5].

•Alarm operation [AL] Description No alarm output. ON ↑H → OFF If deviation between present value Deviation PV -10°C SV 0°C PV 20°C High-limit deviation [AL.H]: Set as 20 (PV) and setting value (SV) is higher than high-limit or low-limit deviation RL.d high, low limit alarm SV. alarm output turns ON. Low-limit deviation [ALL]: Set as 10

•Alarm option [ALE] RLR Standard alarm If it is an alarm condition, alarm output is ON. If it is a clear alarm condition, alarm output is OFF. RLb Alarm latch $^{\times 1}$ If it is an alarm condition, alarm output is ON and maintains ON status. First alarm condition is ignored and from second alarm condition, standard alarm operates ALE When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, standard alarm operates. Alarm latch and If it is an alarm condition, it operates both alarm latch and standby sequence. When power is ALd supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, alarm latch operates. First alarm condition is ignored and from second alarm condition, standard alarm operates AL.E When re-applied standby sequence $^{\bowtie 2}$ and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, standard alarm operates. Basic operation is same as alarm latch and standby sequence 1. It operates not only by Alarm latch and power ON/OFF, but also alarm set value, or alarm option changing. When re-applied standby sequence x2 and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, alarm latch operates

1: To clear alarm, turn OFF the power (also digital input [al] is set as RUN/STOP [5±P] and input is ON for pausing compressor output) or press the front (\bar{\text{S}}\) key once. (press twice when buzzer is set) **22: Condition of re-applied standby sequence for standby sequence: Power ON, changing temperature, alarm settings, switching STOP mode to RUN mode (also digital input [al] is set as RUN/STOP [5±P] and input turns OFF from ON for operation mode by releasing pause compressor output)

**Digital Input [al] **

**Digital Input [al] **

**Digital input [al] **

**Also input sensor 3 selection [5-3] should be set as digital input [al] .

5.		Also input sensor 3 selection [5:3] should be set as digital input [ai:]
Parameter		Function
OFF	oFF	No digital input
RUN/STOP	SEP	Pauses compressor output. All output indicators turn OFF. When digital input is OFF, it controls normally after compressor restart delay time.
Door switch	452	By connecting freezer door switch and digital input contact, it controls compressor/defrost/ evaporator-fan according the door status. - Digital input ON (door open): Compressor, defrost, evaporator-fan output turns OFF - Digital input OFF (door close): After 1 min, it returns the previous status of door open. (not applied compressor protection operations) Alarm occurs after the time of alarm delay after defrost/door open [Rdd] of parameter 3 group. When operating compressor continuously, compressor start-up time is extended as long as the doo open time.
Night mode ON/OFF	nñd	When digital input turns ON, night mode is active.
External alarm ^{*1}	EAL	When digital input turns ON, alarm output turns ON forcibly. (except alarm is ON) When external alarm delay time [EAd] of parameter 4 group is set, alarm turns ON after the set time.
Defrost ON/OFF ^{※1}	E.dF	When digital input turns ON and it is defrost operation condition, defrost output turns ON. Even though it is defrost operation condition, if digital input turns OFF, defrost output turns OFF also
Manual defreet ^{×1}	ñdF	When digital input turns ON, it executes manual defrost.

Evaporator-fan Control

X1. Except 1CH, compressor output model (TF31-1

(except 1CH, compressor output model: TF31-1 ...)

To improve the efficiency of cooling, install and control evaporator-fan at evaporator. It is available for compressor+defrost or auxiliary (alarm/evaporator-fan) output model (TF3_-2____). Also defrost/auxiliary output [5,48] of parameter 1 group should be set as auxiliary [845], and auxiliary output [845]

should be set evaporator-fan [Fn-].
It is available for compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF3-3-3-). Also, auxiliary output [AU5] of parameter 1 group should be set as evaporator-fan [FAn]

• Evaporator-fan operation [F.Ł ½]
Evaporator-fan operation [F.Ł ½]
Evaporator-fan operatios by two control methods; [JEF] controls evaporator-fan by measured temperature from defrost sensor or [F.Rn] controls evaporator-fan by compressor/defrost operation.

•Evaporator-fan control temperature [F.±] and hysteresis [F.H9]

When evaporator-fan operation [F.±9] is set as [dEF] controls (evaporator-fan is controlled by measured temperature from defrost sensor), and the temperature of defrost sensor is same as evaporator-fan control temperature [F.±], evaporator-fan output turns OFF. Set evaporator-fan control temperature [F.±] and evapo fan control hysteresis [F,HY].

Evaporator-fan control temperature setting range: -40 to 99 (°C), -40 to 212 (°F)

Evaporator-fan control hysteresis setting range: 1 to 5 (0.5 to 5.0) (°C), 2 to 10 (°F)

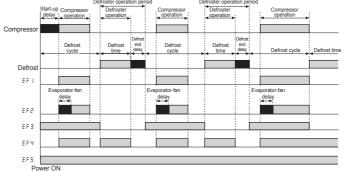
•Evaporator-fan operation mode [FAn] and evaporator-fan start-up delay time [P.d.n.]

When evaporator-fan operation [FLB] is set as [FAn] for control by compressor/defrost operation, it is available to set [FRn] for evaporator-fan operation mode for compressor/defrost operation

EF I	When compressor operates, evaporator-fan also operates. When compressor operation is finished, evaporator-fan also operation turns OFF. (except compressor operation for hot gas defrost)
EF2	When compressor operates, evaporator-fan operates after the set evaporator-fan start-up delay time. When compressor operation is finished, evaporator-fan operation turns OFF. (regardless of defroster operation)
EF3	When power turns ON, evaporator-fan operates. When defroster operates, evaporator-fan stops. (regardless of compressor operation)
EF4	Evaporator-fan operates only when operating compressor or defrost. Evaporator-fan stops when compressor and defroster stops. (for above zero temperature control)
	Evaporator-fan operates from power ON to power OFF. (regardless of defroster operation of freezer. When

door is open (digital input [di] is set as RUN/STOP [5EP] or door switch [d5º]), evaporator-fan stops. If evaporator temperature is increased by defrost operation, warm air may flow into cooling system by evaporator-fan operation. Set evaporator-fan start-up delay time [Pdr] to prevent warm air inflow, and it may ncrease cooling efficiency.

Evaporator-fan start-up delay time setting range: 0.00 to 9.59 (0 min 00 sec to 9 min 59 sec)



Power ON

I output does not turn ON but the dedicated indicator flashes at the delay period (compressor, defrost) ★For more information about parameters for evaporator-fan control, refer to user manual

■ Parameter Reset

Hold **(**+**≥**+**(**+**≥**) keys for 5 sec to reset all parameters in memory to default value.

Set [ini] parameter to [955] to reset all parameters. In case password function is ON, it is required to enter valid password to reset parameters Password is also reset.

Error Display

	. ,		
Flashing in turn	Description	Troubleshooting	
Er □ ^{*1*2} ↔oPn	When input sensor is break or sensor is disconnected.	Check input sensor status.	
Er □ ^{*1} ↔LLL	If the measured temperature of the dedicated sensor is lower than low-limit temperature among temperature setting range.	It clears when input is within the display range.	
Ег□ ^{ж1} ↔ННН	If the measured temperature of the dedicated sensor is higher than high-limit temperature among temperature setting range.		
Err↔LbA	Even though input sensor is normal, freezer temperature does not change over 1.0°C (1.8°F) during loop break alarm monitoring time [L b R].	Check the compressor and hold the <a> √ key at the same time for 3 sec. It clears when input is within the adequate range.	
V1: Dindington is	anut canaas numbas of arras diaplau priaritu which acquir	o orror	

: \Box indicates input sensor number of error display priority which occurs error. Error display priority: $Er \vdash (\text{input sensor } 1) \rightarrow Er \vdash 2 (\text{input sensor } 2) \rightarrow Er \ni (\text{input sensor } 3) \rightarrow Er \vdash 2 (\text{input sensor } 3) \rightarrow Er \vdash 2 (\text{input sensor } 3)$

 \divideontimes 2: $\textit{Er}_{\textit{u}}$ (virtual temperature) is not applicable.

Factory Default

Parameter 1 group [PR /]

• SV setting [5 u] • Parameter 0 group Parameter Factory default Parameter Factory defaul

Factory default Parameter Factory default Parameter Unt RU5 ЬИΞ 0.0 53 0.5 d 5.E di u Ł.r 0 5 d B

Parameter 2 group [P82]

Parameter	Factory default						
oFt	Е	n.5 u	1	n.E ñ	0	[[0
H95	1	n.HY	1	E.ño	oFF	R d.C	2
oF5	0	n.o.F	0	SdL	0	ELE	0
H5u	99	n.5 H	0	[][0	dUE	50
L5u	- 40	n.t ñ	0	rdL	0		
nñd	oFF	n.E H	8	ont	0		

Parameter 3 group [PR∃]

Parameter	Factory default	Parameter	Factory default	Parameter	Factory default	Parameter	Factory defaul
dEF	H.E.ři	dEt	30	P.d E	oFF	U.d E	нБн
dl n	Ч	P d.d	0.00	d.d E	0	R d.d	1
r.dl	oFF	dr.t	1.00	d.Gr	oFF	Ł.dE	oFF
дн□	oFF	Edt	Ч	P.d C	oFF		
dñ□	oFF	d.H Y	1	d.Pr	oFF		

• Parameter 4 group [₽ЯЧ]

Parameter	Factory default	Parameter	Factory default	Parameter	Factory default	Parameter	Factory defaul		
AL	AL.d	RHY	1	R,n	no	FRn	EF I		
RL.E	AL.A	Ron	0	F.E Y	FRn	P.dr	1.00		
AL.H	139	R.o F	0	F.Ł	4				
AL.L	139	E.Rd	0	F.HY	1				

Parameter 5 group IPR51

Parameter	Factory default						
СПН	Random hour	Adr	0 1	r Ľ.E	20	L.d Ľ	oFF
EUñ	Random min	ЬP5	96	Co2	E n.R	L.P 🗆	oFF
dl	oFF	PrE	nen	USr	5Ed	₽₽d	000
LBA	0	SEP	2	L.5 u	oFF		

User Manual

For more information and instructions about refrigeration temperature controller, please refer to user manual and user manual for communication.

Visit our web site (www.autonics.com) to download manuals.

Caution During Use

1. Please separate the unit wiring from high voltage lines or power lines to prevent inductive noise.

2. In case of 24VAC/12-24VDC model, power supply should be insulated and limited voltage/current or Class 2, SELV power supply device. Install a power switch or circuit breaker to control the power supply.

The power switch or circuit breaker should be installed where it is easily accessible by the user.
 The unit is for temperature controller. Do not use the unit as volt-meter or ampere-meter.

6. When using RTD temperature sensor, must wire it as 3-wire type. If cable is extended, use 3 wires which are

same thickness as the line. It might cause the deviation of temperature when line resistance is different . If power line and input signal line are close each other, install line filter for noise protection at

power line and use shielded input signal line.

Note a mean and a service of input significant interests. (High frequency welding machine & sewing machine, large capacity SCR controller).

 This unit may be used in the following environments.

②Altitude up to 2,000m 1 shall be used indoor.

(4) Installation category II ③Pollution degree 2. ※Failure to follow these instructions may result in product damage.

■ Major Products

■ Photoelectric Sensors ■ Temperature Controllers
■ Fiber Optic Sensors ■ Temperature/Humidity Transducers ■ Door Sensors SSRs/Power Controllers

■ Area Sensors ■ Timers Proximity Sensors ■ Panel Meters

■ Tachometers/Pulse (Rate) Meters ■ Pressure Sensors ■ Rotary Encoders ■ Display Units Sensor Controller

■ Switching Mode Power Supplies

■ Control Switches/Lamps/Buzzers
■ I/O Terminal Blocks & Cables ■ Stepper Motors/Drivers/Motion Controllers

■ Graphic/Logic Panels

■ Door Side Sensors

Field Network Devices ■ Laser Marking System (Fiber, Co₂, Nd: YAG)
■ Laser Welding/Cutting System

Autonics Corporation

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